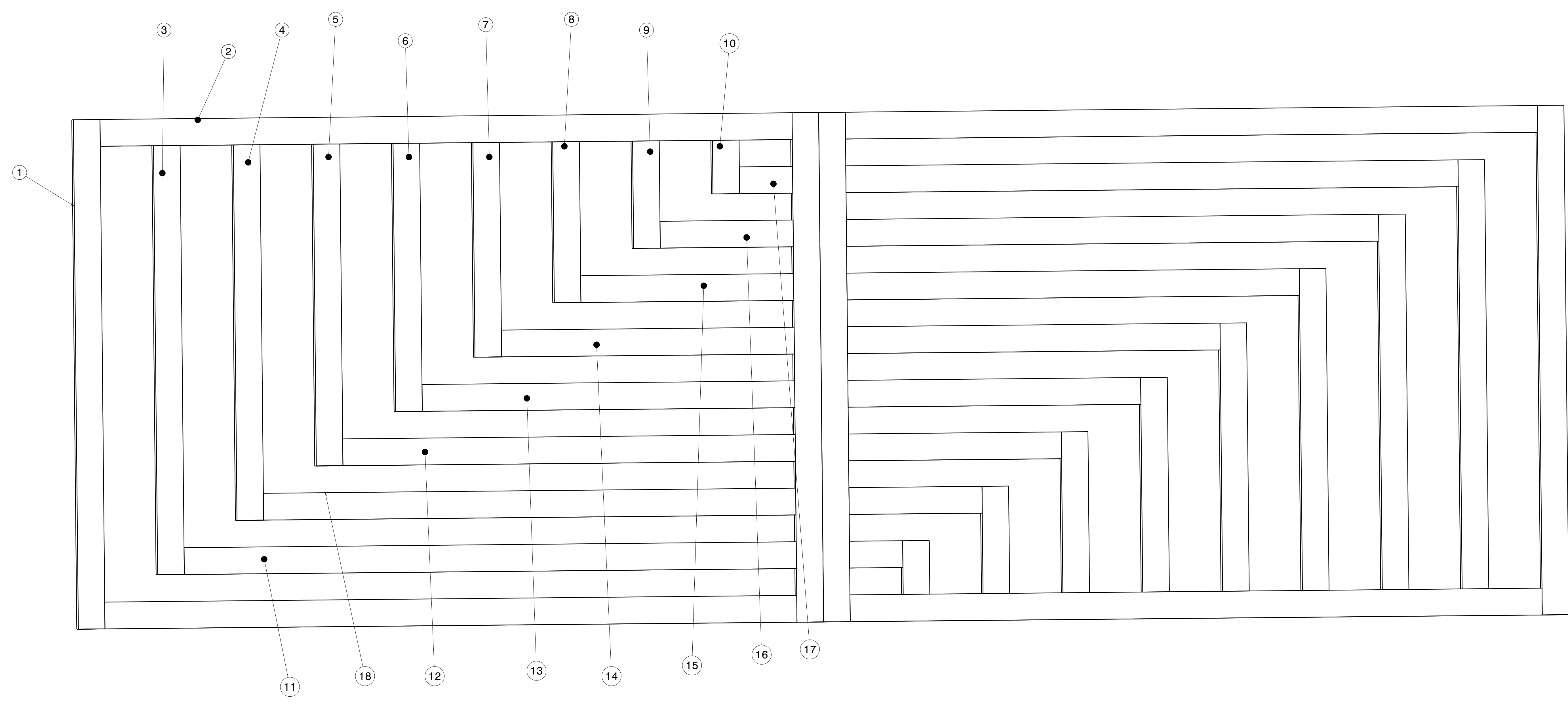


REV	DATE	DESCRIPTION
00	05APR2021	INITIAL REVISION

NOTES:

- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
- FLATNESS OF .5MM IS APPLIED BY DEFAULT.
- ⊥ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
- ▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
- ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
- ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
- FINE WELDING IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
- HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
- FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
- BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.



Isometric view
Scale: 1:4

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg) /Each
18	RHS FRAME 18	50 X 25 X 2 X 1000	2	2.25
17	RHS FRAME 17	50 X 25 X 2 X 100	2	0.25
16	RHS FRAME 16	50 X 25 X 2 X 250	2	0.55
15	RHS FRAME 15	50 X 25 X 2 X 400	2	0.90
14	RHS FRAME 14	50 X 25 X 2 X 550	2	1.25
13	RHS FRAME 13	50 X 25 X 2 X 700	2	1.55
12	RHS FRAME 12	50 X 25 X 2 X 850	2	1.90
11	RHS FRAME 11	50 X 25 X 2 X 1150	2	2.55
10	RHS FRAME 10	50 X 25 X 2 X 100	2	0.25
9	RHS FRAME 9	50 X 25 X 2 X 200	2	0.45
8	RHS FRAME 8	50 X 25 X 2 X 300	2	0.70
7	RHS FRAME 7	50 X 25 X 2 X 400	2	0.90
6	RHS FRAME 6	50 X 25 X 2 X 500	2	1.10
5	RHS FRAME 5	50 X 25 X 2 X 600	2	1.35
4	RHS FRAME 4	50 X 25 X 2 X 700	2	1.55
3	RHS FRAME 3	50 X 25 X 2 X 800	2	1.80
2	RHS FRAME 2	50 X 25 X 2 X 1300	4	2.90
1	RHS FRAME 1	50 X 25 X 2 X 950	4	2.15

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APL APOLLO TUBES LTD.

DRAWING TITLE: GATE

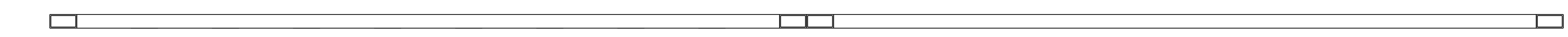
SIZE: A0 DRAWING NUMBER: P2P APR 21-07 REV: 00

SCALE: As Indicated WEIGHT (kg): 0kg SHEET 1 OF 3

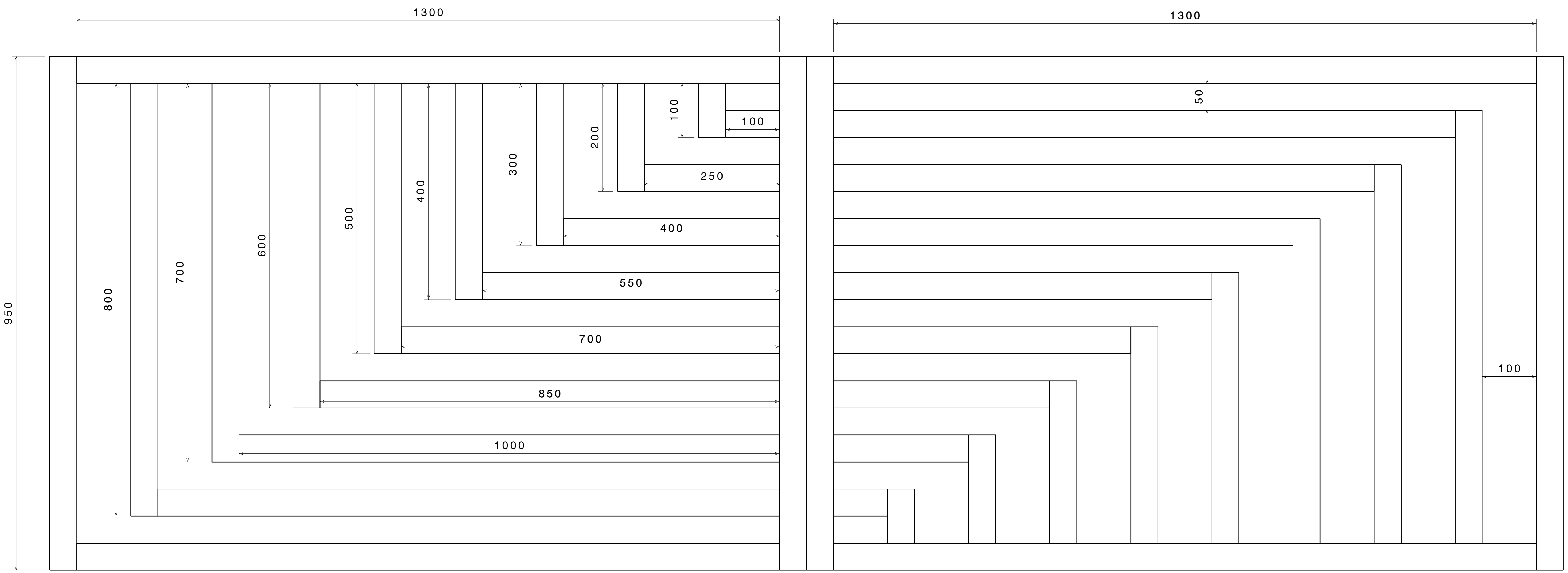
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION

DRAWN BY: RR DATE: 05APR2021
 CHECKED BY: P2P Analysis & Solutions DATE: 05APR2021
 DESIGNED BY: P2P Analysis & Solutions DATE: 05APR2021

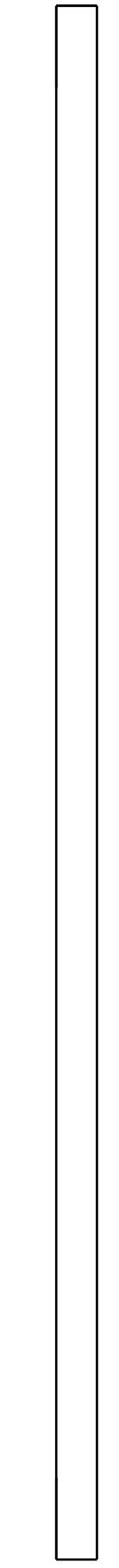
REV	DATE	DESCRIPTION
00	05APR2021	INITIAL REVISION



Top view
Scale: 1:4



Front view
Scale: 1:4



Right view
Scale: 1:4

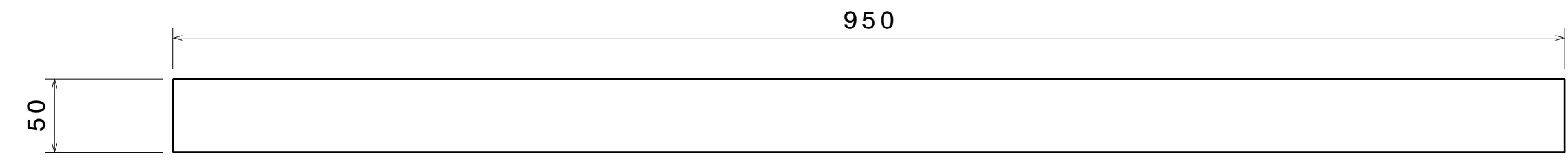
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM
VIEWS: THIRD ANGLE PROJECTION

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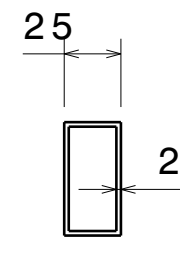
DRAWN BY	SB	DATE	05APR2021
CHECKED BY	P2P Analysis & Solutions	DATE	05APR2021
DESIGNED BY	P2P Analysis & Solutions	DATE	05APR2021

APL APOLLO TUBES LTD.	
DRAWING TITLE	
GATE	
SIZE	A0
DRAWING NUMBER	P2P_APR_21-07
REV	00
SCALE	NONE
WEIGHT (kg)	XXX
SHEET 2 OF 3	

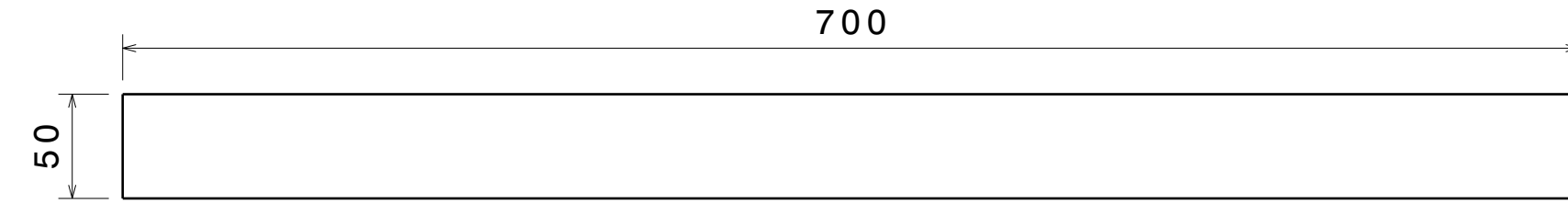
REV	DATE	DESCRIPTION
00	05APR2021	INITIAL REVISION



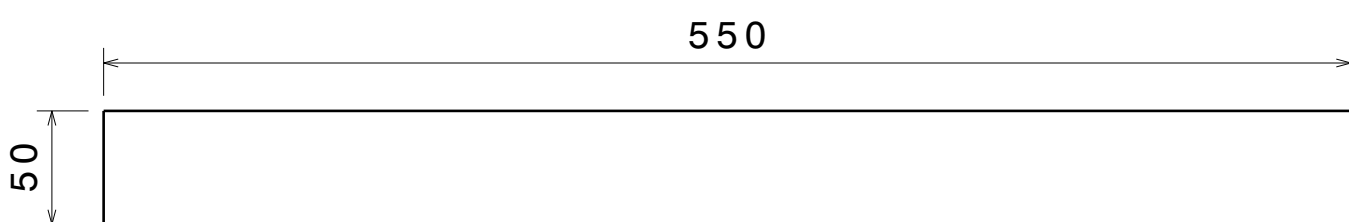
ITEM 1



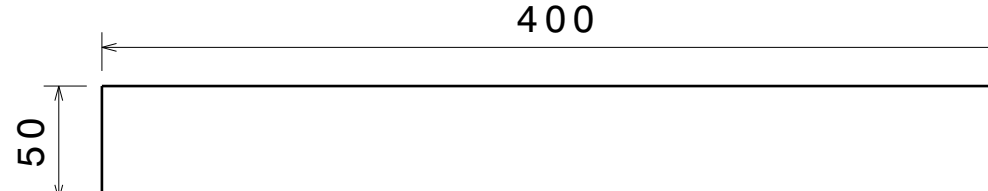
Right view
Scale: 3:10



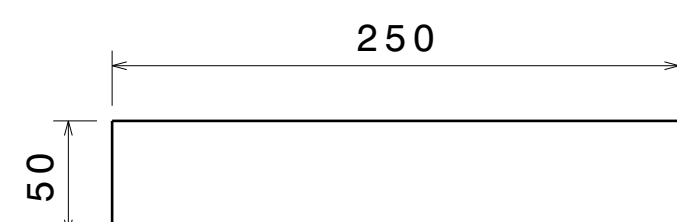
ITEM 13



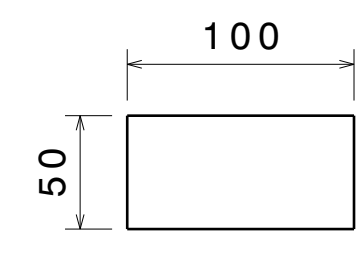
ITEM 14



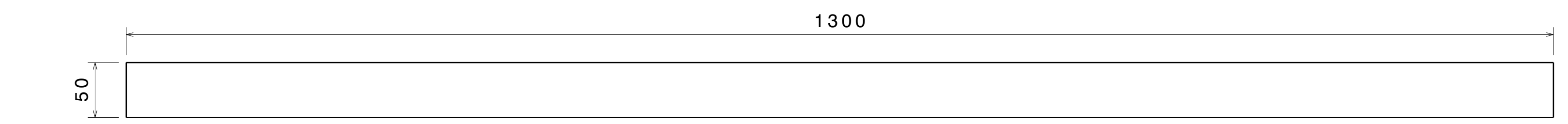
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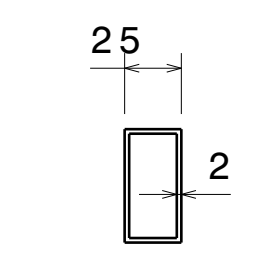
ITEM 16



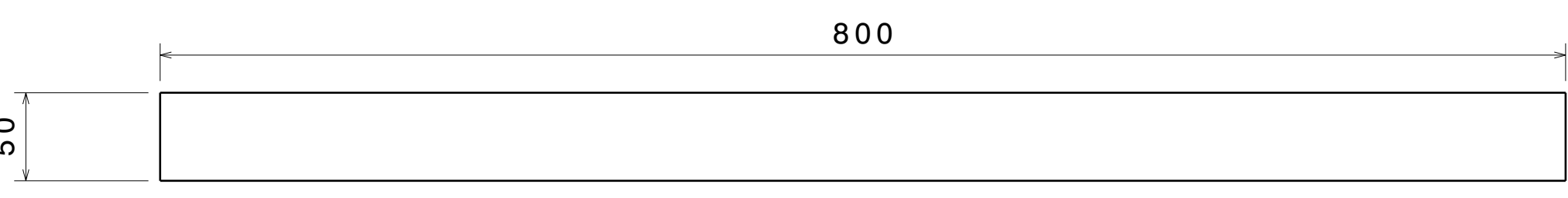
ITEM 17



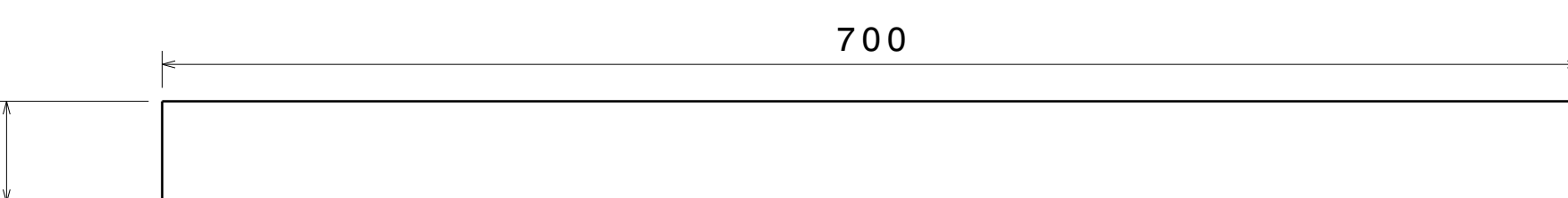
ITEM 2



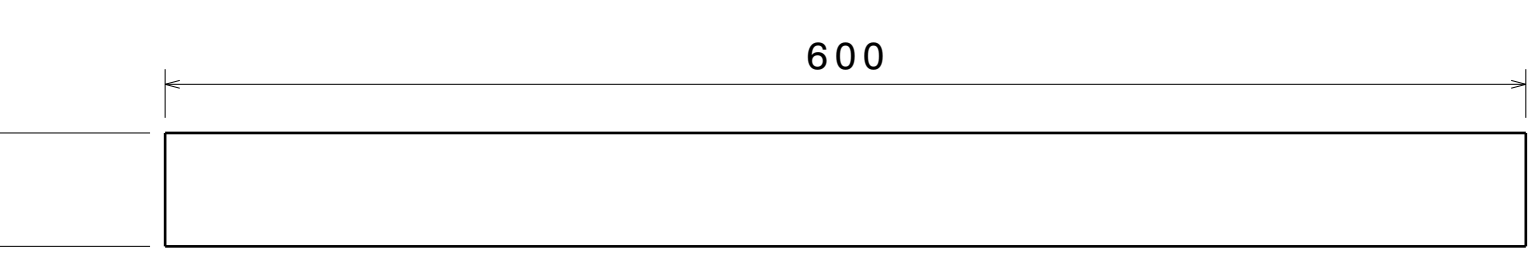
Right view
Scale: 3:10



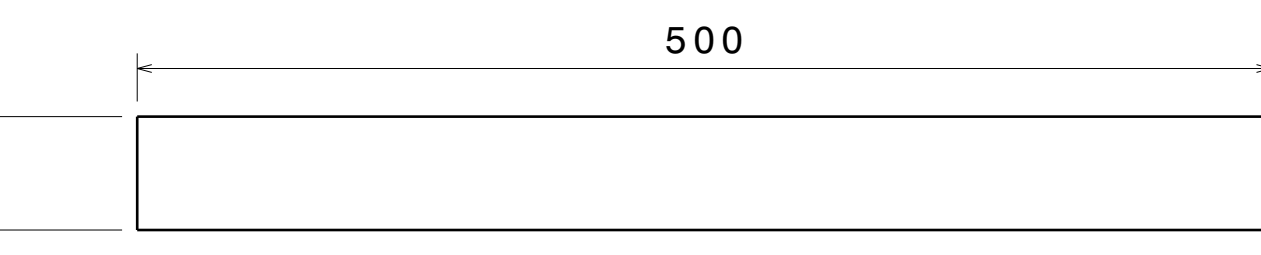
ITEM 3



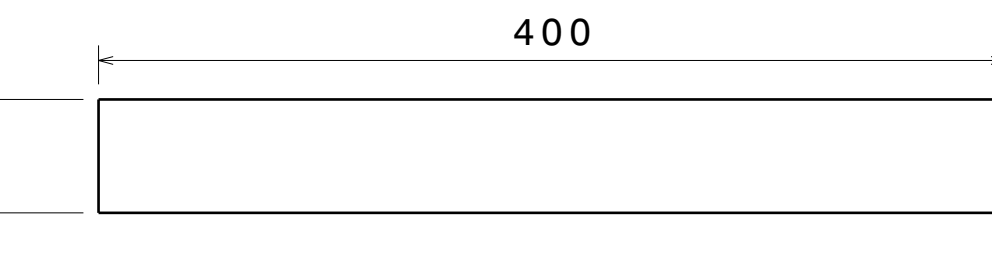
ITEM 4



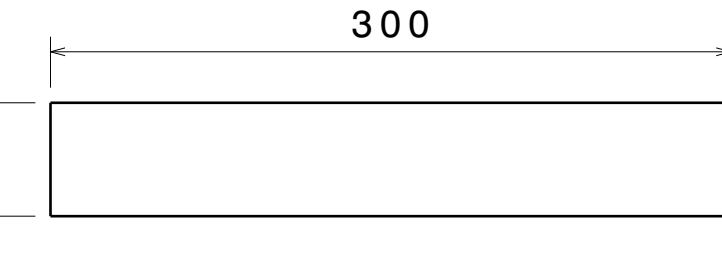
ITEM 5



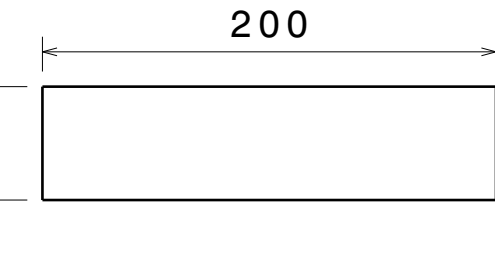
ITEM 6



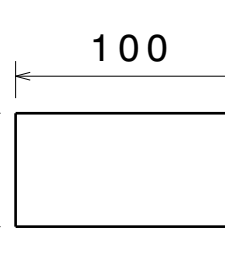
ITEM 7



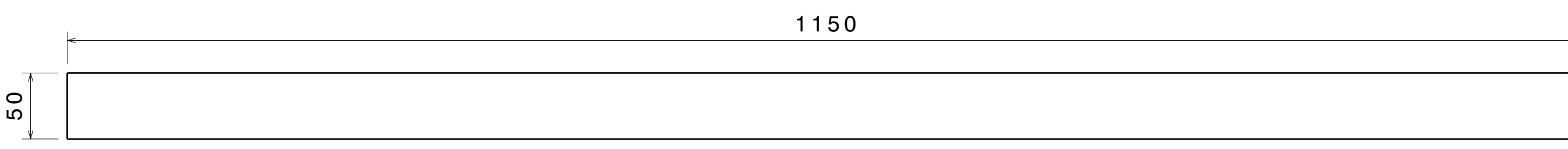
ITEM 8



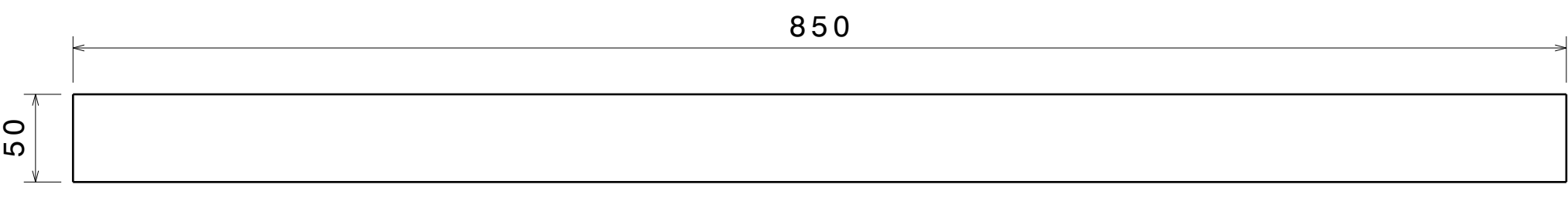
ITEM 9



ITEM 10



ITEM 11



ITEM 12

NOTE :- ITEM NUMBER 1 TO 17 ALL RIGHT SIDE VIEWS ARE THE SAME

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION

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CHECKED BY: P2P Analysis & Solutions
DESIGNED BY: P2P Analysis & Solutions

DATE: 05APR2021
DATE: 05APR2021
DATE: 05APR2021

APL APOLLO TUBES LTD.	
DRAWING TITLE: GATE	
SIZE: A0	DRAWING NUMBER: P2P APR 21-07
SCALE: NONE	WEIGHT (kg): XXX
REV: 00	SHEET 3 OF 3