


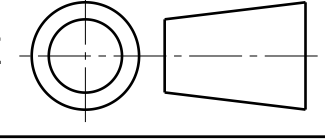
ISOMETRIC VIEW
SCALE : 1:2

REV	DATE	DESCRIPTION
00	25FEB22021	INITIAL REVISION

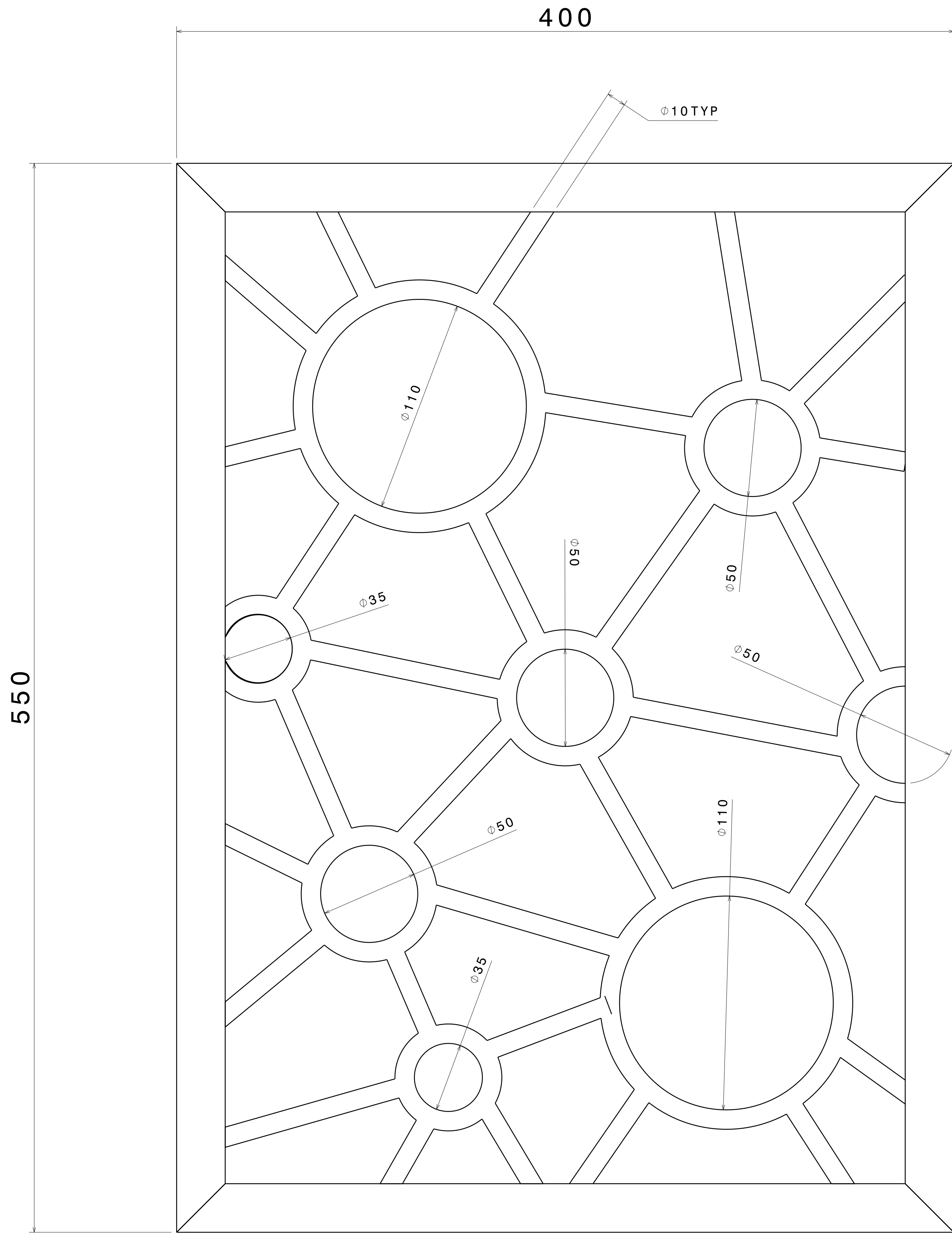
- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - ▭ FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⌒ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDNG IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.

4	BOP CIRCULAR ROD	-----	---	---
3	BOP CIRCULAR FRAME	-----	---	---
2	SHS FRAME 2	25 X 25 X 1.6 X 400	2	0.44
1	SHS FRAME 1	25 X 25 X 1.6 X 550	2	0.62
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg) /Each
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DRAWN BY		DRAWING TITLE		
VM		DESIGN FRAME		
CHECKED BY		DATE		
P2P Analysis & Solutions		25FEB22021		
DESIGNED BY		DATE		
P2P Analysis & Solutions		25FEB22021		
SIZE		DRAWING NUMBER		REV
A0		P2P_FEB21-18		00
SCALE		WEIGHT (kg)		SHEET 1 OF 3
As Indicated		0kg		

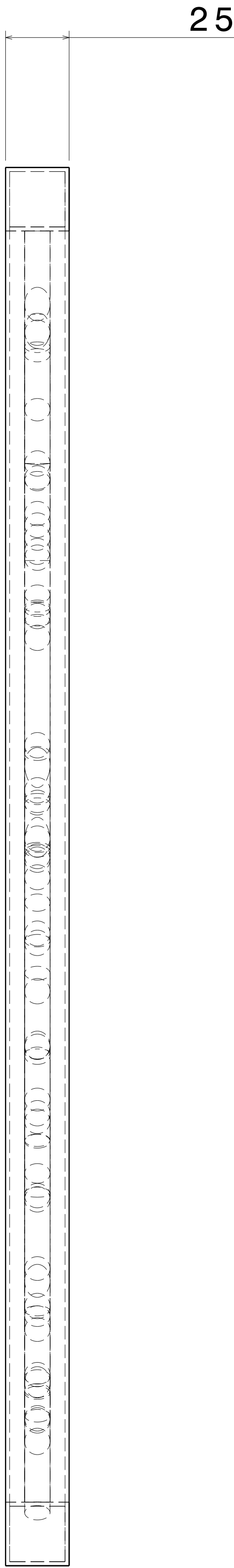
UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE PROJECTION



REV	DATE	DESCRIPTION
00	25FEB22021	INITIAL REVISION

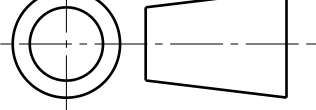



FRONT VIEW



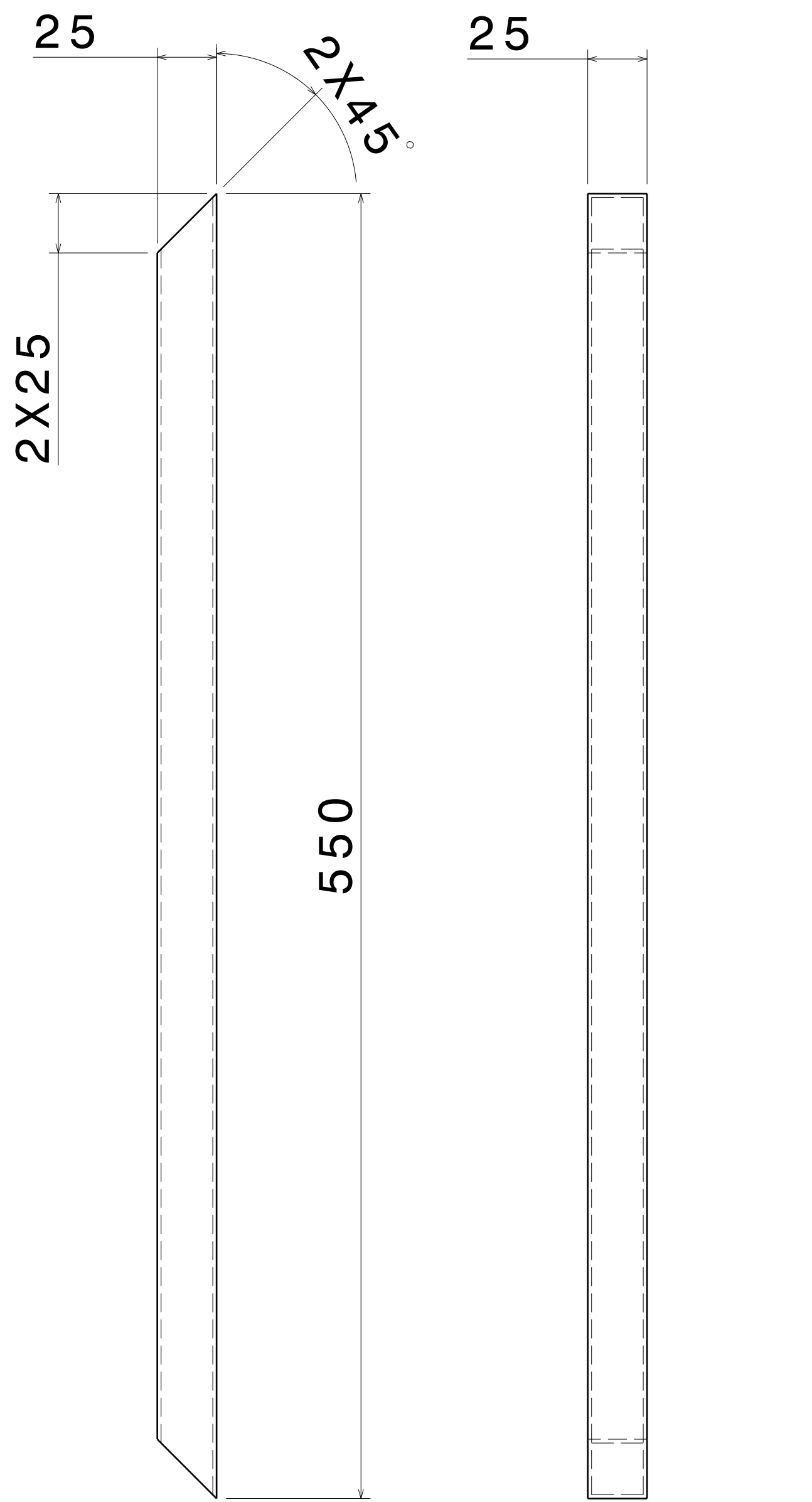
RIGHT VIEW

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE PROJECTION



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		DRAWING TITLE	
DRAWN BY	DATE	DESIGN FRAME	
SB	25FEB22021		
CHECKED BY	DATE	SIZE	DRAWING NUMBER
P2P Analysis & Solutions	25FEB22021	A0	P2P_FEB21-18
DESIGNED BY	DATE	SCALE	WEIGHT (kg)
P2P Analysis & Solutions	25FEB22021	NONE	XXX
		SHEET 2 OF 3	
		REV	00

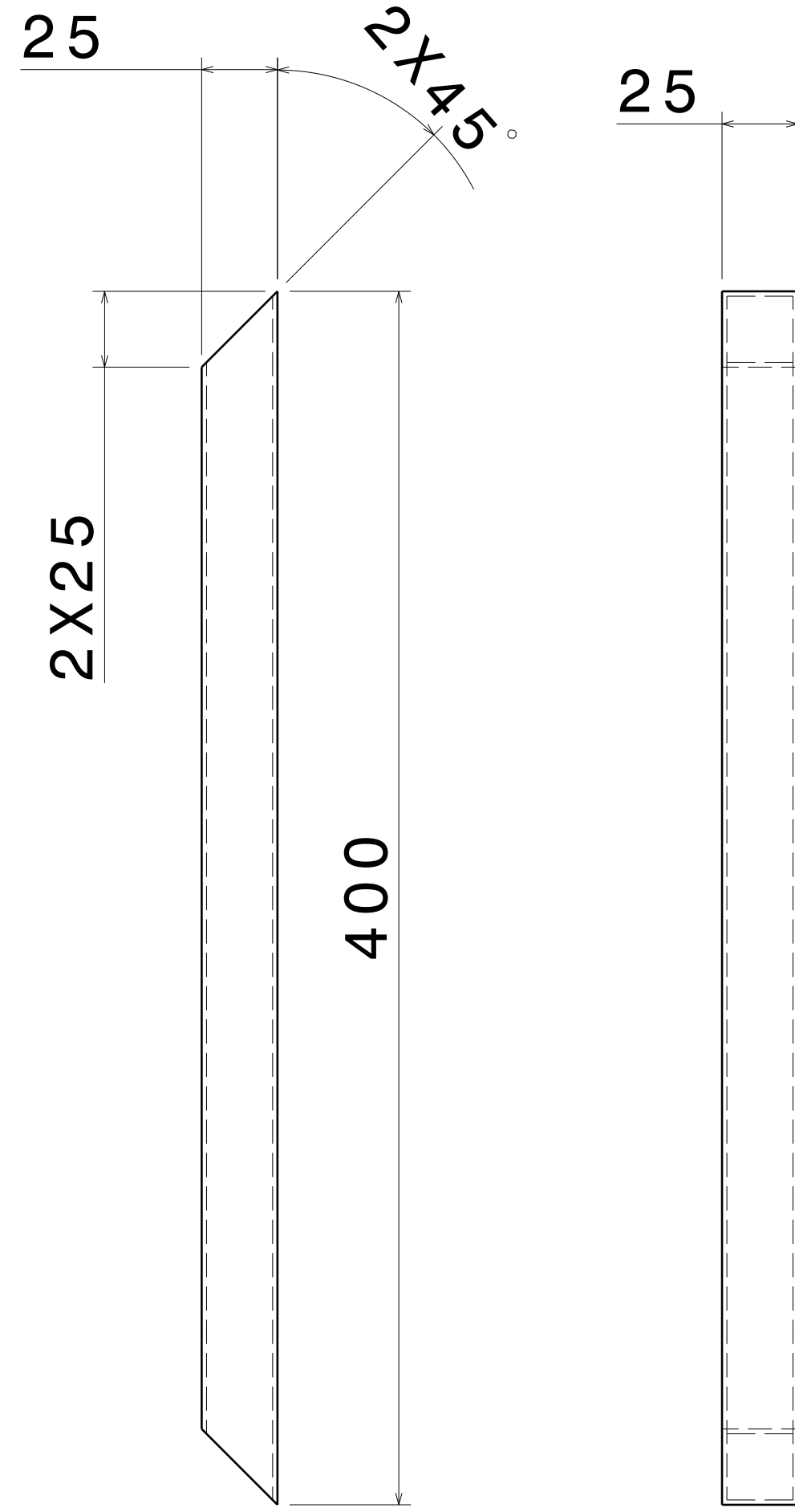
REV	DATE	DESCRIPTION
00	25FEB22021	INITIAL REVISION



FRONT VIEW
SCALE: 1:2

RIGHT VIEW
SCALE: 1:2

ITEM 1, SHS FRAME 1
THICKNESS - 1.6MM

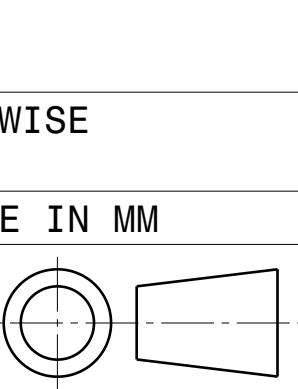



FRONT VIEW
SCALE: 1:2

RIGHT VIEW
SCALE: 1:2

ITEM 2, SHS FRAME 2
THICKNESS - 1.6MM

UNLESS OTHERWISE
SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE
PROJECTION



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		DRAWING TITLE			
DRAWN BY	DATE	DESIGN FRAME			
SB	25FEB22021	SIZE	DRAWING NUMBER		REV
CHECKED BY	DATE	A0	P2P_FEB21-18		00
P2P Analysis & Solutions	25FEB22021	SCALE	NONE	WEIGHT (kg)	XXX
DESIGNED BY	DATE			SHEET 3 OF 3	
P2P Analysis & Solutions	25FEB22021				