


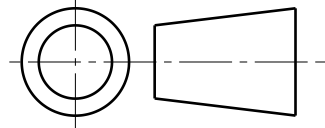
REV	DATE	DESCRIPTION
00	1DEC2020	INITIAL REVISION

- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⊲ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDNG IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLNESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.

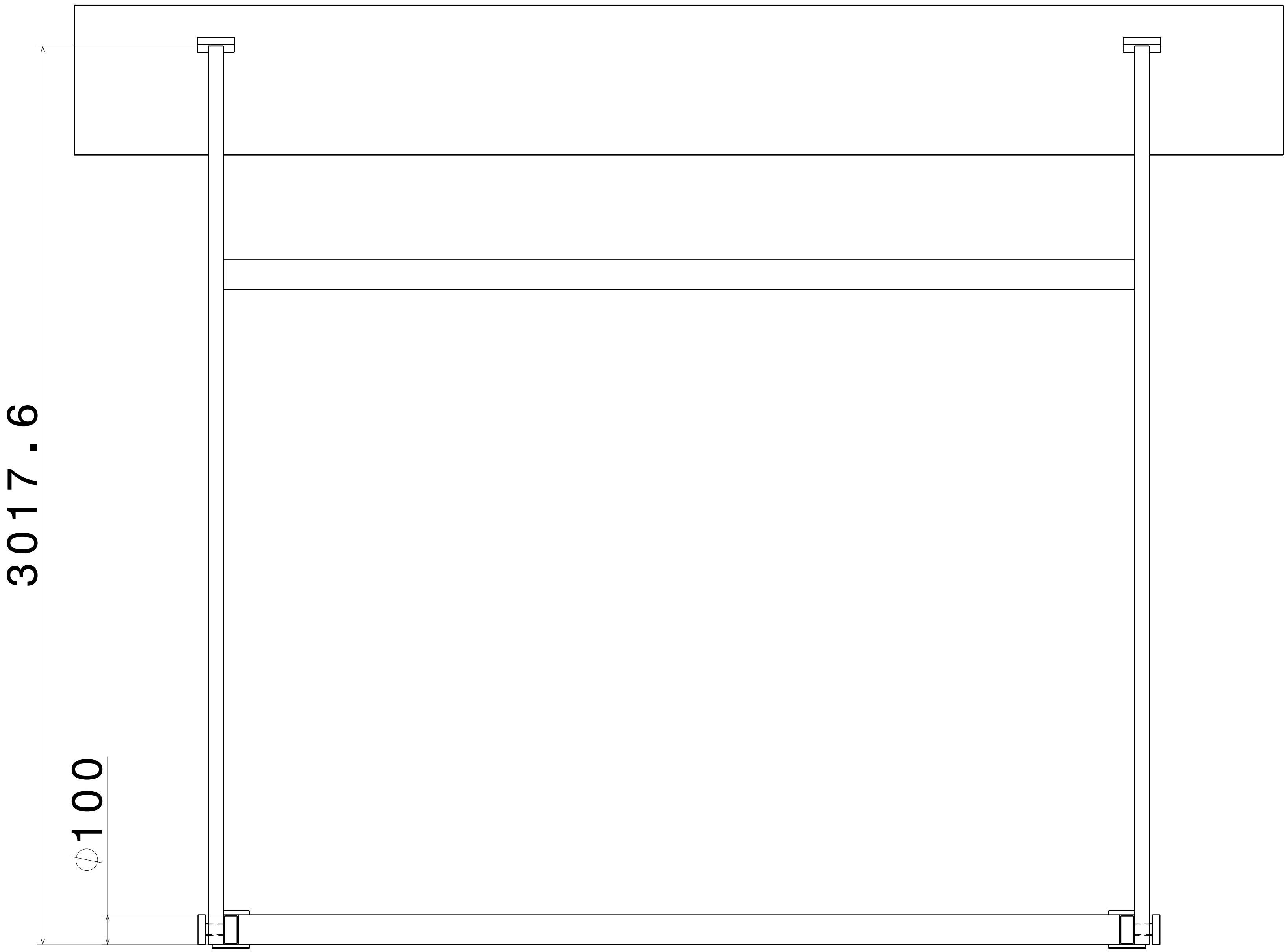
10	BOP PLATE 2	DIA 100 X 25 THK	2	
9	BOP PLATE 1	125 X 125 X 25	4	
8	SHS FRAME 4	100 X 100 X 4.0 X 3060	1	36.94
7	RHS FRAME 2	100 X 50 X 3.6 X 3017.6	2	24.2
6	CIRCULAR TUBE 2	DIA 40 X 4 THK X 60	2	0.43
5	CIRCULAR TUBE 1	DIA 100 X 3.6 THK X 2960	1	25.37
4	SHS FRAME 3	25 X 25 X 2.0 X 1450	28	2.1
3	SHS FRAME 2	60 X 60 X 2.6 X 1450	1	6.8
2	SHS FRAME 1	60 X 60 X 2.6 X 2960	2	13.89
1	RHS FRAME 1	100 X 50 X 3.6 X 1817.6	2	14.62
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg)/Each
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		DRAWING TITLE		
DRAWN BY	DATE	DEC 20_1		
VM	1DEC2020			
CHECKED BY	DATE	SIZE	DRAWING NUMBER	REV
P2P Analysis & Solutions	1DEC2020	A0	P2P_DEC 20_1	00
DESIGNED BY	DATE	SCALE	WEIGHT(kg)	0kg
P2P Analysis & Solutions	1DEC2020	As Indicated		
				SHEET 1 OF 3

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM

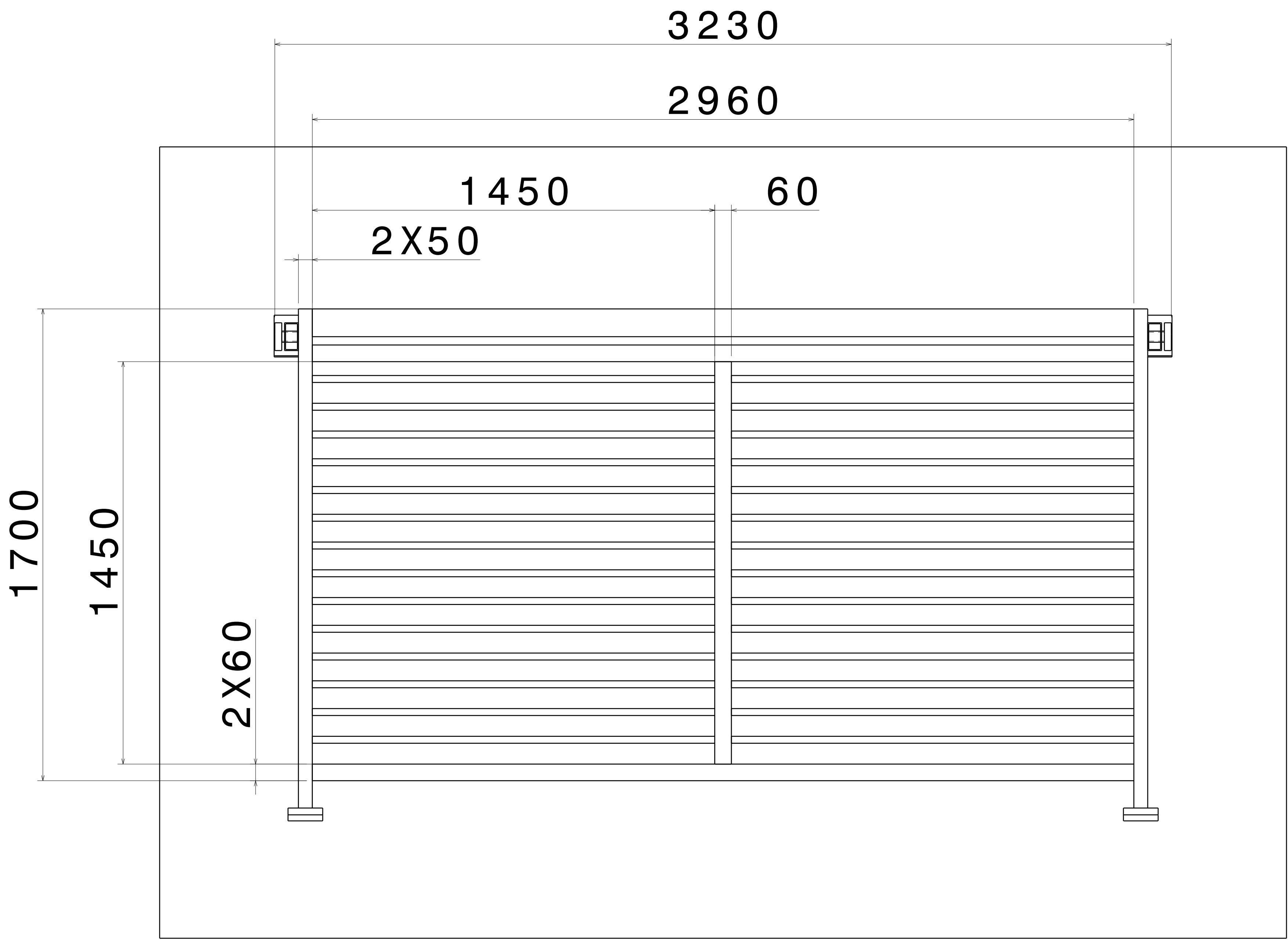
VIEWS:
THIRD ANGLE PROJECTION



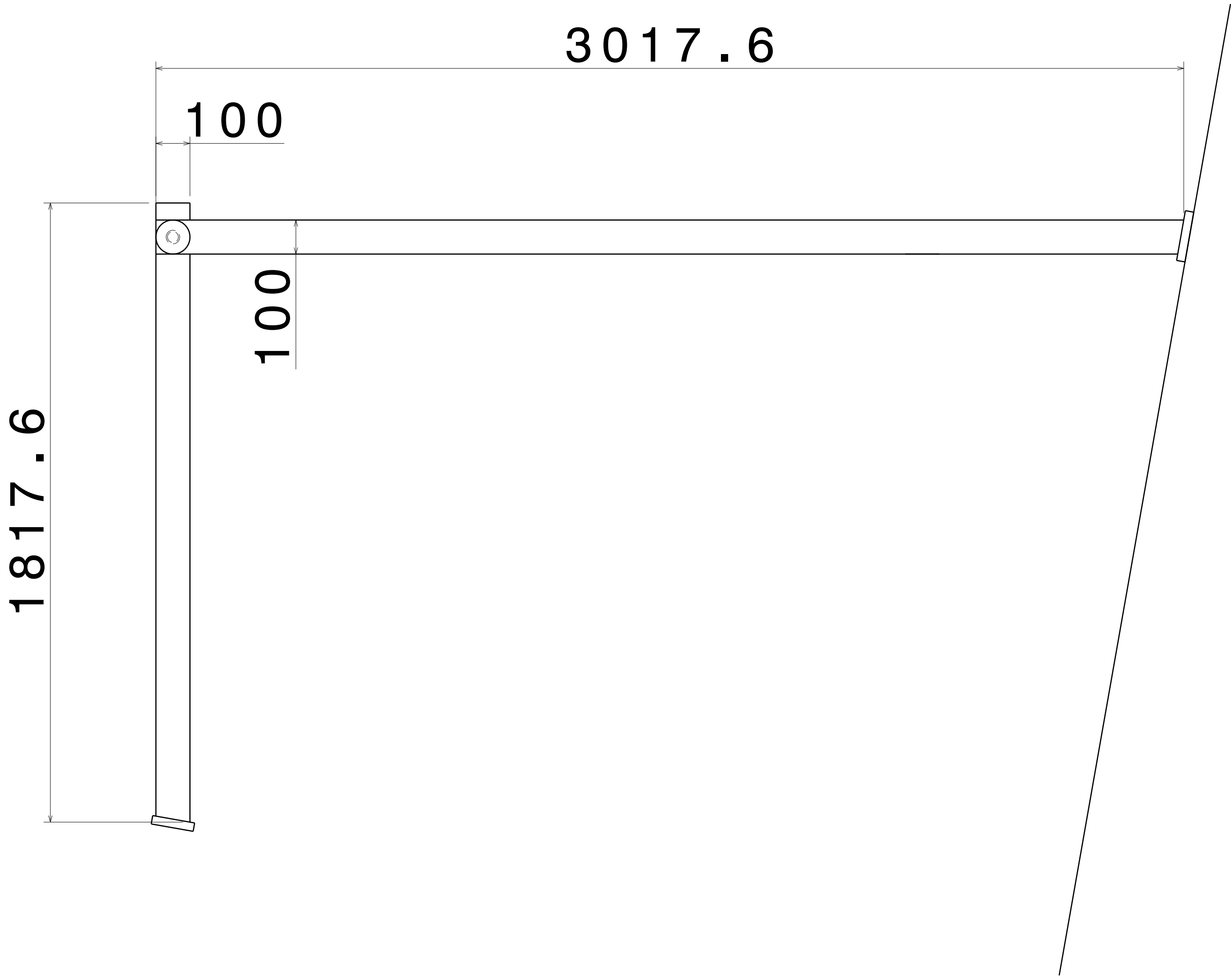
REV	DATE	DESCRIPTION
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TOP VIEW
SCALE: 1:10

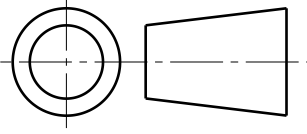



FRONT VIEW
SCALE: 1:10

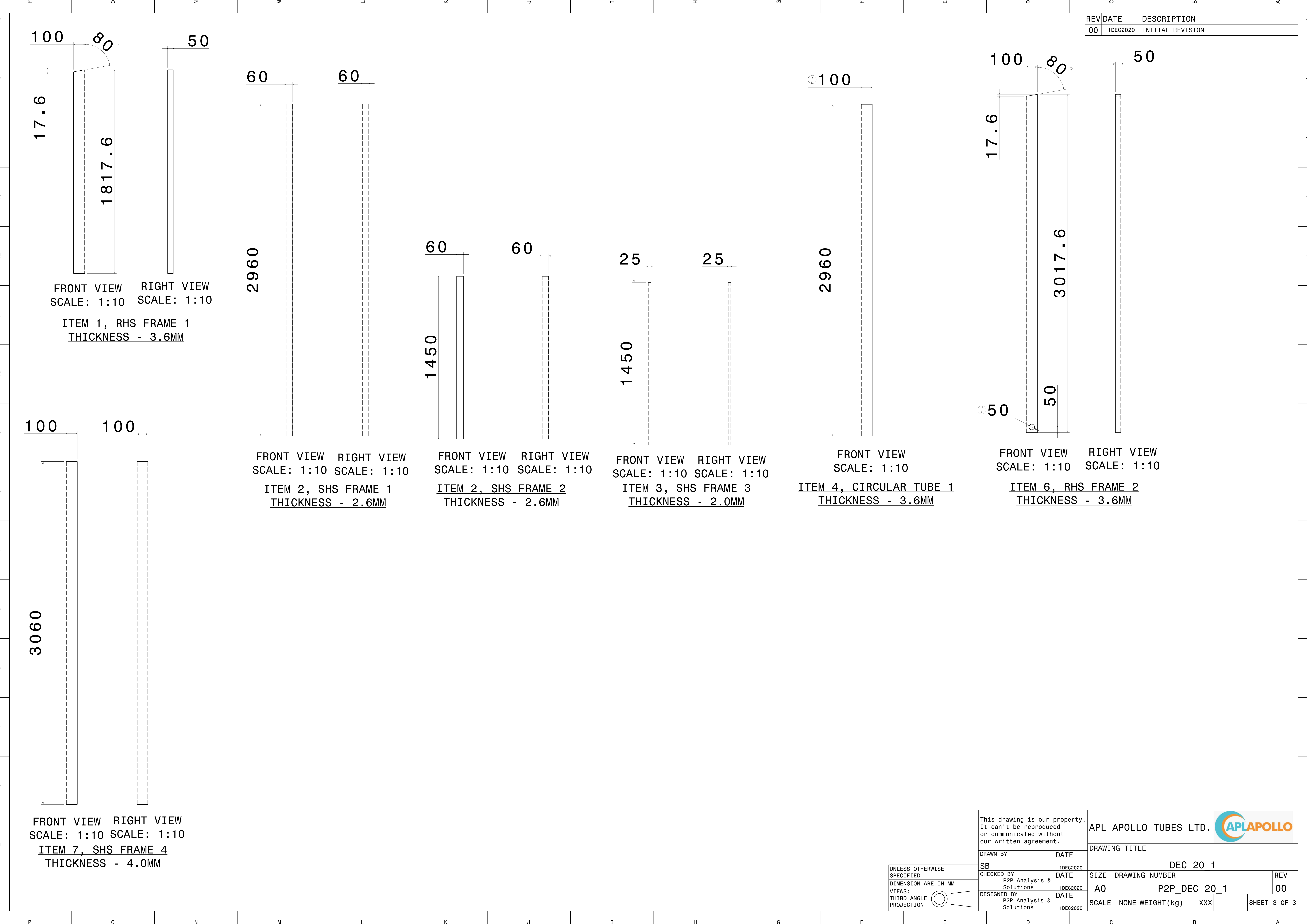


RIGHT VIEW
SCALE: 1:10

UNLESS OTHERWISE
SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE
PROJECTION



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SB	1DEC2020				
CHECKED BY	DATE	SIZE	DRAWING NUMBER		REV
P2P Analysis & Solutions	1DEC2020	A0	P2P_DEC 20_1		00
DESIGNED BY	DATE	SCALE	NONE	WEIGHT (kg)	XXX
P2P Analysis & Solutions	1DEC2020				
				SHEET 2 OF 3	



REV	DATE	DESCRIPTION
00	1DEC2020	INITIAL REVISION

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		DRAWING TITLE	
DRAWN BY	DATE	DEC 20_1	
SB	1DEC2020		
CHECKED BY	DATE	SIZE	DRAWING NUMBER
P2P Analysis & Solutions	1DEC2020	A0	P2P_DEC 20_1
DESIGNED BY	DATE	SCALE	WEIGHT (kg)
P2P Analysis & Solutions	1DEC2020	NONE	XXX
		SHEET 3 OF 3	
		REV	
		00	

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE PROJECTION

