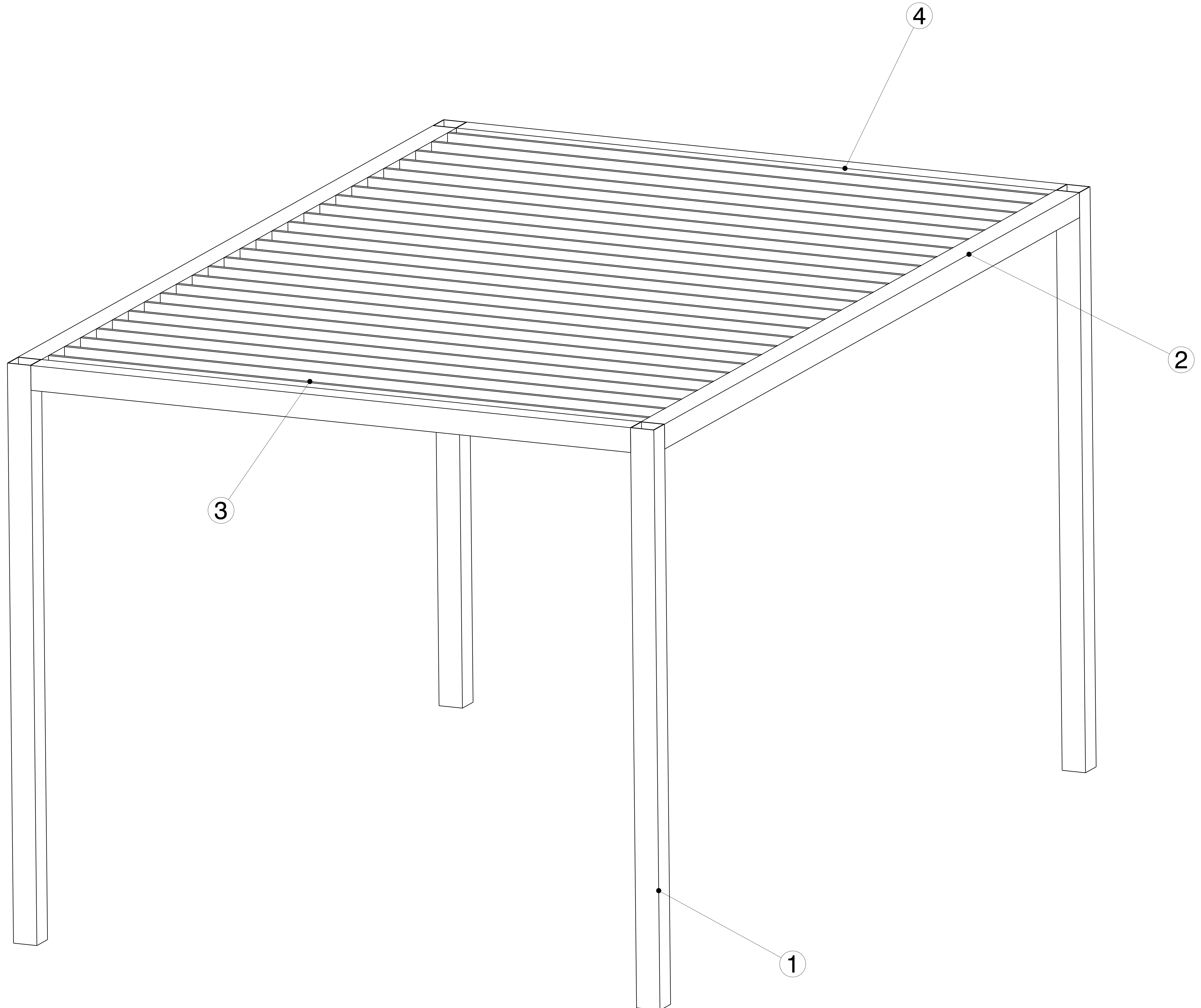


REV/DATE	DESCRIPTION
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- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
  - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
  - ⊲ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
  - ▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
  - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
  - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
  - FINE WELDING IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
  - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
  - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
  - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.



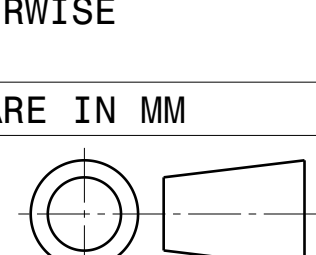
ISOMETRIC VIEW  
SCALE:1:10

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (kg)/Each
4	SHS FRAME 3	150 X 150 X 4 X 3850	2	70.69
3	RHS PLANK 1	150 X 25 X 1.6 X 3850	26	16.64
2	SHS FRAME 2	150 X 150 X 4 X 5850	2	107.41
1	SHS FRAME 1	150 X 150 X 4 X 3500	4	64.26

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DRAWN BY		DATE	
VM		3DEC2020	
CHECKED BY		DATE	
P2P Analysis & Solutions		3DEC2020	
DESIGNED BY		DATE	
P2P Analysis & Solutions		3DEC2020	
DRAWING TITLE		DEC 20 3	
SIZE	DRAWING NUMBER	REV	
A0	P2P DEC 20 3	00	
SCALE	WEIGHT(kg)	Okg	SHEET 1 OF 3
As Indicated			

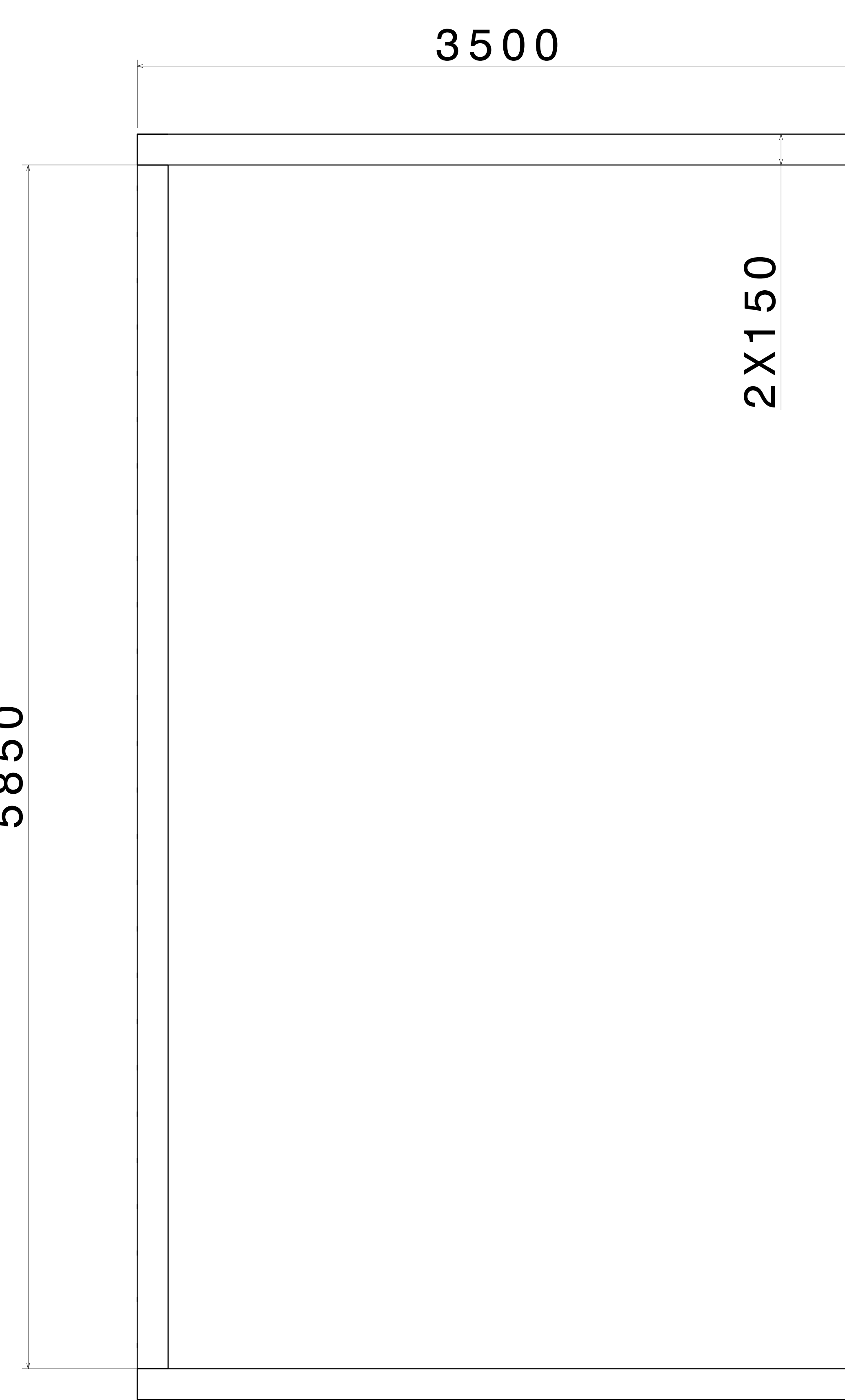
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM  
VIEWS: THIRD ANGLE PROJECTION



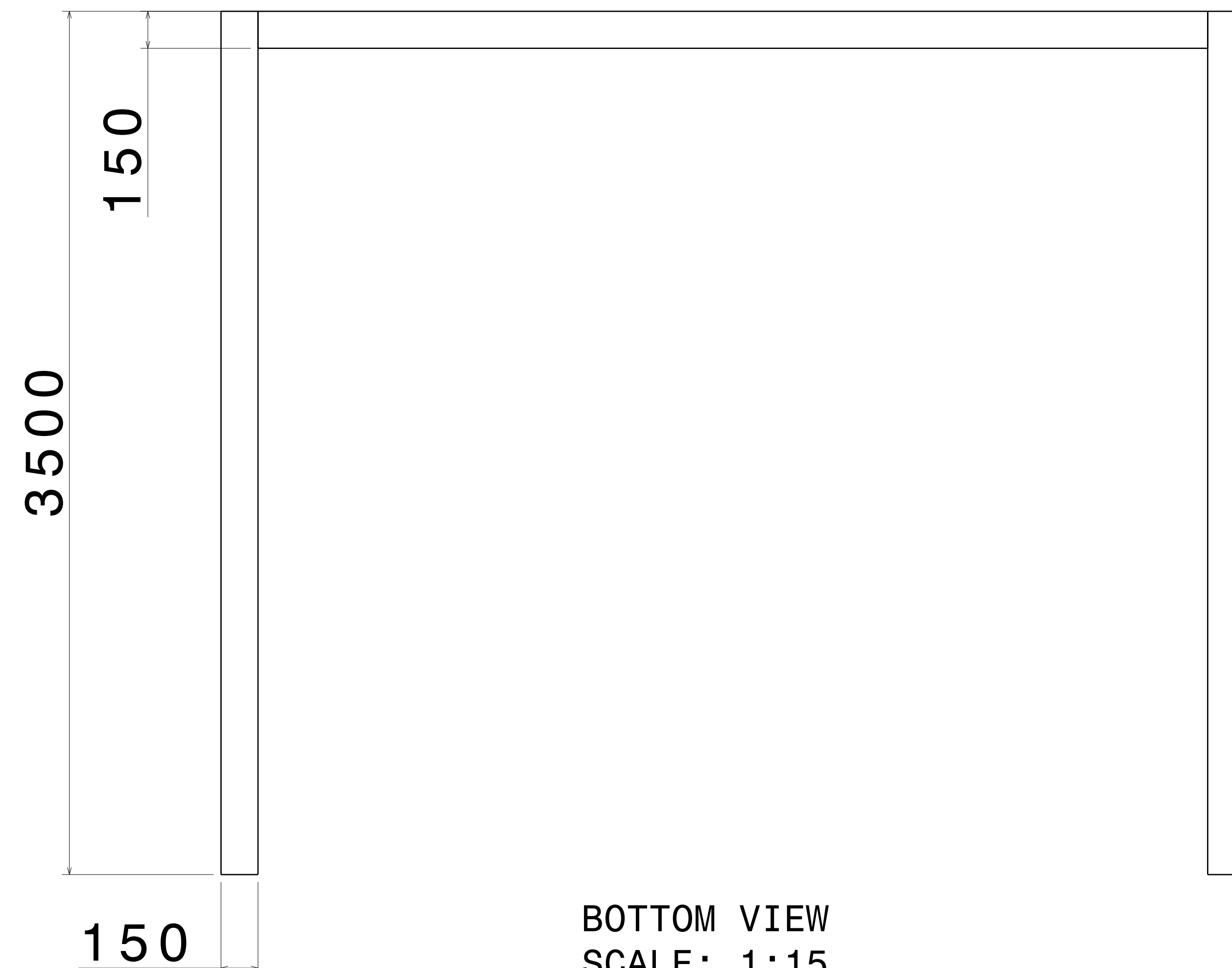
REV	DATE	DESCRIPTION
00	3DEC2020	INITIAL REVISION




FRONT VIEW  
SCALE: 1:15



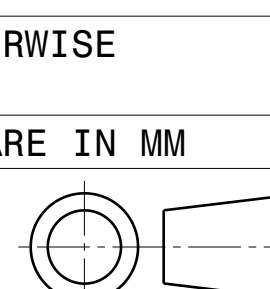
RIGHT VIEW  
SCALE: 1:15



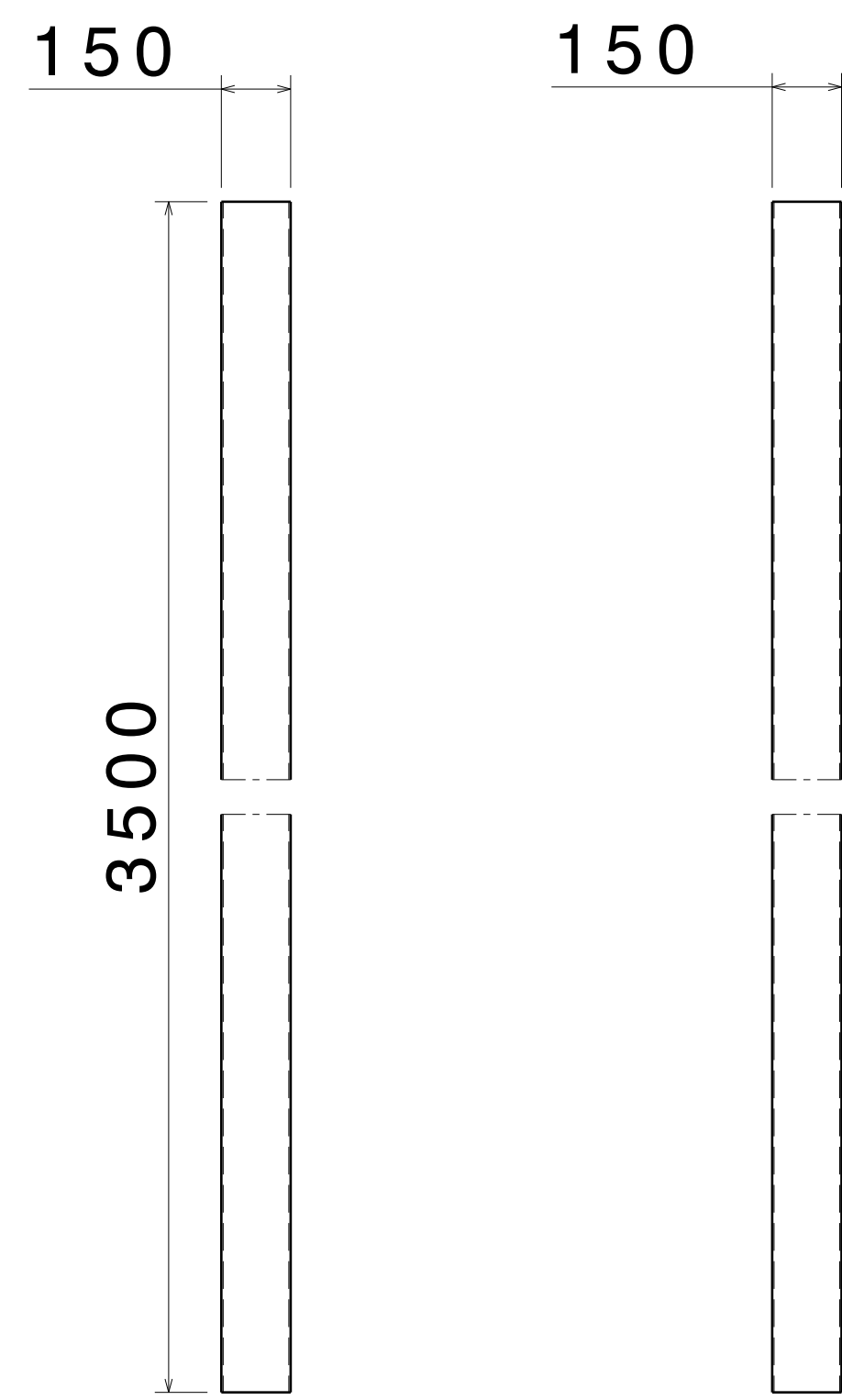
BOTTOM VIEW  
SCALE: 1:15

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DESIGNED BY P2P Analysis & Solutions		DATE 3DEC2020	
SIZE A0	DRAWING NUMBER P2P_DEC 20 3		REV 00
SCALE NONE	WEIGHT (kg)	XXX	SHEET 2 OF 3

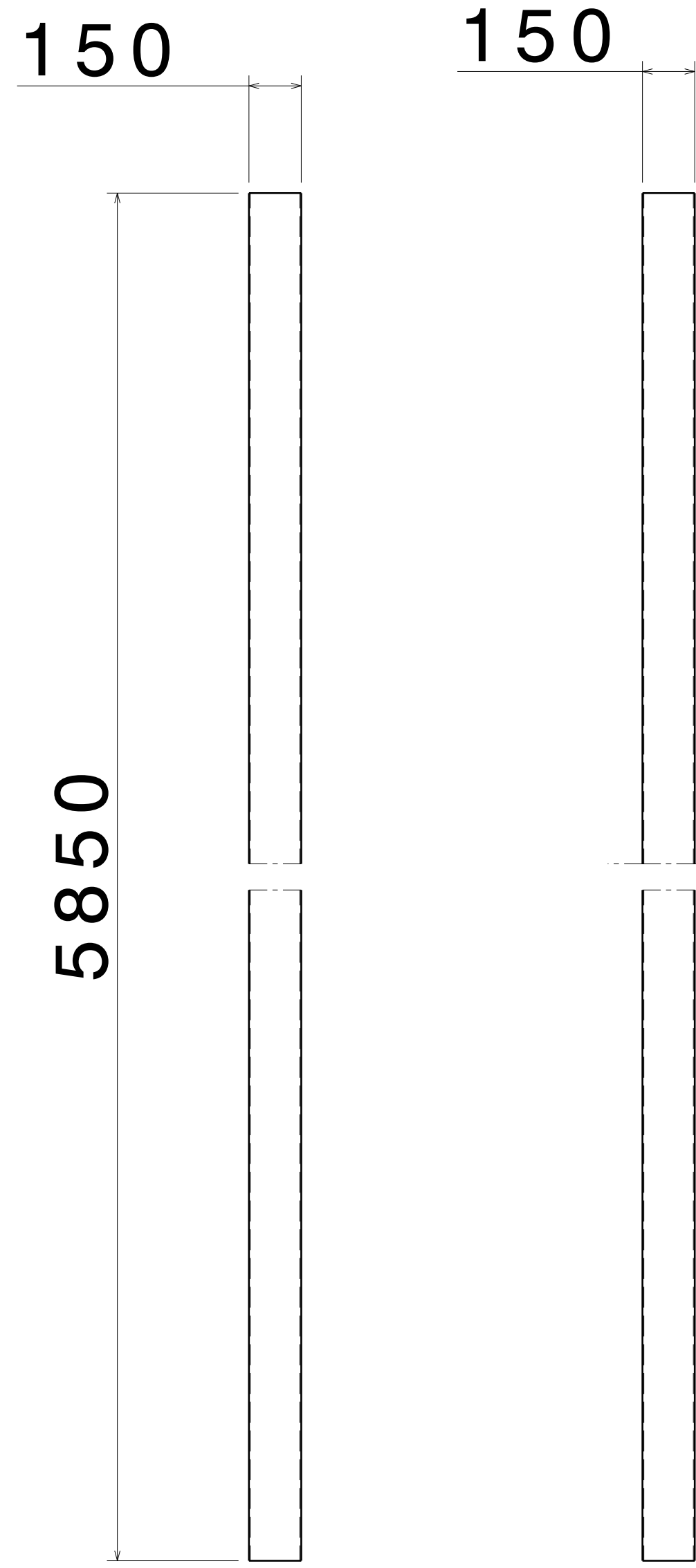
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM  
VIEWS: THIRD ANGLE PROJECTION



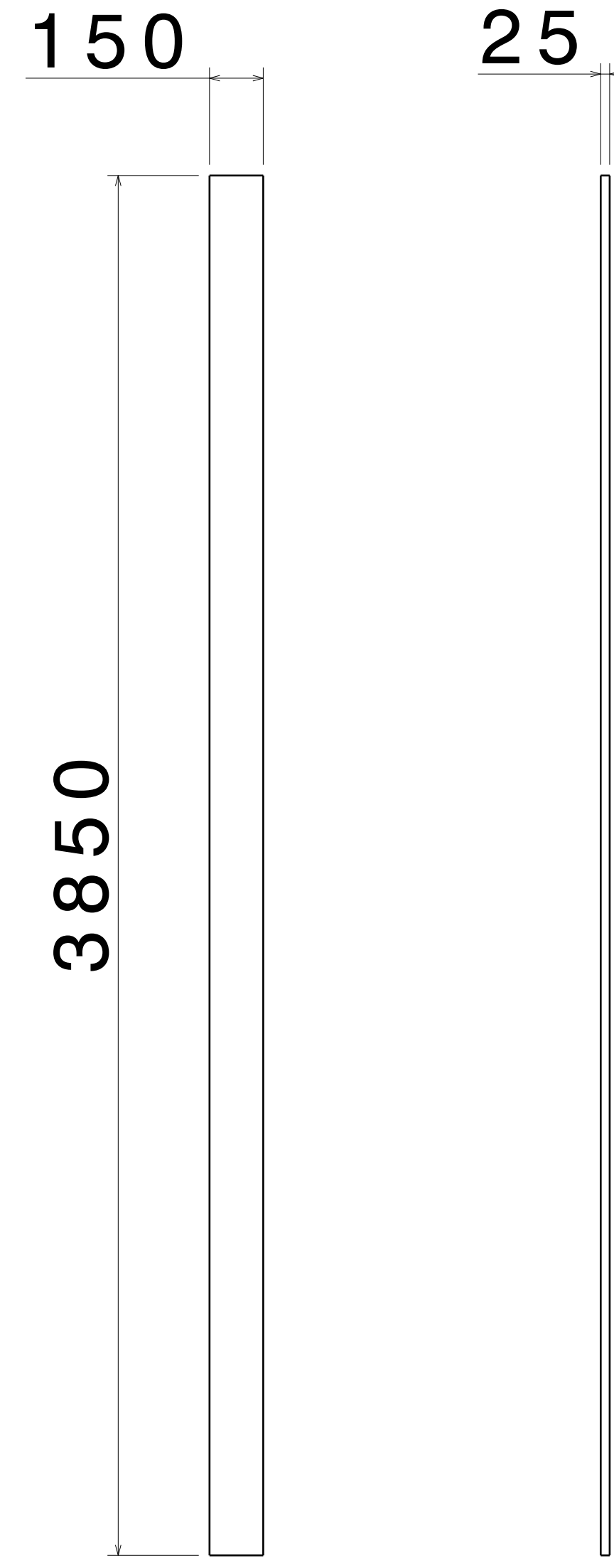
REV	DATE	DESCRIPTION
00	3DEC2020	INITIAL REVISION



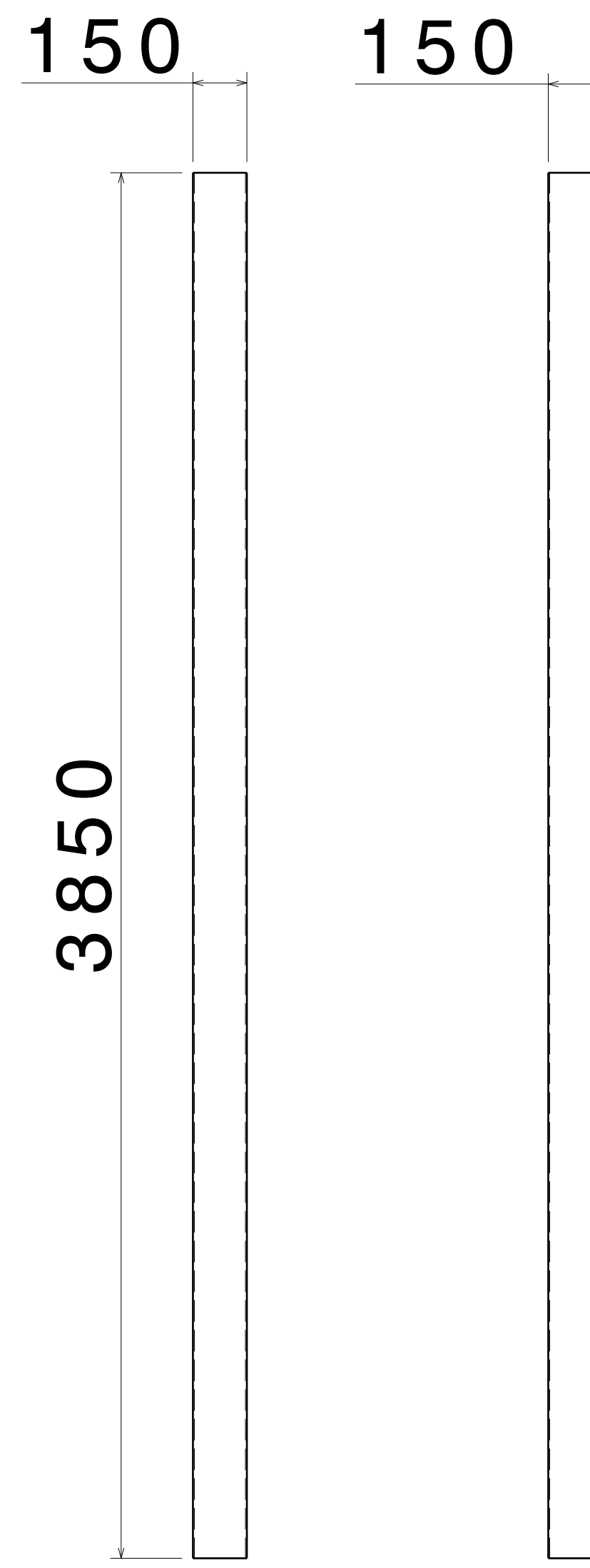
FRONT VIEW RIGHT VIEW  
SCALE: 1:15 SCALE: 1:15  
ITEM 1, SHS FRAME 1  
THICKNESS - 4.0MM



FRONT VIEW RIGHT VIEW  
SCALE: 1:15 SCALE: 1:15  
ITEM 2, SHS FRAME 2  
THICKNESS - 4.0 MM



FRONT VIEW RIGHT VIEW  
SCALE: 1:15 SCALE: 1:15  
ITEM 3, RHS PLANK 1  
THICKNESS -1.6 MM



FRONT VIEW RIGHT VIEW  
SCALE: 1:15 SCALE: 1:15  
ITEM 4, SHS FRAME 3  
THICKNESS - 4.0 MM

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM  
VIEWS: THIRD ANGLE PROJECTION

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CHECKED BY P2P Analysis & Solutions		DATE 3DEC2020	
DESIGNED BY P2P Analysis & Solutions		DATE 3DEC2020	
DRAWING TITLE DEC 20 3		SIZE A0	DRAWING NUMBER P2P_DEC 20 3
SCALE NONE		WEIGHT (kg) XXX	REV 00
		SHEET 3 OF 3	