

**Specification IS: (Part -1) 2004 -DIN 2439, DIN 2440, DIN 2441
(Equivalent BS : 1387 : 1985 / EN 10255 : 2004 / EN 10240 : 1998 / DIN 2444)**

NB and Series		Outside Diameter		Wall Thickness		Nominal Weight	
						Screwed & Socketed	
		MM	MM	MM	SWG	Kg/M	Meters /Tonne
15	L	21	21.4	2	14	0.96	1046
	M	21	21.8	2.6	12	1.22	820
	H	21	21.8	3.2	10	1.45	690
20	L	26.4	26.9	2.3	13	1.39	719
	M	26.5	27.3	2.6	12	1.57	637
	H	26.5	27.3	3.2	10	1.88	532
25	L	33.2	33.8	2.6	12	2	500
	M	33.3	34.2	3.2	10	2.43	411.5
	H	33.3	34.2	4	8	2.95	339
32	L	41.9	42.5	2.6	12	2.57	389
	M	42	42.9	3.2	10	3.13	319
	H	42	42.9	4	8	3.82	262
40	L	47.8	48.4	2.9	11	3.27	306
	M	47.8	48.8	3.2	10	3.6	278
	H	47.9	48.8	4	8	4.41	227
50	L	59.6	60.2	2.9	11	4.15	241
	M	59.7	60.8	3.6	9	5.1	196
	H	59.7	60.8	4.5	7	6.26	160
65	L	75.2	76	3.2	10	5.83	171.5
	M	75.3	76.6	3.6	9	6.54	153
	H	75.3	76.6	4.5	7	8.05	124
80	L	87.9	88.7	3.2	10	6.89	145
	M	88	89.5	4	8	8.53	117
	H	88	89.5	4.8	6	10.1	96
100	L	113	113.9	3.6	9	10	100
	M	113.1	115	4.5	7	12.5	80
	H	113.1	115	5.4	5	14.8	67.5
125	M	138.5	140.8	4.8	6	16.4	61
	H	138.5	140.8	5.4	5	18.4	54
150	H	163.9	165.5	4.8	6	19.5	51
	H	163.9	166.5	5.4	5	21.9	46

Thickness & Mass are applicable for Galvanized Steel Tubes as per clause 8.1.1 of IS : 1239 (Part-1) 2004