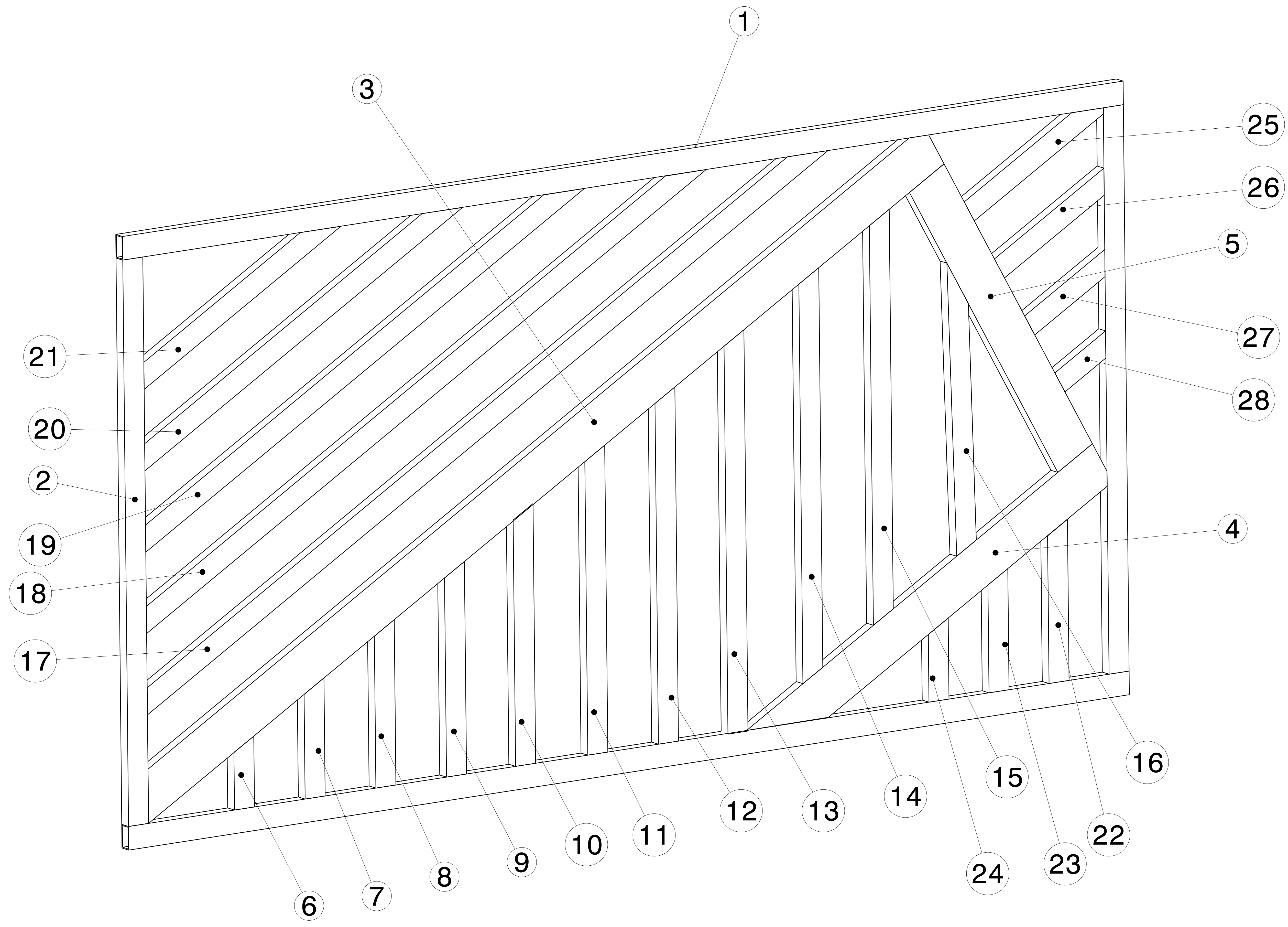


REV	DATE	DESCRIPTION
00	06APR2021	INITIAL REVISION

NOTES:

- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
- FLATNESS OF .5MM IS APPLIED BY DEFAULT.
- ⊥ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
- ▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
- ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
- ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
- FINE WELDING IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
- HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
- FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
- BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.



Isometric view
Scale: 1:4

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (kg) /Each
28	RHS FRAME 25	50 X 25 X 2 X 150	1	0.30
27	RHS FRAME 24	50 X 25 X 2 X 250	1	0.50
26	RHS FRAME 23	50 X 25 X 2 X 350	1	0.75
25	RHS FRAME 22	50 X 25 X 2 X 400	1	0.80
24	RHS FRAME 21	50 X 25 X 2 X 200	1	0.35
23	RHS FRAME 20	50 X 25 X 2 X 300	1	0.55
22	RHS FRAME 19	50 X 25 X 2 X 350	1	0.75
21	RHS FRAME 18	50 X 25 X 2 X 800	1	1.15
20	RHS FRAME 17	50 X 25 X 2 X 1000	1	1.90
19	RHS FRAME 16	50 X 25 X 2 X 1300	1	2.70
18	RHS FRAME 15	50 X 25 X 2 X 1650	1	3.50
17	RHS FRAME 14	50 X 25 X 2 X 2000	1	4.25
16	RHS FRAME 13	50 X 25 X 2 X 650	1	1.45
15	RHS FRAME 12	50 X 25 X 2 X 900	1	1.90
14	RHS FRAME 11	50 X 25 X 2 X 900	1	1.90
13	RHS FRAME 10	50 X 25 X 2 X 850	1	1.85
12	RHS FRAME 9	50 X 25 X 2 X 750	1	1.65
11	RHS FRAME 8	50 X 25 X 2 X 650	1	1.45
10	RHS FRAME 7	50 X 25 X 2 X 550	1	1.20
9	RHS FRAME 6	50 X 25 X 2 X 450	1	0.95
8	RHS FRAME 5	50 X 25 X 2 X 350	1	0.75
7	RHS FRAME 4	50 X 25 X 2 X 250	1	0.50
6	RHS FRAME 3	50 X 25 X 2 X 150	1	0.30
5	PLANK 3	100 X 25 X 1.6 X 850	1	2.25
4	PLANK 2	100 X 25 X 1.6 X 1000	1	2.80
3	PLANK 1	100 X 25 X 1.6 X 2300	1	6.95
2	RHS FRAME 2	50 X 25 X 2 X 1200	2	2.70
1	RHS FRAME 1	50 X 25 X 2 X 2500	2	5.60

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DRAWING TITLE: GATE

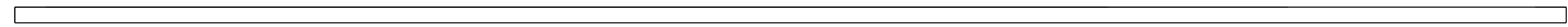
SIZE: A0 DRAWING NUMBER: P2P APR 21-20 REV: 00

SCALE: As Indicated WEIGHT (kg): 0kg SHEET 1 OF 4

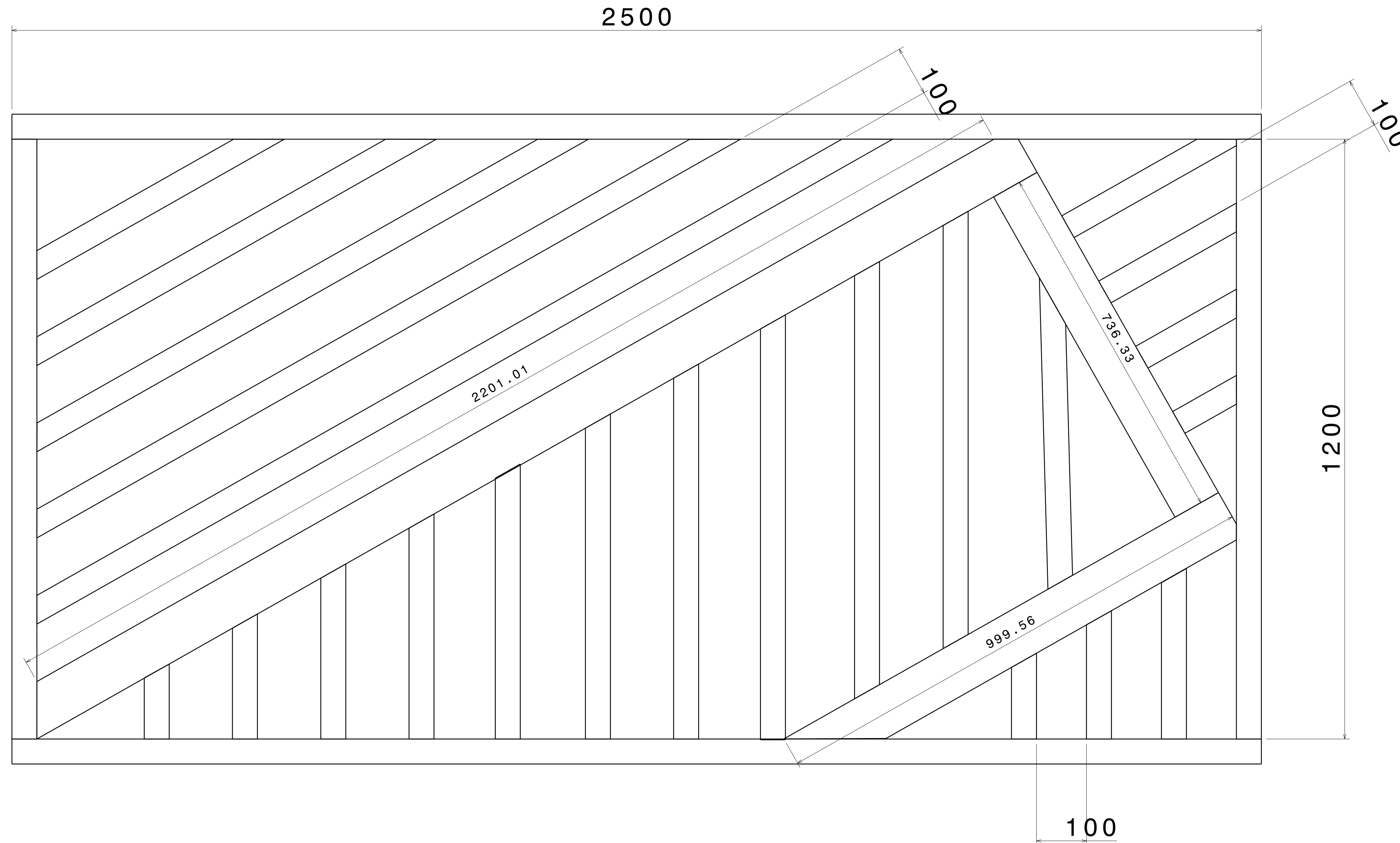
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION

DRAWN BY: RR DATE: 06APR2021
 CHECKED BY: P2P Analysis & Solutions DATE: 06APR2021
 DESIGNED BY: P2P Analysis & Solutions DATE: 06APR2021

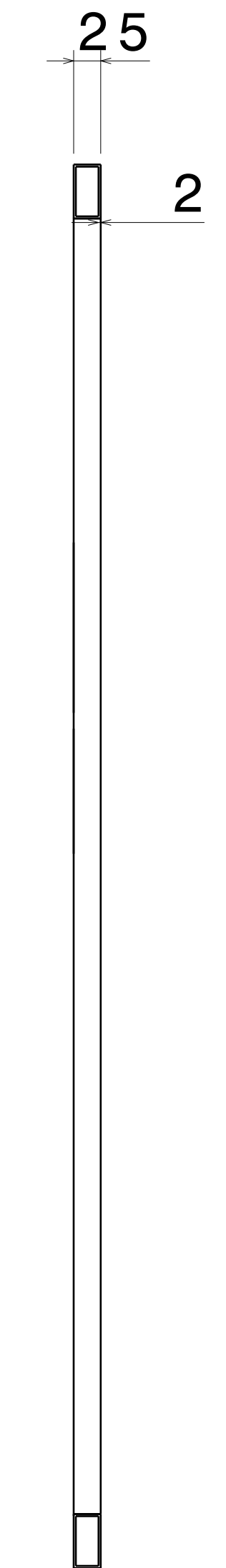
REV	DATE	DESCRIPTION
00	06APR2021	INITIAL REVISION



Top view
Scale: 1:5



Front view
Scale: 1:5



Right view
Scale: 1:5

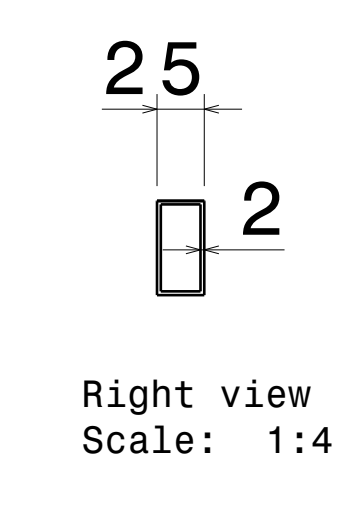
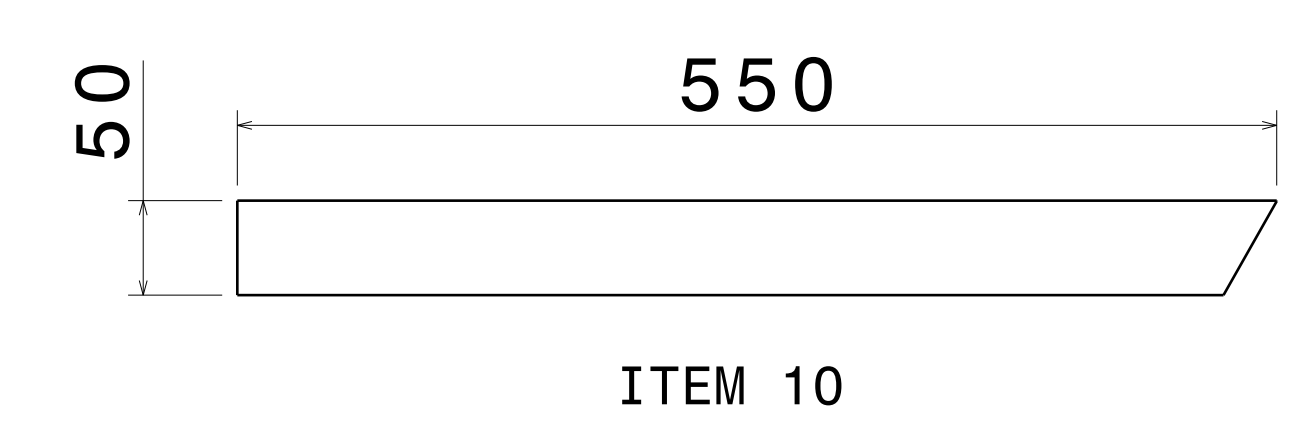
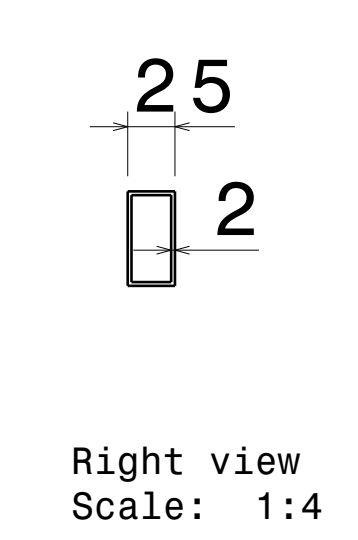
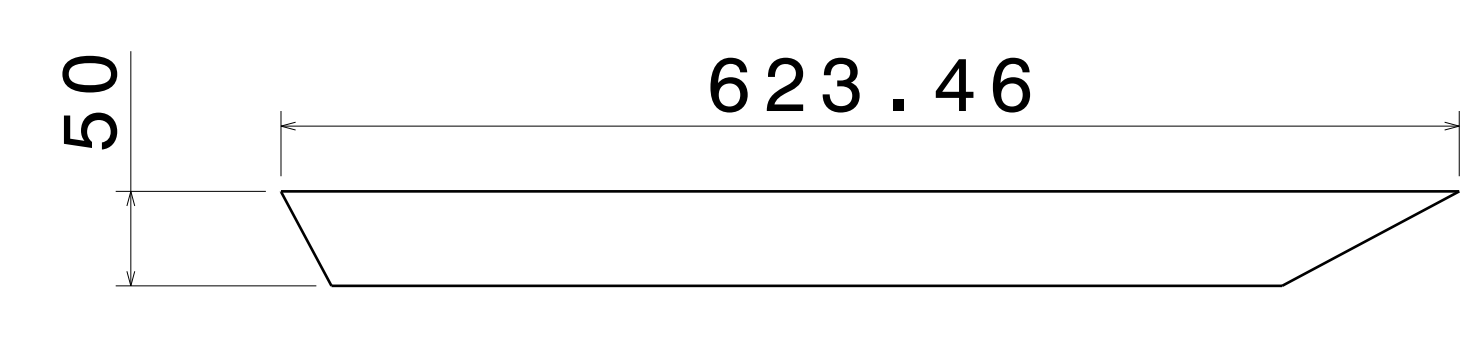
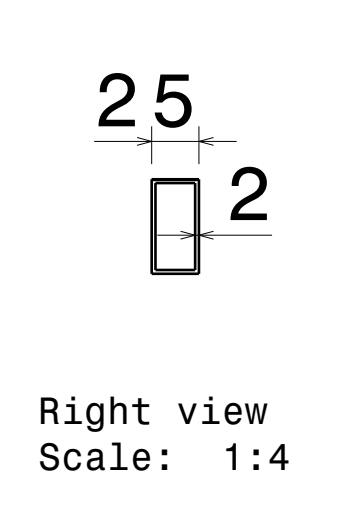
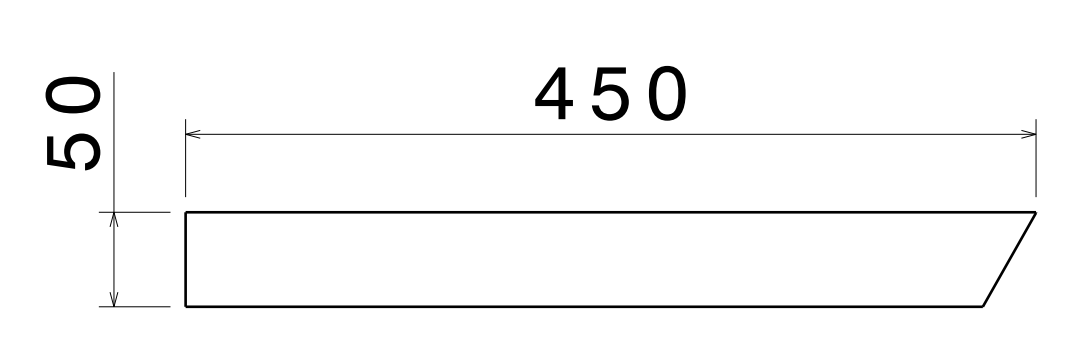
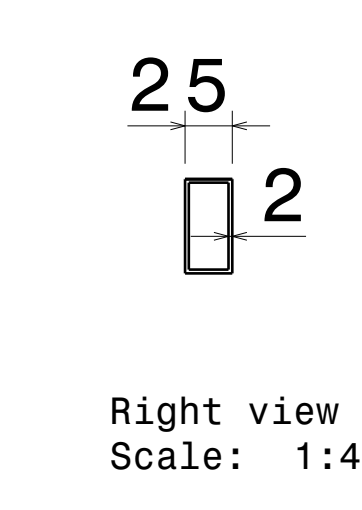
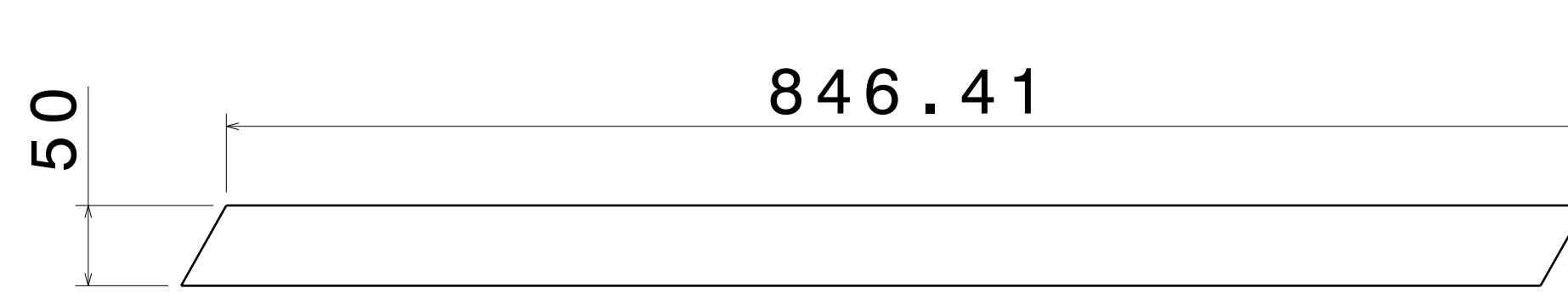
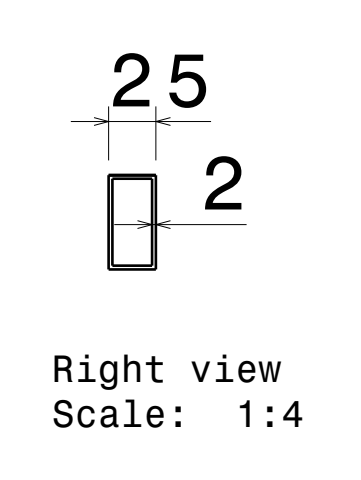
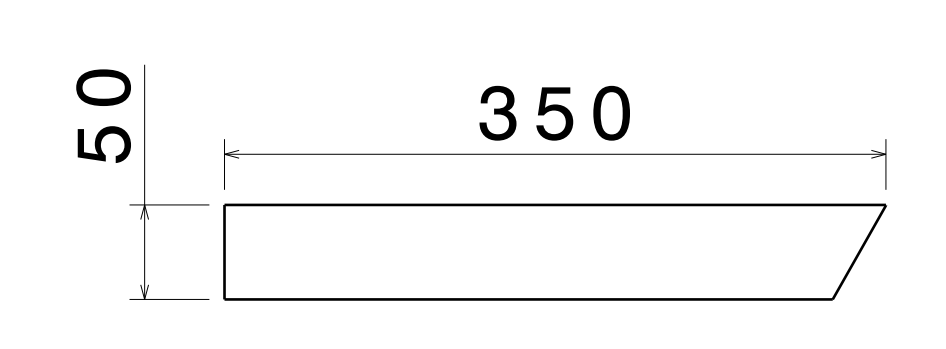
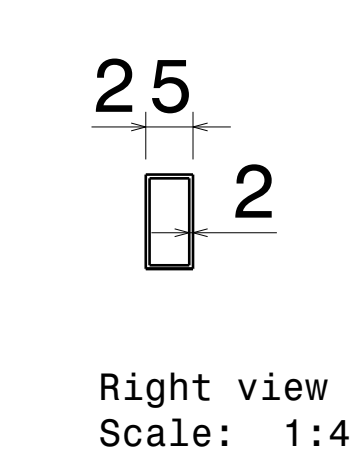
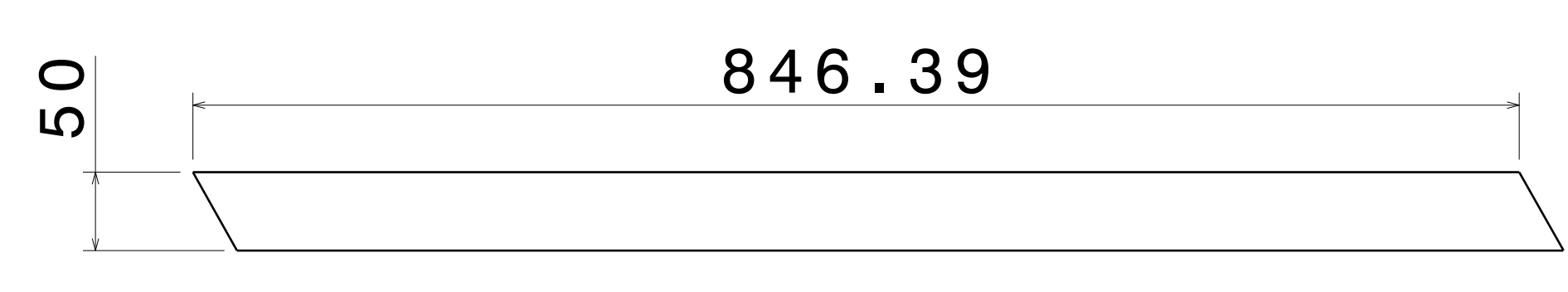
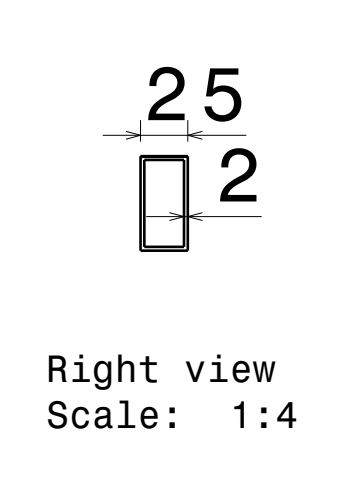
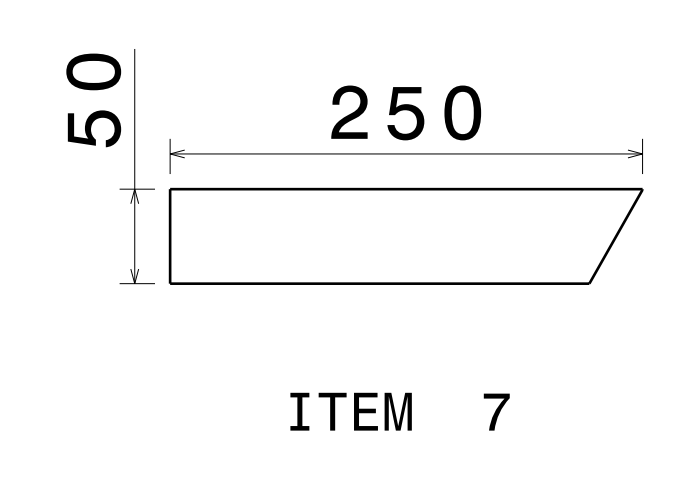
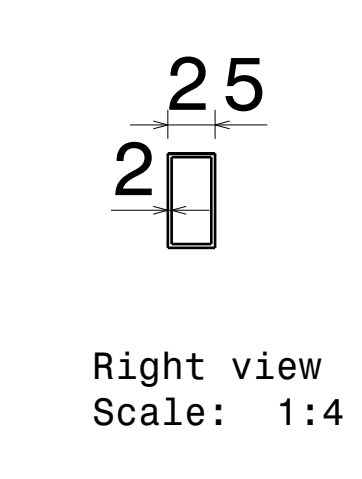
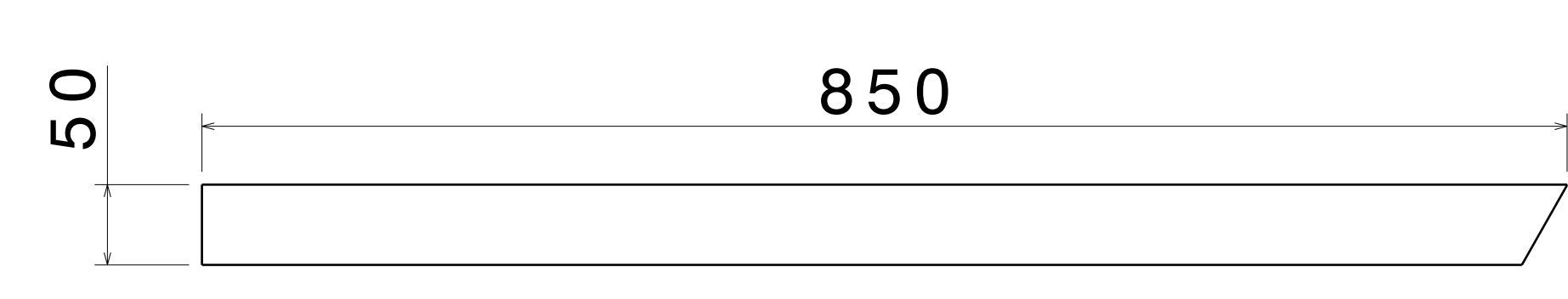
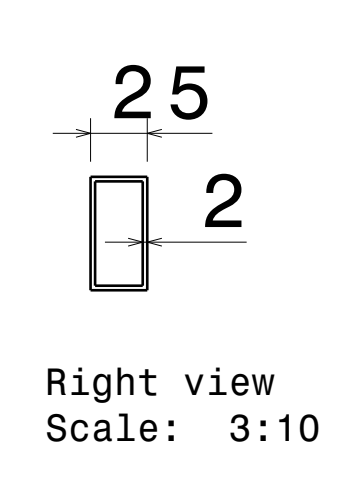
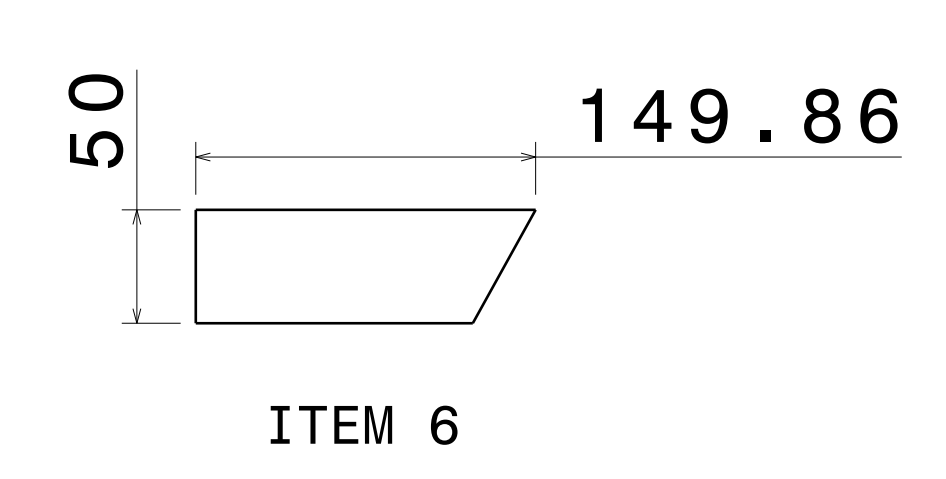
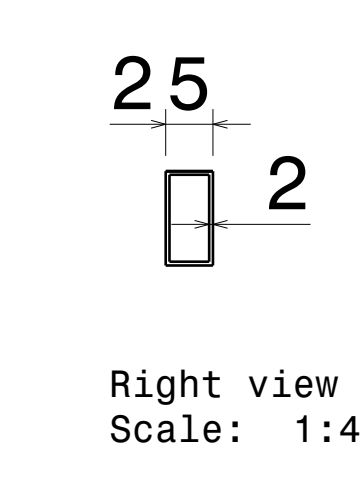
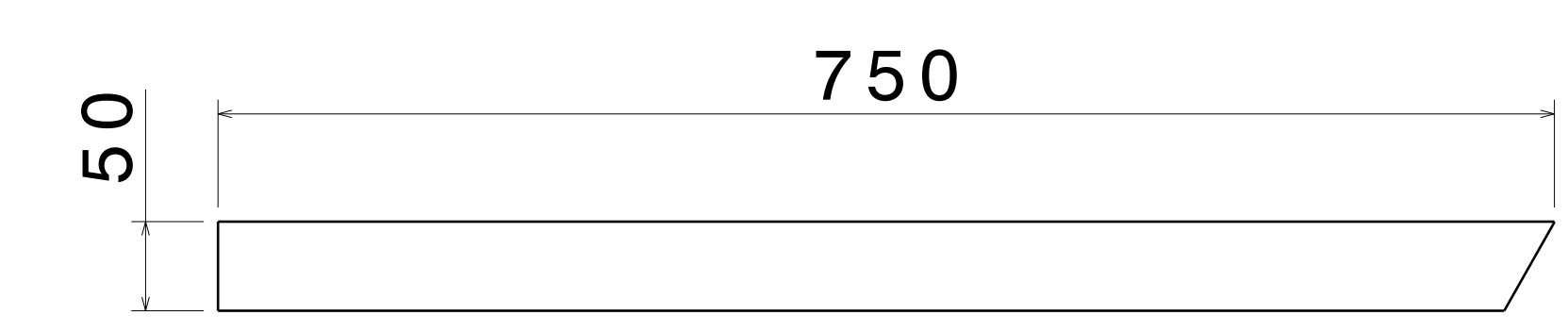
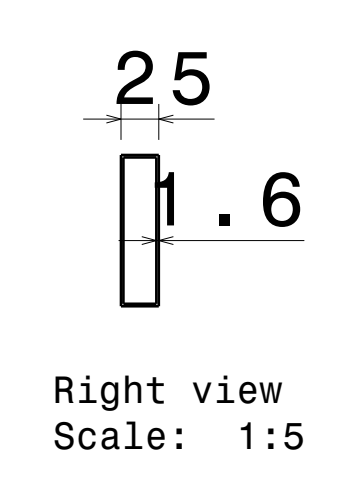
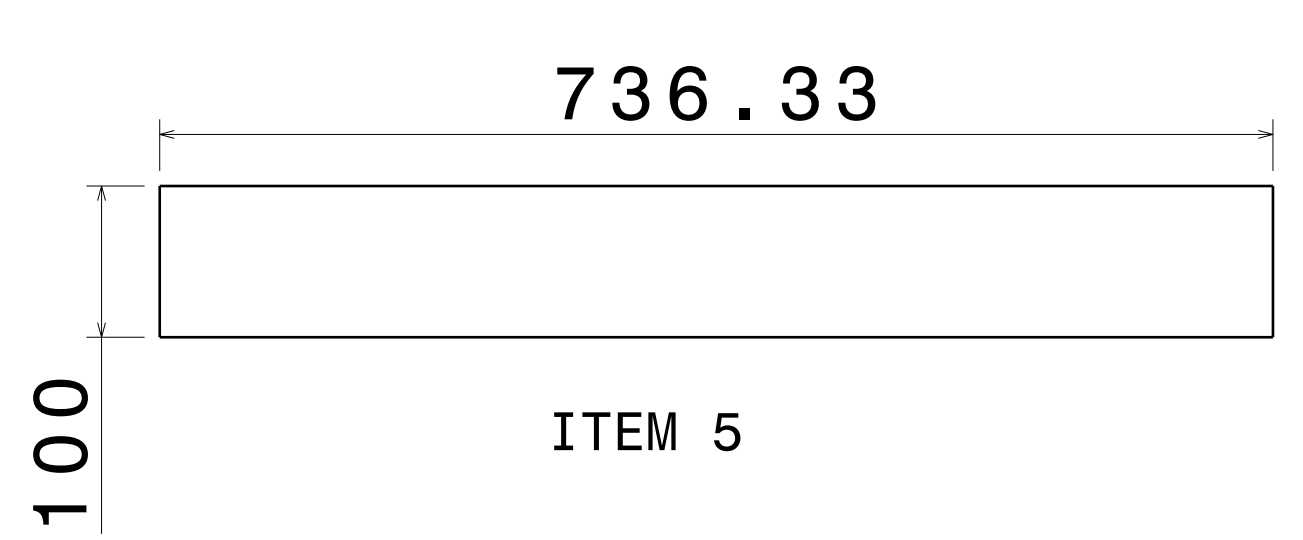
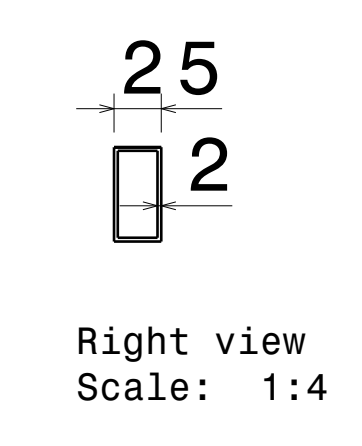
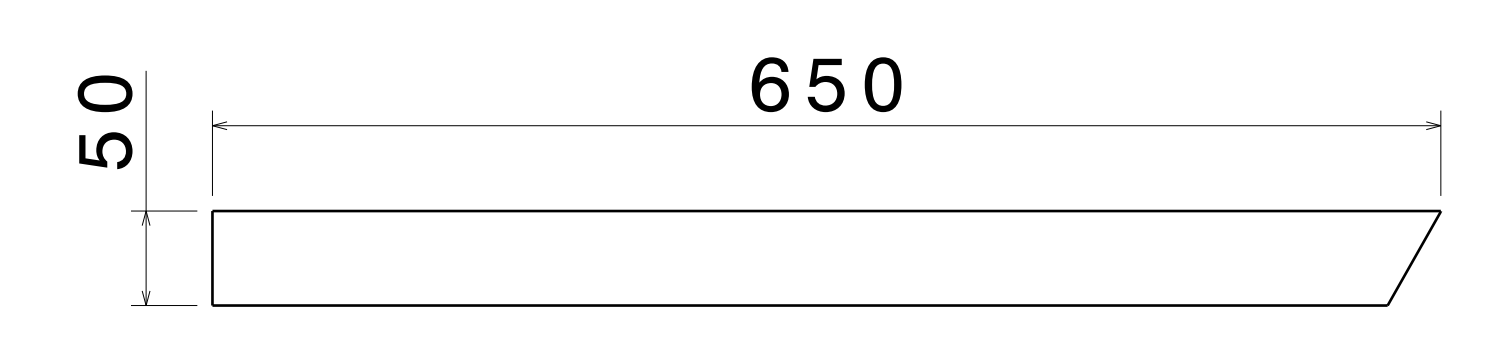
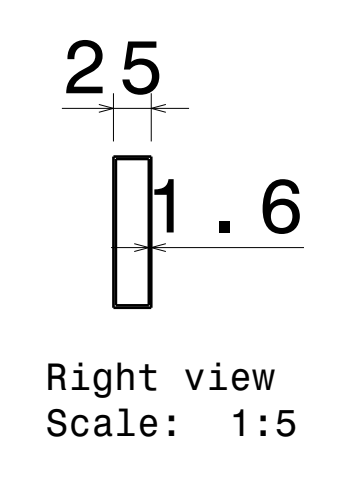
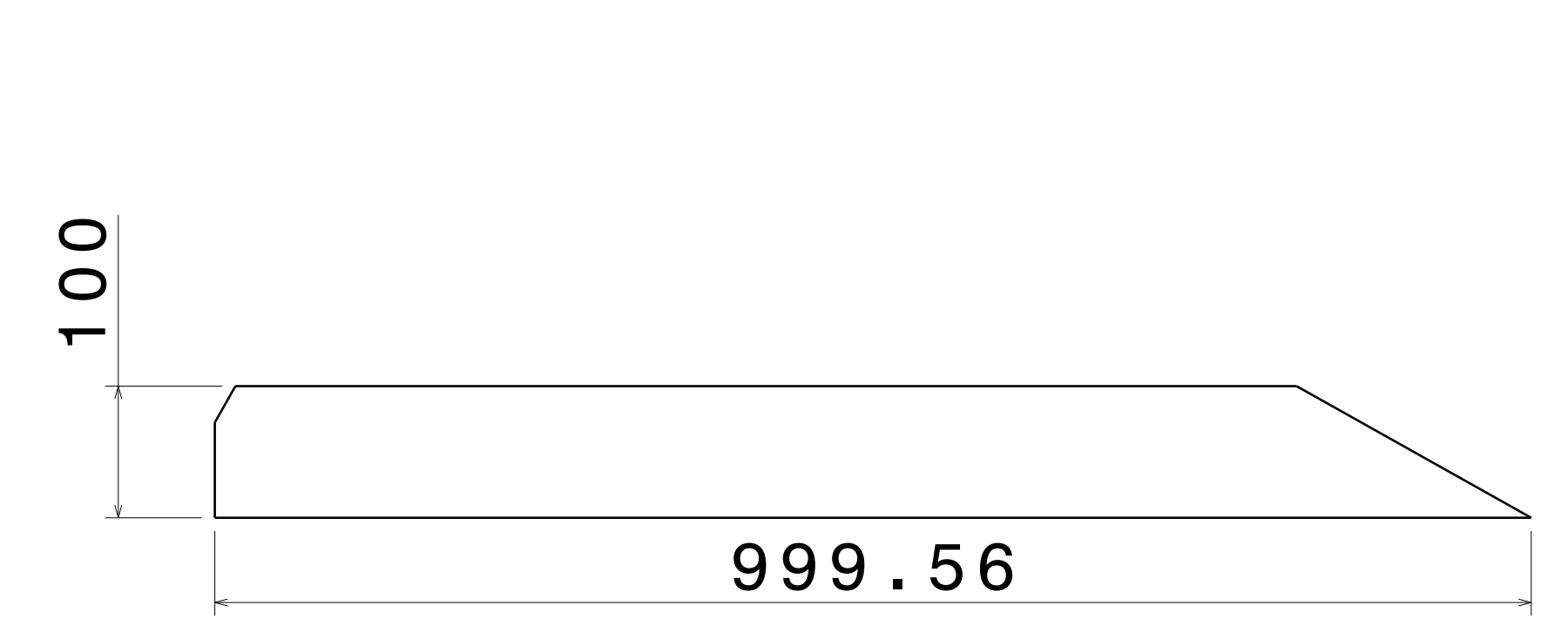
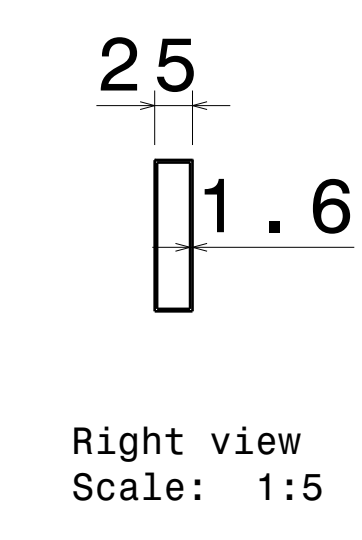
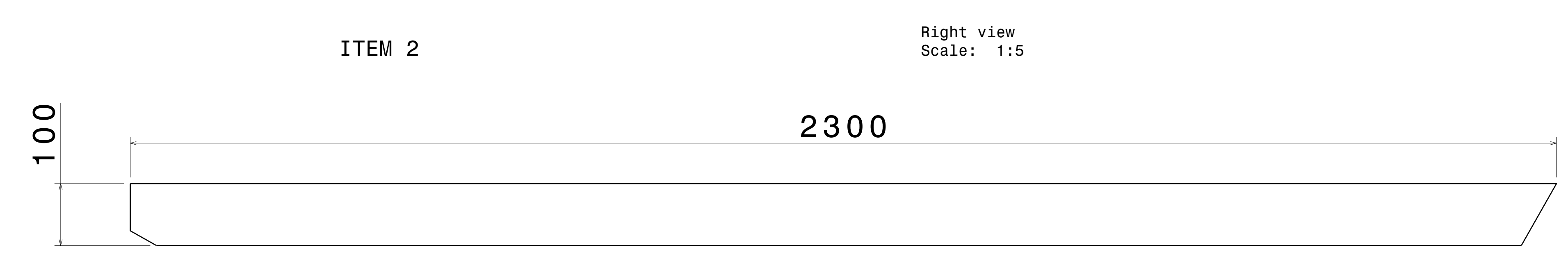
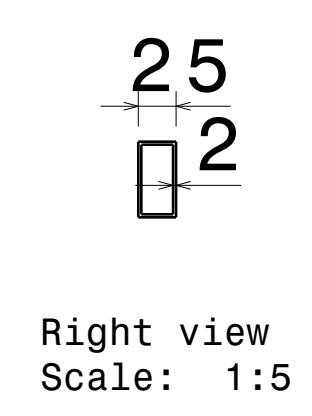
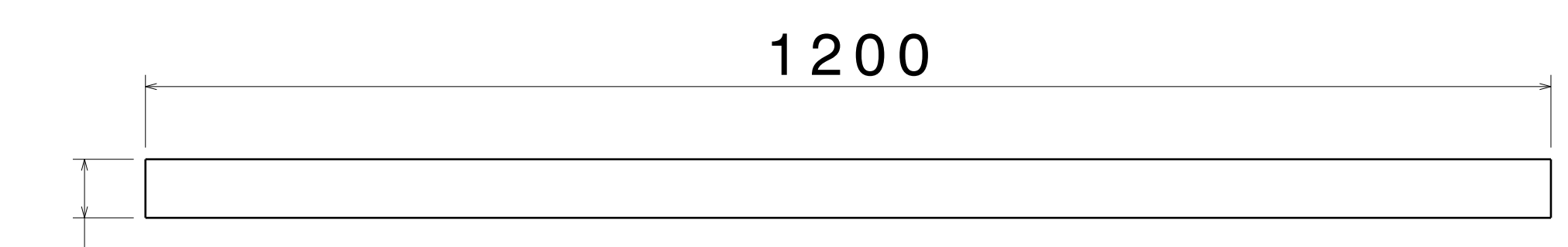
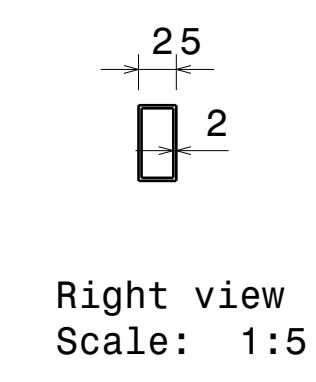
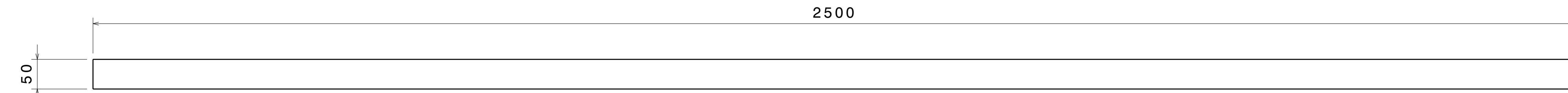
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM
VIEWS: THIRD ANGLE PROJECTION

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DESIGNED BY	DATE
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APL APOLLO TUBES LTD.	
DRAWING TITLE	
GATE	
SIZE	DRAWING NUMBER
A0	P2P APR 21-20
SCALE	WEIGHT (kg)
NONE	XXX
REV	SHEET 2 OF 4
00	

REV	DATE	DESCRIPTION
00	06APR2021	INITIAL REVISION



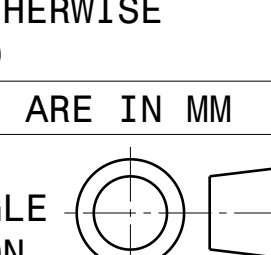
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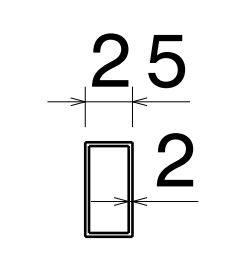
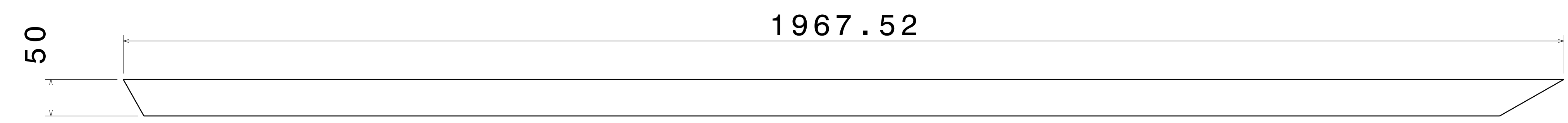
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DESIGNED BY: P2P Analysis & Solutions

DATE: 06APR2021
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SHEET 3 OF 4

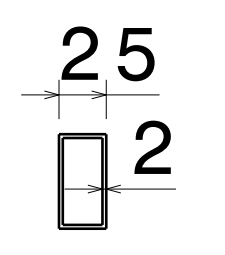
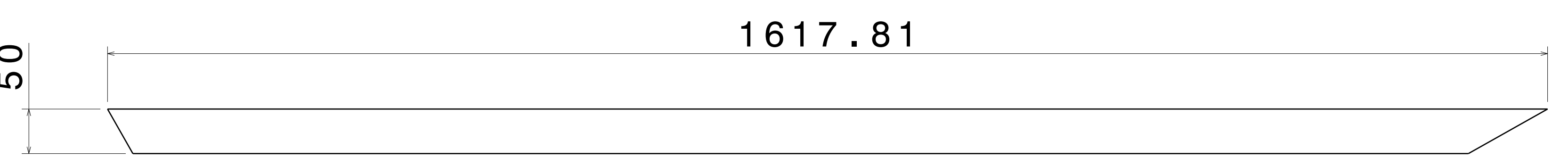
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM
THIRD ANGLE PROJECTION



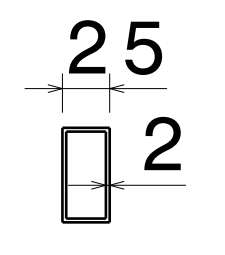
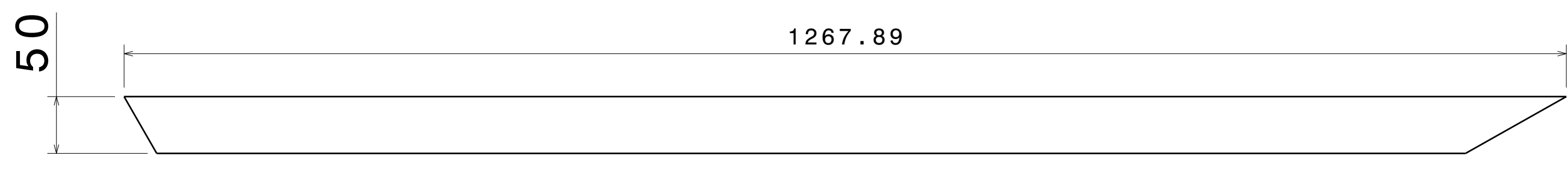
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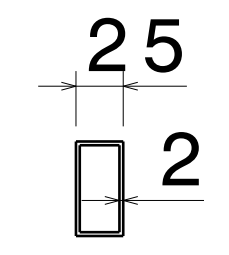
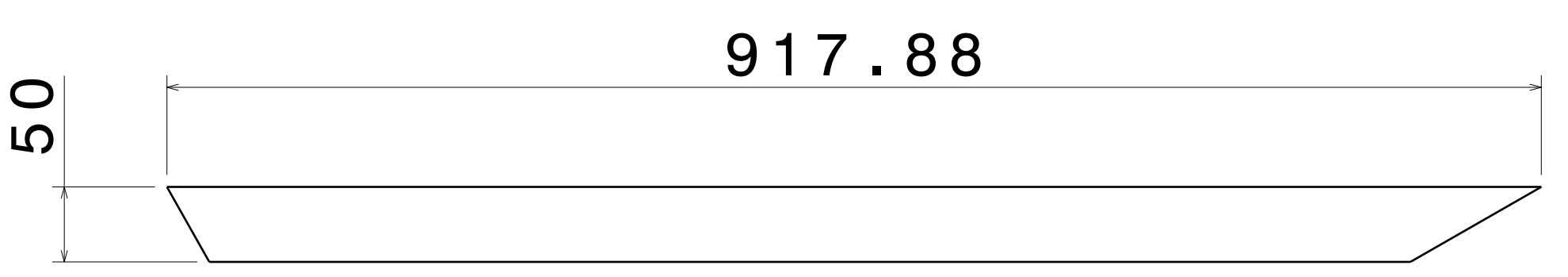
Right view
Scale: 1:4



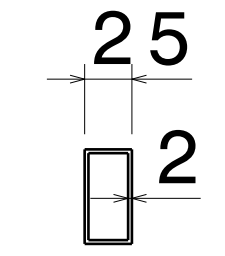
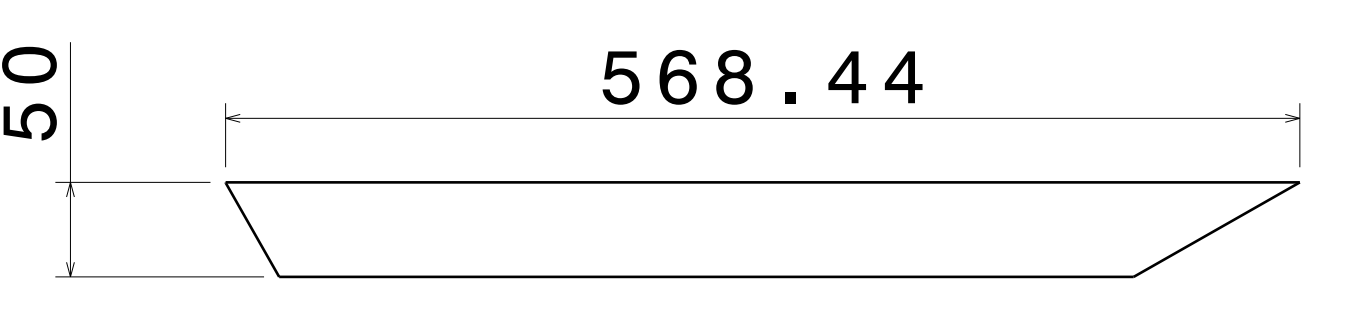
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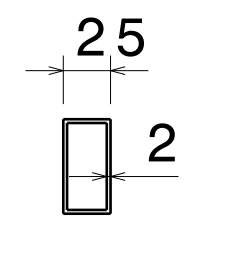
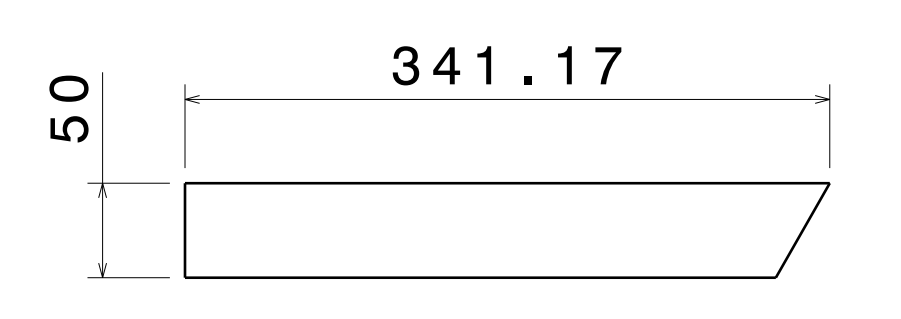
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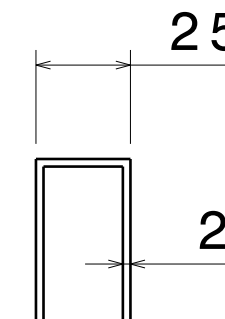
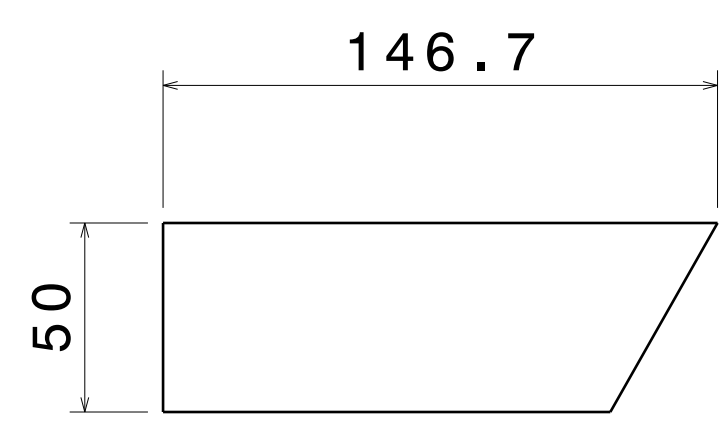
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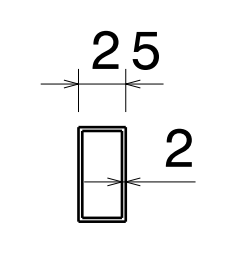
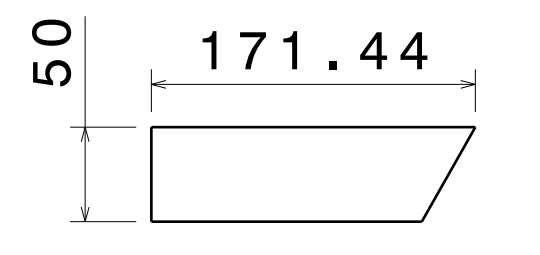
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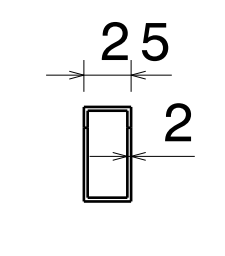
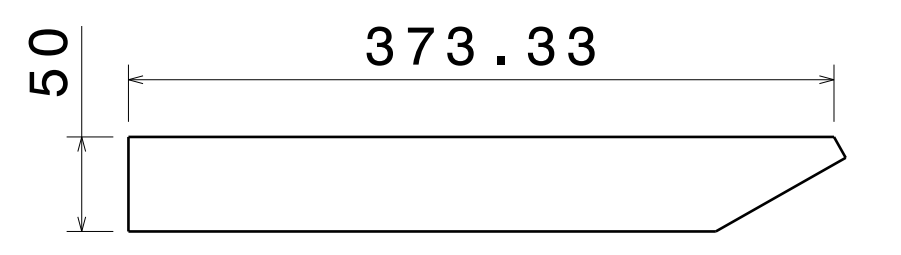
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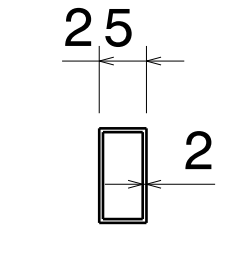
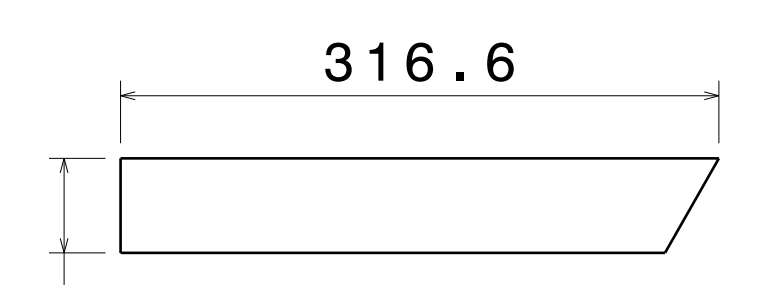
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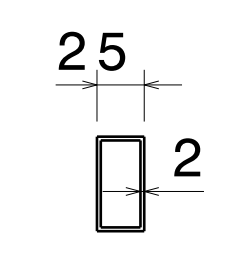
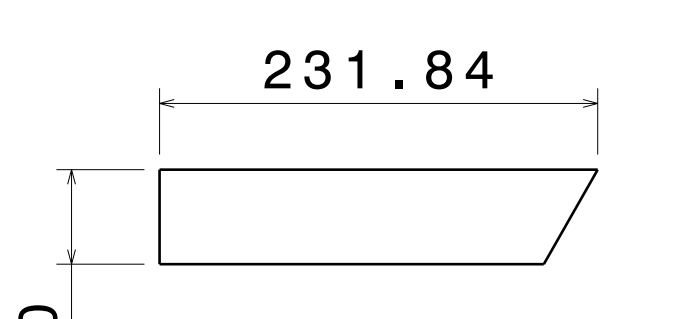
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Right view
Scale: 1:4

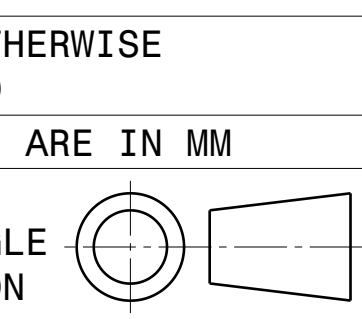


Right view
Scale: 1:4



Right view
Scale: 1:4

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION



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APL APOLLO TUBES LTD.	
DRAWING TITLE	
GATE	
SIZE	A0
DRAWING NUMBER	P2P APR 21-20
REV	00
SCALE	NONE
WEIGHT (kg)	XXX
SHEET 4 OF 4	