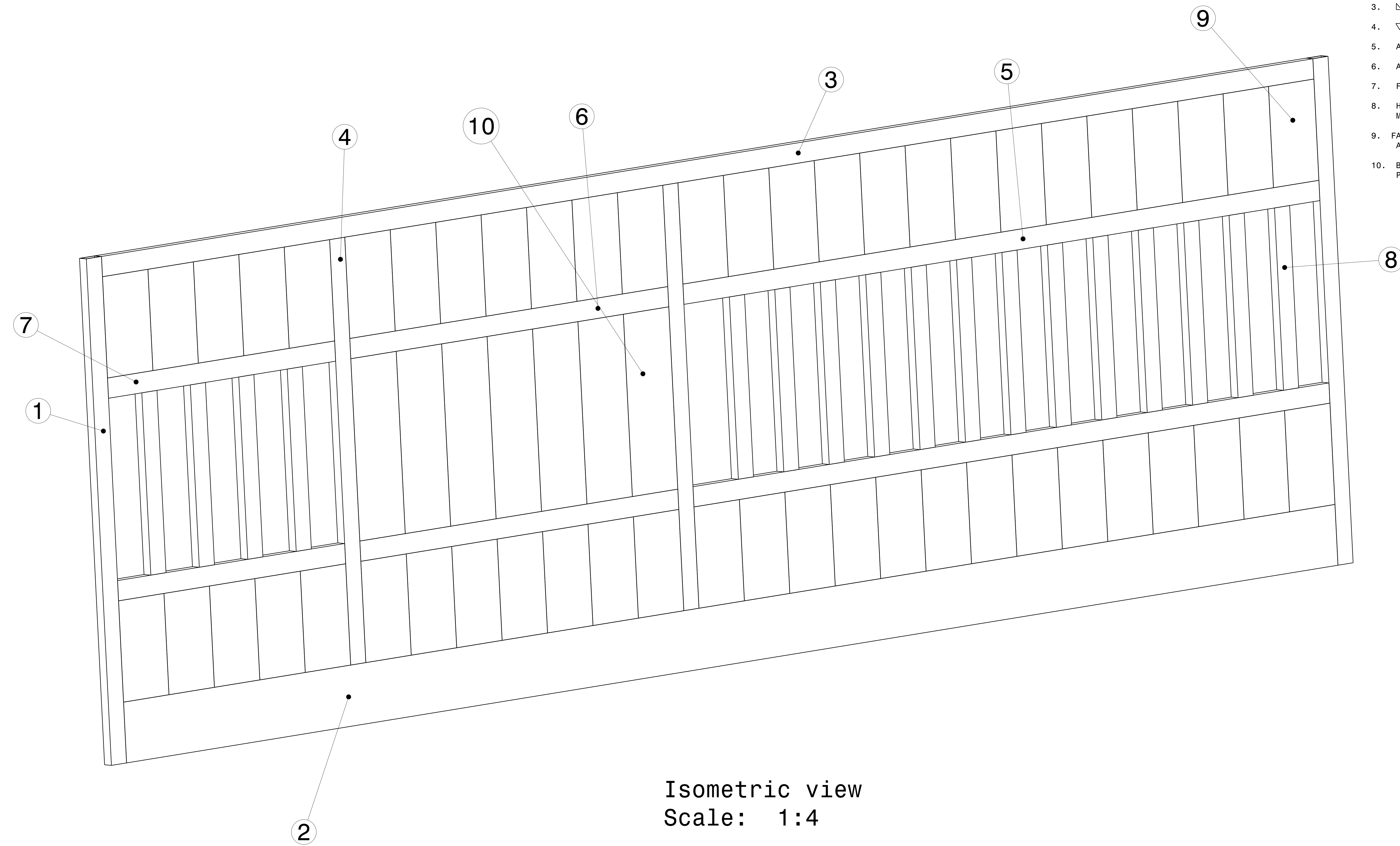


REV/DATE	DESCRIPTION
00 / 22FEB2021	INITIAL REVISION

- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
  - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
  - ⊞ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
  - ▽▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
  - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
  - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
  - FINE WELDING IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
  - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
  - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
  - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (kg)/Each
10	PLANK 2	150 X 25 X 1.6 X 450	7	1.95
9	PLANK 1	150 X 25 X 1.6 X 250	52	1.10
8	RHS FRAME 8	50 X 25 X 2 X 450	17	1
7	RHS FRAME 7	50 X 25 X 1.6 X 750	2	1.70
6	RHS FRAME 6	50 X 25 X 2 X 1050	2	2.35
5	RHS FRAME 5	50 X 25 X 2 X 2100	2	4.70
4	RHS FRAME 4	50 X 25 X 2 X 1050	2	2.35
3	RHS FRAME 3	50 X 25 X 2 X 4000	1	8.90
2	RHS FRAME 2	150 X 25 X 2 X 4000	1	21.50
1	RHS FRAME 1	50 X 25 X 2 X 1250	2	2.80

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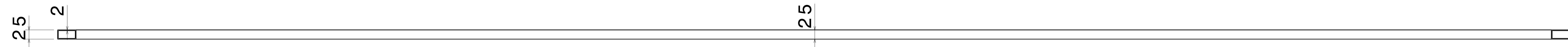
**APL APOLLO TUBES LTD.**

**DRAWING TITLE**  
GATE

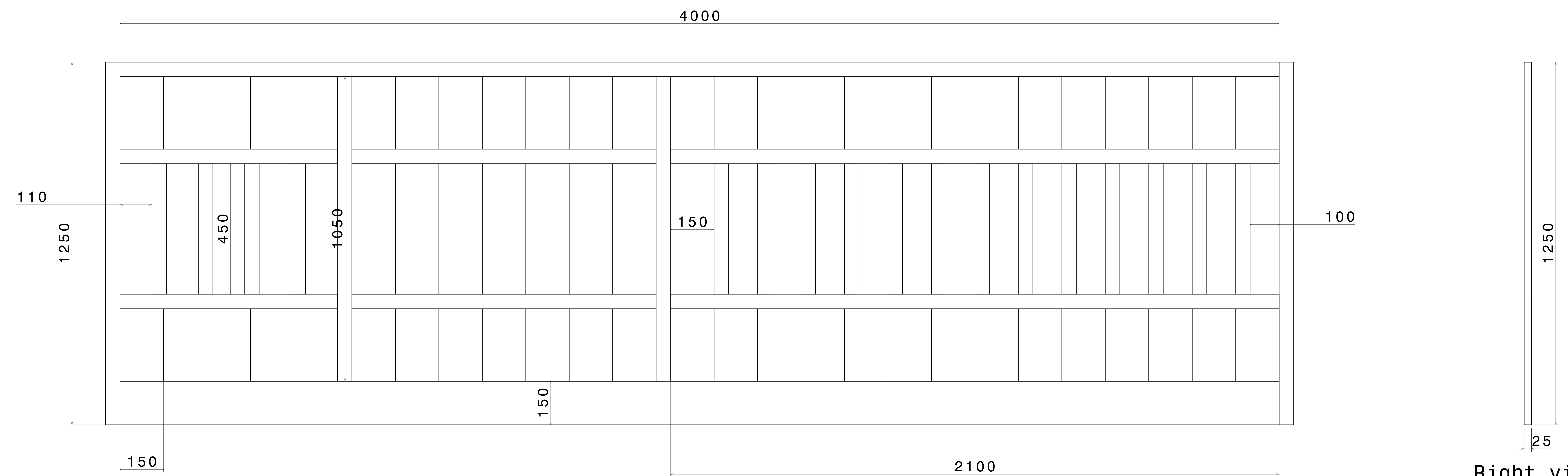
DRAWN BY <b>RR</b>	DATE 22FEB2021	SIZE <b>A0</b>	DRAWING NUMBER <b>P2P FEB 21-15</b>	REV <b>00</b>
CHECKED BY P2P Analysis & Solutions	DATE 22FEB2021	SCALE As Indicated	WEIGHT(kg) 0kg	SHEET 1 OF 3
DESIGNED BY P2P Analysis & Solutions	DATE 22FEB2021			

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM  
VIEWS: THIRD ANGLE PROJECTION

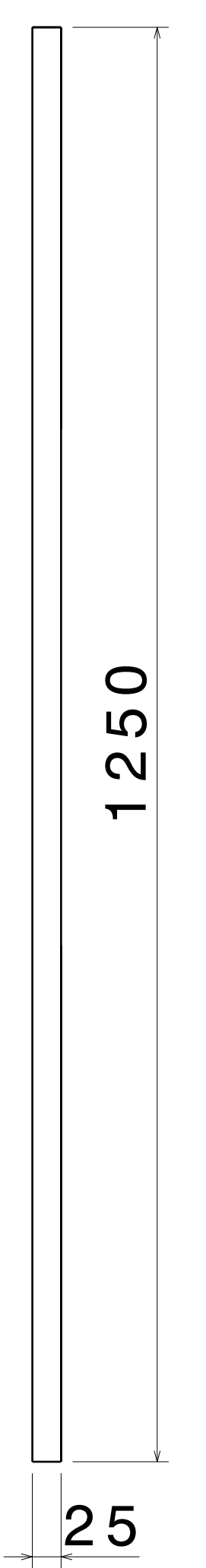
REV	DATE	DESCRIPTION
00	22FEB2021	INITIAL REVISION



Top view  
Scale: 1:5



Front view  
Scale: 1:5

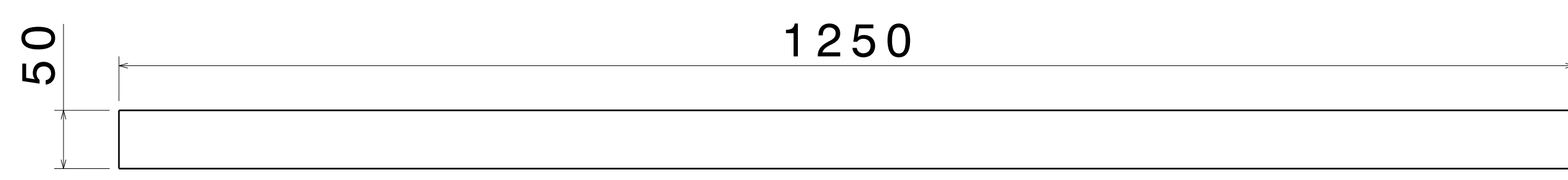


Right view  
Scale: 1:5

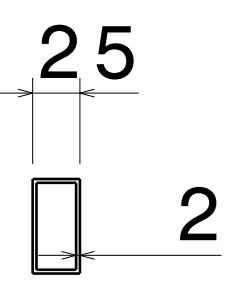
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM  
VIEWS: THIRD ANGLE PROJECTION

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DRAWN BY SB		DATE 22FEB2021	
CHECKED BY P2P Analysis & Solutions		DATE 22FEB2021	
DESIGNED BY P2P Analysis & Solutions		DATE 22FEB2021	
SIZE A0	DRAWING NUMBER P2P FEB 21-15		REV 00
SCALE NONE	WEIGHT (kg)	XXX	SHEET 2 OF 3

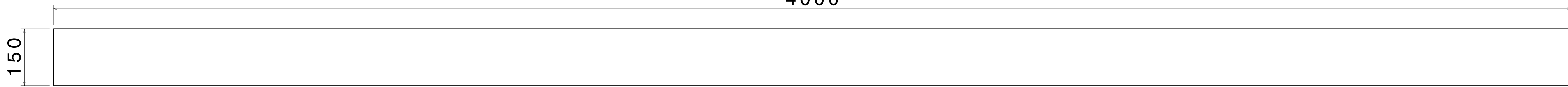
REV	DATE	DESCRIPTION
00	22FEB2021	INITIAL REVISION



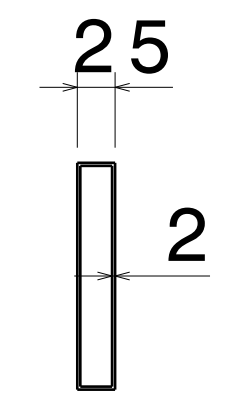
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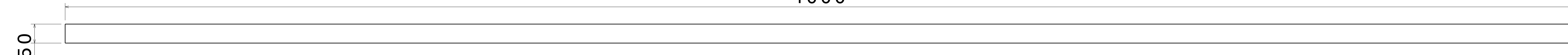
Right view  
Scale: 1:4



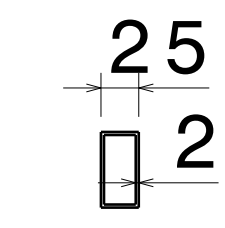
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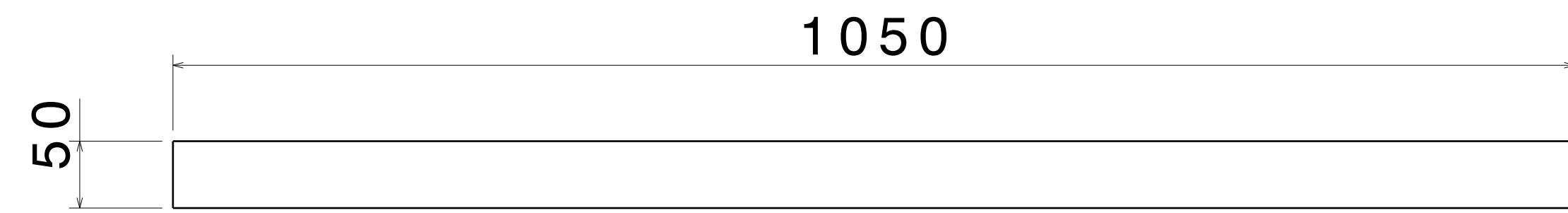
Right view  
Scale: 1:5



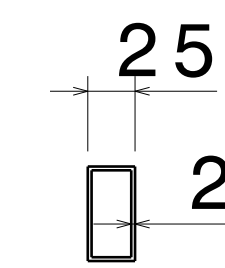
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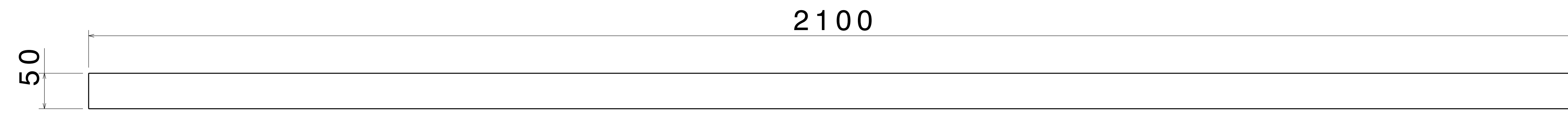
Right view  
Scale: 1:5



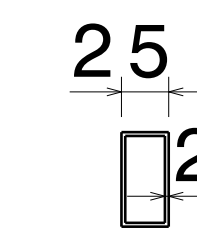
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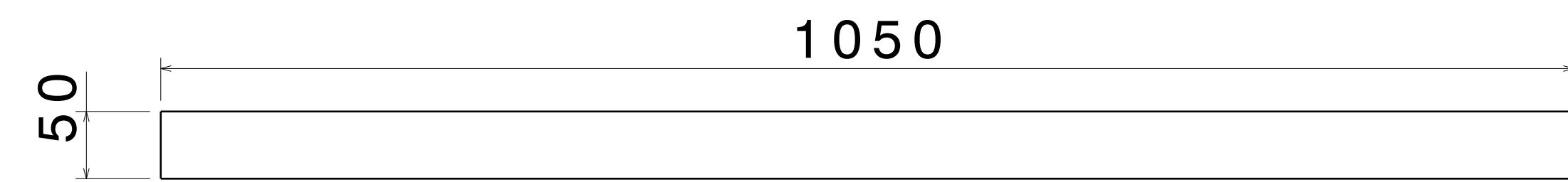
Right view  
Scale: 1:4



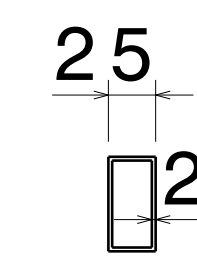
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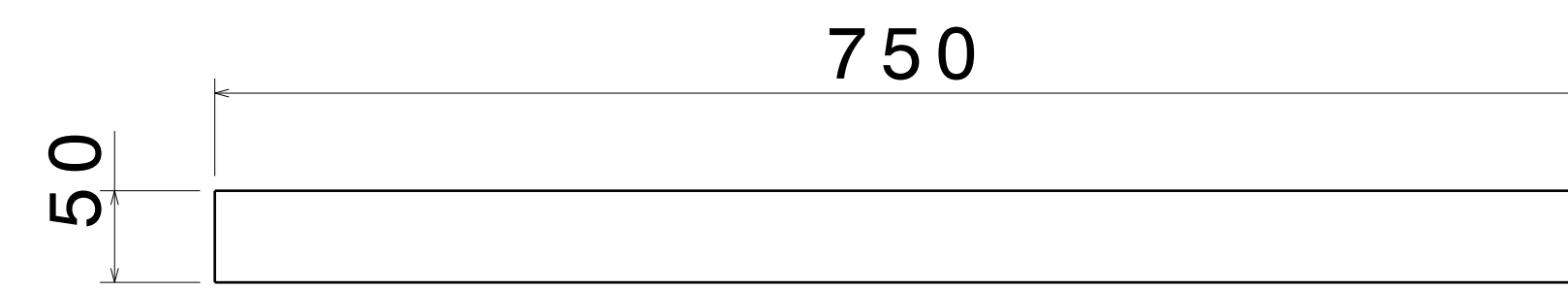
Right view  
Scale: 1:4



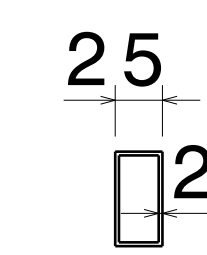
ITEM 6



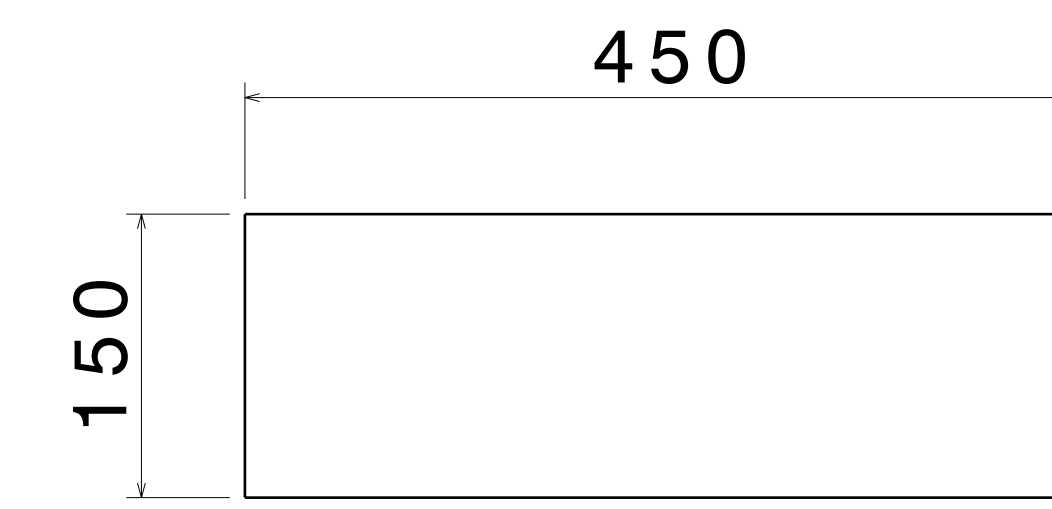
Right view  
Scale: 1:4



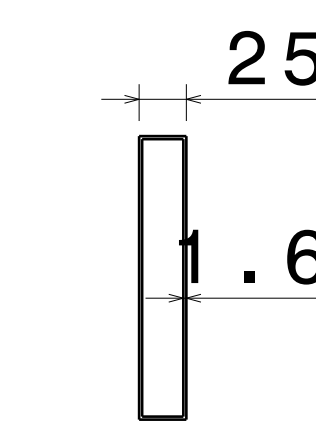
ITEM 7



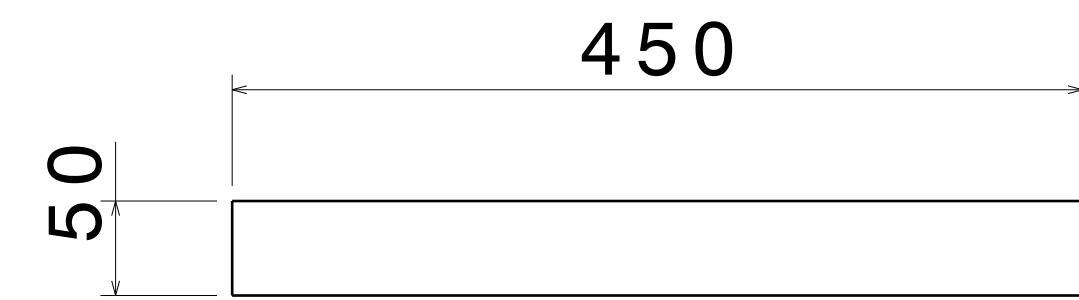
Right view  
Scale: 1:4



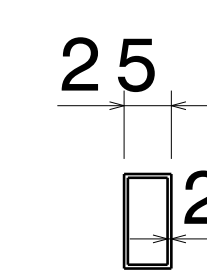
ITEM 10



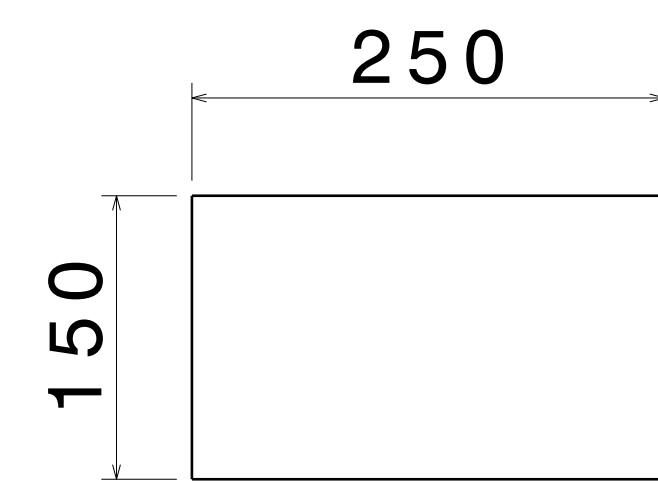
Right view  
Scale: 1:4



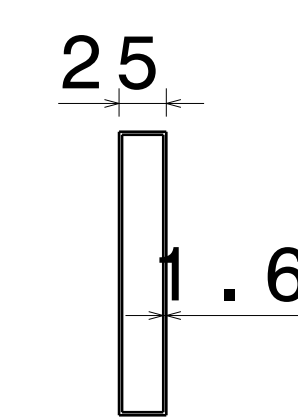
ITEM 8



Right view  
Scale: 1:4



ITEM 9



Right view  
Scale: 1:4

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM  
VIEWS: THIRD ANGLE PROJECTION

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DRAWN BY	DATE
SB	22FEB2021
CHECKED BY	DATE
P2P Analysis & Solutions	22FEB2021
DESIGNED BY	DATE
P2P Analysis & Solutions	22FEB2021

DRAWING TITLE			
GATE			
SIZE	DRAWING NUMBER	REV	
A0	P2P FEB 21-15	00	
SCALE	NONE	WEIGHT (kg)	XXX
			SHEET 3 OF 3