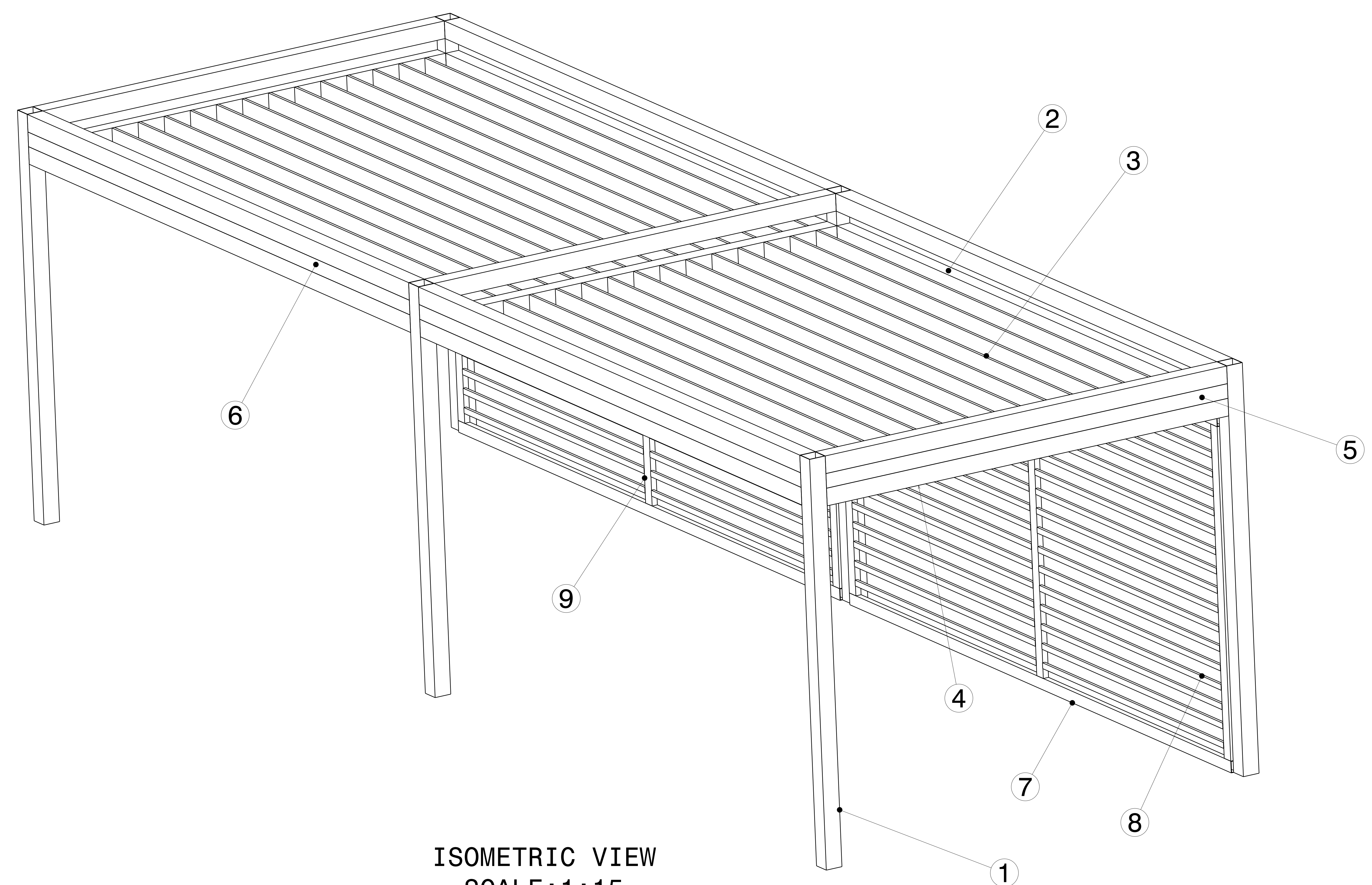


REV	DATE	DESCRIPTION
00	4DEC2020	INITIAL REVISION

- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⊲ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDING IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLNESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.



ISOMETRIC VIEW
SCALE:1:15

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (kg)/Each
9	RHS FRAME 3	100 X 50 X 3.6 X 2850	6	23.03
8	RHS FRAME 2	50 X 25 X 2 X 2775	68	6.19
7	RHS FRAME 1	100 X 50 X 3.6 X 5850	4	47.28
6	RHS PLANK 3	125 X 25 X 1.6 X 5850	4	21.6
5	RHS PLANK 2	125 X 25 X 1.6 X 3850	2	14.22
4	SHS FRAME 3	150 X 150 X 4 X 3850	6	70.69
3	RHS PLANK 1	150 X 25 X 1.6 X 5850	30	25.28
2	SHS FRAME 2	150 X 150 X 4 X 5850	8	107.41
1	SHS FRAME 1	150 X 150 X 4 X 3500	6	64.26

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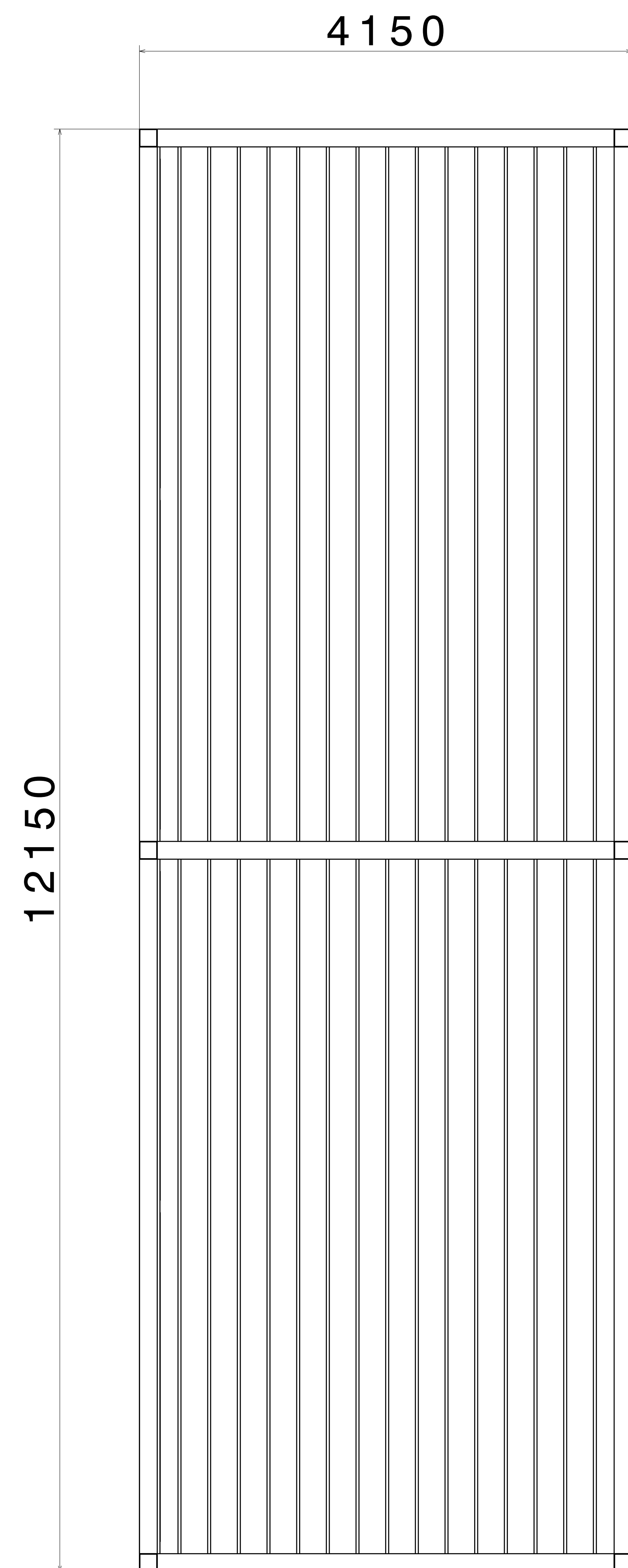
DRAWING TITLE: **DEC 20 9**

DRAWN BY: VM	DATE: 4DEC2020	CHECKED BY: P2P Analysis & Solutions	DATE: 4DEC2020	DESIGNED BY: P2P Analysis & Solutions	DATE: 4DEC2020
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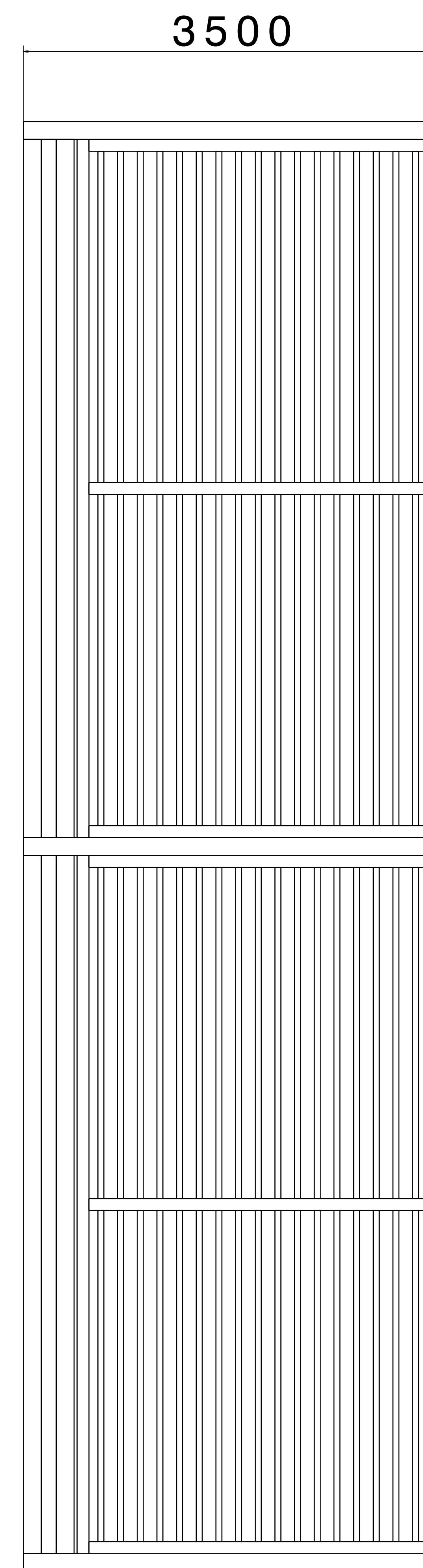
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SCALE: As Indicated	WEIGHT(kg): 0kg	SHEET 1 OF 3

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM
VIEWS: THIRD ANGLE PROJECTION

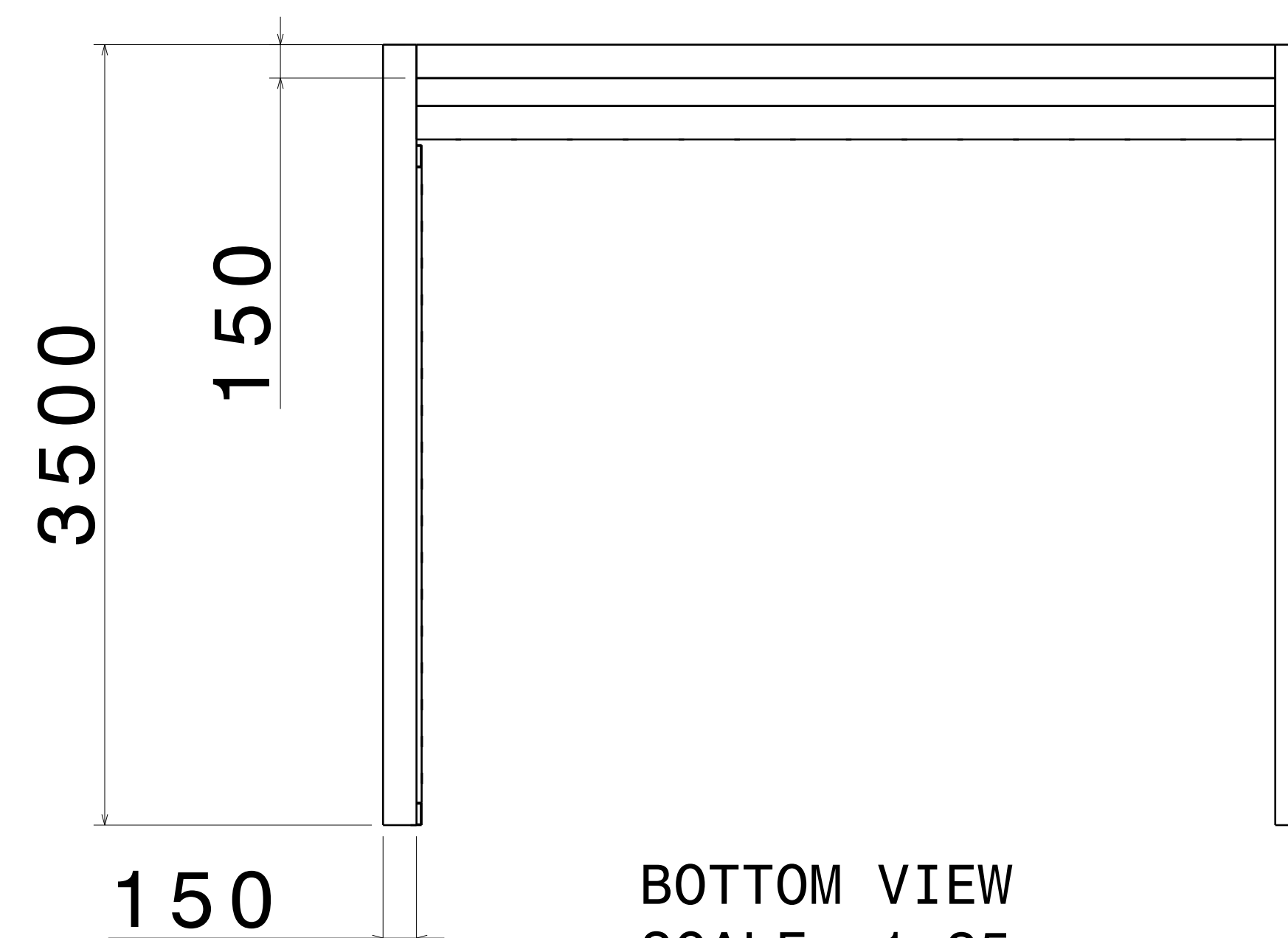
REV	DATE	DESCRIPTION
00	4DEC2020	INITIAL REVISION



FRONT VIEW
SCALE: 1:25

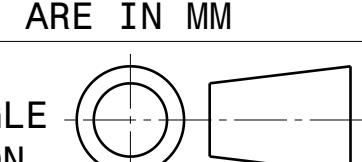



RIGHT VIEW
SCALE: 1:25



BOTTOM VIEW
SCALE: 1:25

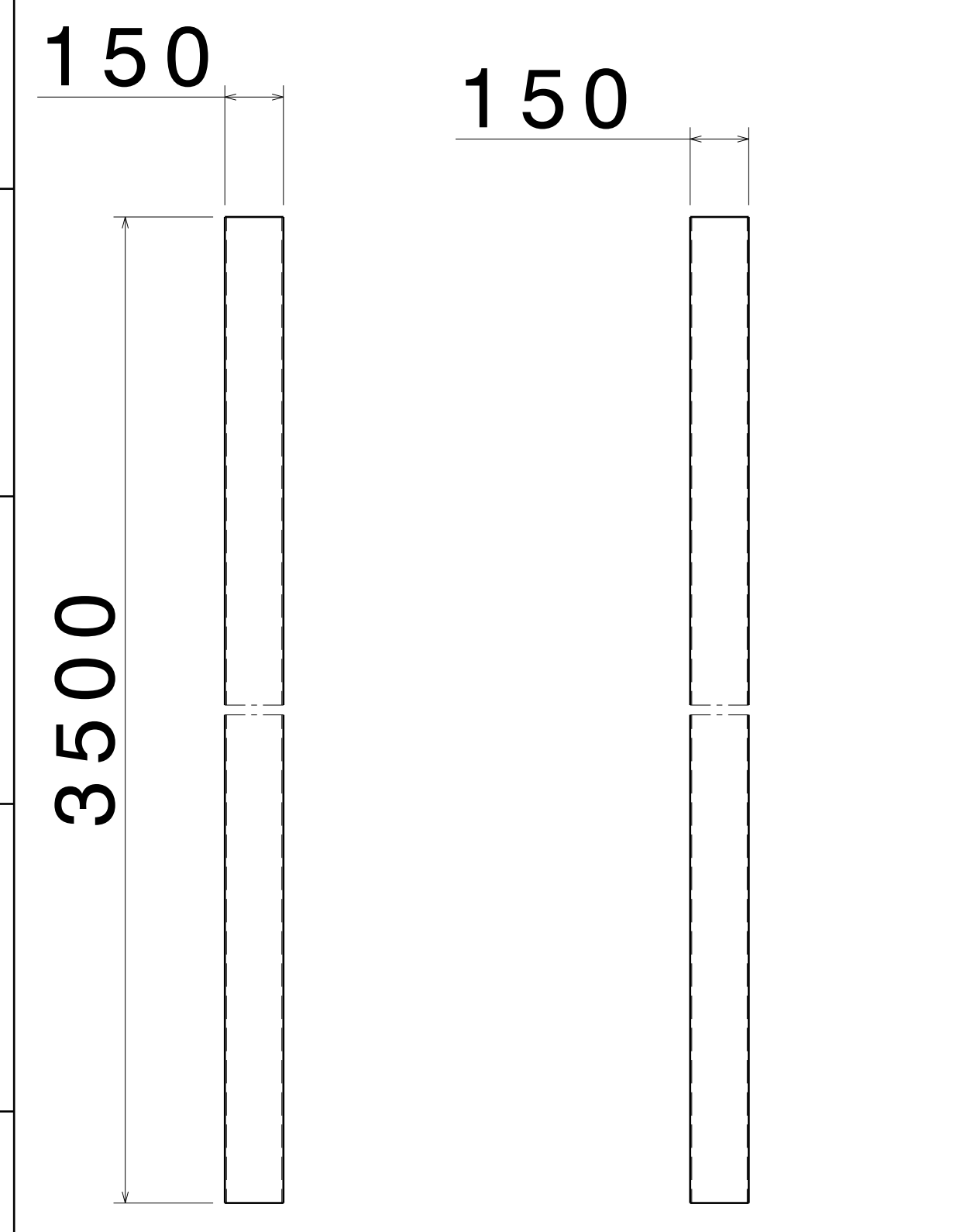
UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE PROJECTION



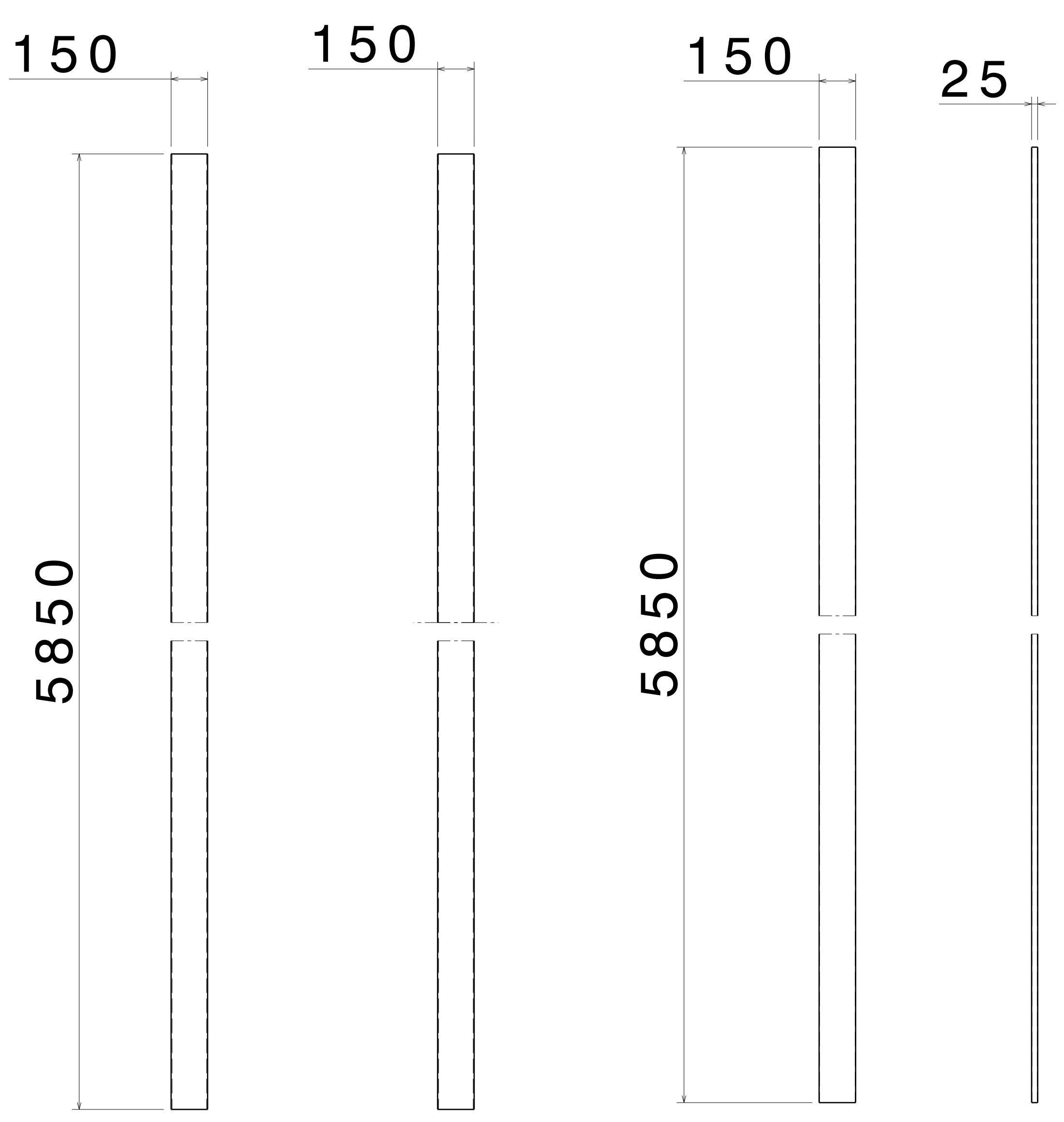
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DRAWN BY SB		DATE 4DEC2020	
CHECKED BY P2P Analysis & Solutions		DATE 4DEC2020	
DESIGNED BY P2P Analysis & Solutions		DATE 4DEC2020	
SIZE A0	DRAWING NUMBER P2P_DEC 20 9		REV 00
SCALE NONE	WEIGHT (kg)	XXX	SHEET 2 OF 3

DRAWING TITLE
DEC 20 9

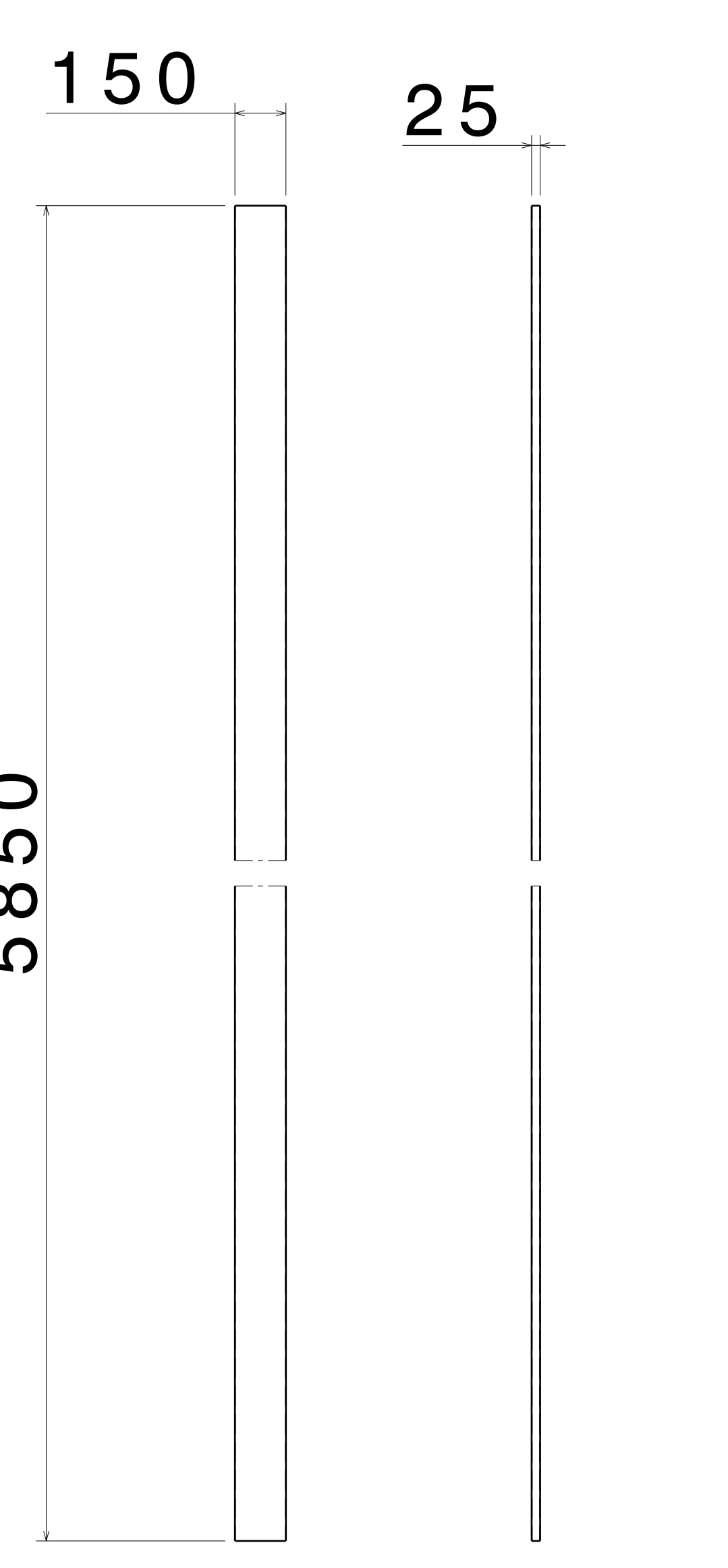
REV	DATE	DESCRIPTION
00	4DEC2020	INITIAL REVISION



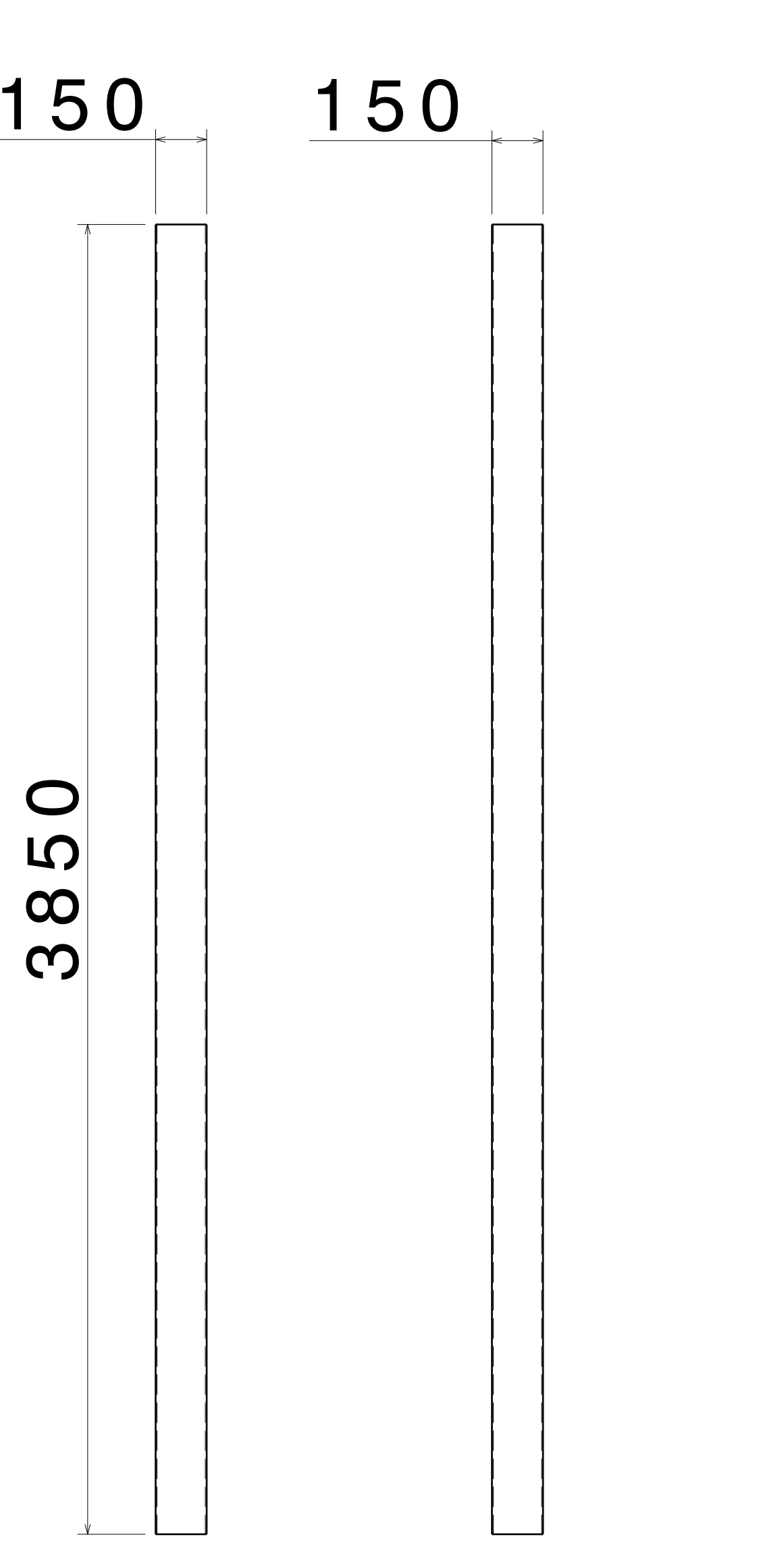
FRONT VIEW RIGHT VIEW
SCALE: 1:15 SCALE: 1:15
ITEM 1, SHS FRAME 1
THICKNESS - 4.0MM



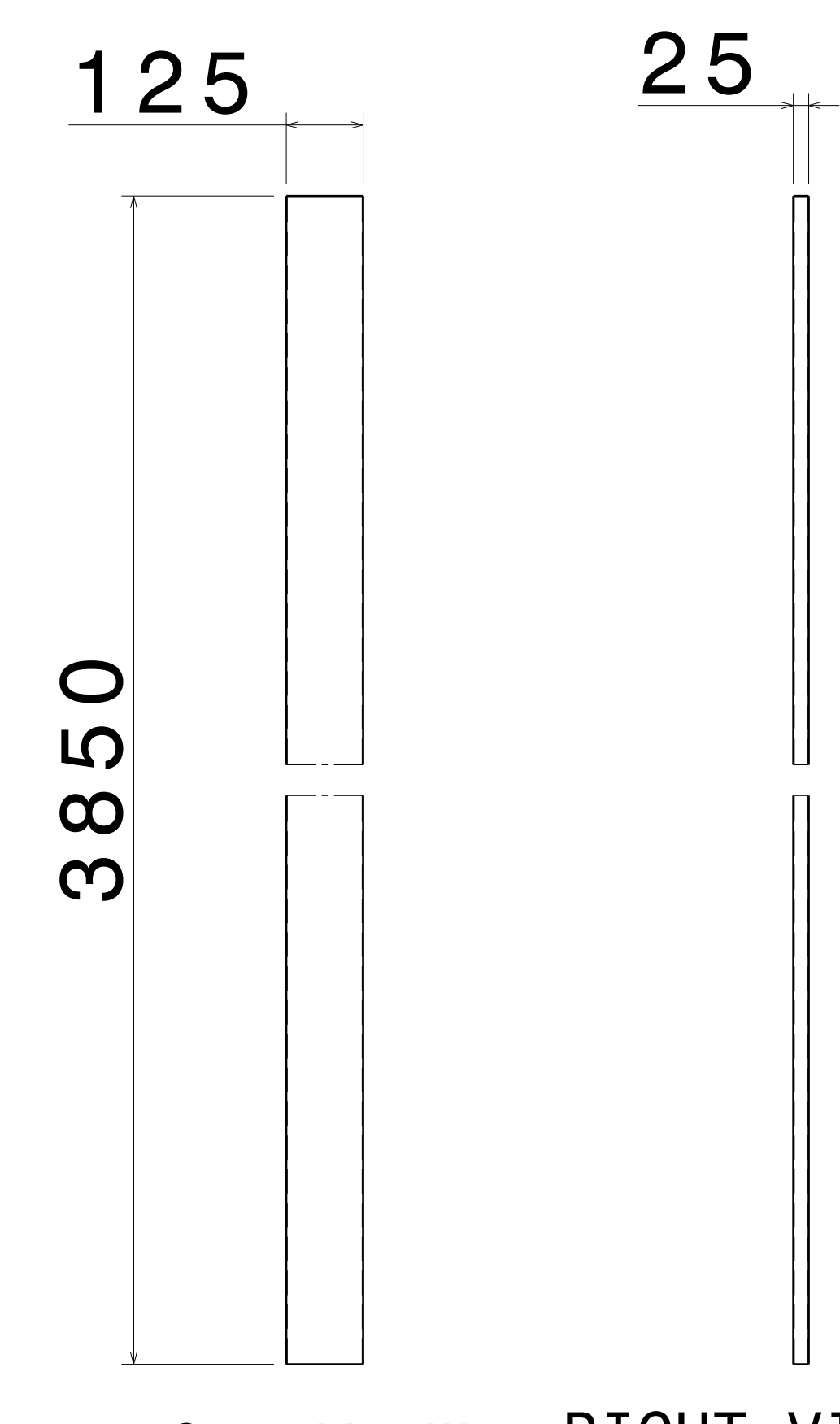
FRONT VIEW RIGHT VIEW
SCALE: 1:15 SCALE: 1:15
ITEM 2, SHS FRAME 2
THICKNESS - 4.0 MM



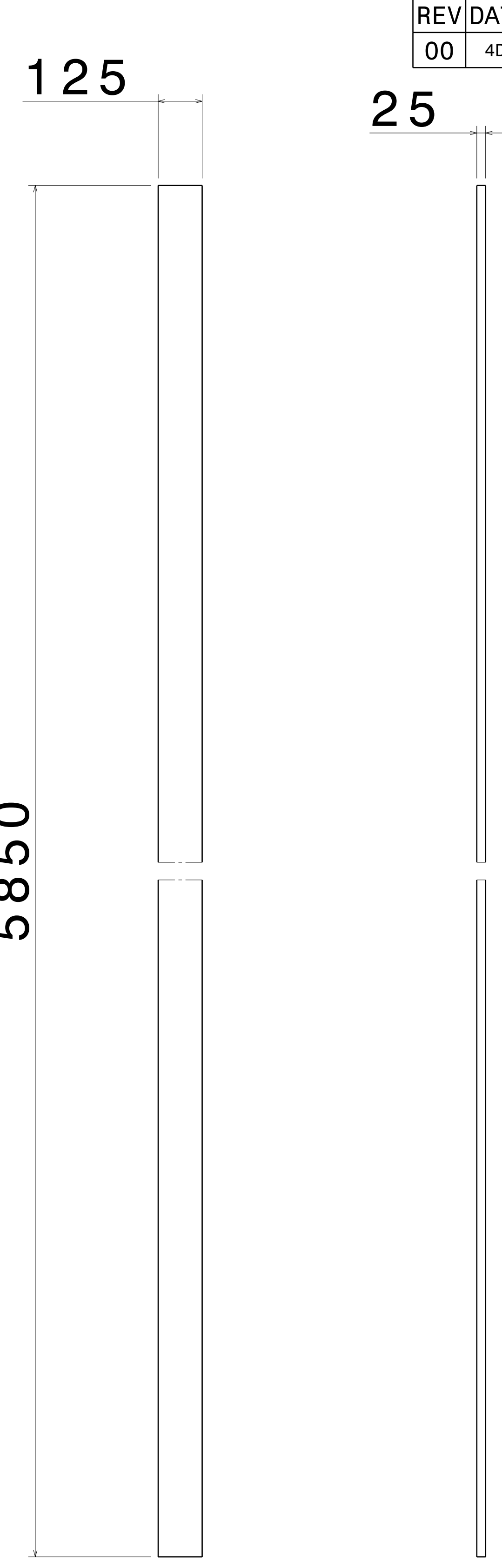
FRONT VIEW RIGHT VIEW
SCALE: 1:15 SCALE: 1:15
ITEM 3, RHS PLANK 1
THICKNESS -1.6 MM



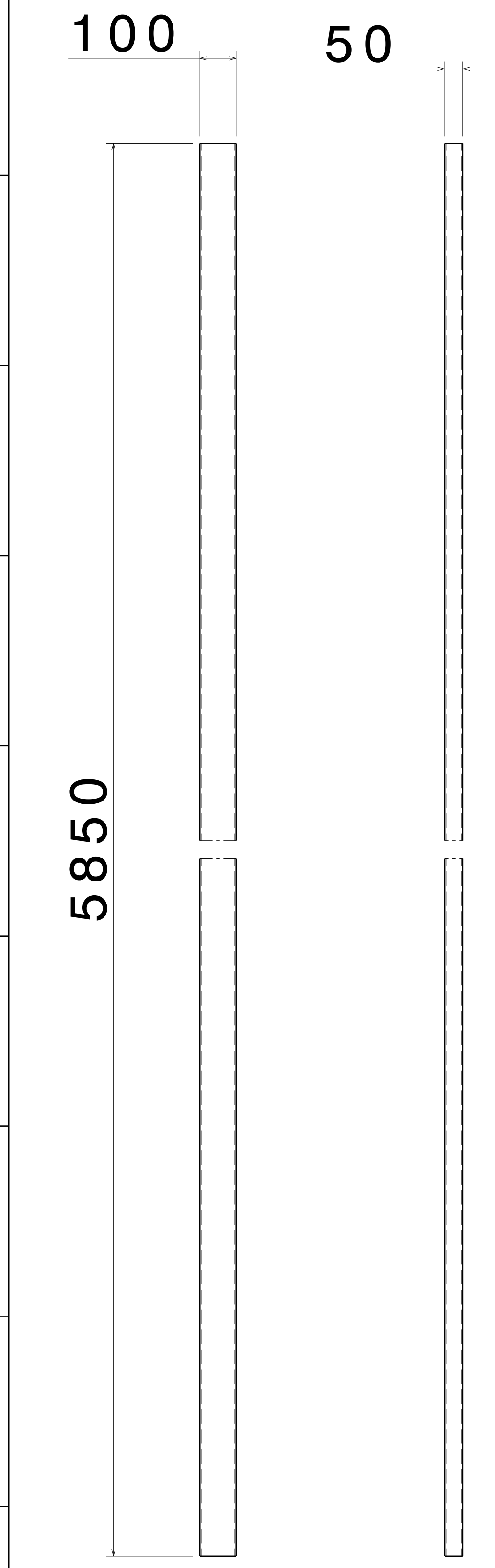
FRONT VIEW RIGHT VIEW
SCALE: 1:15 SCALE: 1:15
ITEM 4, SHS FRAME 3
THICKNESS - 4.0 MM



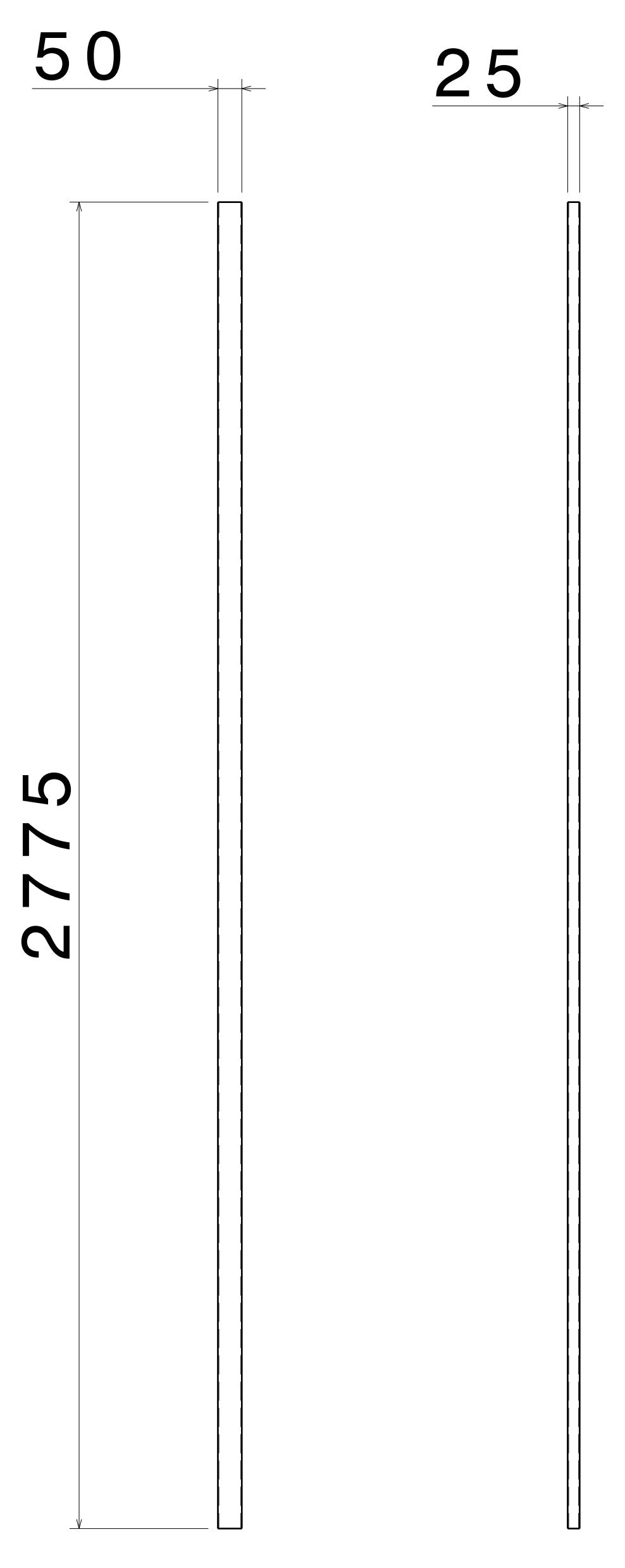
FRONT VIEW RIGHT VIEW
SCALE: 1:10 SCALE: 1:10
ITEM 5, RHS PLANK 2
THICKNESS - 1.6 MM



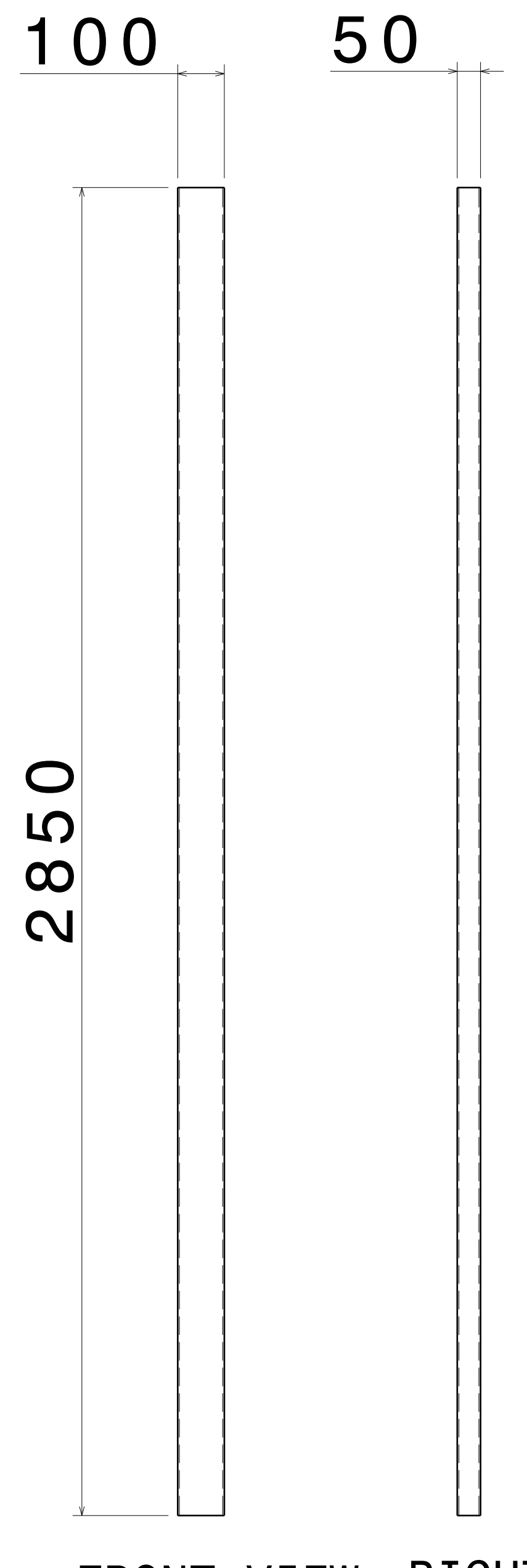
FRONT VIEW RIGHT VIEW
SCALE: 1:10 SCALE: 1:10
ITEM 6, RHS PLANK 3
THICKNESS - 1.6 MM



FRONT VIEW RIGHT VIEW
SCALE: 1:10 SCALE: 1:10
ITEM 7, RHS FRAME 1
THICKNESS - 3.6 MM



FRONT VIEW RIGHT VIEW
SCALE: 1:10 SCALE: 1:10
ITEM 8, RHS FRAME 2
THICKNESS - 2.0 MM



FRONT VIEW RIGHT VIEW
SCALE: 1:10 SCALE: 1:10
ITEM 9, RHS FRAME 3
THICKNESS - 3.6 MM

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM
VIEWS: THIRD ANGLE PROJECTION

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DRAWN BY SB		DATE 4DEC2020	
CHECKED BY P2P Analysis & Solutions		DATE 4DEC2020	
DESIGNED BY P2P Analysis & Solutions		DATE 4DEC2020	
DRAWING TITLE DEC 20_9		SIZE A0	DRAWING NUMBER P2P DEC 20_9
SCALE NONE		WEIGHT (kg) XXX	REV 00
		SHEET 3 OF 3	