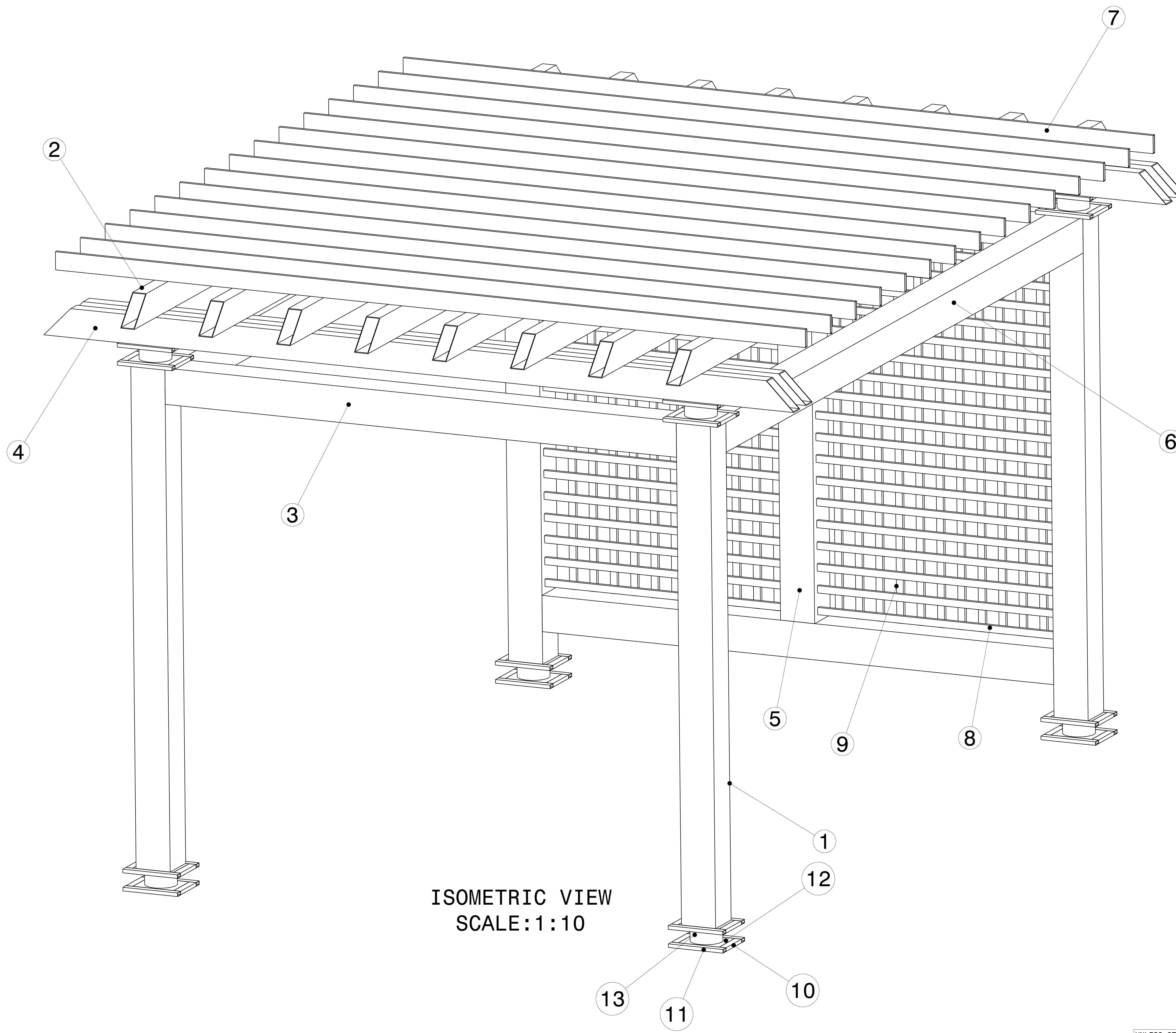


REV/DATE	DESCRIPTION
00 / 3DEC2020	INITIAL REVISION

- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
  - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
  - ⊲ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
  - ▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
  - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
  - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
  - FINE WELDING IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
  - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
  - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
  - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.



ISOMETRIC VIEW  
SCALE:1:10

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg)/Each
13	CIRCULAR TUBE 1	DIA 219.1 X 6.3 THK X 100	8	3.31
12	RHS PLANK 2	150 X 25 X 2 X 250	32	1.34
11	RHS FRAME 6	50 X 25 X 2 X 400	32	1.14
10	RHS FRAME 5	50 X 25 X 2 X 250	32	0.71
9	RHS FRAME 4	50 X 25 X 2 X 2750	22	6.14
8	RHS FRAME 3	50 X 25 X 2 X 1750	36	3.91
7	RHS PLANK 1	125 X 25 X 2 X 5500	15	25.25
6	SHS FRAME 4	250 X 250 X 4 X 5750	2	22.63
5	SHS FRAME 3	250 X 250 X 4 X 2750	1	85.08
4	RHS FRAME 2	200 X 100 X 4 X 5500	4	97.31
3	SHS FRAME 2	250 X 250 X 4 X 3750	3	116.01
2	RHS FRAME 1	200 X 100 X 4 X 7000	8	124.85
1	SHS FRAME 1	250 X 250 X 8 X 3475	4	211.52

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**APL APOLLO TUBES LTD.**

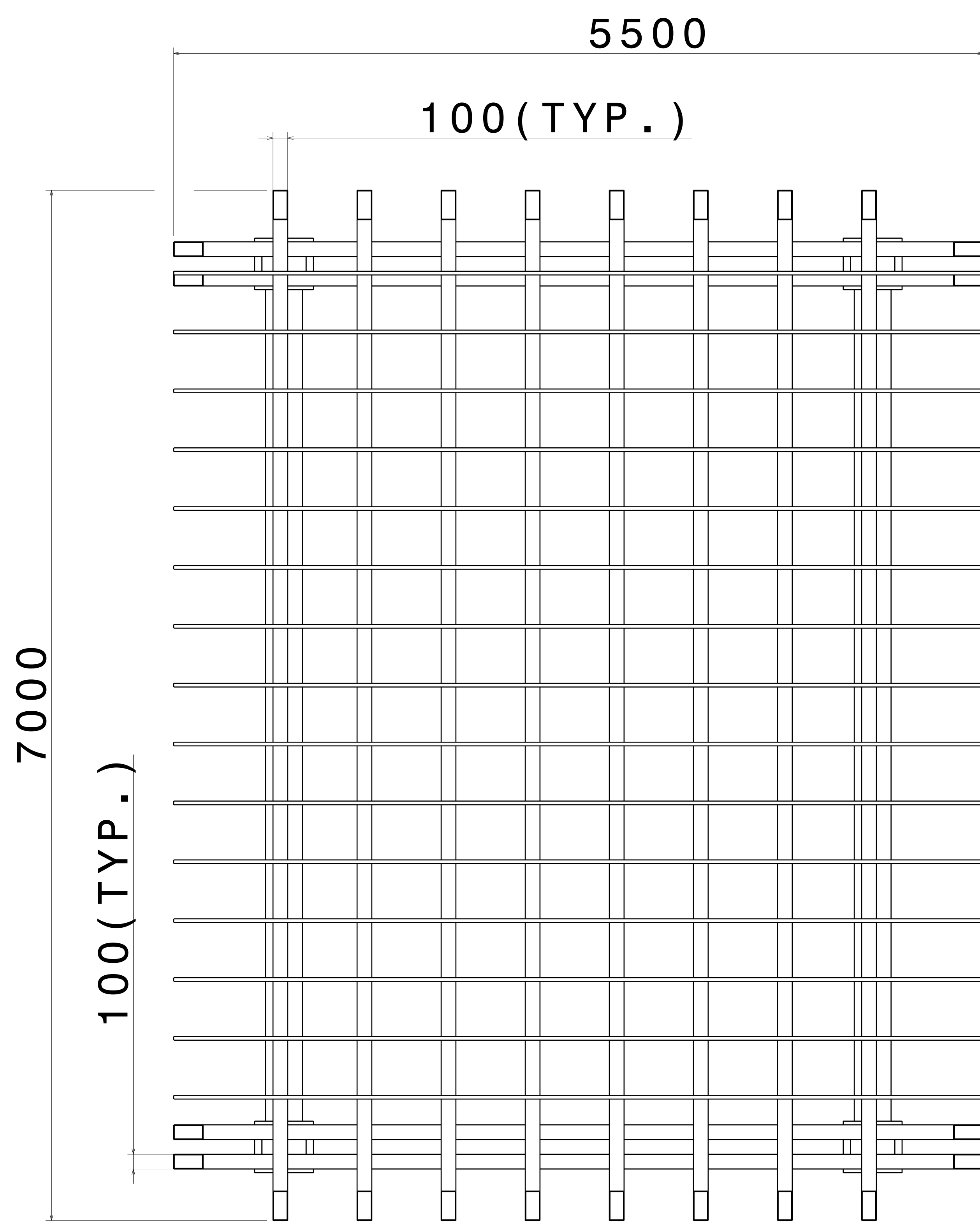
DRAWING TITLE: **DEC 20 2**

DRAWN BY: VM	DATE: 3DEC2020	CHECKED BY: P2P Analysis & Solutions	DATE: 3DEC2020	DESIGNED BY: P2P Analysis & Solutions	DATE: 3DEC2020
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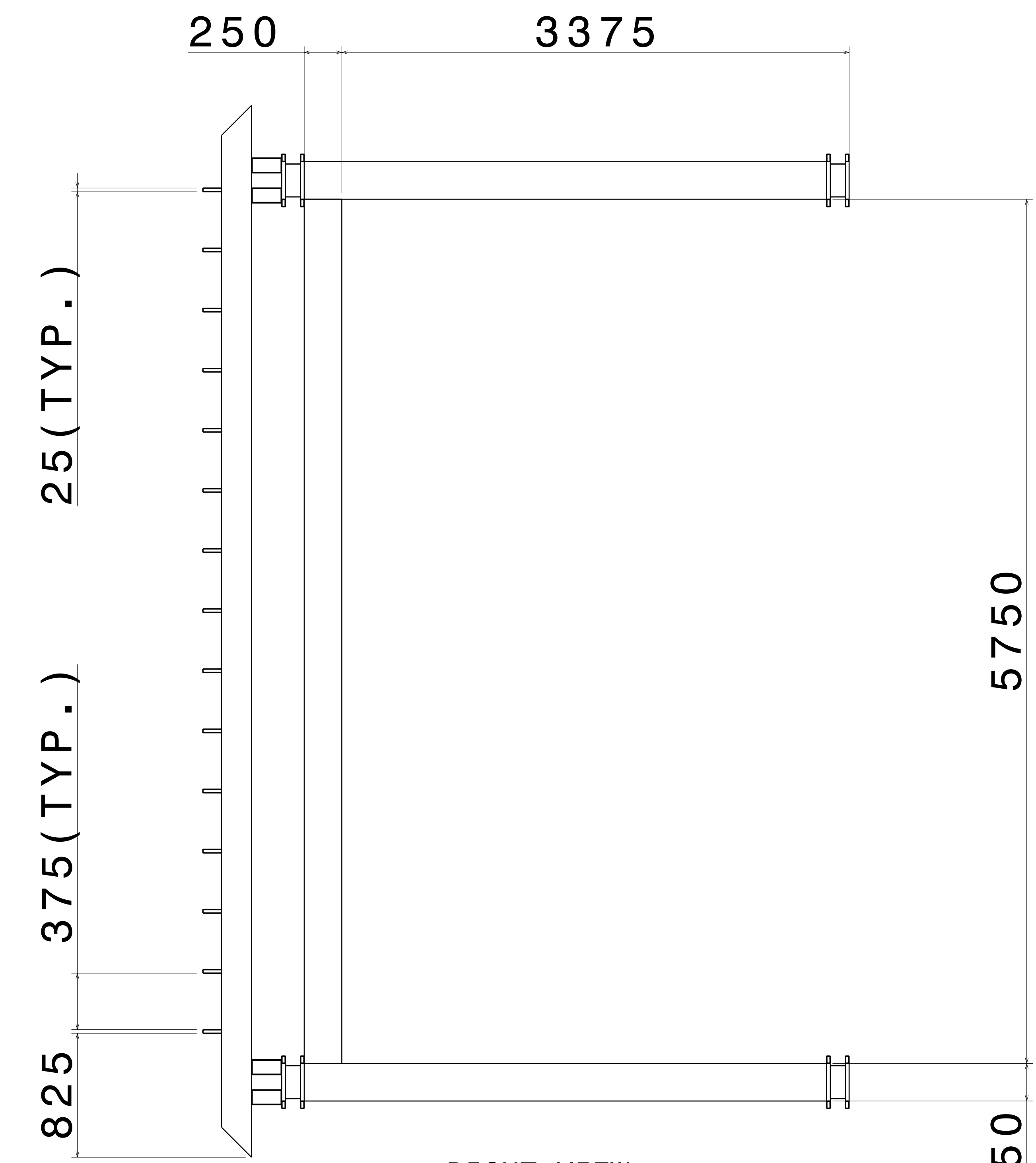
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UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION

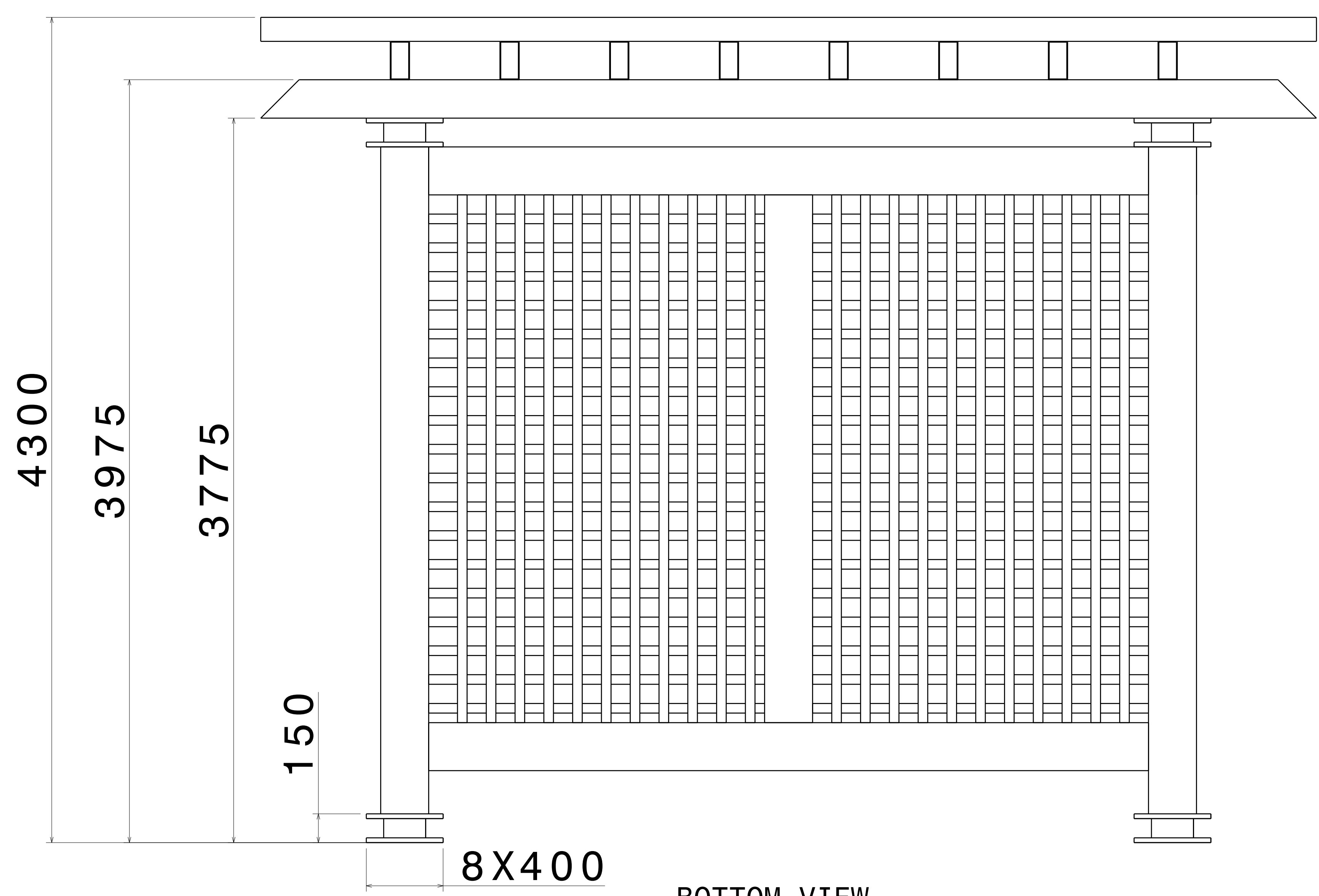
REV	DATE	DESCRIPTION
00	3DEC2020	INITIAL REVISION



FRONT VIEW  
SCALE: 1:20

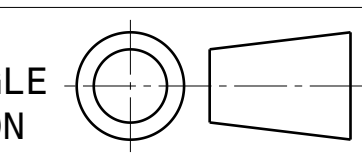



RIGHT VIEW  
SCALE: 1:20



BOTTOM VIEW  
SCALE: 1:20

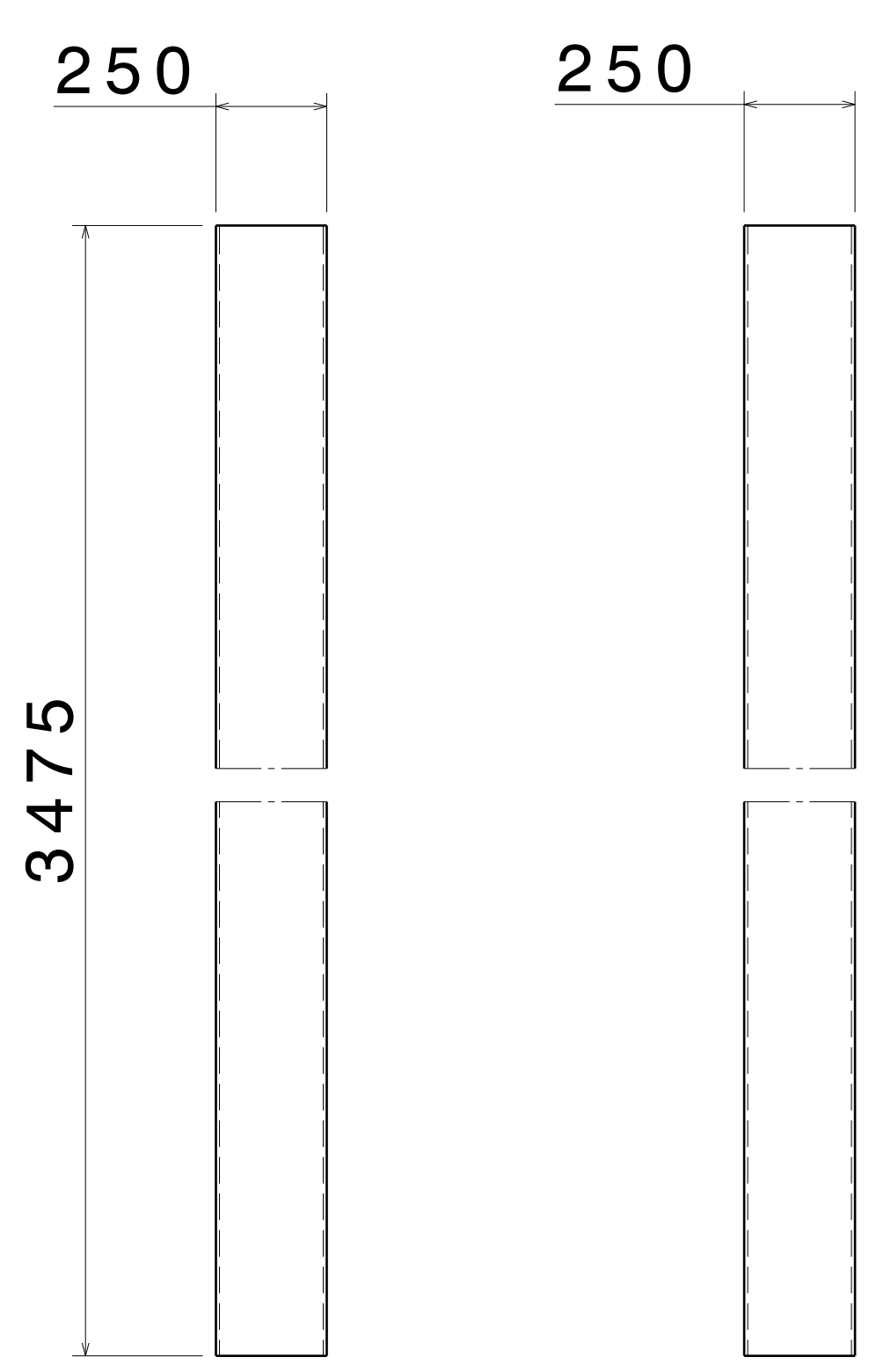
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VIEWS: THIRD ANGLE PROJECTION



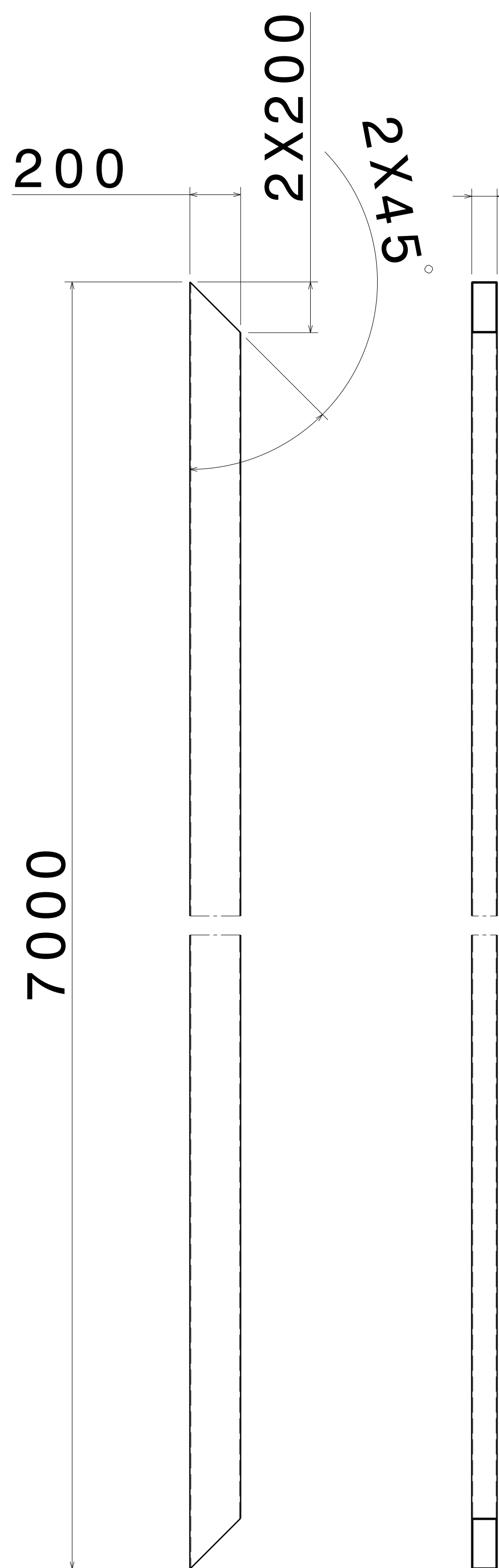
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DRAWN BY SB		DATE 3DEC2020	
CHECKED BY P2P Analysis & Solutions		DATE 3DEC2020	
DESIGNED BY P2P Analysis & Solutions		DATE 3DEC2020	
SIZE A0	DRAWING NUMBER P2P_DEC 20 2		REV 00
SCALE NONE	WEIGHT (kg)	XXX	SHEET 2 OF 3



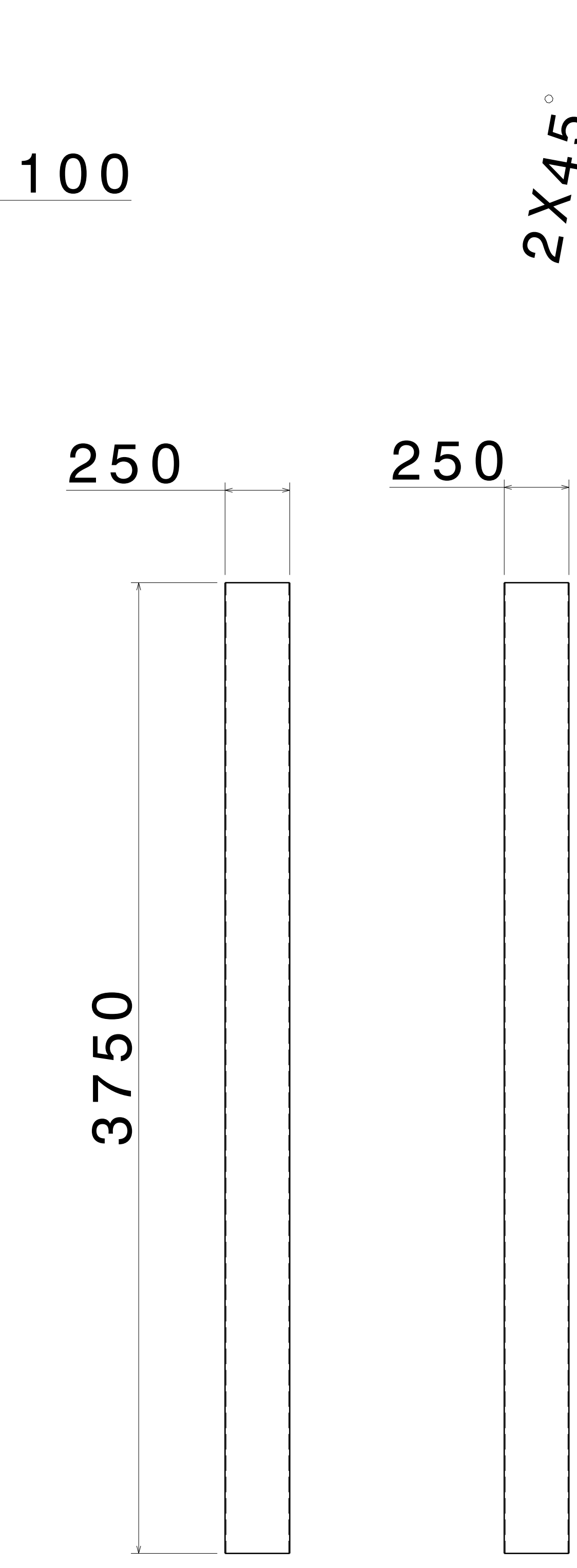
REV	DATE	DESCRIPTION
00	3DEC2020	INITIAL REVISION



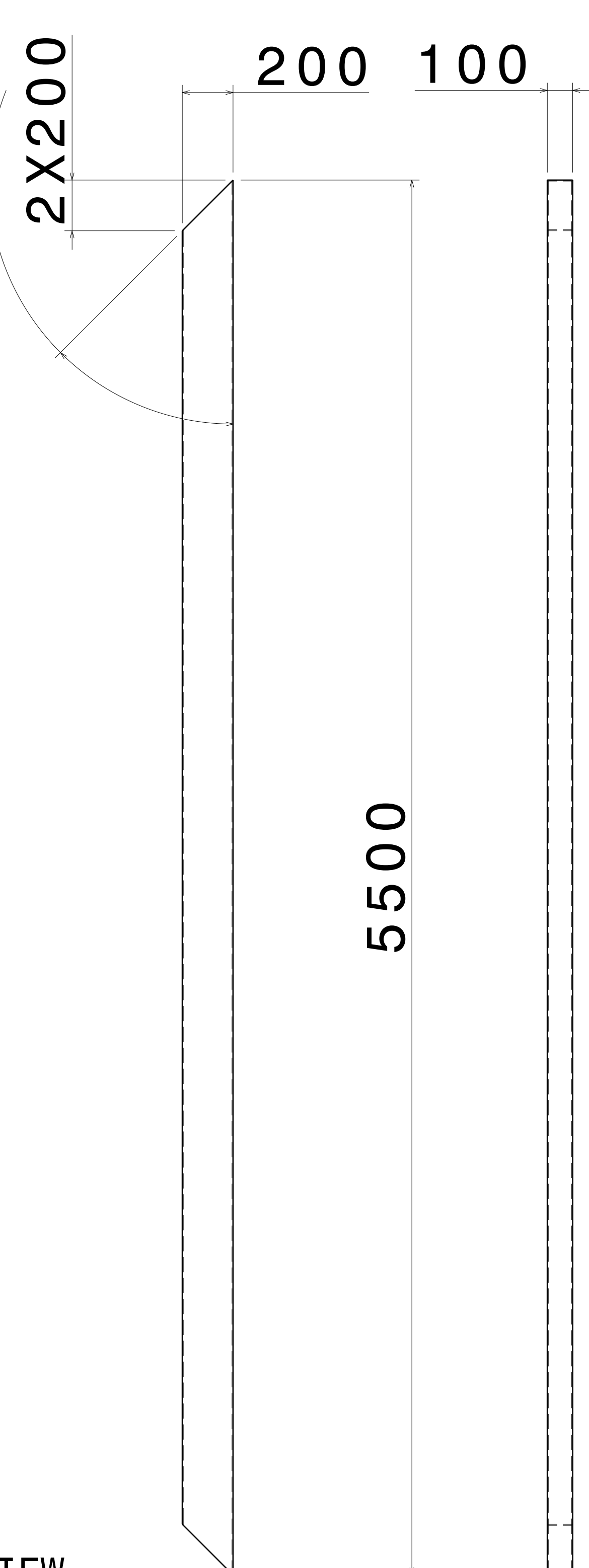
FRONT VIEW RIGHT VIEW  
SCALE: 1:15 SCALE: 1:15  
ITEM 1, SHS FRAME 1  
THICKNESS - 8.0MM



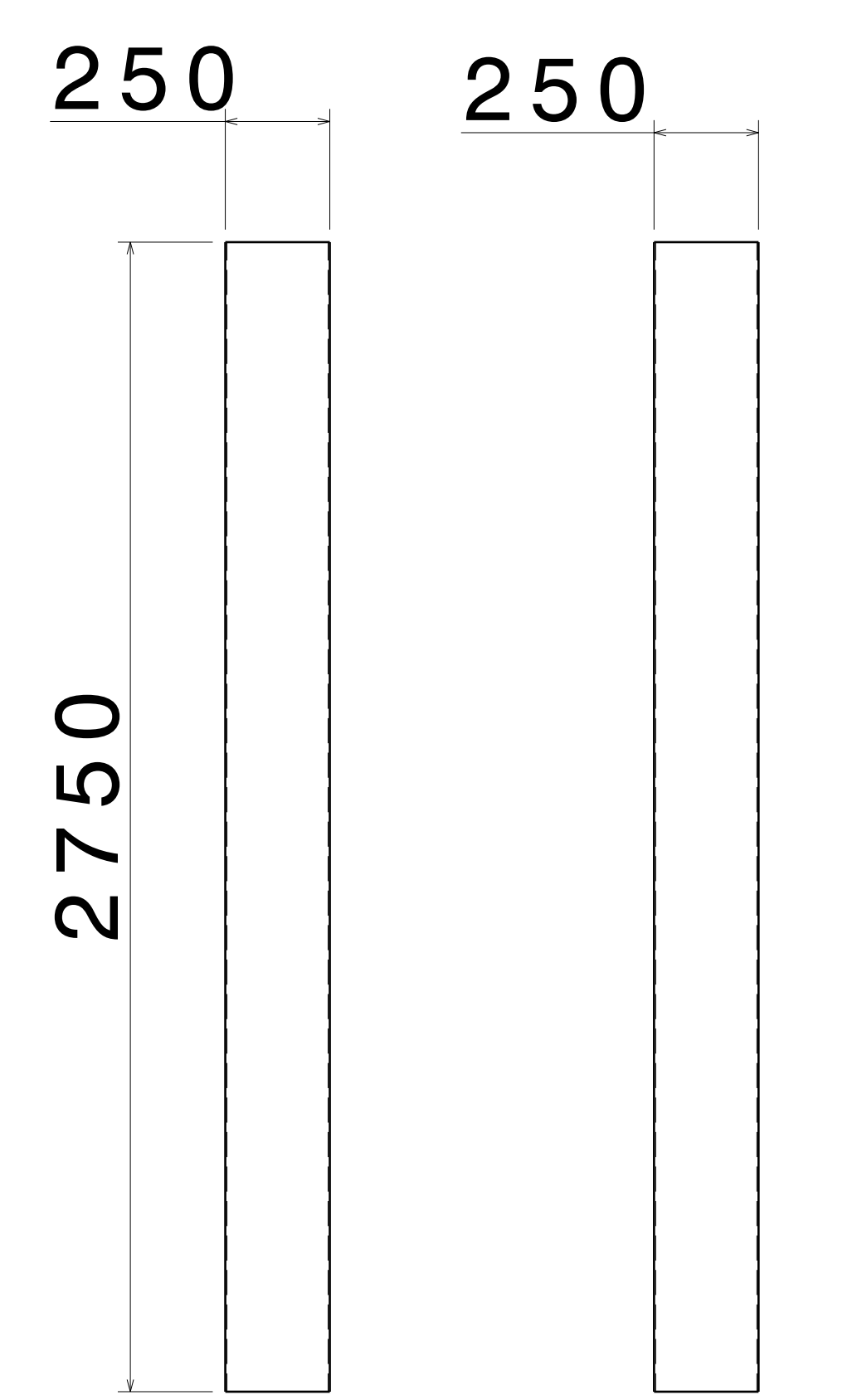
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ITEM 2, SHS FRAME 2  
THICKNESS - 4.0 MM



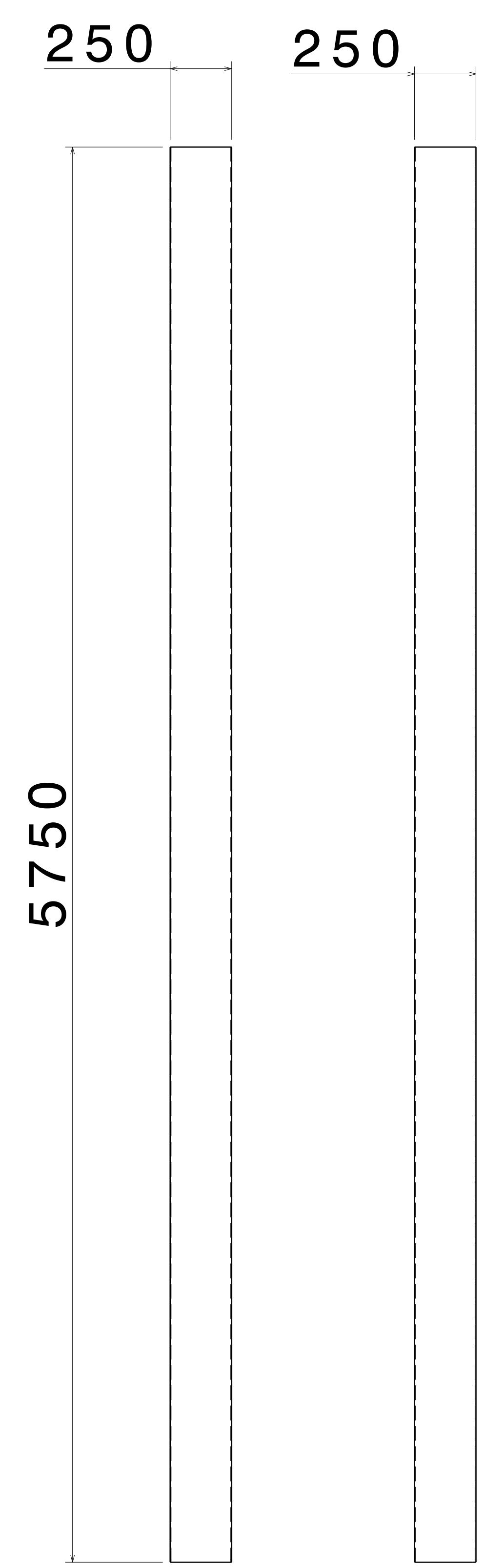
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ITEM 3, SHS FRAME 2  
THICKNESS - 4.0 MM



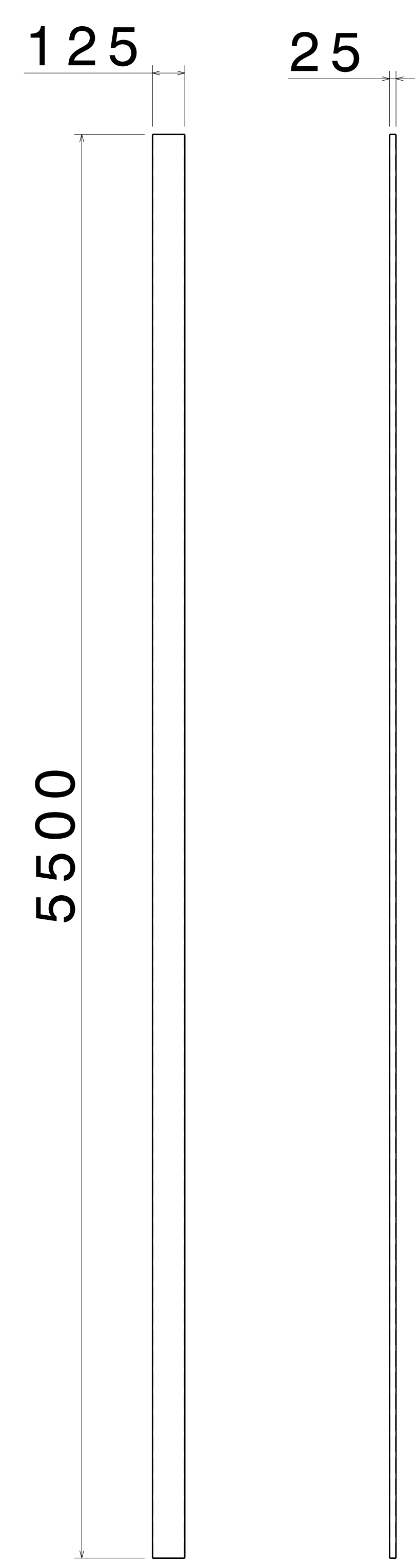
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ITEM 4, RHS FRAME 2  
THICKNESS - 4.0 MM



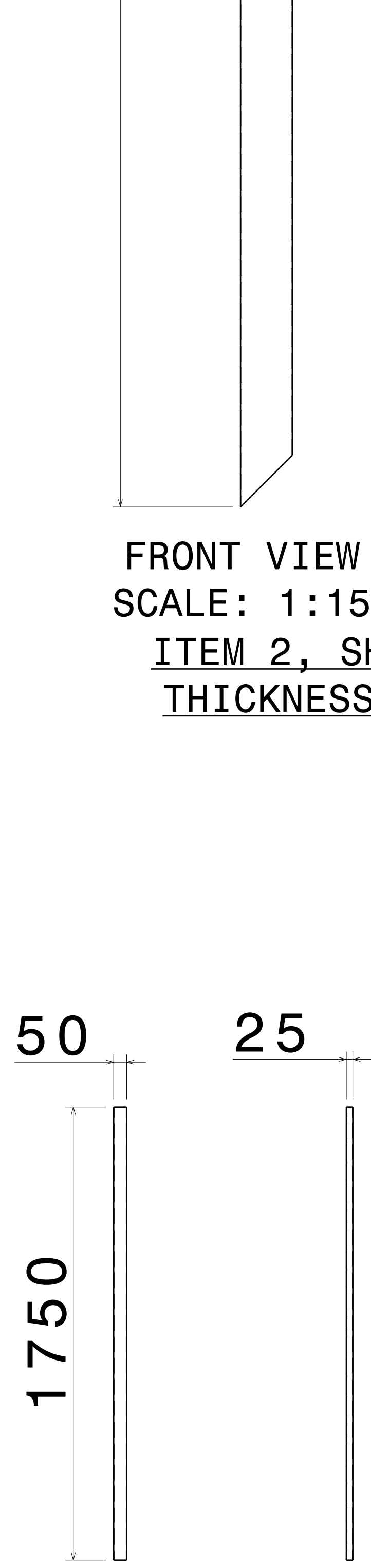
FRONT VIEW RIGHT VIEW  
SCALE: 1:15 SCALE: 1:15  
ITEM 5, SHS FRAME 3  
THICKNESS - 4.0 MM



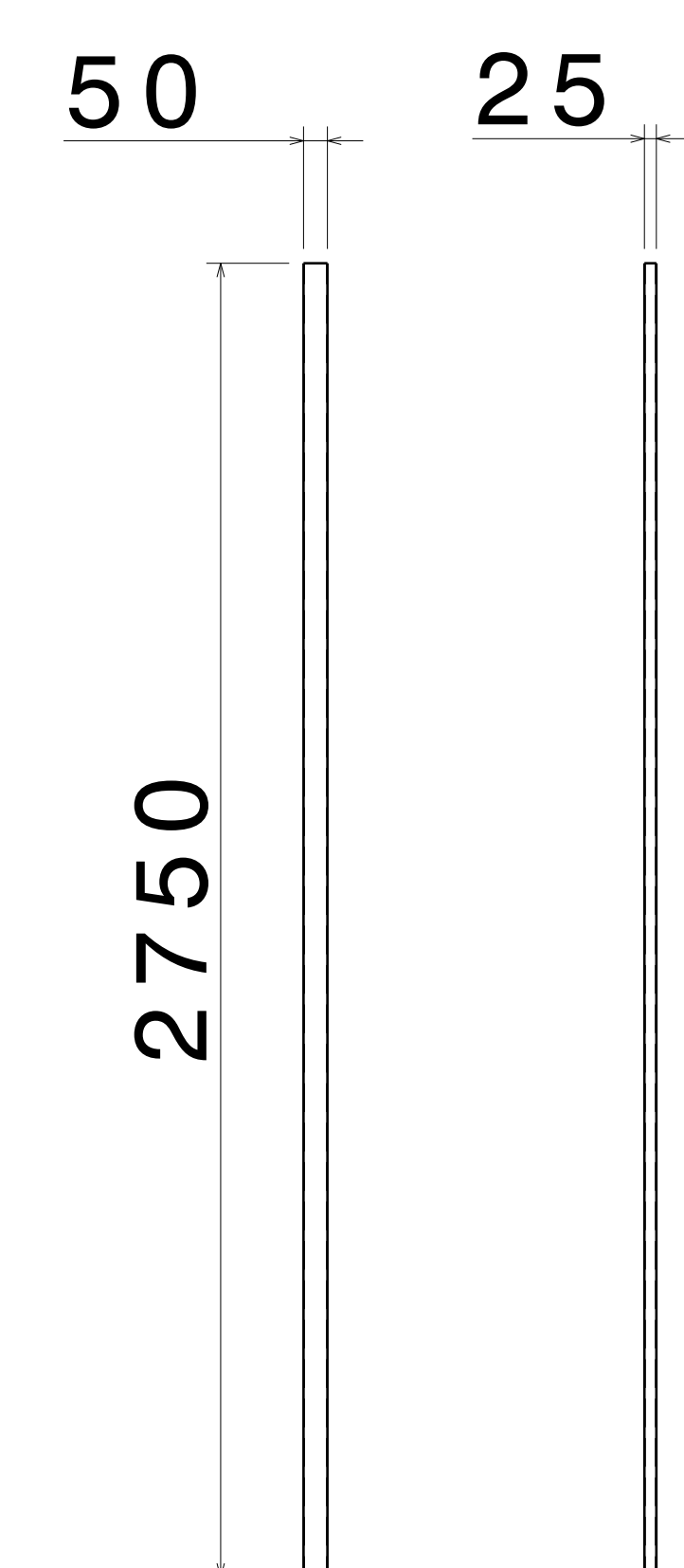
FRONT VIEW RIGHT VIEW  
SCALE: 1:15 SCALE: 1:15  
ITEM 6, SHS FRAME 4  
THICKNESS - 4.0 MM



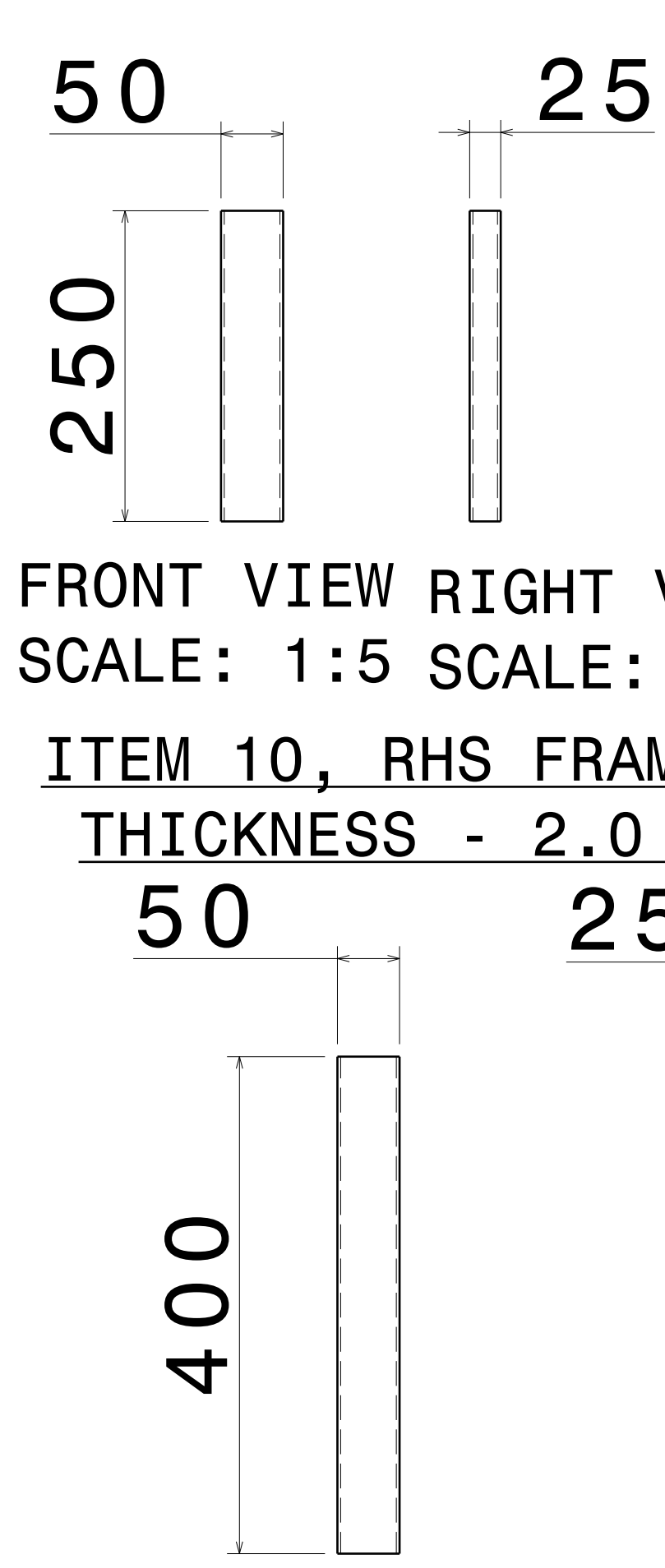
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SCALE: 1:15 SCALE: 1:15  
ITEM 7, RHS PLANK 1  
THICKNESS - 2.0 MM



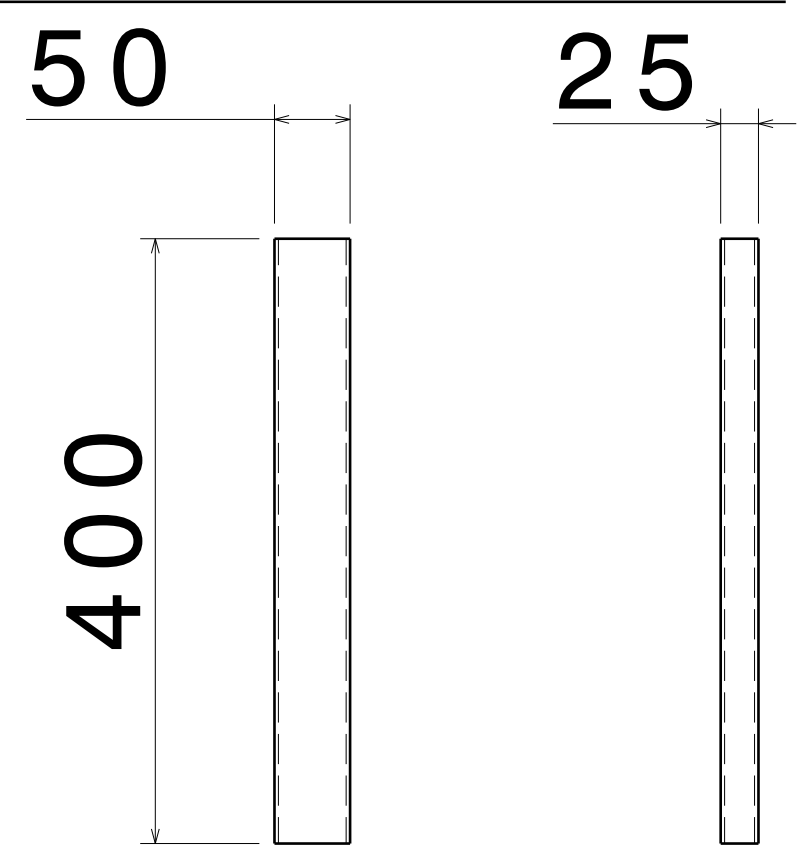
FRONT VIEW RIGHT VIEW  
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ITEM 8, RHS FRAME 4  
THICKNESS - 2.0 MM



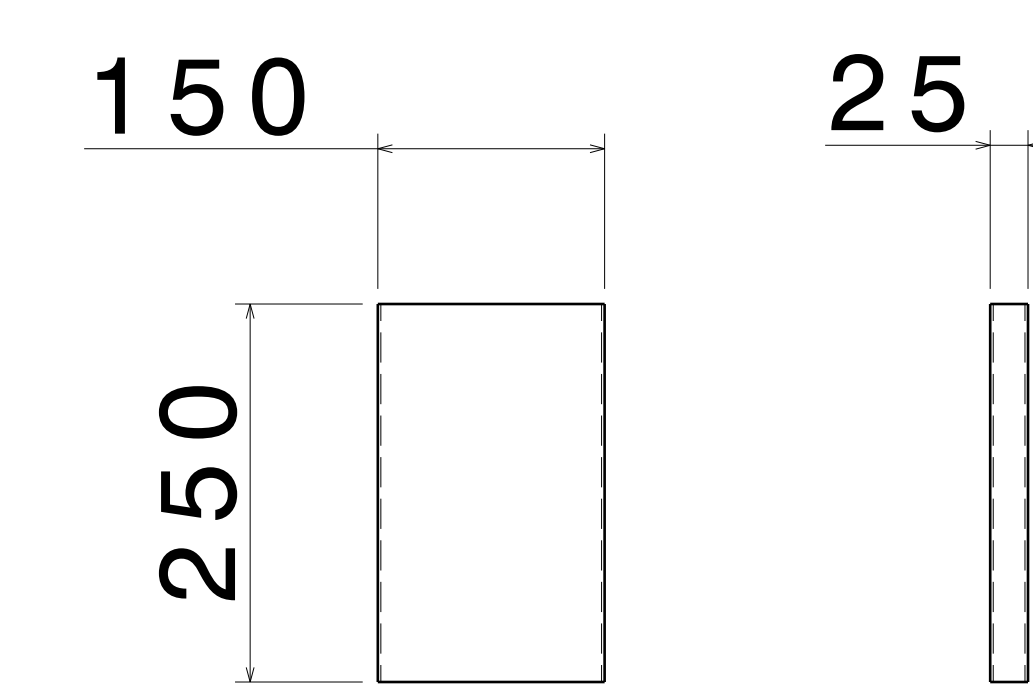
FRONT VIEW RIGHT VIEW  
SCALE: 1:15 SCALE: 1:15  
ITEM 9, RHS FRAME 5  
THICKNESS - 2.0 MM



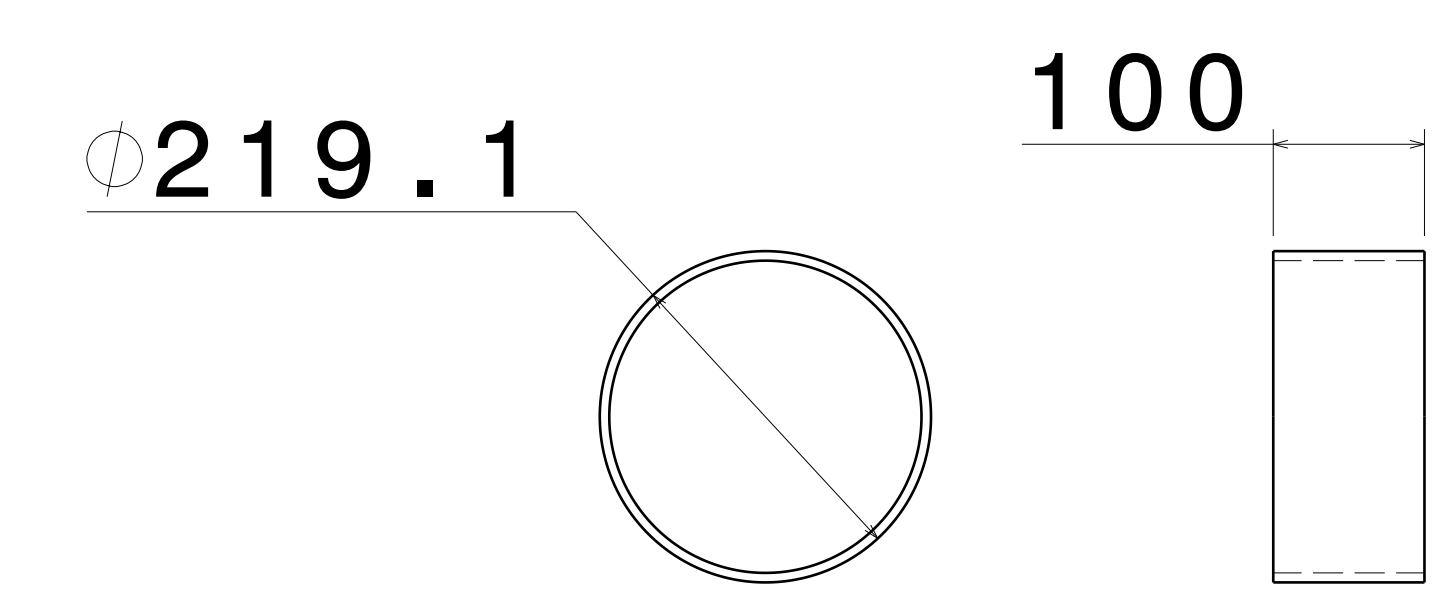
FRONT VIEW RIGHT VIEW  
SCALE: 1:5 SCALE: 1:5  
ITEM 10, RHS FRAME 5  
THICKNESS - 2.0 MM



FRONT VIEW RIGHT VIEW  
SCALE: 1:5 SCALE: 1:5  
ITEM 11, RHS FRAME 6  
THICKNESS - 2.0 MM



FRONT VIEW RIGHT VIEW  
SCALE: 1:5 SCALE: 1:5  
ITEM 12, RHS PLANK 2  
THICKNESS - 2.0 MM



FRONT VIEW RIGHT VIEW  
SCALE: 1:5 SCALE: 1:5  
ITEM 13, CIRCULAR TUBE 1  
THICKNESS - 6.3 MM

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM  
VIEWS: THIRD ANGLE PROJECTION

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DRAWN BY SB		DRAWING TITLE DEC 20_2	
CHECKED BY P2P Analysis & Solutions	DATE 3DEC2020	SIZE A0	DRAWING NUMBER P2P_DEC 20_2
DESIGNED BY P2P Analysis & Solutions	DATE 3DEC2020	SCALE NONE	WEIGHT (kg) XXX
		SHEET 3 OF 3	