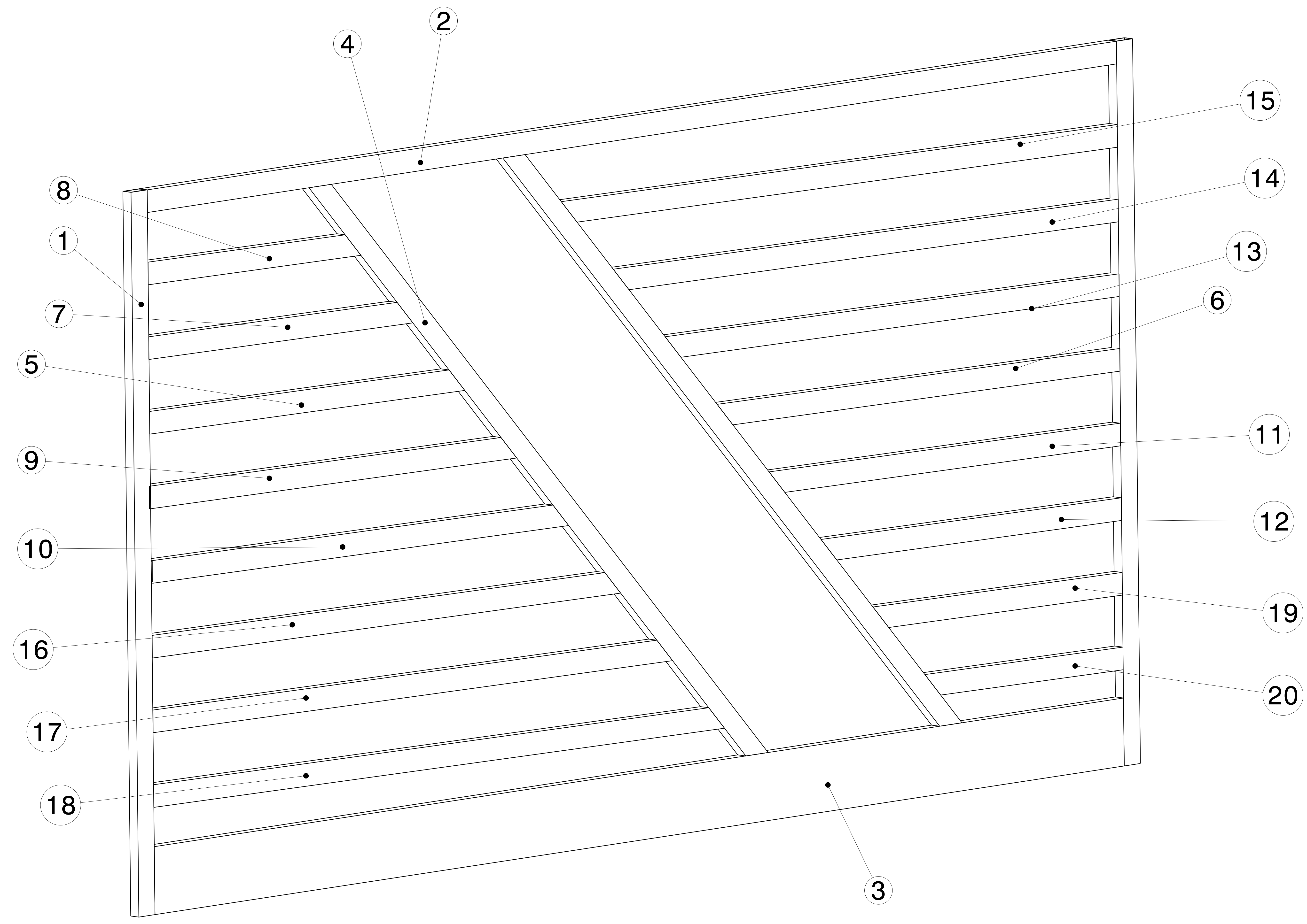


REV	DATE	DESCRIPTION
00	25FEB2021	INITIAL REVISION

- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
  - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
  - ⊞ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
  - ▽▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
  - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
  - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
  - FINE WELDING IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
  - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
  - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
  - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.



Isometric view  
Scale: 1:4

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (kg)/Each
20	RHS FRAME 20	50 X 25 X 2 X 615	1	1.30
19	RHS FRAME 19	50 X 25 X 2 X 775	1	1.70
18	RHS FRAME 18	50 X 25 X 2 X 1770	1	3.90
17	RHS FRAME 17	50 X 25 X 2 X 1610	1	3.50
16	RHS FRAME 16	50 X 25 X 2 X 1450	1	3.20
15	RHS FRAME 15	50 X 25 X 2 X 1722	1	3.80
14	RHS FRAME 14	50 X 25 X 2 X 1565	1	3.45
13	RHS FRAME 13	50 X 25 X 2 X 1410	1	3.00
12	RHS FRAME 12	50 X 25 X 2 X 930	1	2.00
11	RHS FRAME 11	50 X 25 X 2 X 1090	1	2.40
10	RHS FRAME 10	50 X 25 X 2 X 1290	1	2.80
9	RHS FRAME 9	50 X 25 X 2 X 1140	1	2.50
8	RHS FRAME 8	50 X 25 X 2 X 660	1	1.40
7	RHS FRAME 7	50 X 25 X 2 X 820	1	1.80
6	RHS FRAME 6	50 X 25 X 2 X 1250	1	2.75
5	RHS FRAME 5	50 X 25 X 2 X 980	1	2.15
4	RHS FRAME 4	50 X 25 X 2 X 1980	2	3.50
3	RHS FRAME 3	150 X 25 X 2 X 3000	1	16.13
2	RHS FRAME 2	50 X 25 X 2 X 3000	1	6.70
1	RHS FRAME 1	50 X 25 X 2 X 1600	2	3.60

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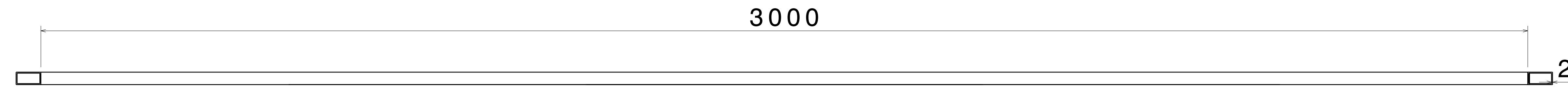
**APL APOLLO TUBES LTD.**

DRAWING TITLE: **GATE**

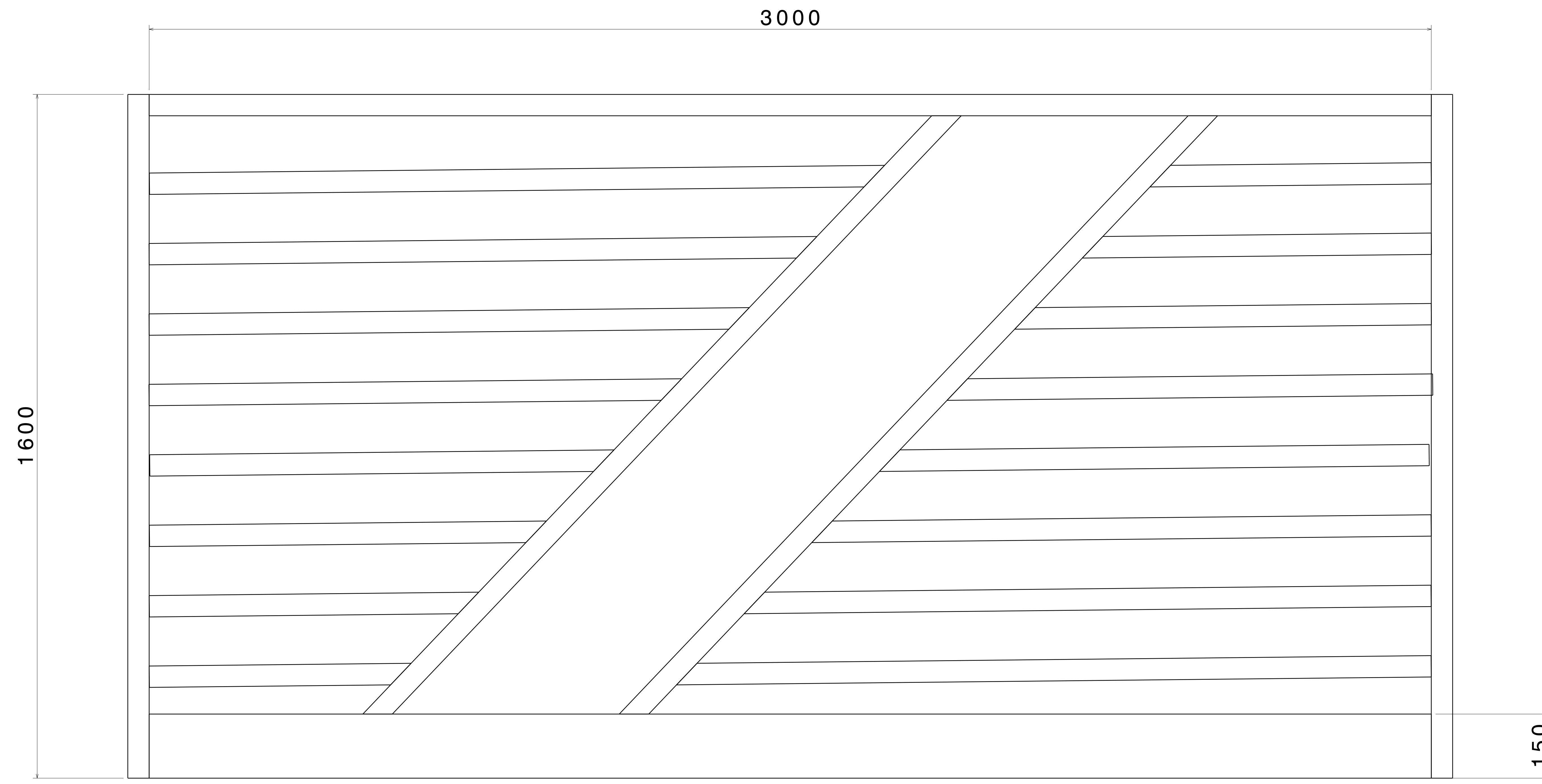
DRAWN BY: RR	DATE: 25FEB2021	SIZE: A0	DRAWING NUMBER: P2P FEB 21-12	REV: 00
CHECKED BY: P2P Analysis & Solutions	DATE: 25FEB2021	SCALE: As Indicated	WEIGHT (kg): 0kg	SHEET 1 OF 3
DESIGNED BY: P2P Analysis & Solutions	DATE: 25FEB2021			

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM  
VIEWS: THIRD ANGLE PROJECTION

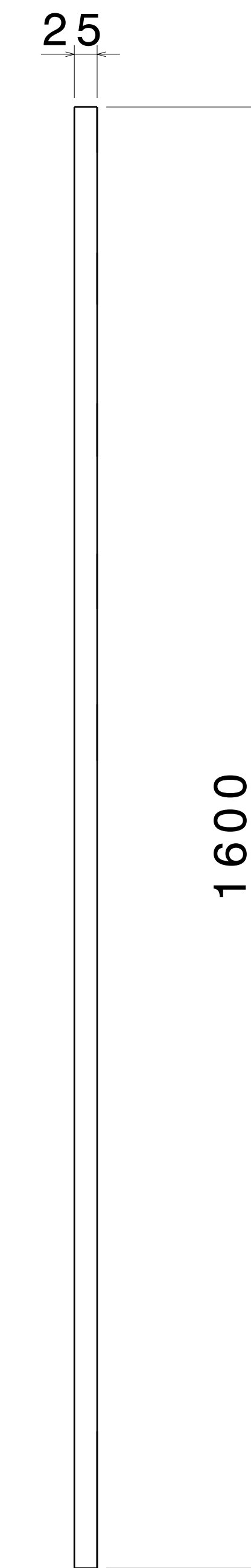
REV	DATE	DESCRIPTION
00	25FEB2021	INITIAL REVISION



Top view  
Scale: 1:5



Front view  
Scale: 1:5

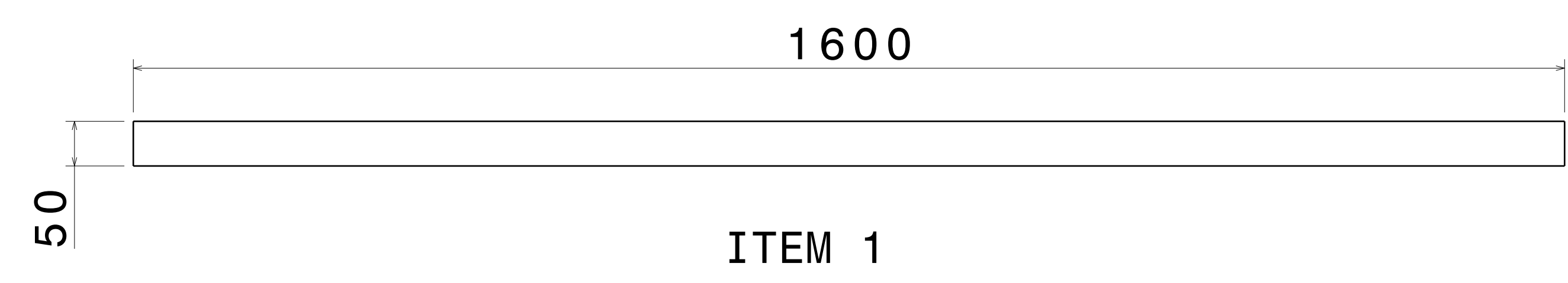


Right view  
Scale: 1:5

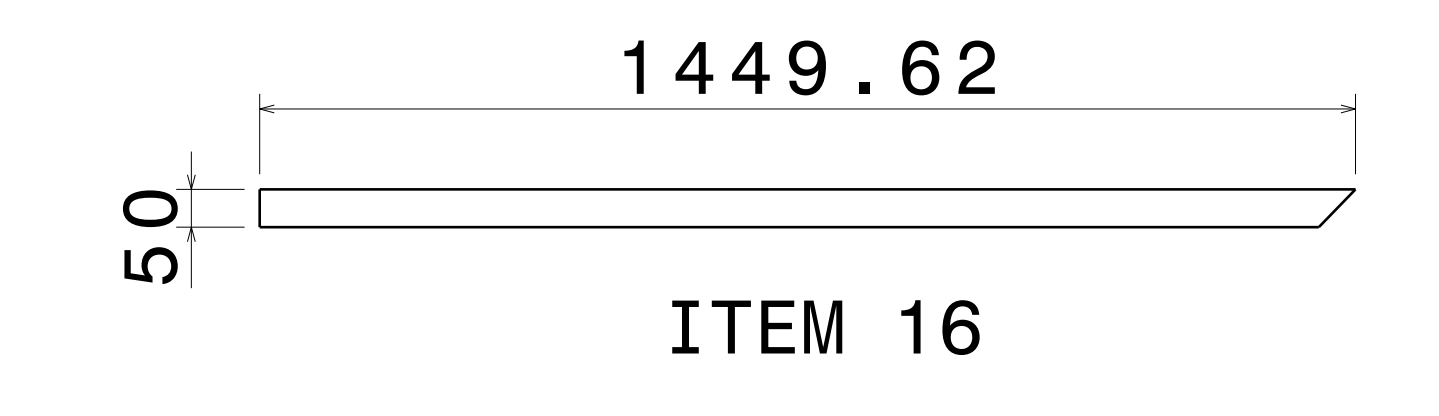
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM  
VIEWS: THIRD ANGLE PROJECTION

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DRAWN BY SB		DATE 25FEB2021	
CHECKED BY P2P Analysis & Solutions		DATE 25FEB2021	
DESIGNED BY P2P Analysis & Solutions		DATE 25FEB2021	
DRAWING TITLE GATE		SIZE A0	DRAWING NUMBER P2P FEB 21-12
SCALE NONE		WEIGHT (kg) XXX	REV 00
		SHEET 2 OF 3	

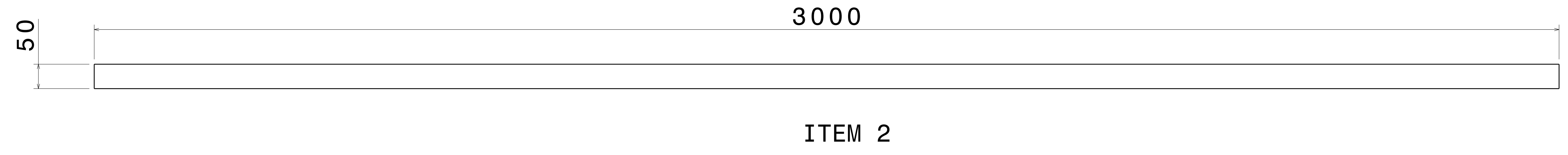
REV/DATE	DESCRIPTION
00/25FEB2021	INITIAL REVISION



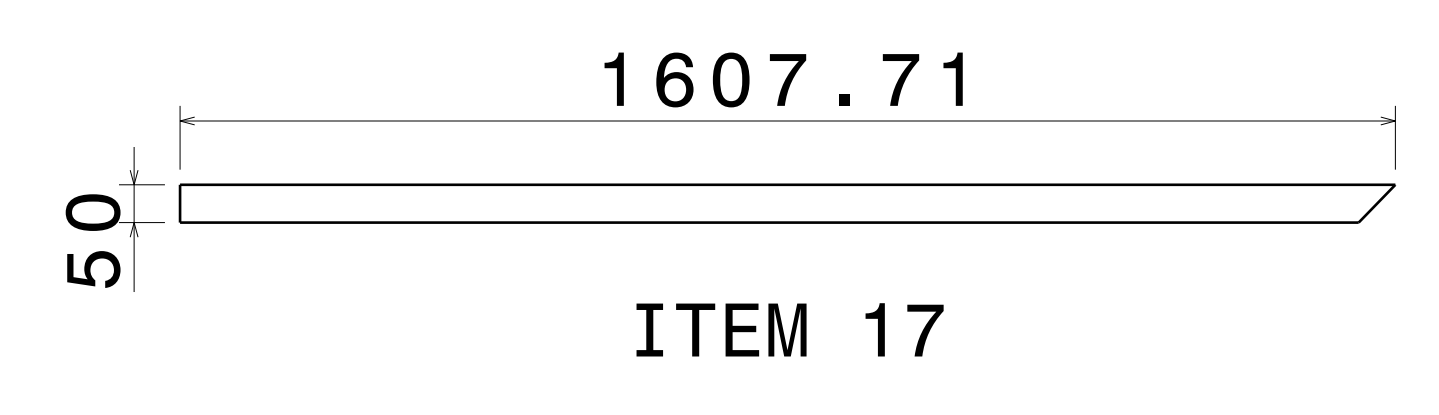
25  
2  
Right view  
Scale: 1:5



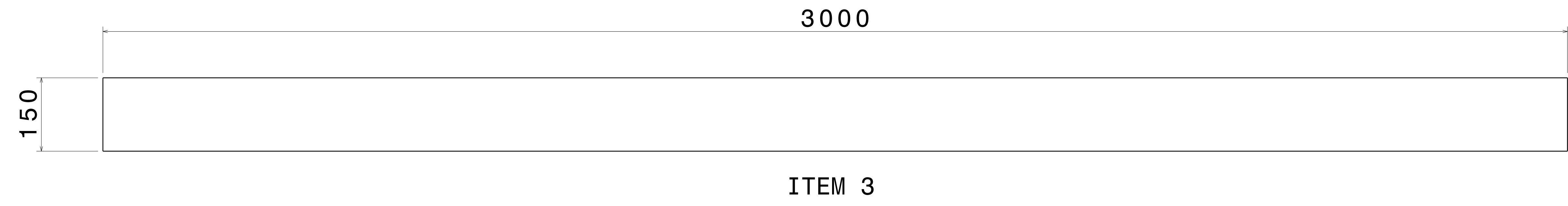
25  
2  
Right view  
Scale: 1:10



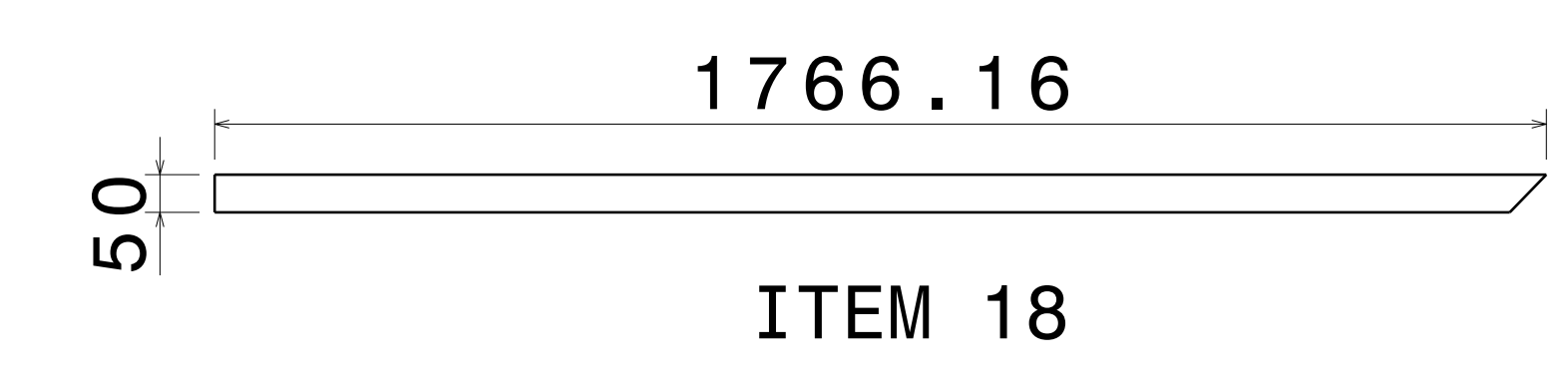
25  
2  
Right view  
Scale: 1:5



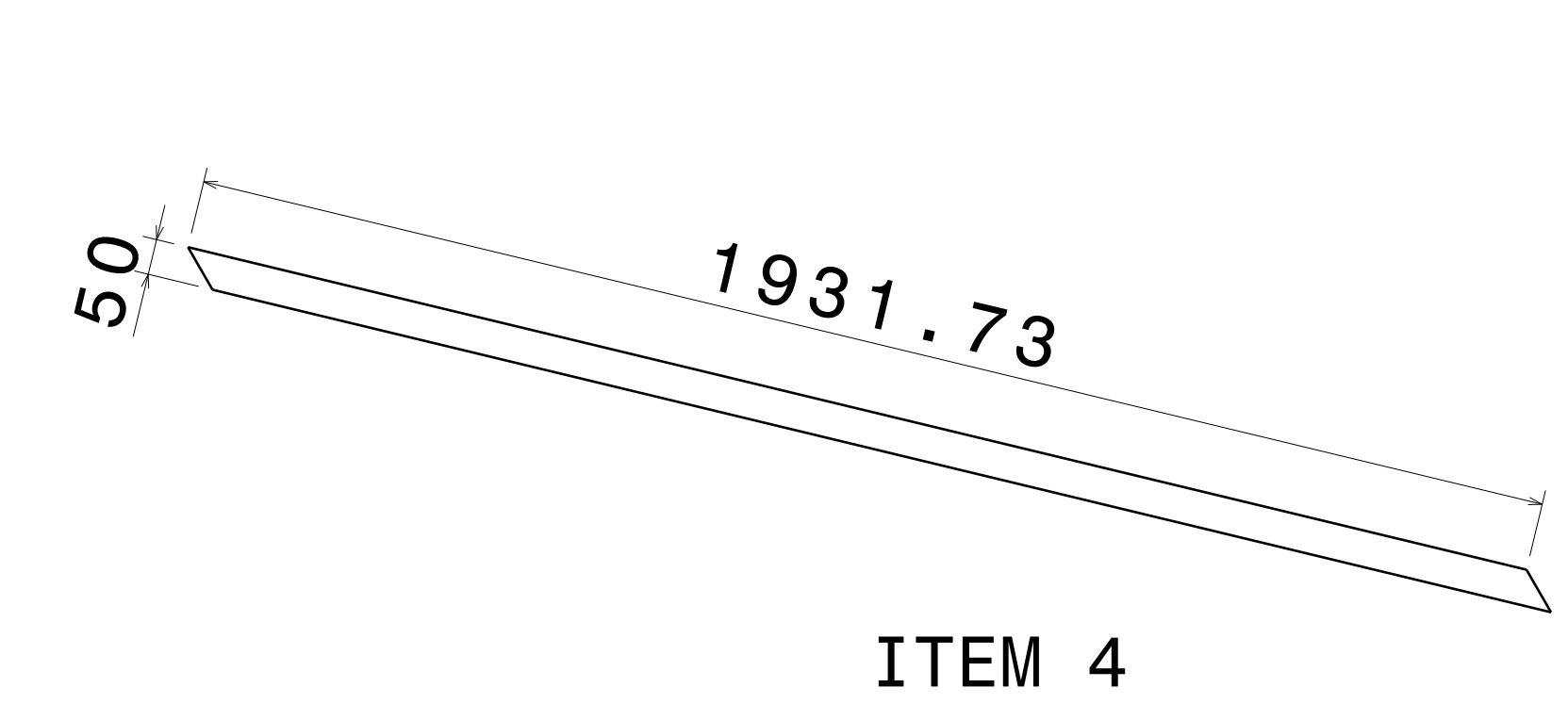
25  
2  
Right view  
Scale: 1:10



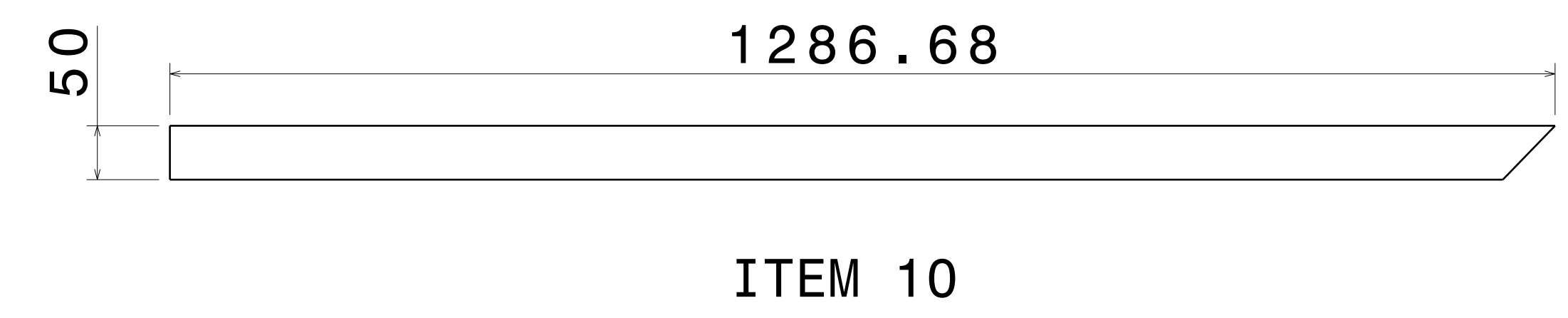
25  
2  
Right view  
Scale: 1:5



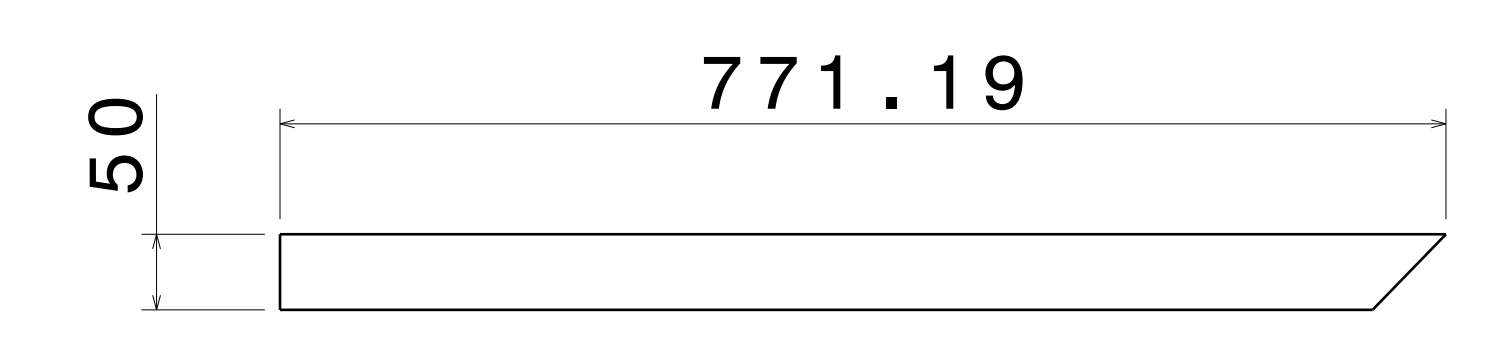
25  
2  
Right view  
Scale: 1:10



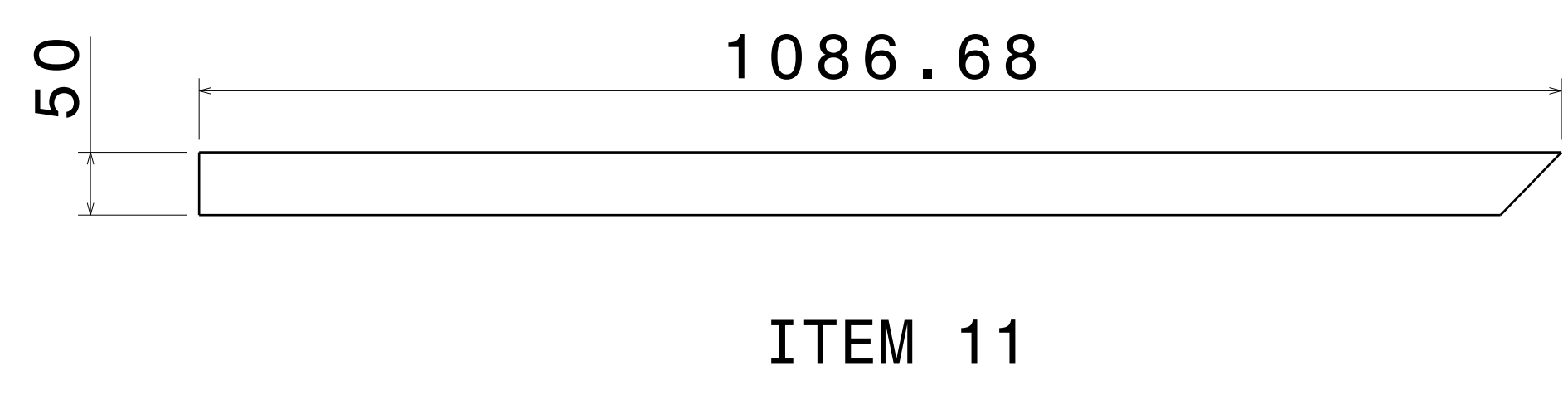
25  
1.6  
Right view  
Scale: 1:10



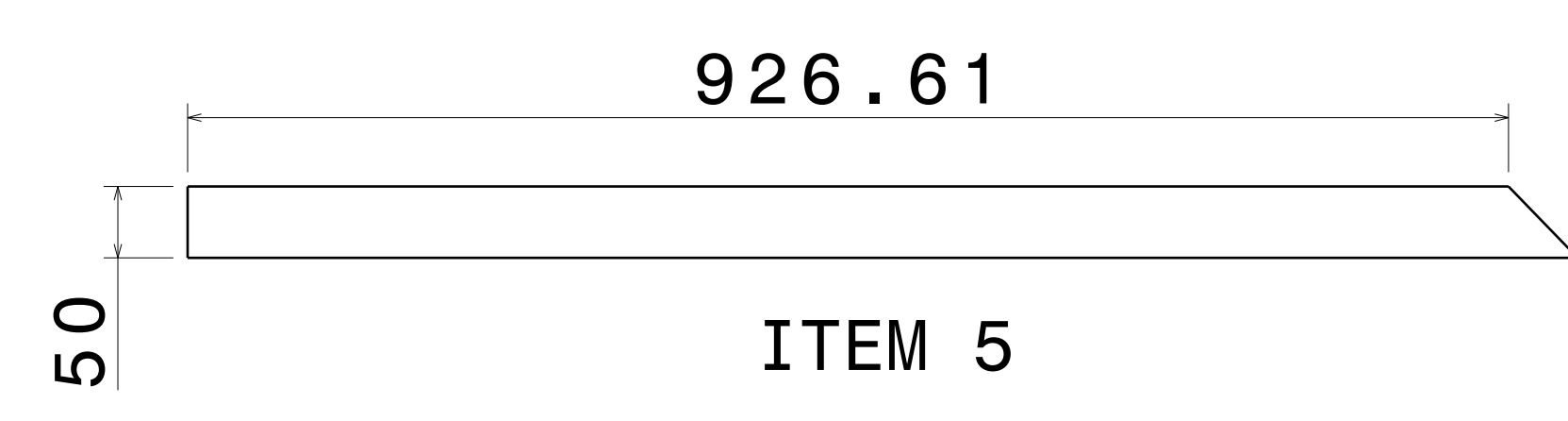
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2  
Right view  
Scale: 1:5



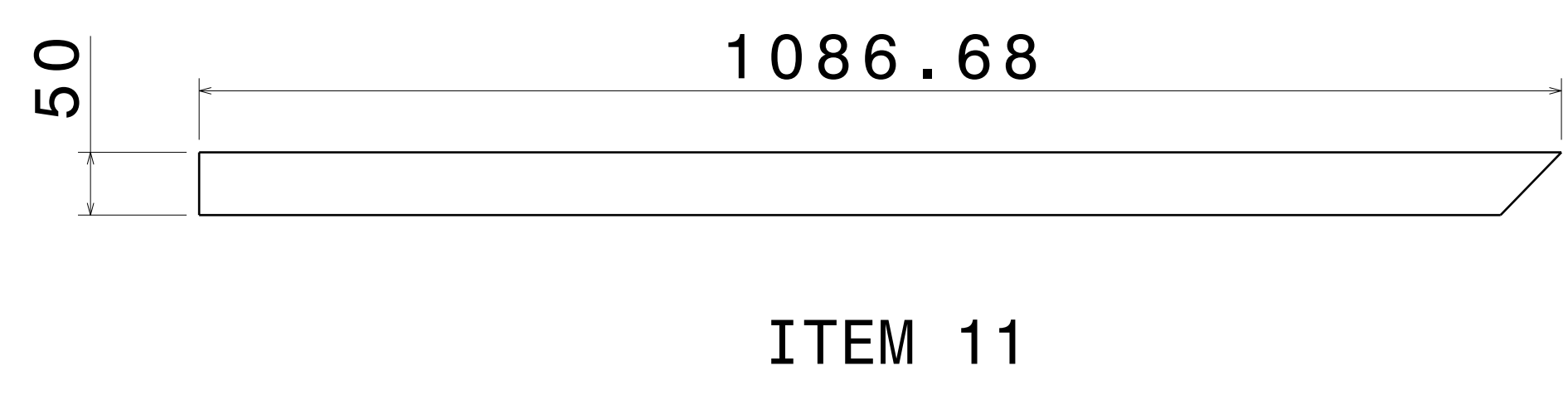
25  
2  
Right view  
Scale: 1:5



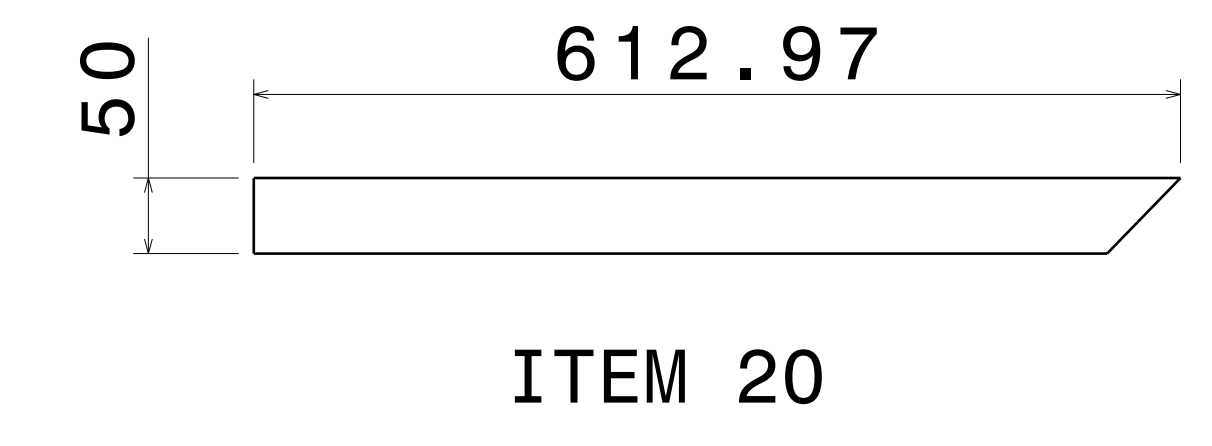
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2  
Right view  
Scale: 1:5



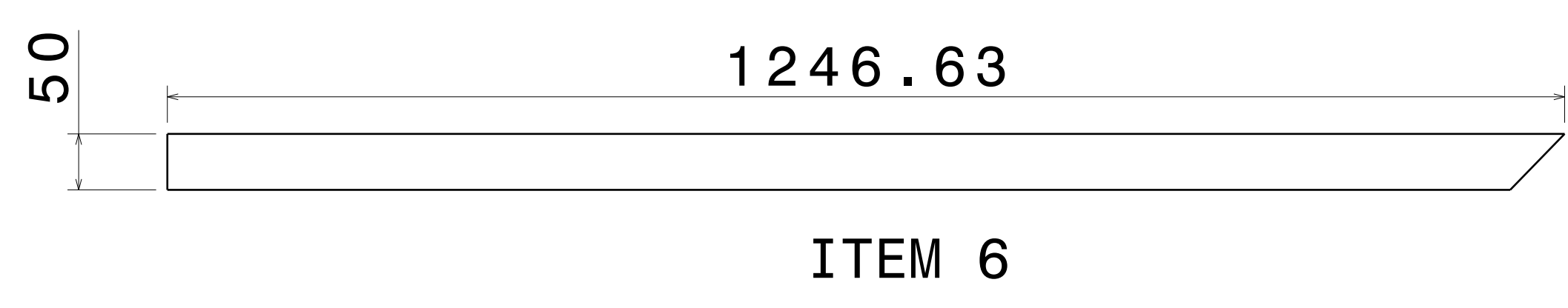
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2  
Right view  
Scale: 1:5



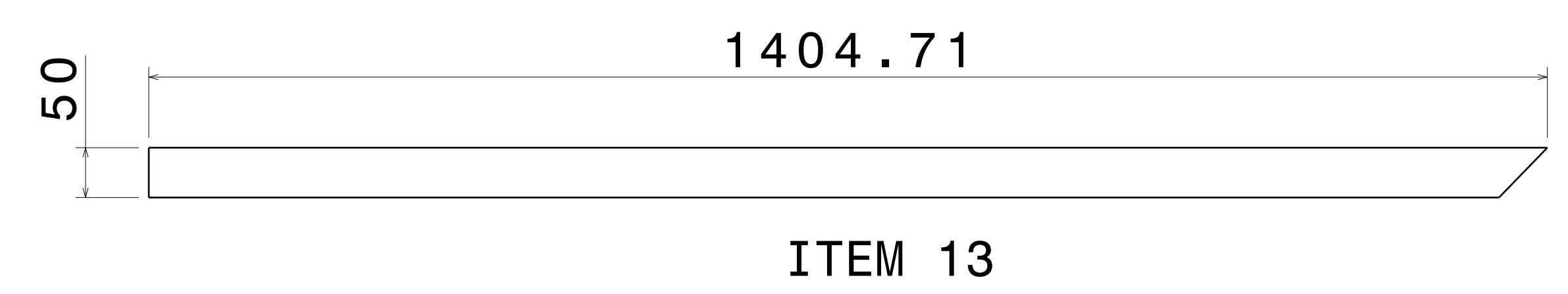
25  
2  
Right view  
Scale: 1:5



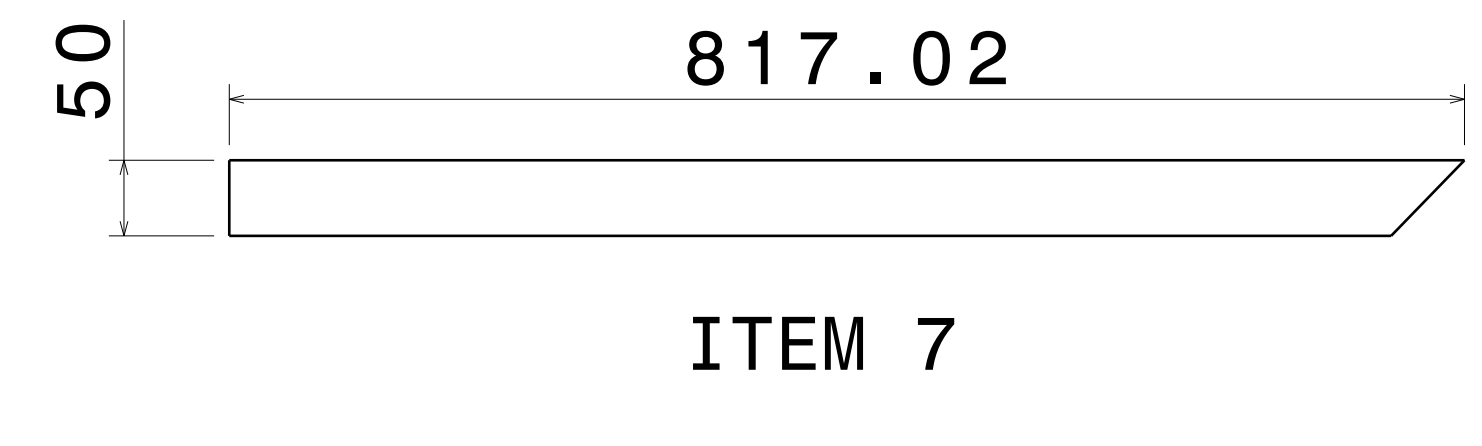
25  
2  
Right view  
Scale: 1:5



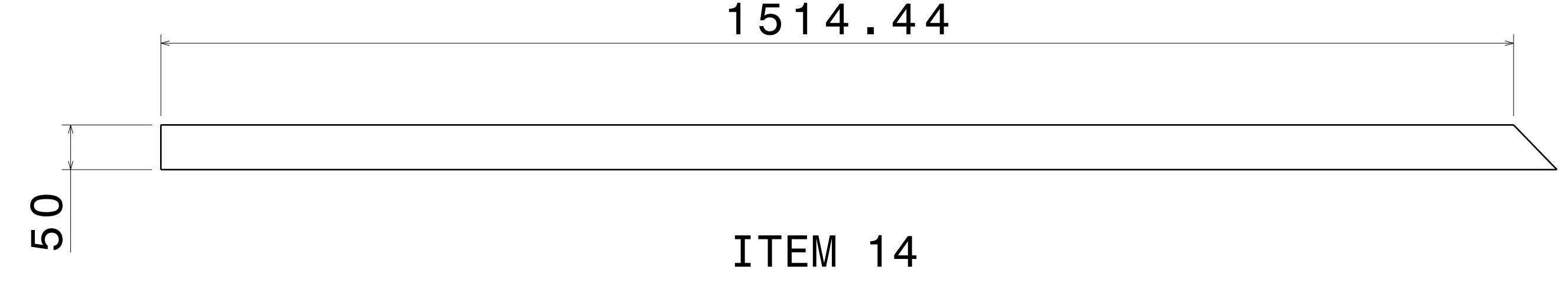
25  
2  
Right view  
Scale: 1:5



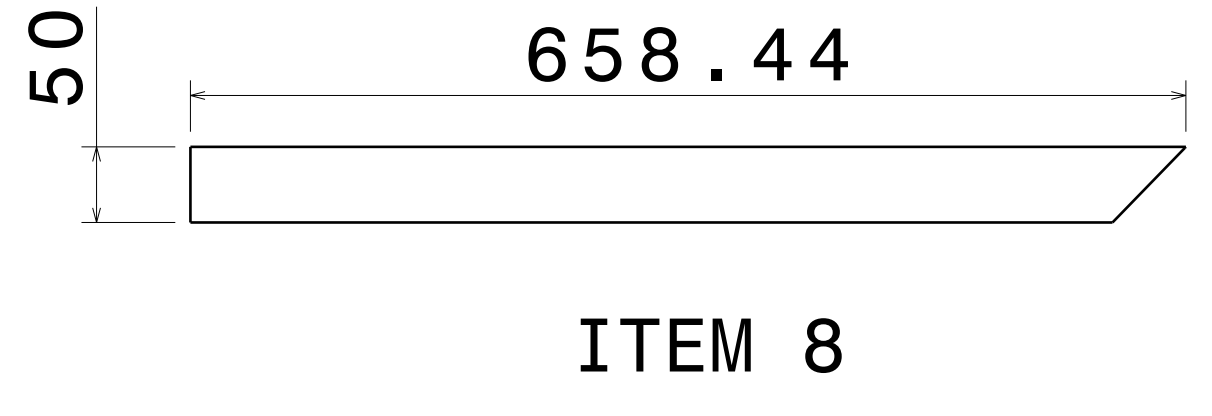
25  
2  
Right view  
Scale: 1:5



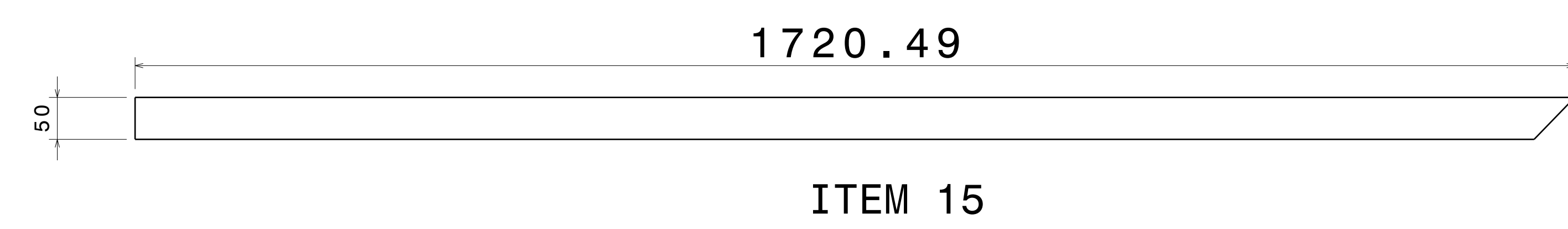
25  
2  
Right view  
Scale: 1:5



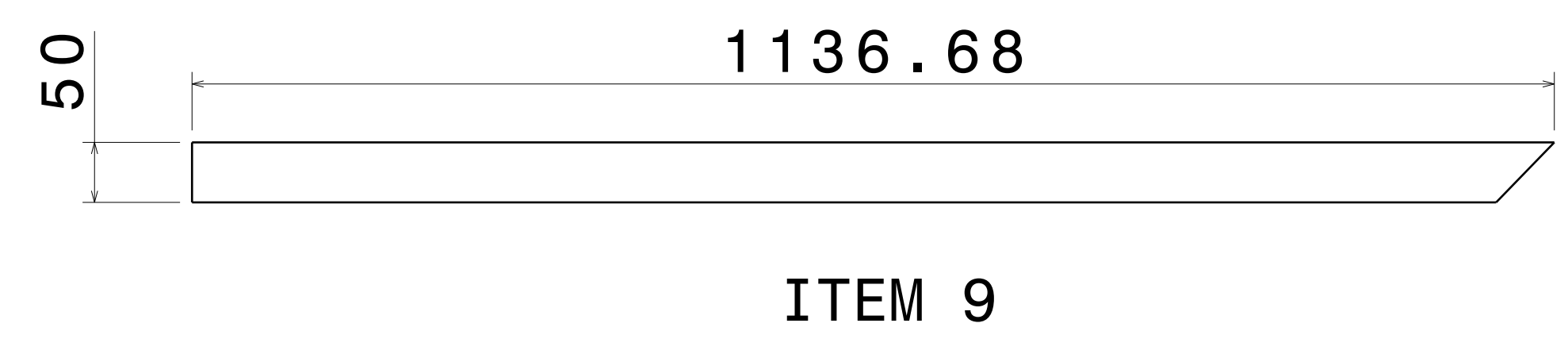
25  
2  
Right view  
Scale: 1:5




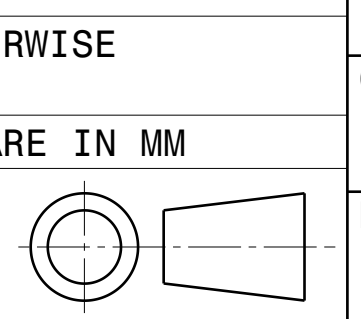
25  
2  
Right view  
Scale: 1:5



25  
2  
Right view  
Scale: 1:5



25  
2  
Right view  
Scale: 1:5

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DESIGNED BY P2P Analysis & Solutions		DATE 25FEB2021	
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION 		DRAWING TITLE GATE	
SIZE A0	DRAWING NUMBER P2P FEB 21-12	REV 00	
SCALE NONE	WEIGHT (kg) XXX	SHEET 3 OF 3	