


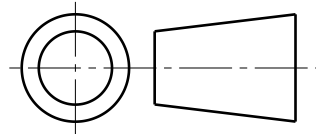
ISOMETRIC VIEW
SCALE:1:20

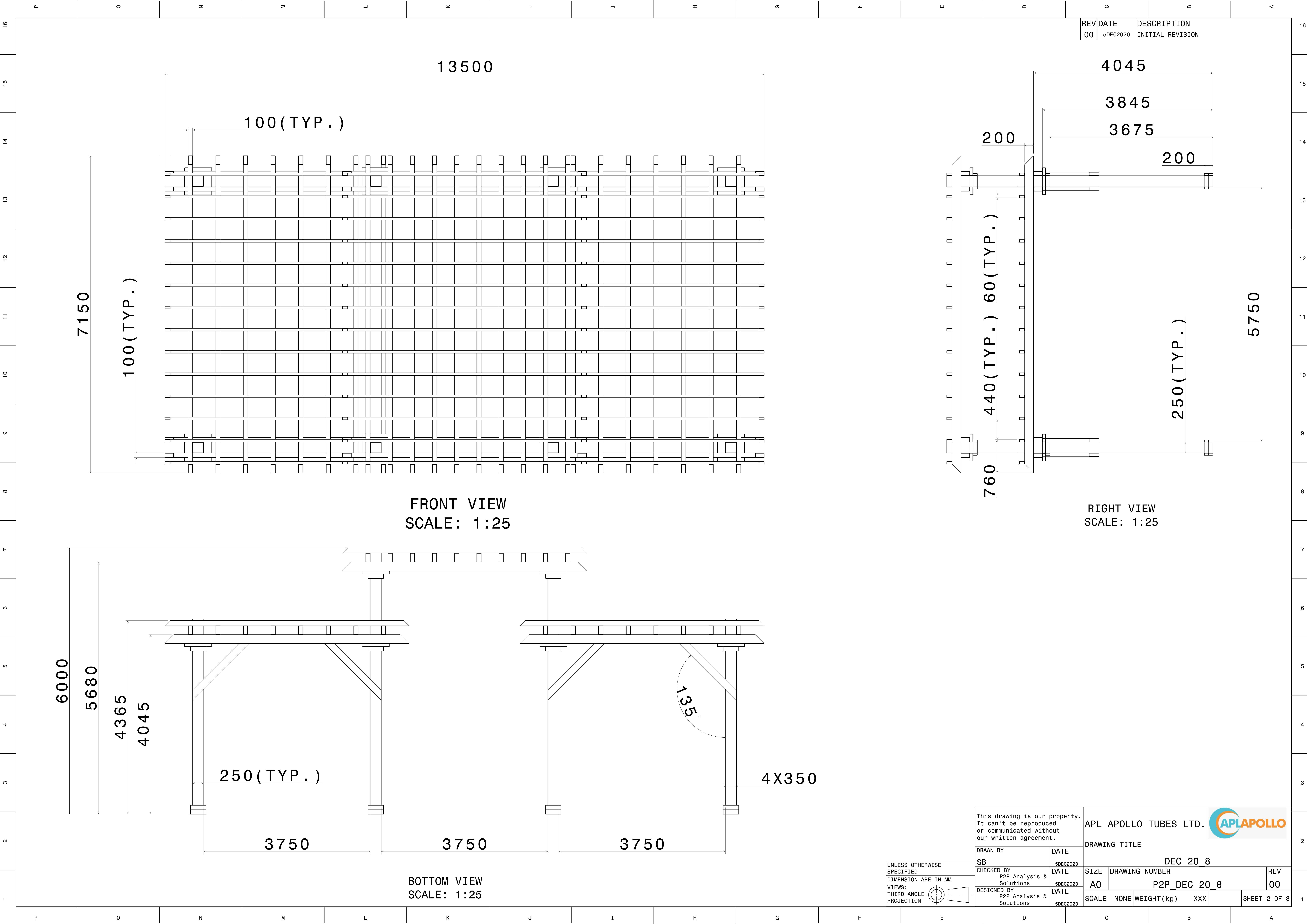
- NOTES:
1. (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 2. ▧ FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 3. ⚡ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 4. ▽▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 5. ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 6. ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 7. FINE WELDNG IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 8. HIGHER CURRENT WELDING MAY AFFECT THE BRITTLNESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 9. FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 10. BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.

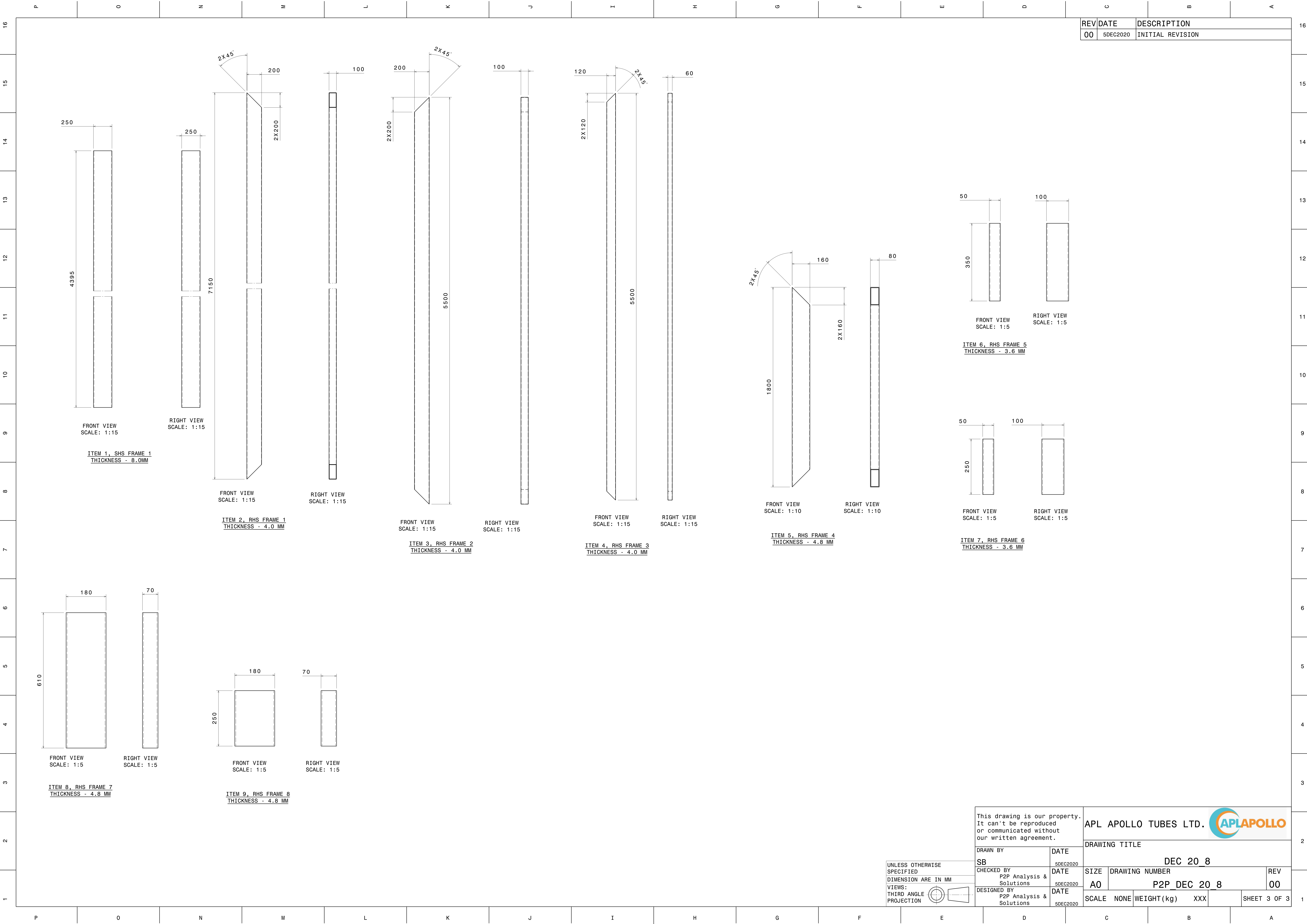
10	SHS FRAME 2	250 X 250 X 8 X 6000	4	365
9	RHS FRAME 8		24	
8	RHS FRAME 7	180 X 70 X 4.8 X 610	24	11.07
7	RHS FRAME 6	100 X 50 X 3.6 X 250	32	2.02
6	RHS FRAME 5	100 X 50 X 3.6 X 350	56	2.83
5	RHS FRAME 4	160 X 80 X 4.8 X 1800	16	28.51
4	RHS FRAME 3	120 X 60 X 3.2 X 5500	42	46.98
3	RHS FRAME 2	200 X 100 X 4 X 5500	8	97.31
2	RHS FRAME 1	200 X 100 X 4 X 7150	26	127.61
1	SHS FRAME 1	250 X 250 X 8 X 4395	4	267.51

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg)/Each
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DRAWING TITLE				
DEC 20 8				
DRAWN BY	DATE	SIZE	DRAWING NUMBER	REV
VM	5DEC2020	A0	P2P DEC 20 8	00
CHECKED BY	DATE	SCALE	WEIGHT(kg)	SHEET 1 OF 3
P2P Analysis & Solutions	5DEC2020	As Indicated	0kg	
DESIGNED BY	DATE			
P2P Analysis & Solutions	5DEC2020			


UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE PROJECTION







REV	DATE	DESCRIPTION
00	5DEC2020	INITIAL REVISION

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		DRAWING TITLE			
DRAWN BY	DATE	DEC 20 8			
SB	5DEC2020	SIZE	DRAWING NUMBER		REV
CHECKED BY	DATE	A0	P2P DEC 20 8		00
P2P Analysis & Solutions	5DEC2020	SCALE	NONE	WEIGHT (kg)	XXX
DESIGNED BY	DATE			SHEET 3 OF 3	
P2P Analysis & Solutions	5DEC2020				

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE
PROJECTION

