

ISOMETRIC VIEW
SCALE : 1:10

REV	DATE	DESCRIPTION
00	9FEB2021	INITIAL REVISION

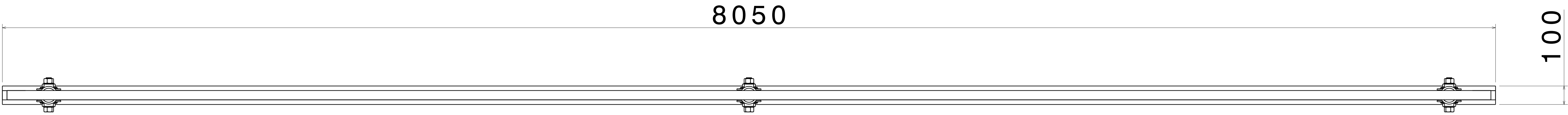
- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⊲ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDNG IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLNESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.

7	BOP RAILING	-----	1	----
6	BOP WHEEL ASSY	-----	3	----
5	BOP LASER CUT PANEL FRAME	7800 X 1500 X 10	1	588.97
4	SHS FRAME 1	40 X 40 X 1.6 X 550	156	1.06
3	RHS FRAME 3	100 X 50 X 2 X 7800	2	35.8
2	RHS FRAME 2	100 X 50 X 2 X 3000	2	13.31
1	RHS FRAME 1	100 X 50 X 2 X 8000	2	36.26
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg) /Each

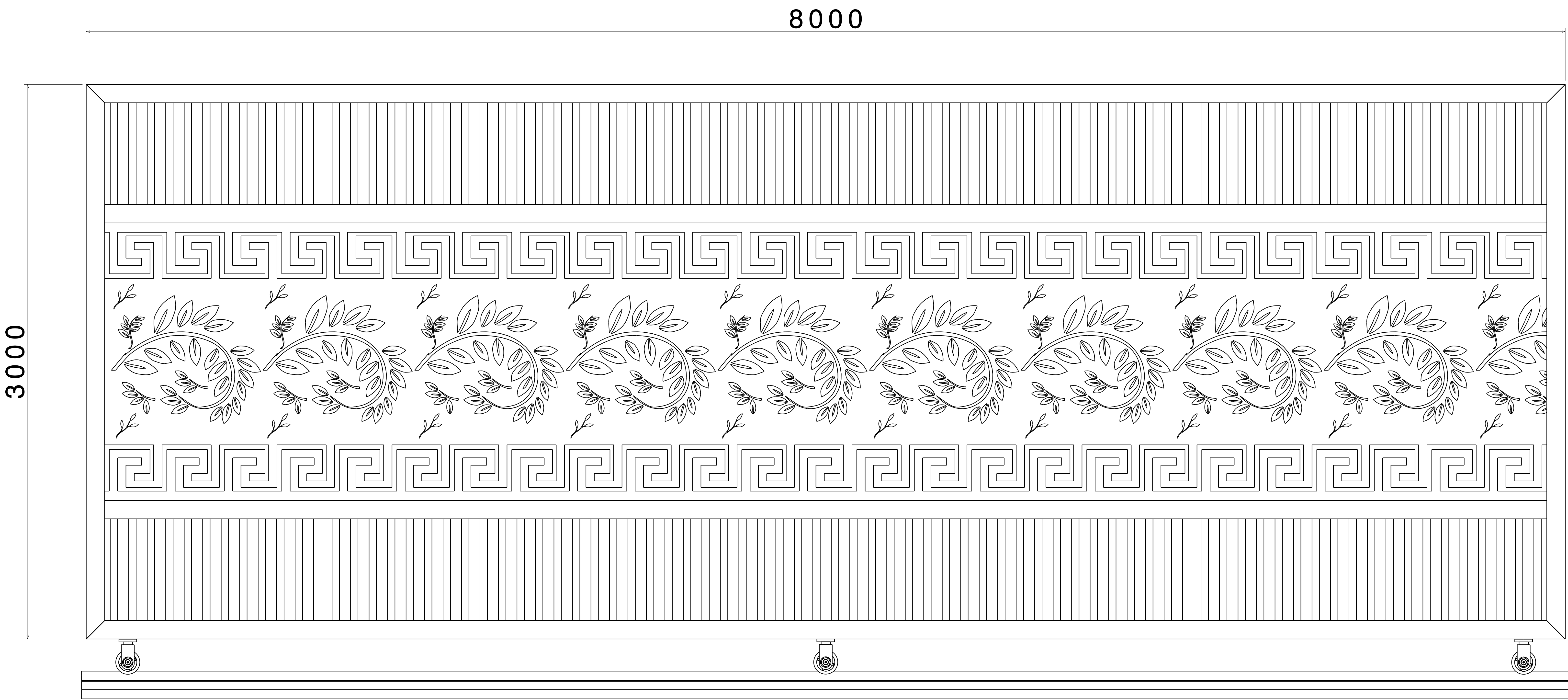
</

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE PROJECTION

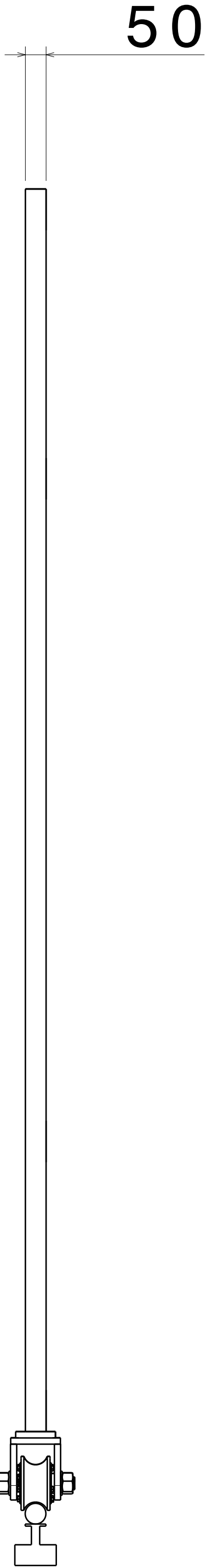
REV	DATE	DESCRIPTION
00	9FEB2021	INITIAL REVISION



TOP VIEW
SCALE: 1:10

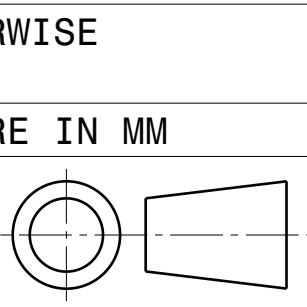



FRONT VIEW
SCALE: 1:10



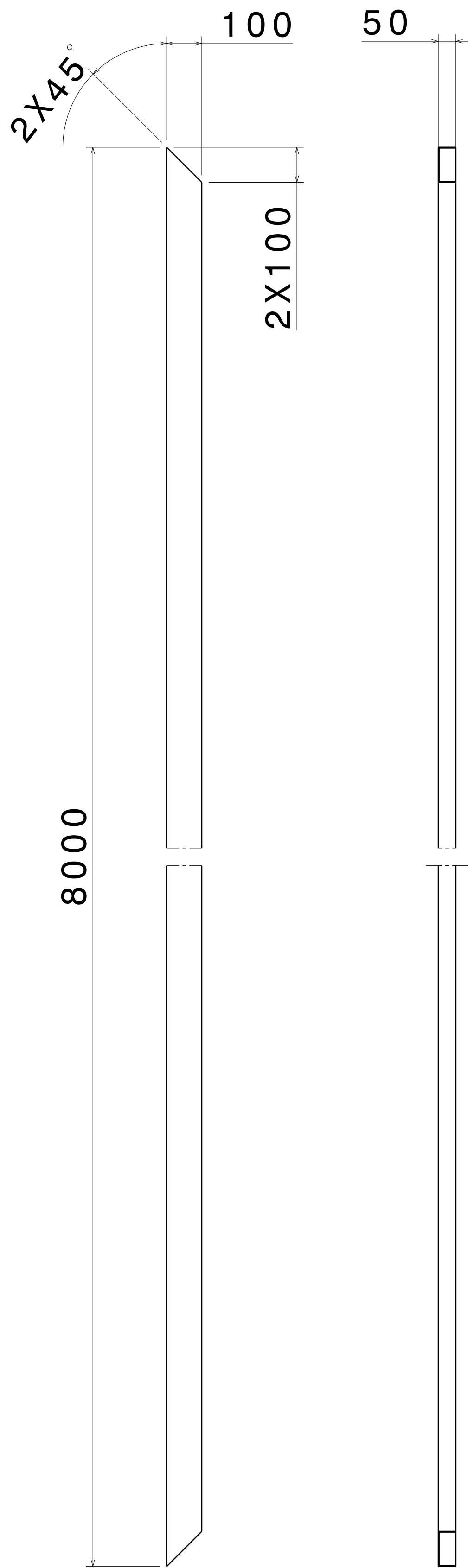
RIGHT VIEW
SCALE: 1:10

UNLESS OTHERWISE
SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE
PROJECTION

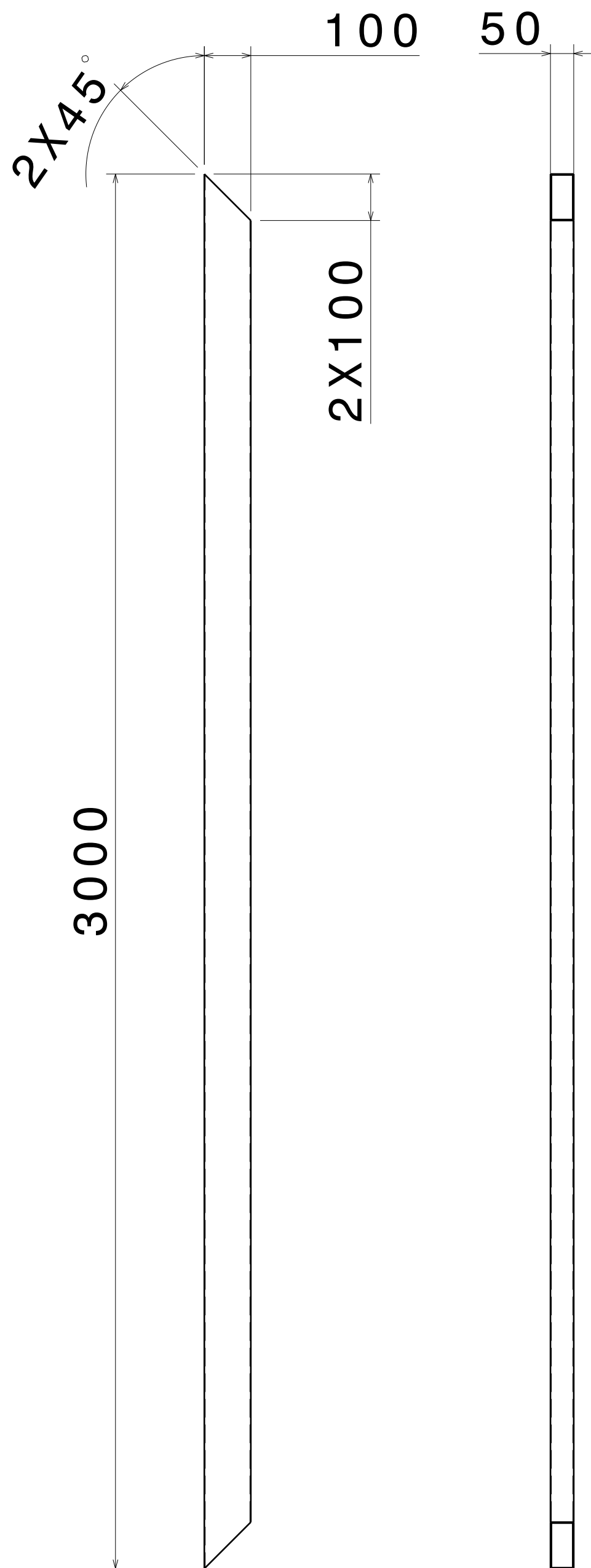


This drawing is our property. It can't be reproduced or communicated without our written agreement.		APL APOLLO TUBES LTD.				
		DRAWING TITLE				
DRAWN BY		DATE				
SB		9FEB2021				
		SLIDING GATE_1				
CHECKED BY		DATE	SIZE	DRAWING NUMBER		REV
P2P Analysis & Solutions		9FEB2021	A0	P2P_FEB21-16		00
DESIGNED BY		DATE				
P2P Analysis & Solutions		9FEB2021	SCALE	NONE	WEIGHT (kg)	XXX
						SHEET 2 OF 3

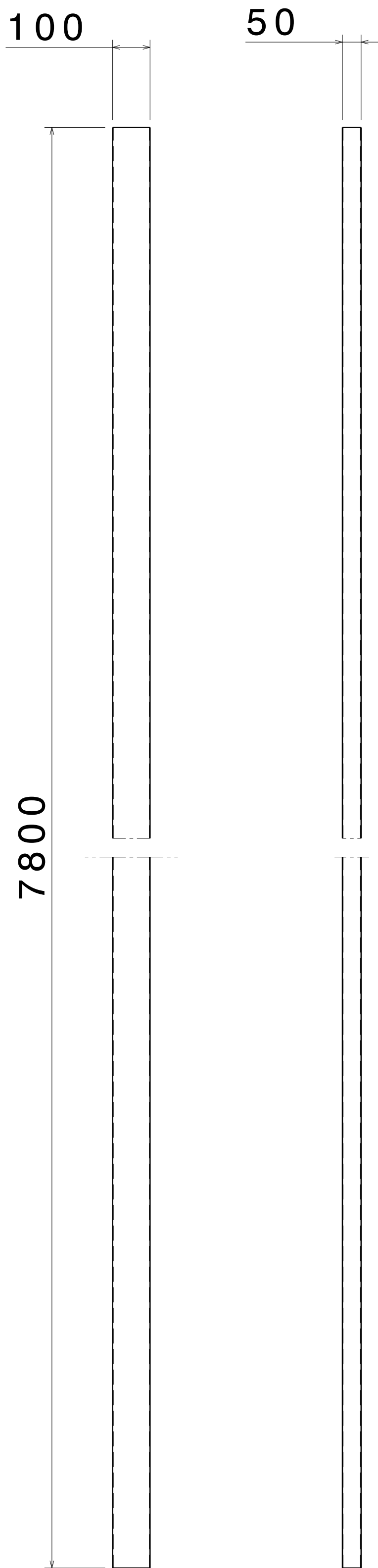
REV	DATE	DESCRIPTION
00	9FEB2021	INITIAL REVISION



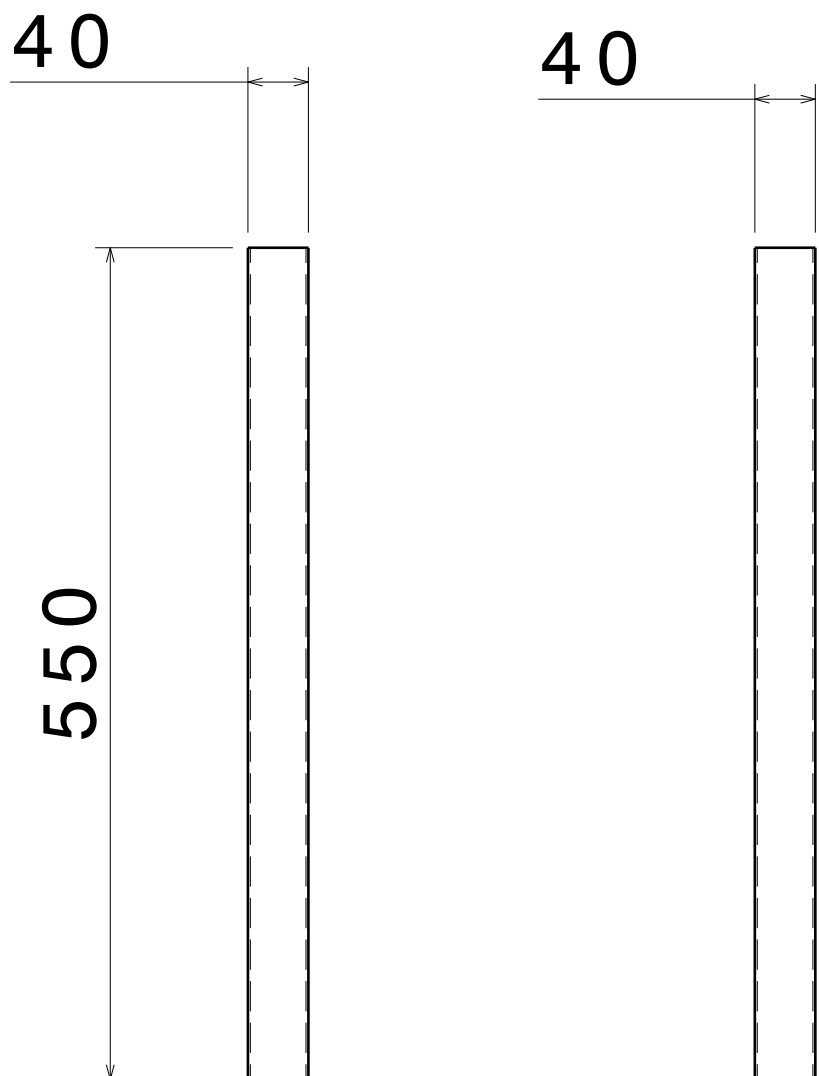
FRONT VIEW RIGHT VIEW
SCALE: 1:10 SCALE: 1:10
ITEM 1, RHS FRAME 1
THICKNESS - 2.0MM



FRONT VIEW RIGHT VIEW
SCALE: 1:10 SCALE: 1:10
ITEM 2, RHS FRAME 2
THICKNESS - 2.0MM

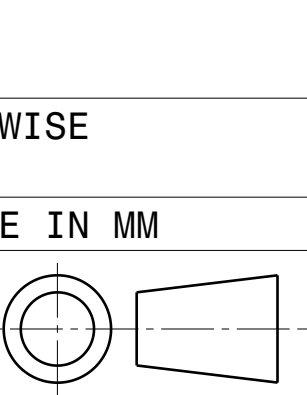


FRONT VIEW RIGHT VIEW
SCALE: 1:10 SCALE: 1:10
ITEM 3, RHS FRAME 3
THICKNESS - 2.0MM



FRONT VIEW RIGHT VIEW
SCALE: 1:5 SCALE: 1:5
ITEM 4, SHS FRAME 1
THICKNESS - 1.6MM

UNLESS OTHERWISE
SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE
PROJECTION



This drawing is our property.
It can't be reproduced
or communicated without
our written agreement.

DRAWN BY	DATE
SB	9FEB2021
CHECKED BY	DATE
P2P Analysis & Solutions	9FEB2021
DESIGNED BY	DATE
P2P Analysis & Solutions	9FEB2021

APL APOLLO TUBES LTD.			
DRAWING TITLE			
SLIDING GATE_1			
SIZE	DRAWING NUMBER		REV
A0	P2P_FEB21-16		00
SCALE	NONE	WEIGHT (kg)	XXX
SHEET 3 OF 3			