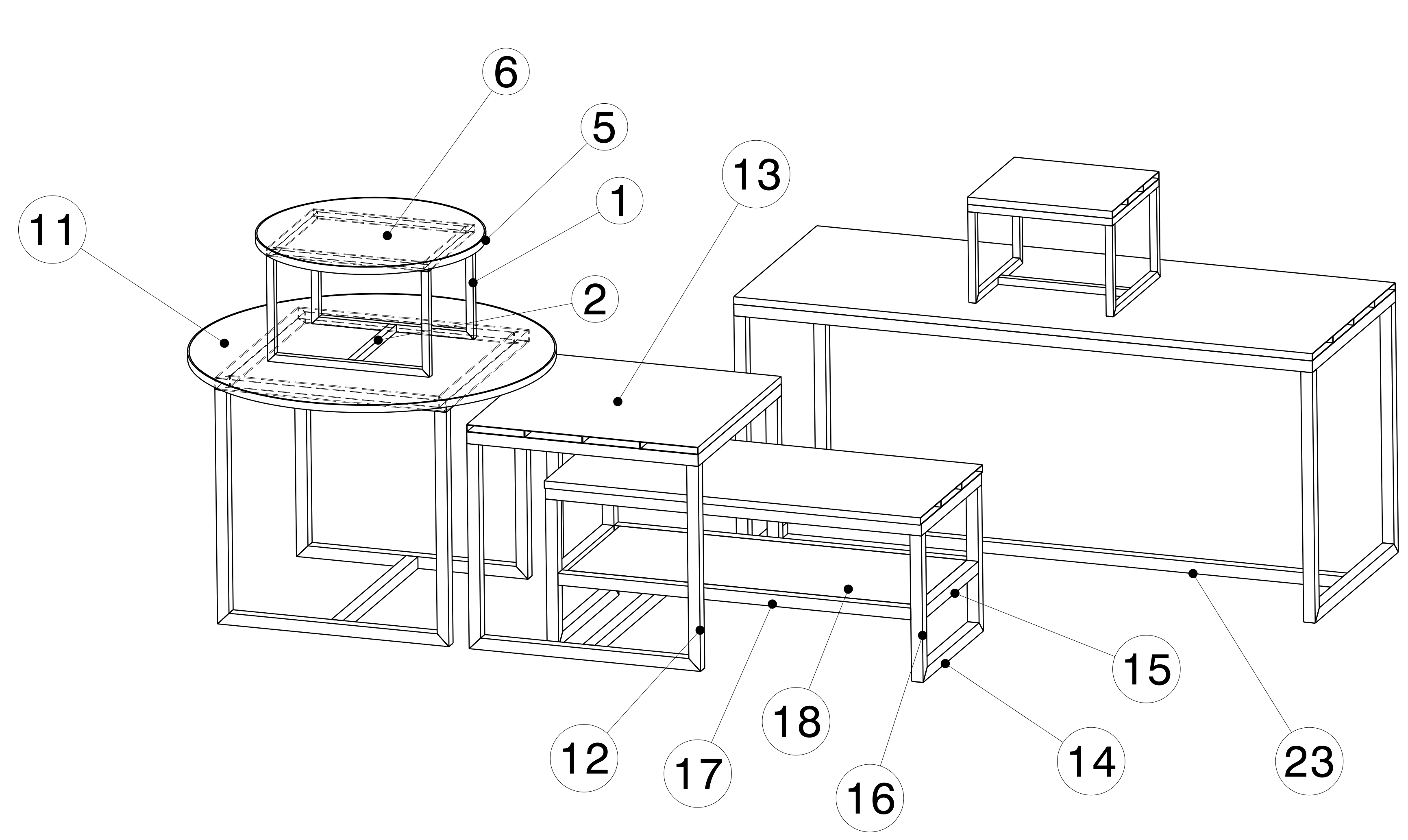
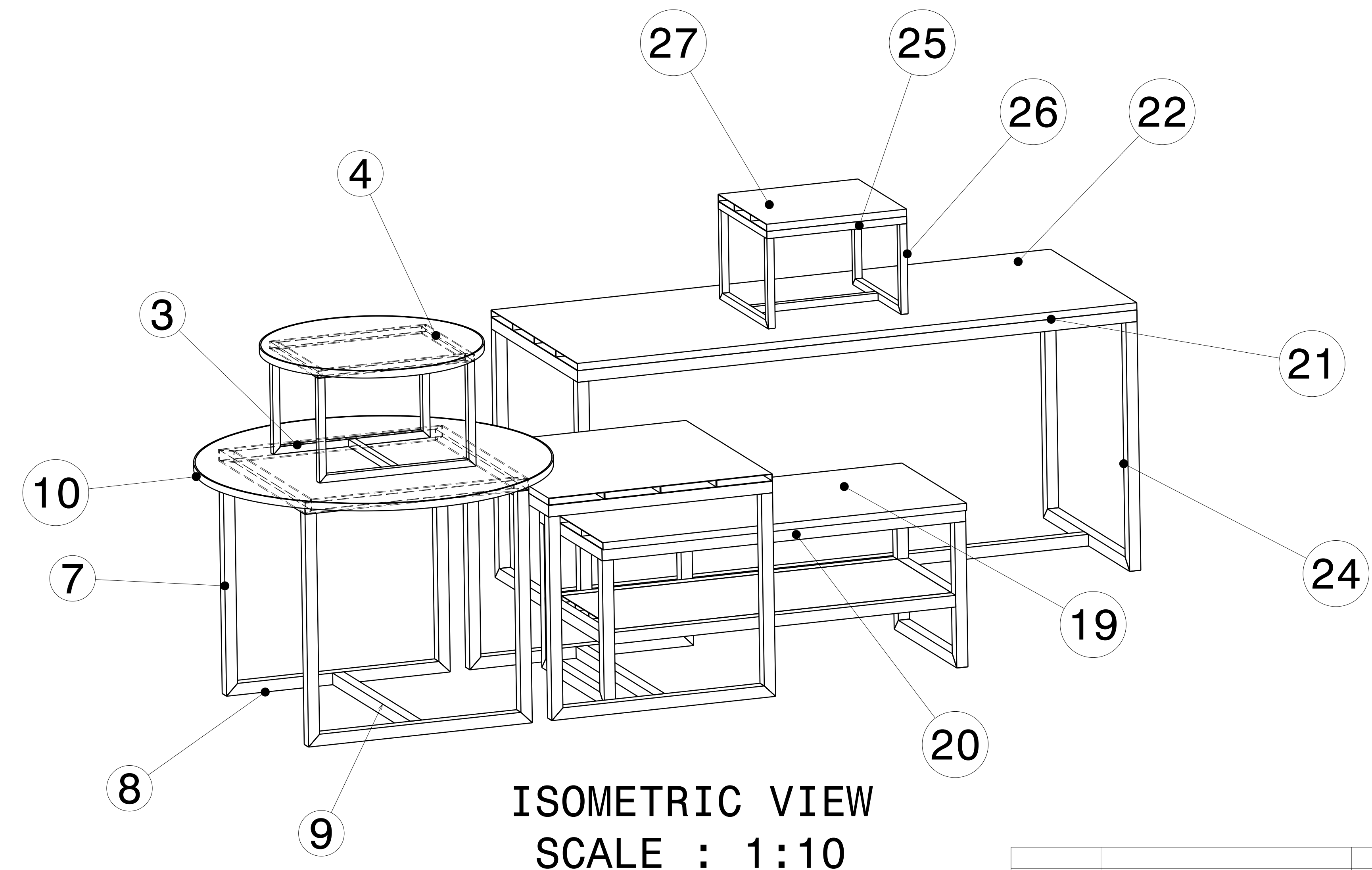


REV	DATE	DESCRIPTION
00	25JAN2021	INITIAL REVISION

- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
  - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
  - ⊲ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
  - ▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
  - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
  - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
  - FINE WELDING IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
  - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
  - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
  - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.



ISOMETRIC VIEW  
SCALE : 1:10



ISOMETRIC VIEW  
SCALE : 1:10

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg)/Each
27	RHS PLANK 5	150 X 25 X 1.6 X 500	3	2.16
26	SHS FRAME 18	25 X 25 X 2 X 310	4	0.43
25	SHS FRAME 17	25 X 25 X 2 X 500	2	0.69
24	SHS FRAME 16	40 X 40 X 2.6 X 855	4	2.55
23	SHS FRAME 15	40 X 40 X 2.6 X 1920	1	5.87
22	RHS PLANK 4	200 X 25 X 1.6 X 2000	4	11.16
21	SHS FRAME 14	40 X 40 X 2.6 X 2000	2	6.12
20	SHS FRAME 13	40 X 40 X 2.6 X 1300	2	3.85
19	RHS PLANK 3	200 X 25 X 1.6 X 1300	3	7.25
18	RHS PLANK 2	125 X 25 X 1.6 X 1200	4	4.43
17	SHS FRAME 12	40 X 40 X 2.6 X 1220	2	3.73
16	SHS FRAME 11	40 X 40 X 2.6 X 500	4	1.15
15	SHS FRAME 10	40 X 40 X 2.6 X 500	2	1.53
14	SHS FRAME 9	40 X 40 X 2.6 X 580	4	1.65
13	RHS PLANK 1	200 X 25 X 1.6 X 800	4	4.46
12	SHS FRAME 8	40 X 40 X 2.6 X 700	4	1.63
11	BOP CIRCULAR PLATE	DIA 1190 X 10 THK	1	87.42
10	BOP CIRCULAR THIN RING	DIA 1200 X 5 THK	1	3.69
9	SHS FRAME 7	40 X 40 X 2.6 X 720	1	2.2
8	SHS FRAME 6	40 X 40 X 2.6 X 800	16	2.32
7	SHS FRAME 5	40 X 40 X 2.6 X 800	4	2.39
6	BOP CIRCULAR PLATE	DIA 740 X 10 THK	1	33.8
5	BOP CIRCULAR THIN RING	DIA 750 X 5 THK	1	2.3
4	SHS FRAME 4	25 X 25 X 2 X 450	6	0.62
3	SHS FRAME 3	25 X 25 X 2 X 560	4	0.78
2	SHS FRAME 2	25 X 25 X 2 X 400	1	0.58
1	SHS FRAME 1	25 X 25 X 2 X 360	4	0.5

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**APL APOLLO TUBES LTD.**

DRAWING TITLE: **JAN 21-11**

DRAWN BY: **VM** DATE: **25JAN2021**

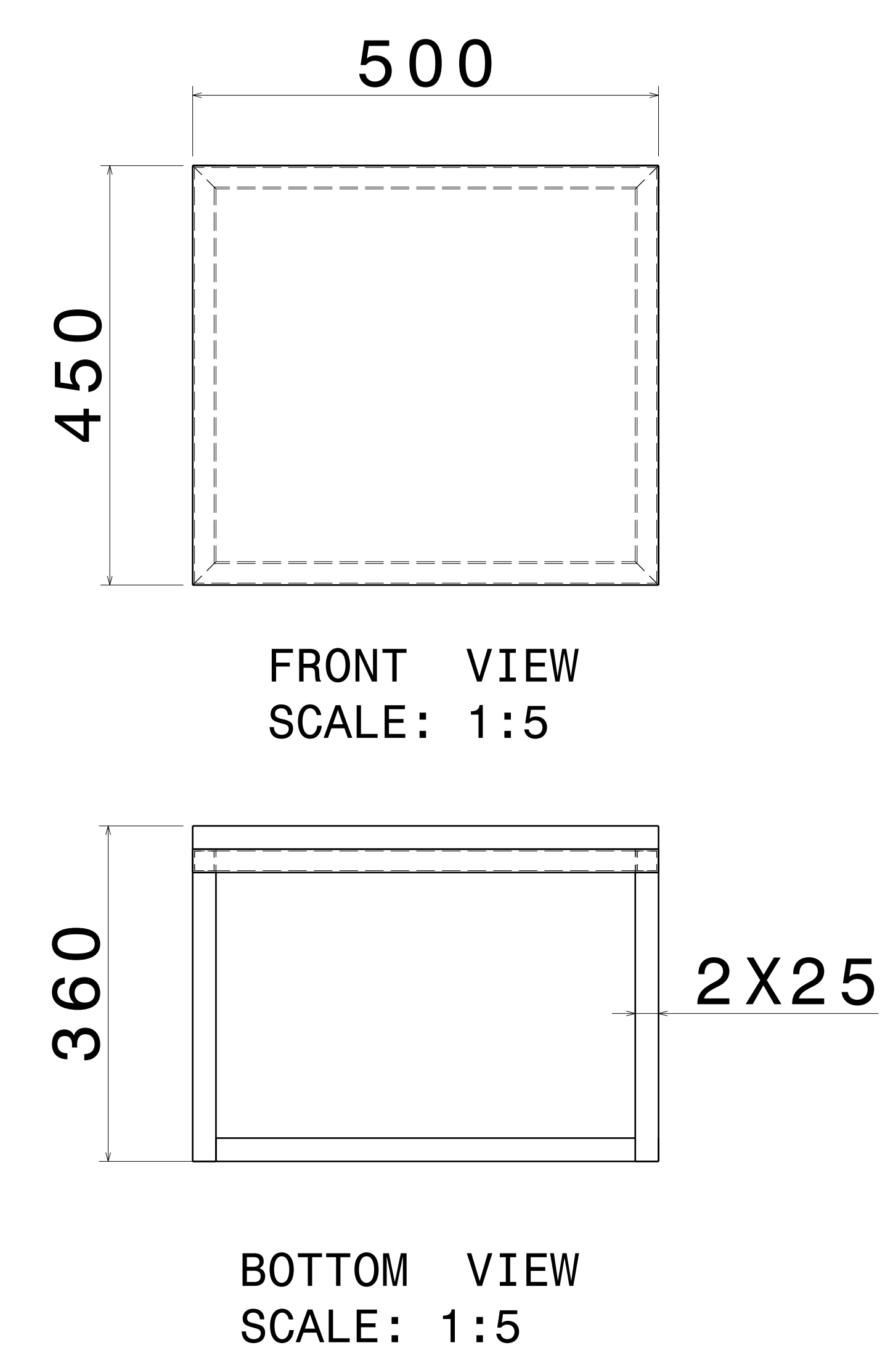
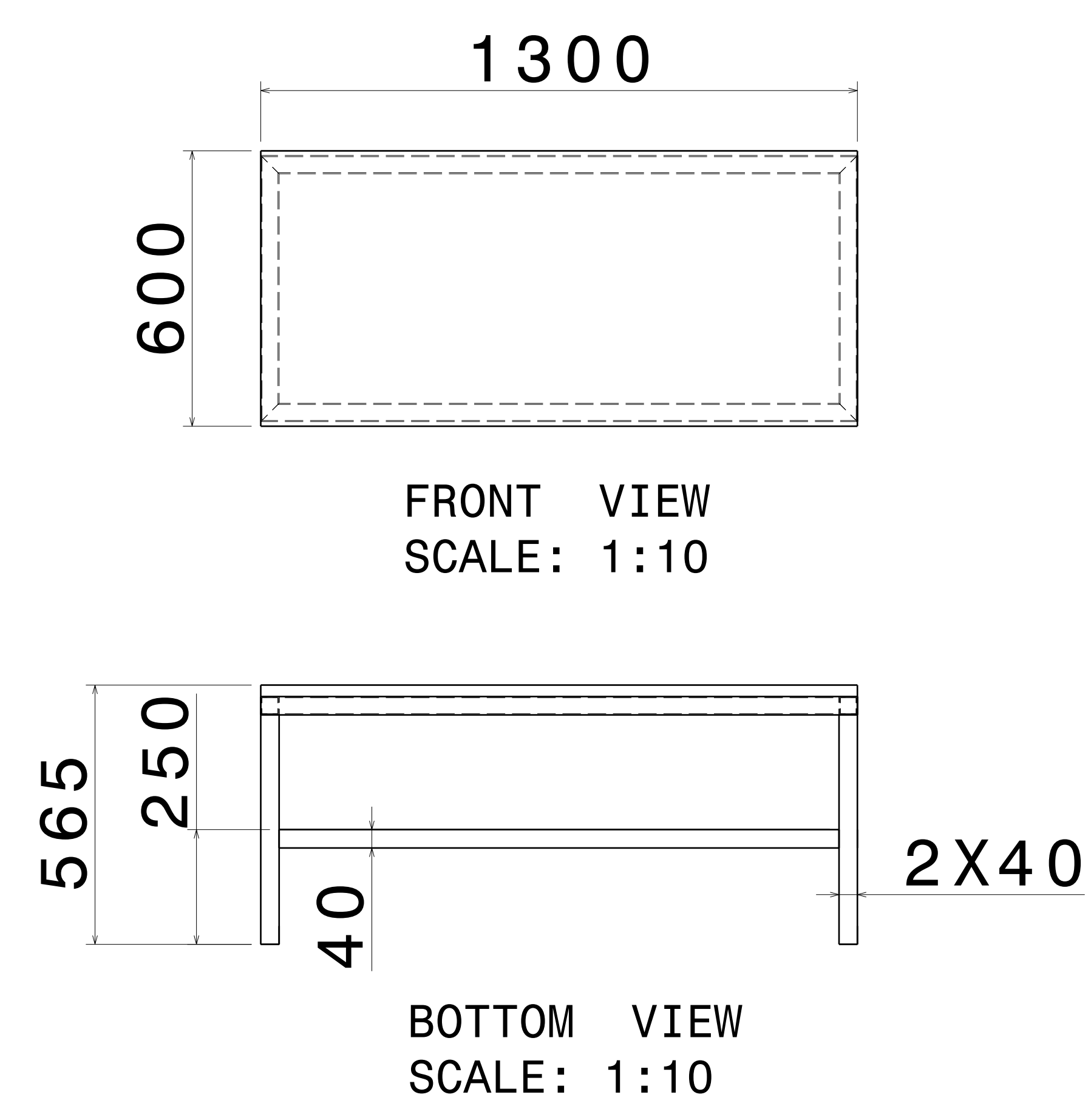
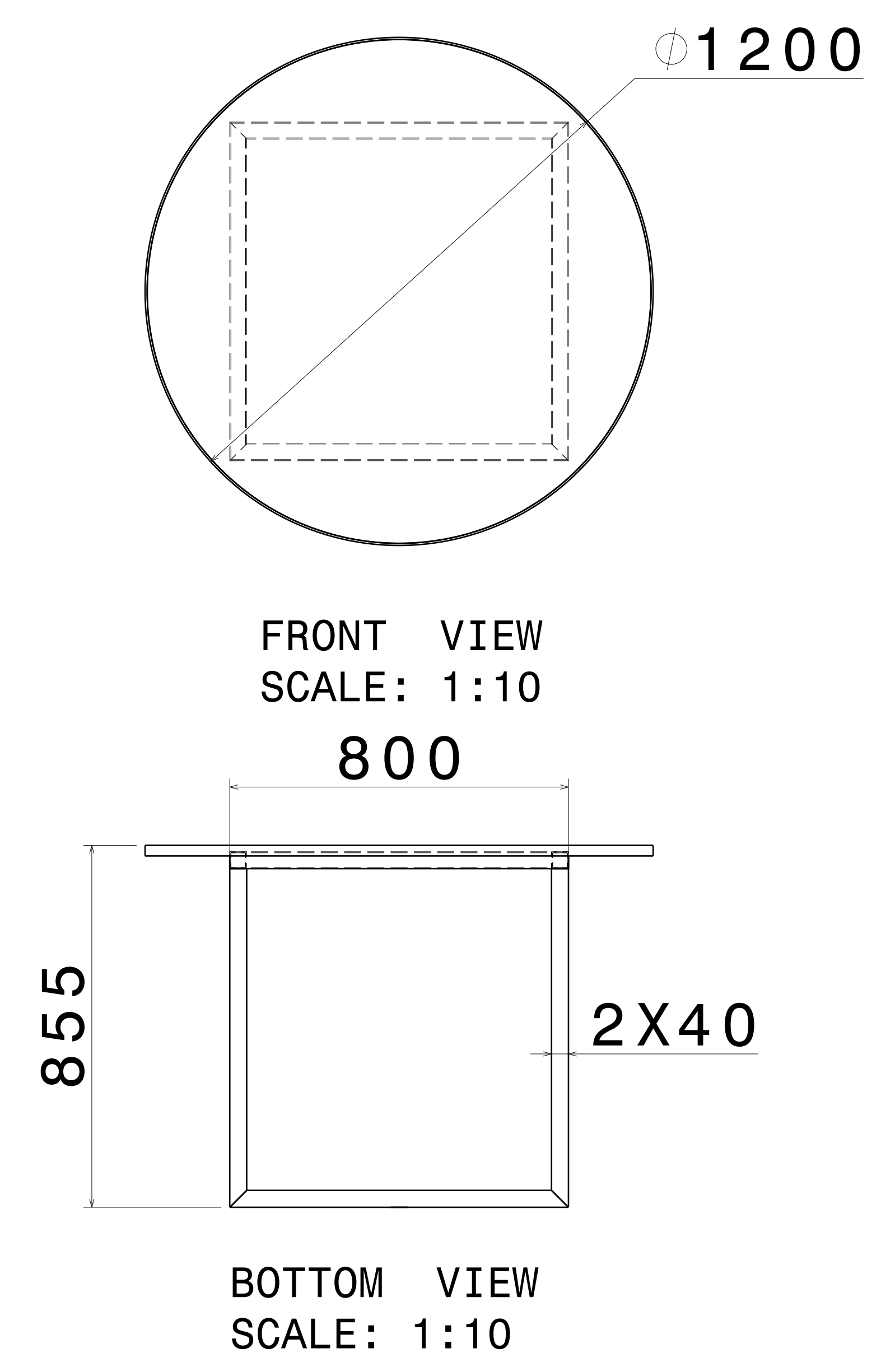
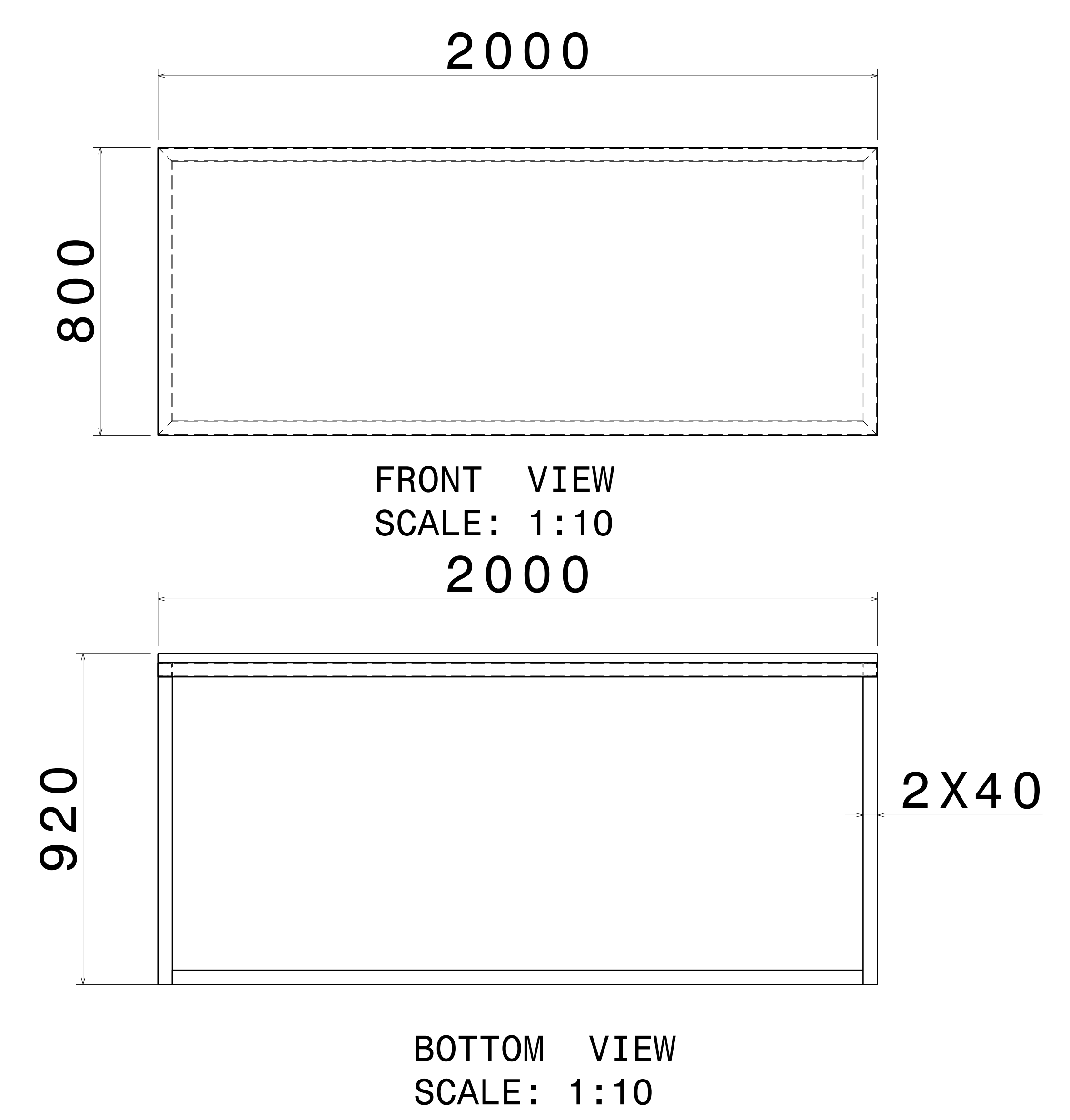
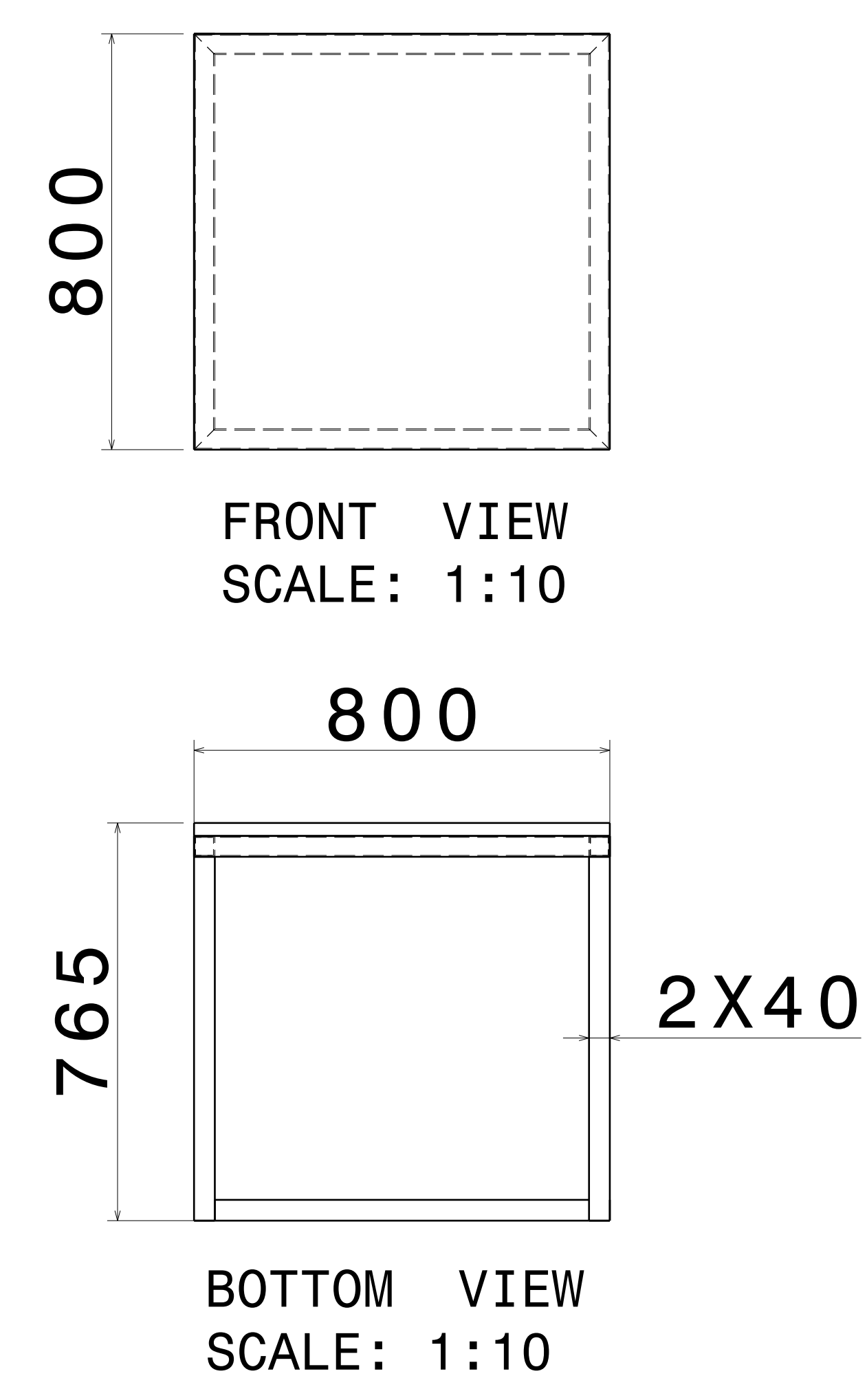
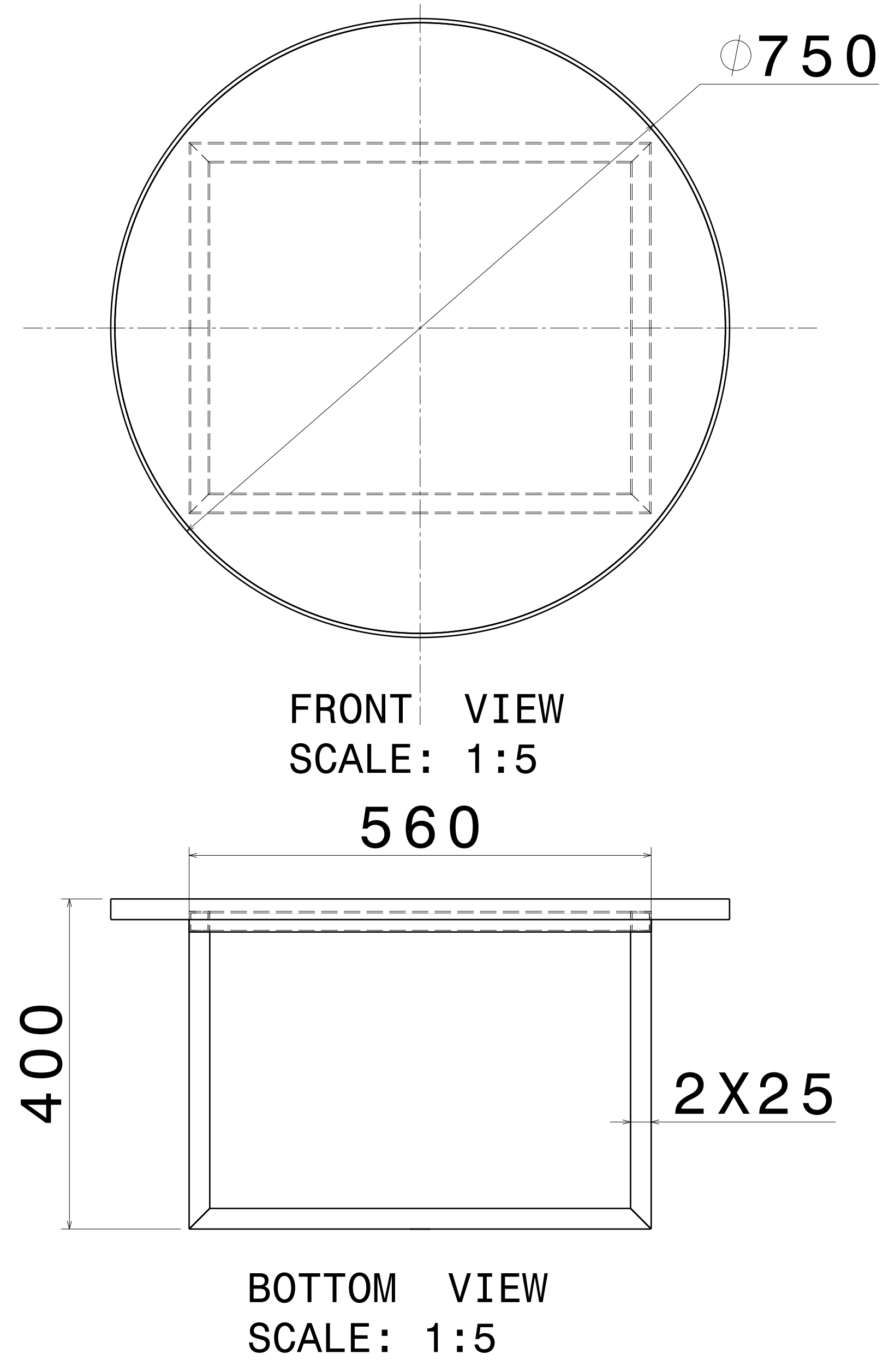
CHECKED BY: **P2P Analysis & Solutions** DATE: **25JAN2021**

DESIGNED BY: **P2P Analysis & Solutions** DATE: **25JAN2021**

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION

SIZE	DRAWING NUMBER	REV
<b>A0</b>	<b>P2P JAN21-11</b>	<b>00</b>
SCALE	WEIGHT(kg)	SHEET 1 OF 3
<b>As Indicated</b>	<b>0kg</b>	

REV	DATE	DESCRIPTION
00	25JAN2021	INITIAL REVISION

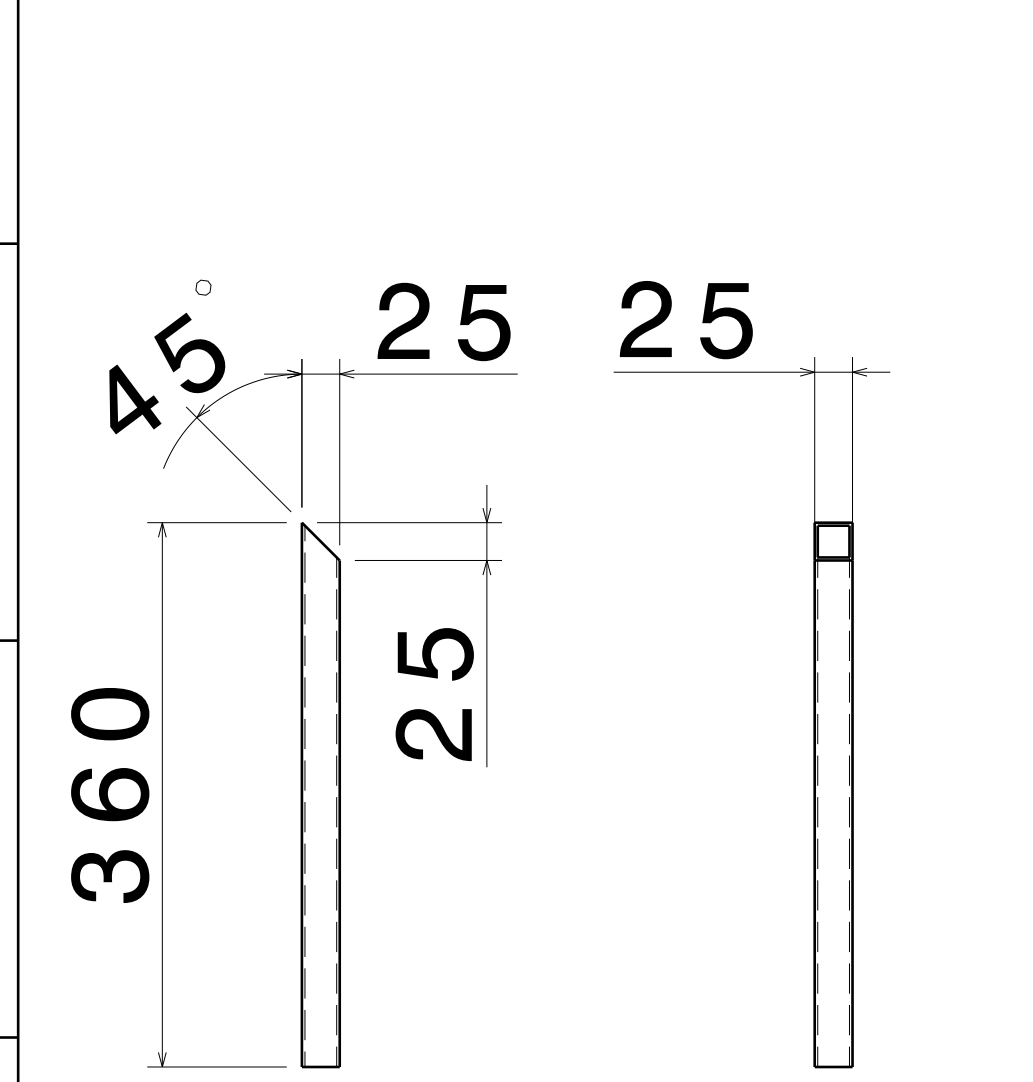


UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM  
VIEWS: THIRD ANGLE PROJECTION

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DRAWN BY SB		DATE 25JAN2021	
CHECKED BY P2P Analysis & Solutions		DATE 25JAN2021	
DESIGNED BY P2P Analysis & Solutions		DATE 25JAN2021	
SIZE A0	DRAWING NUMBER P2P_JAN21-11		REV 00
SCALE NONE	WEIGHT (kg)	XXX	SHEET 2 OF 3

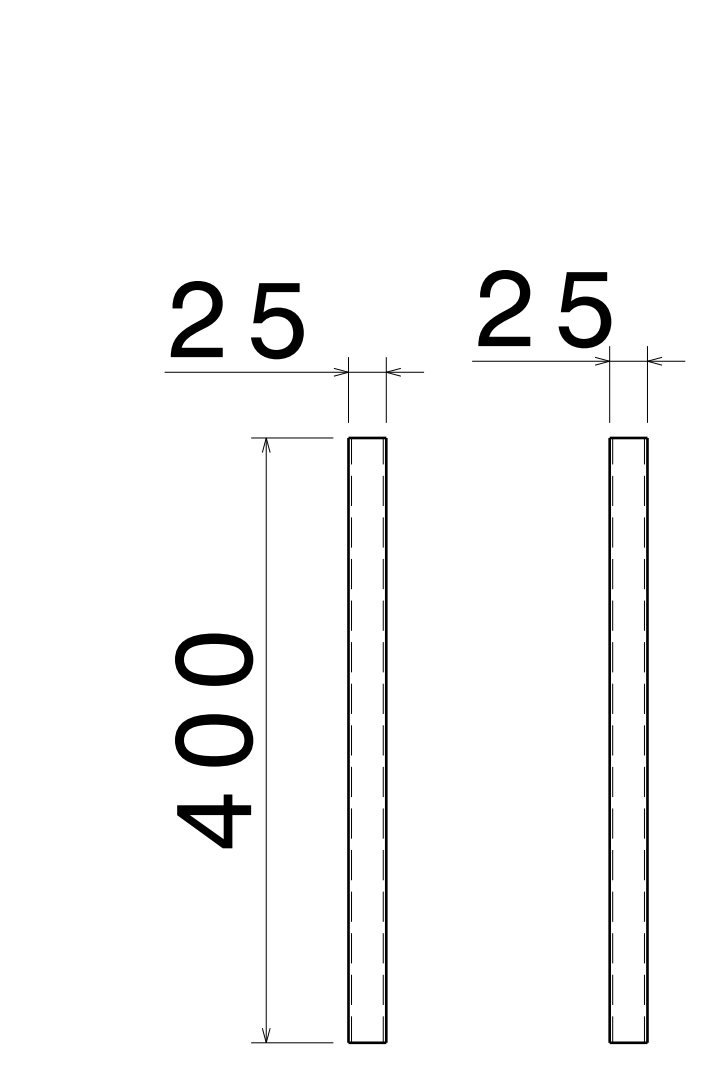


REV	DATE	DESCRIPTION
00	25JAN2021	INITIAL REVISION



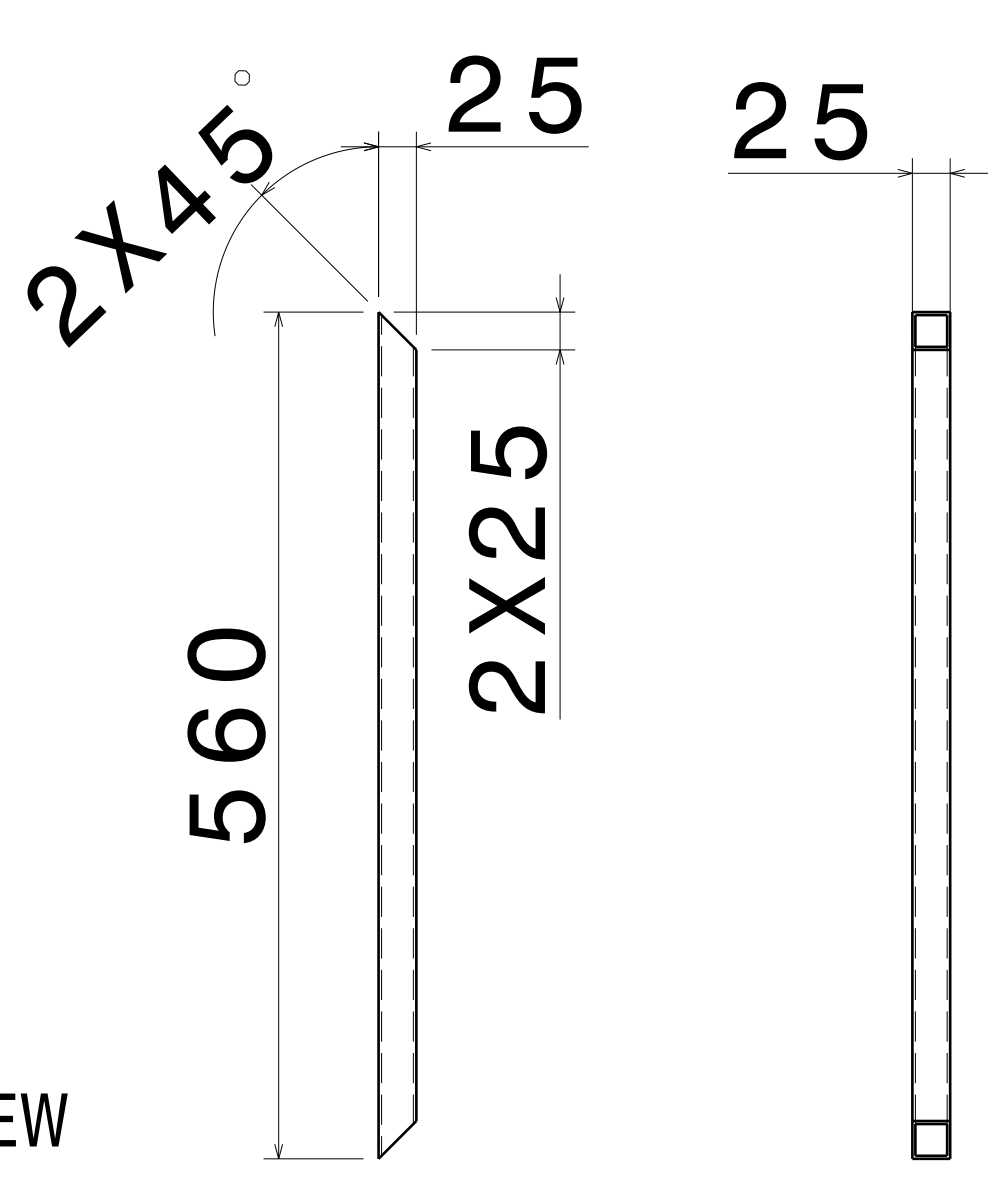
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SCALE: 1:5 SCALE: 1:5

ITEM 1, SHS FRAME 1  
THICKNESS - 2.0MM



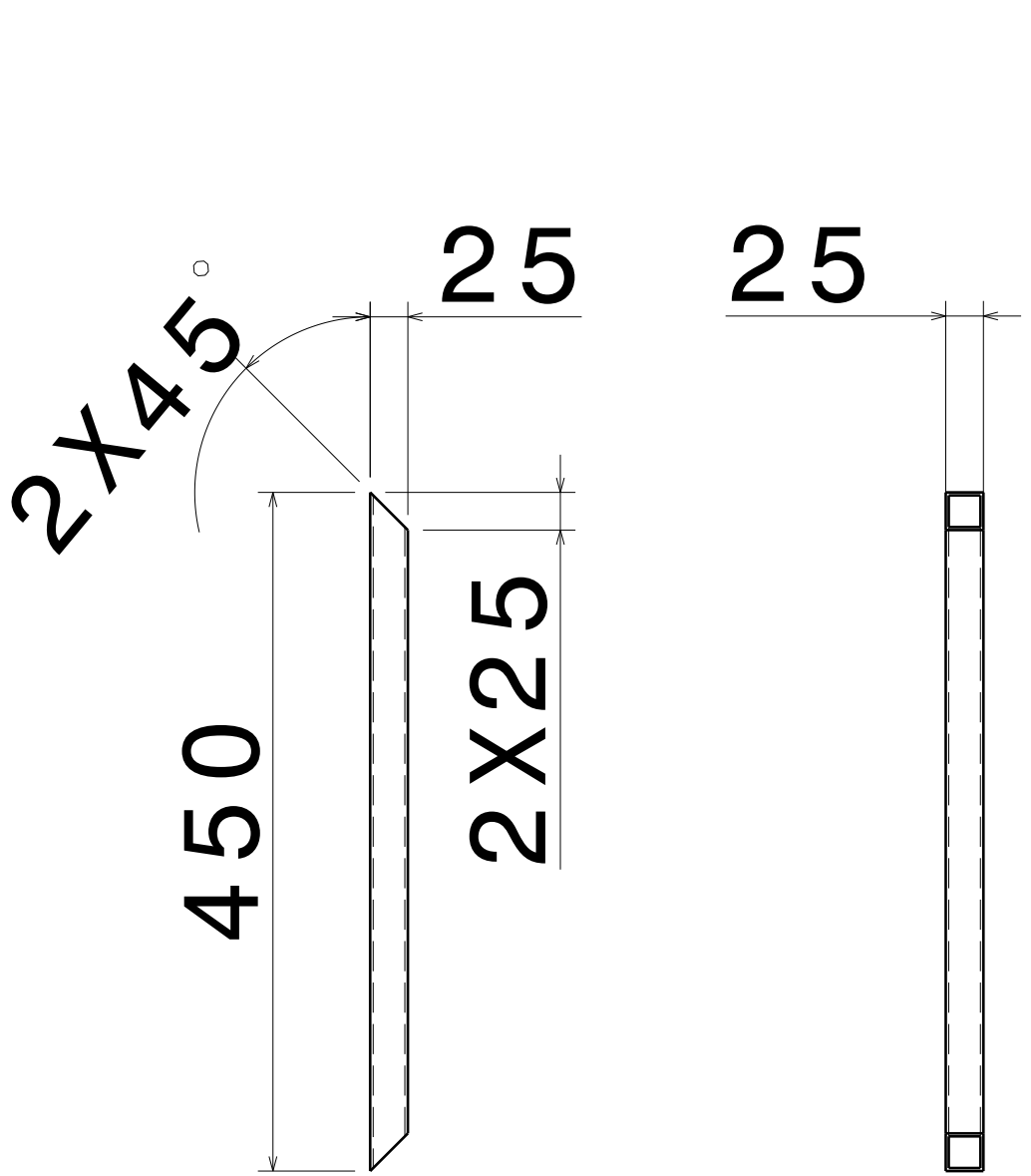
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ITEM 2, SHS FRAME 2  
THICKNESS - 2.0MM



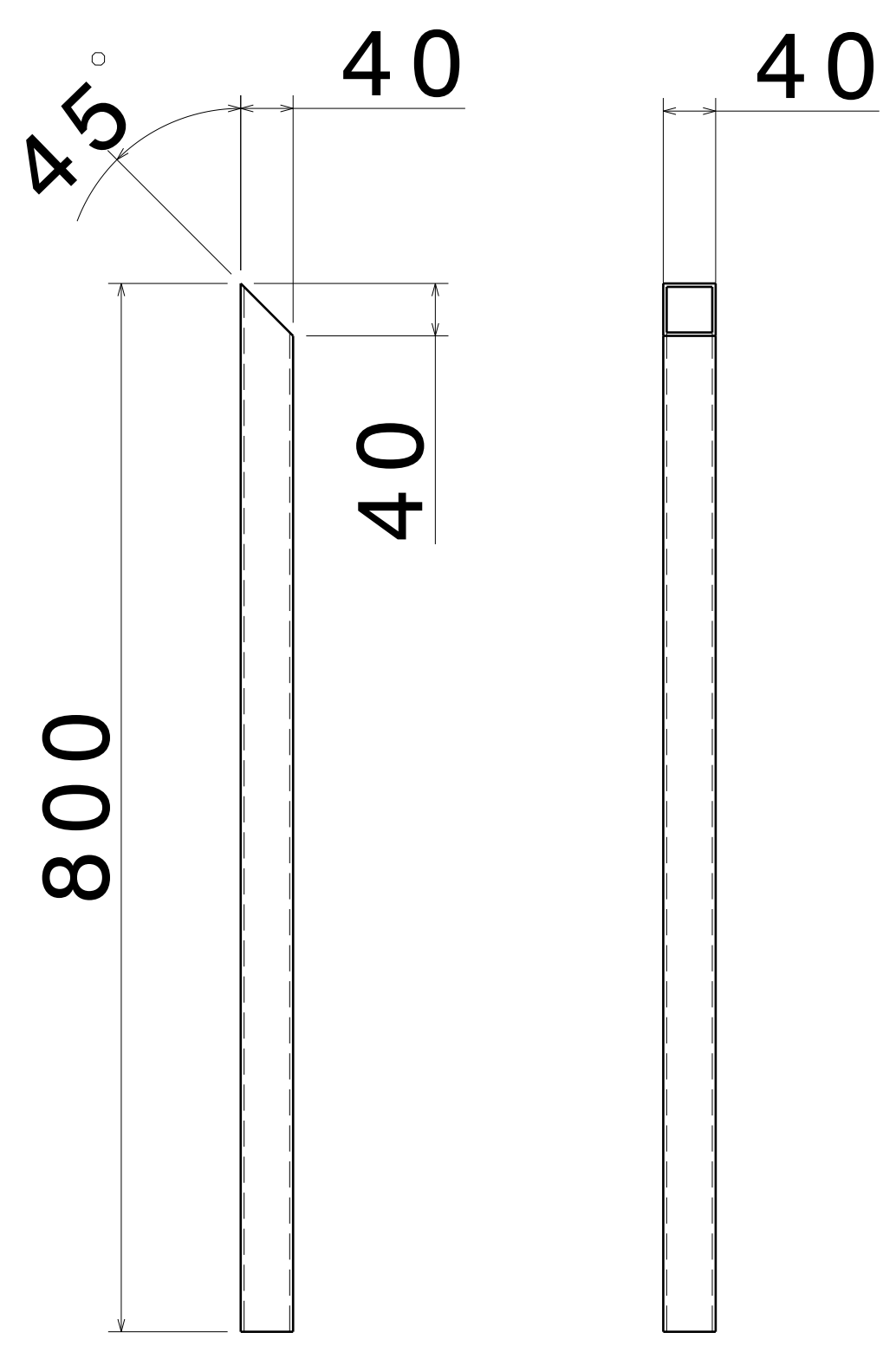
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ITEM 3, SHS FRAME 3  
THICKNESS - 2.0MM



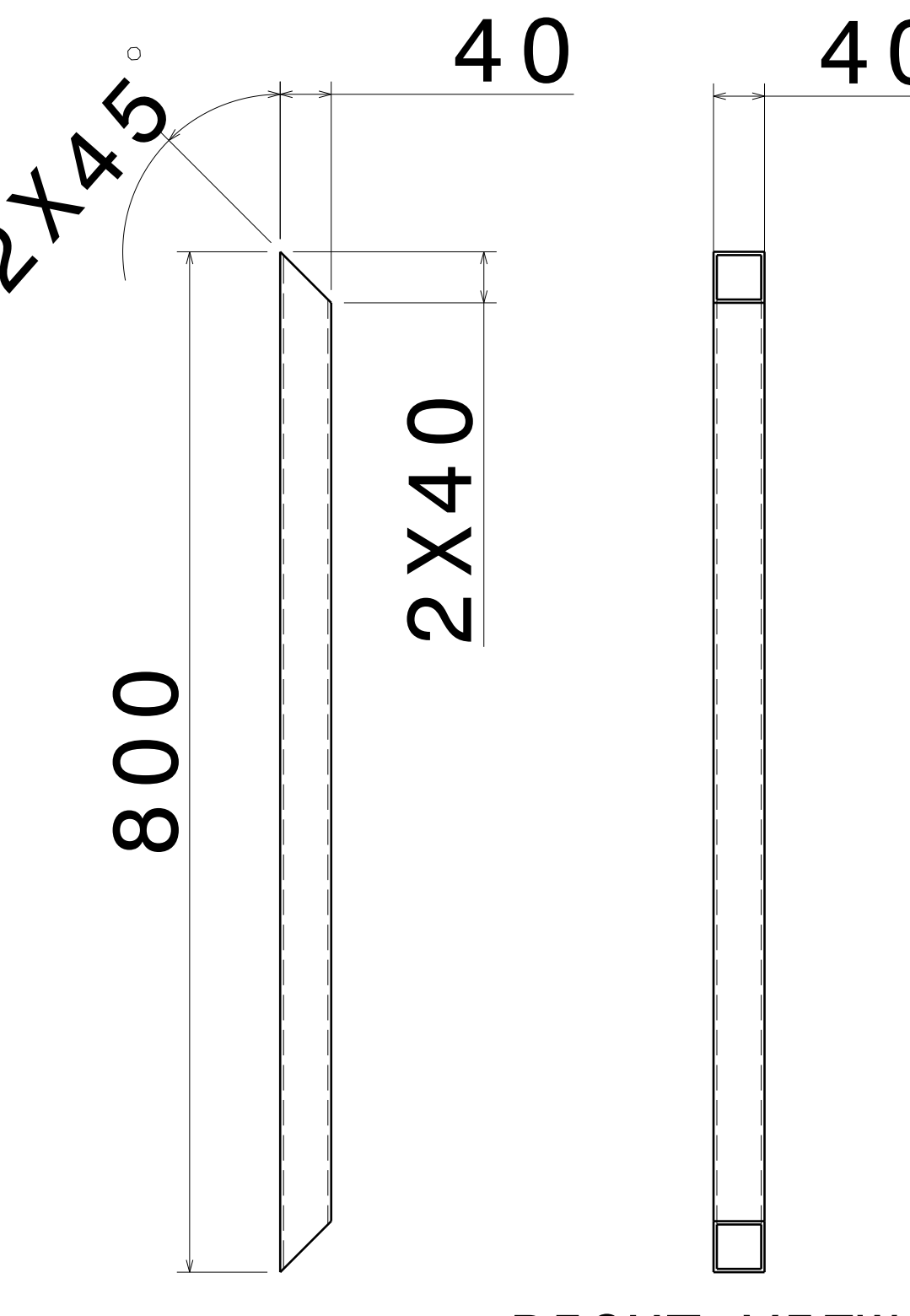
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ITEM 4, SHS FRAME 4  
THICKNESS - 2.0MM



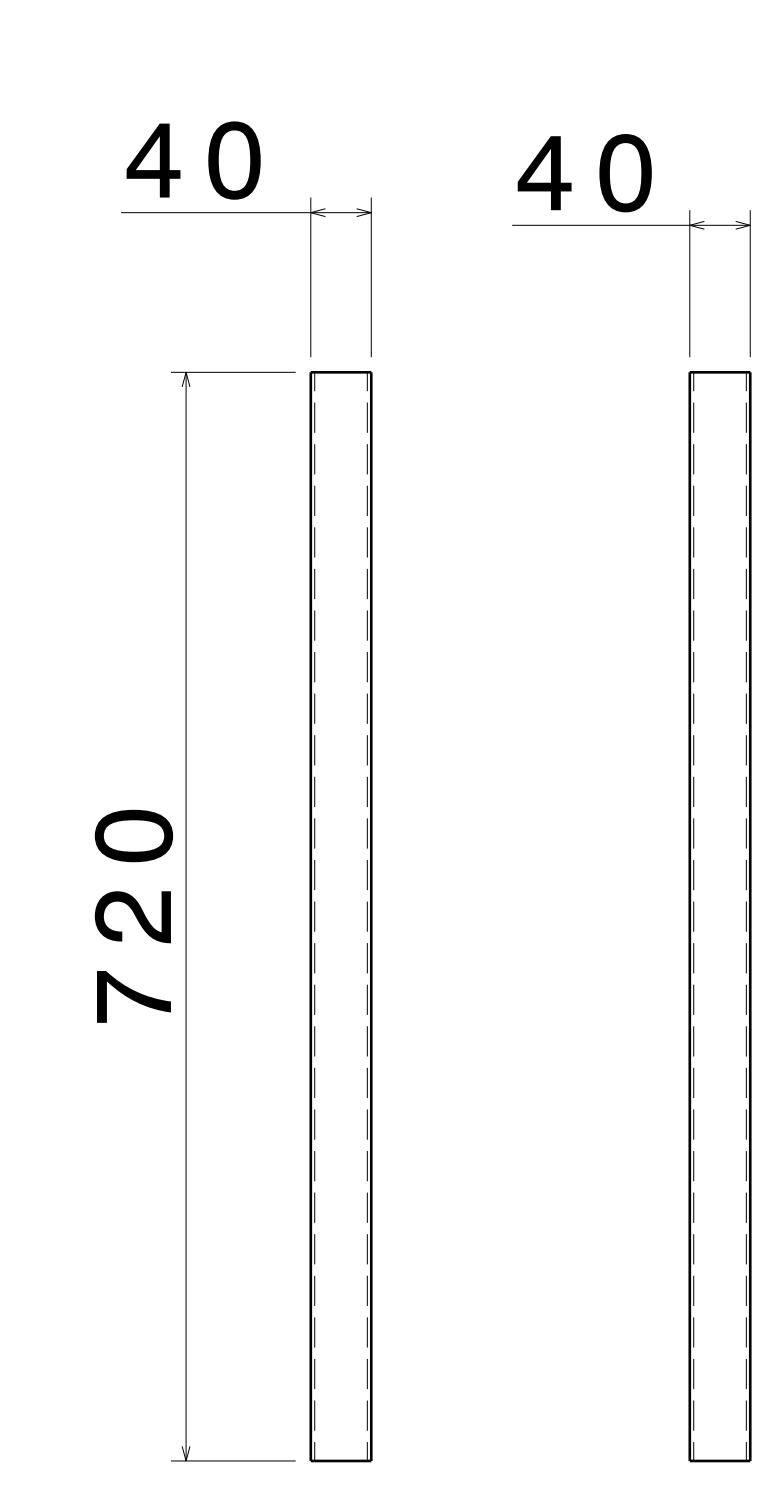
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ITEM 7, SHS FRAME 5  
THICKNESS - 2.6MM



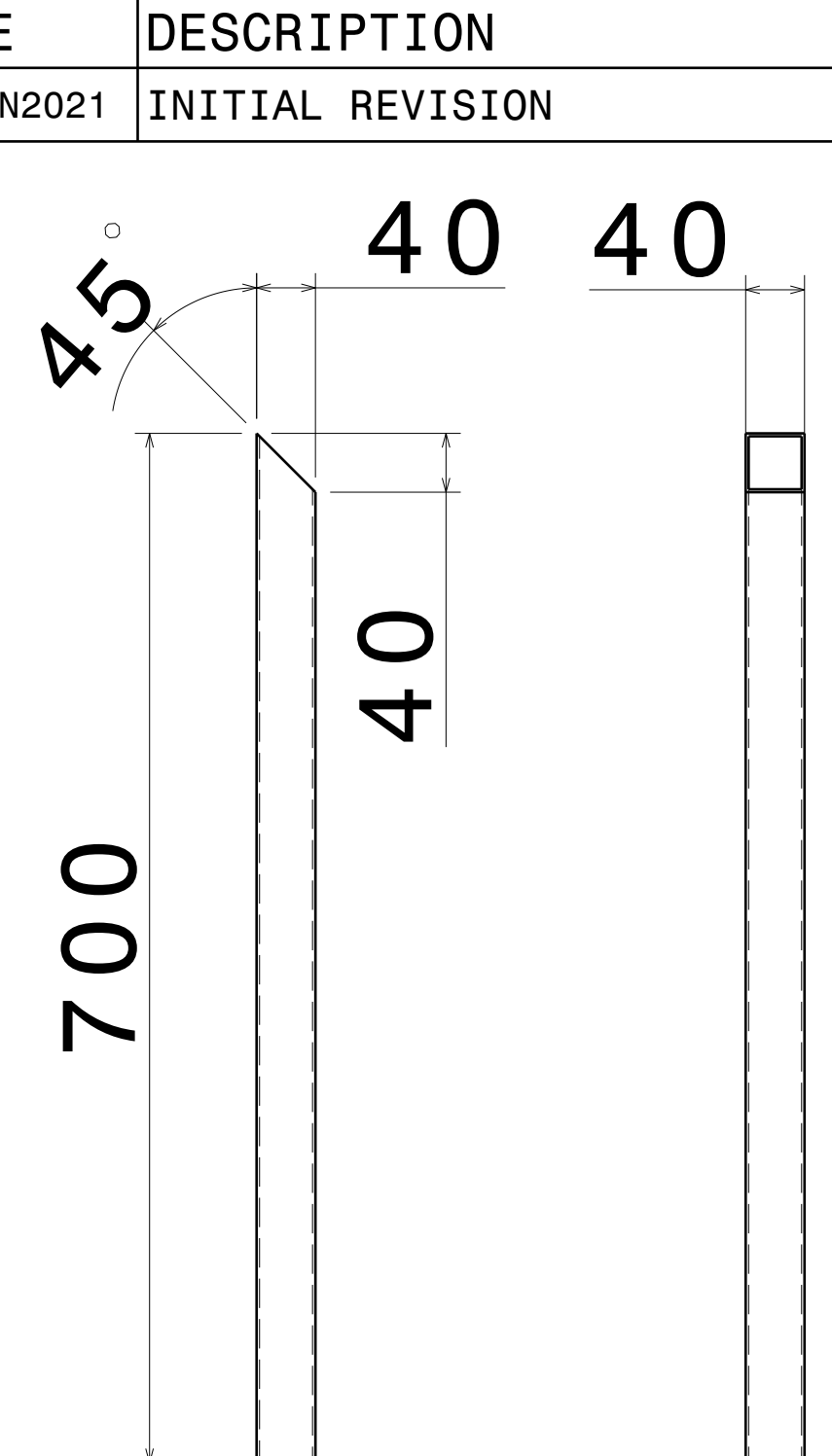
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ITEM 8, SHS FRAME 6  
THICKNESS - 2.6MM



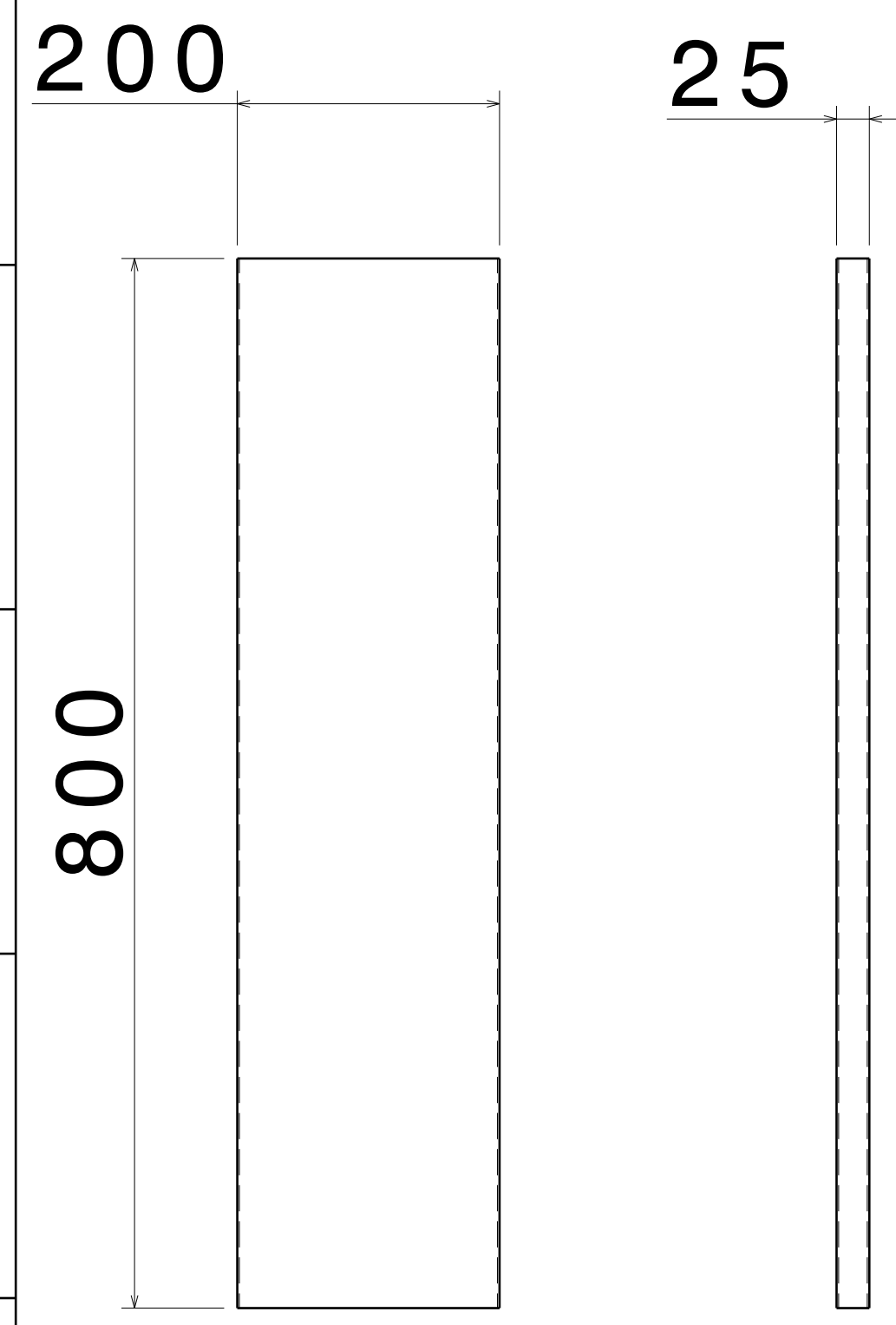
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ITEM 9, SHS FRAME 7  
THICKNESS - 2.6MM



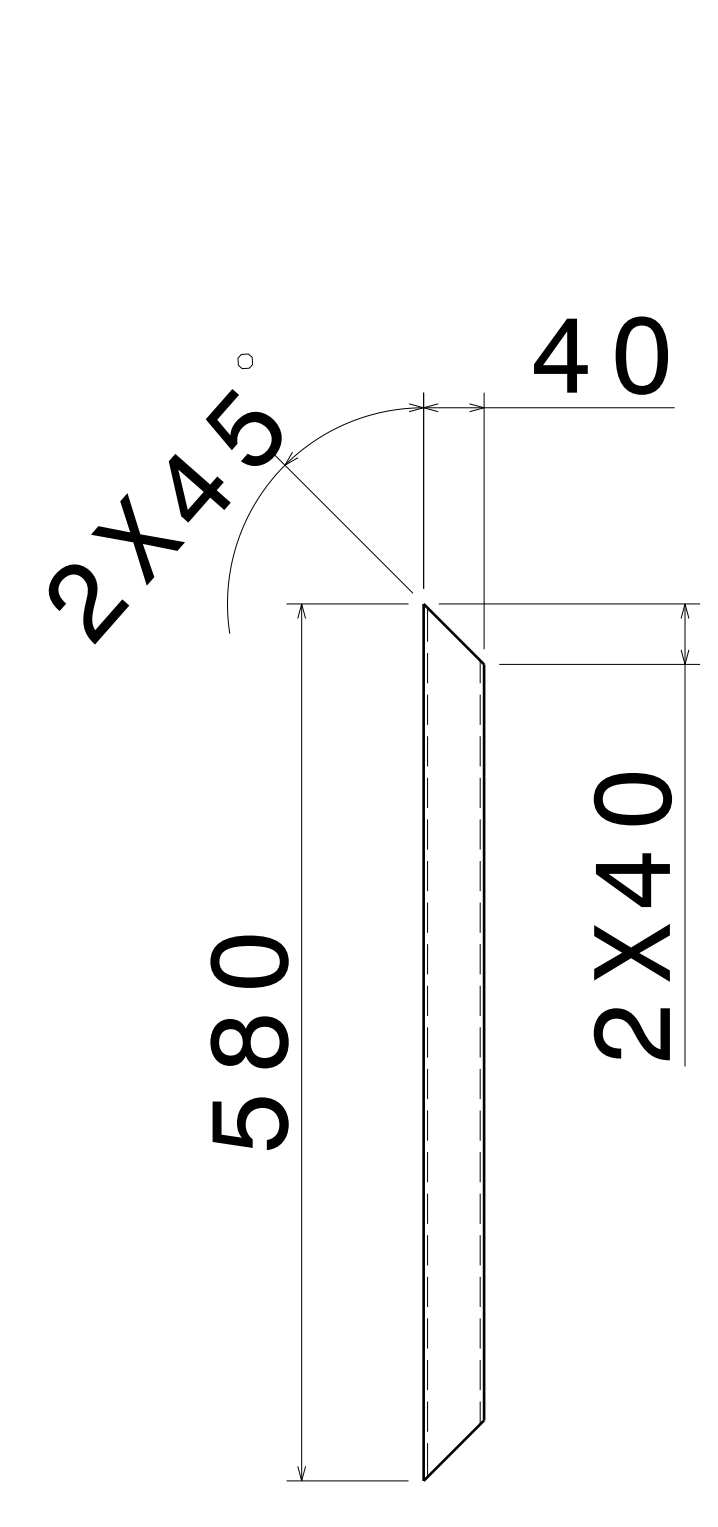
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ITEM 12, SHS FRAME 8  
THICKNESS - 2.6MM



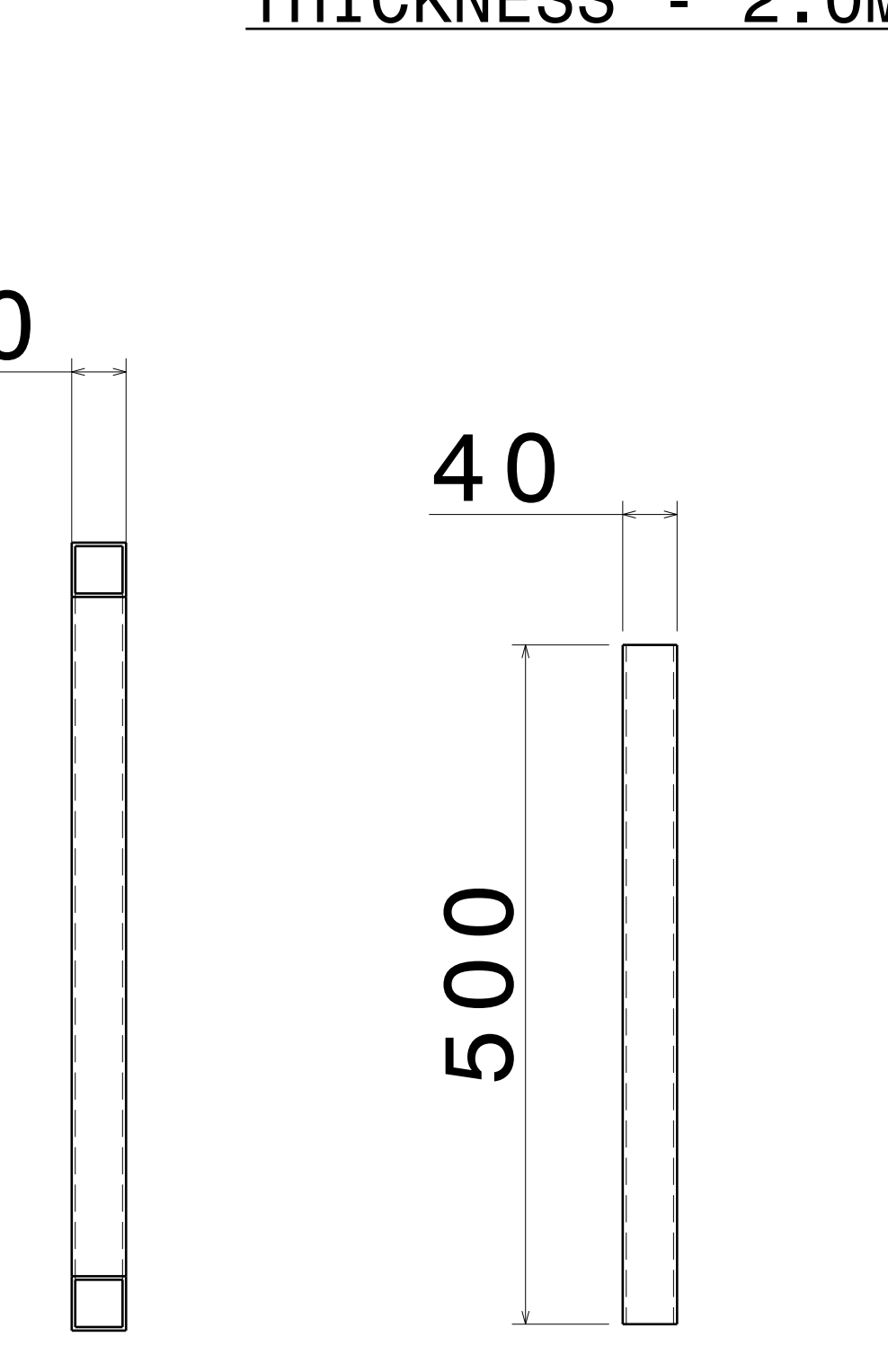
FRONT VIEW RIGHT VIEW  
SCALE: 1:5 SCALE: 1:5

ITEM 13, RHS PLANK 1  
THICKNESS - 1.6MM



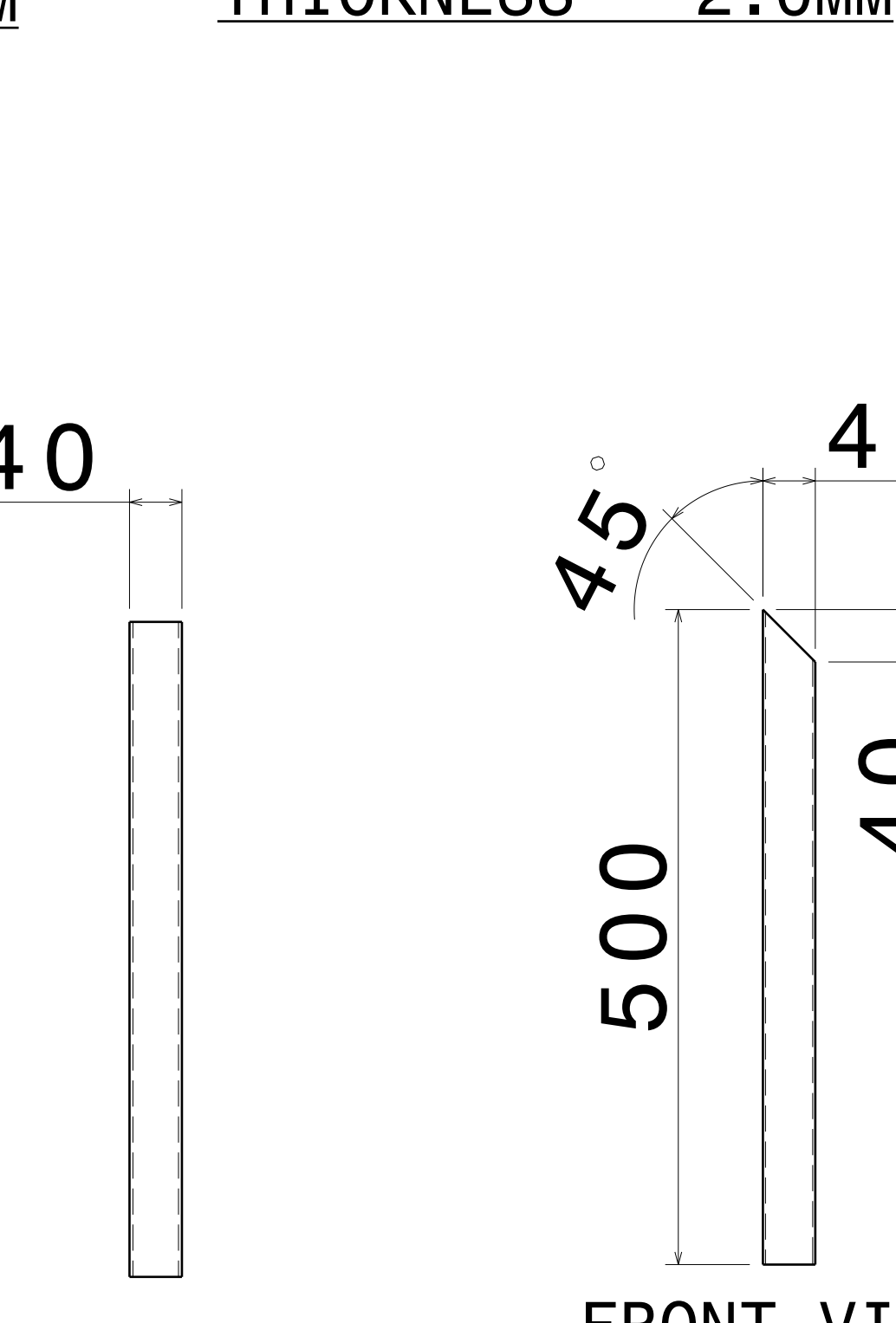
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ITEM 14, SHS FRAME 9  
THICKNESS - 2.6MM



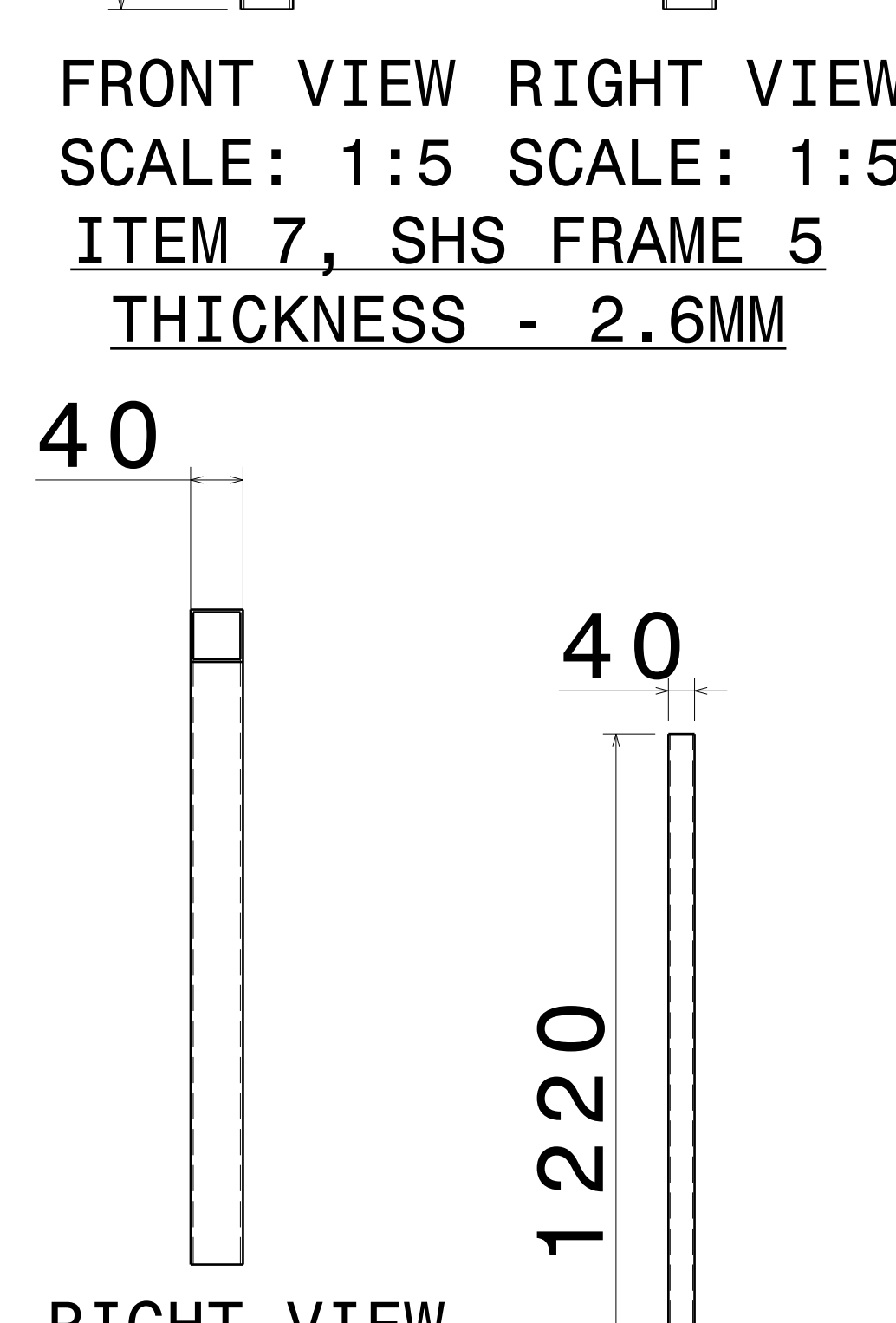
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ITEM 15, SHS FRAME 10  
THICKNESS - 2.6MM



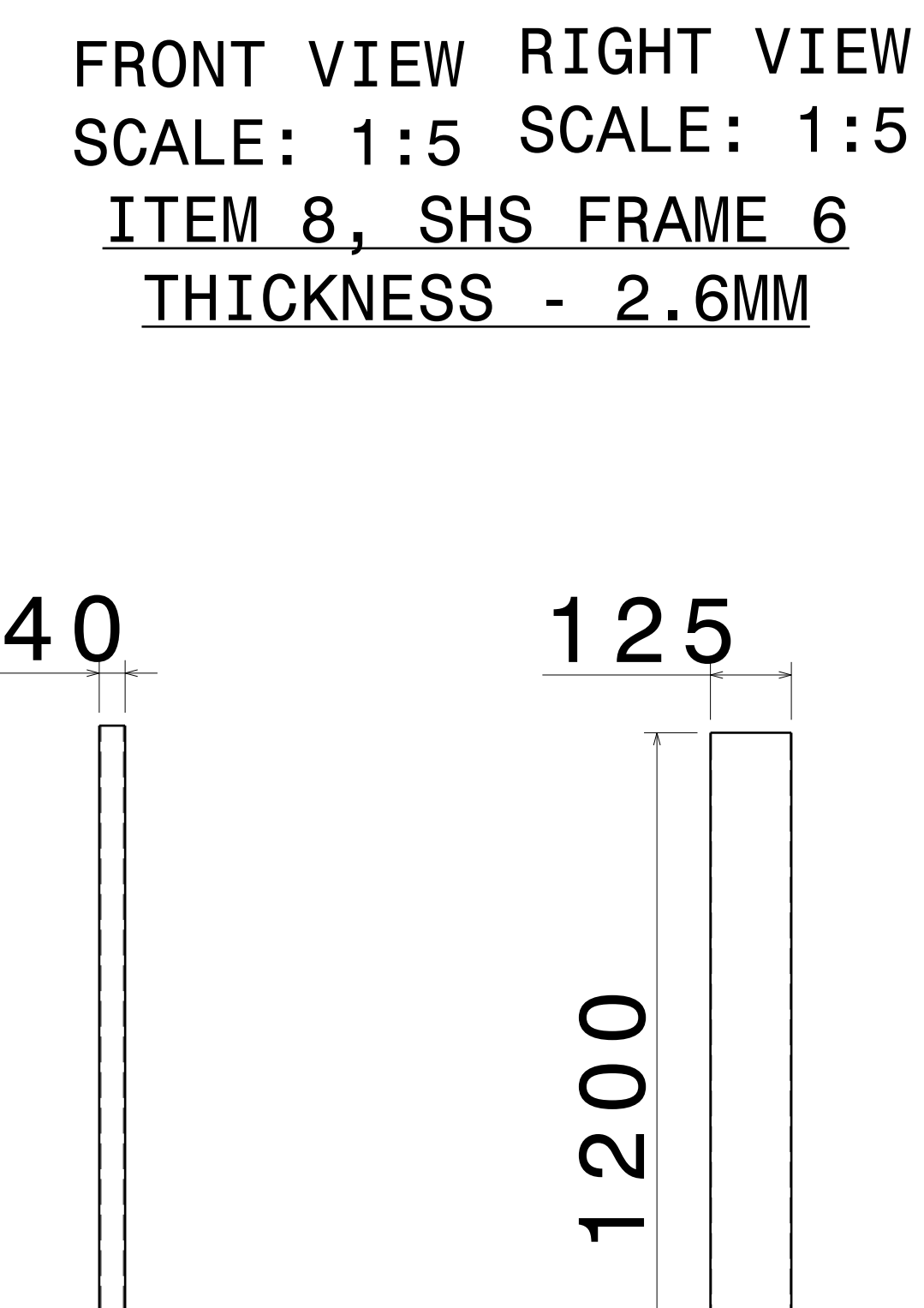
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ITEM 16, SHS FRAME 11  
THICKNESS - 2.6MM



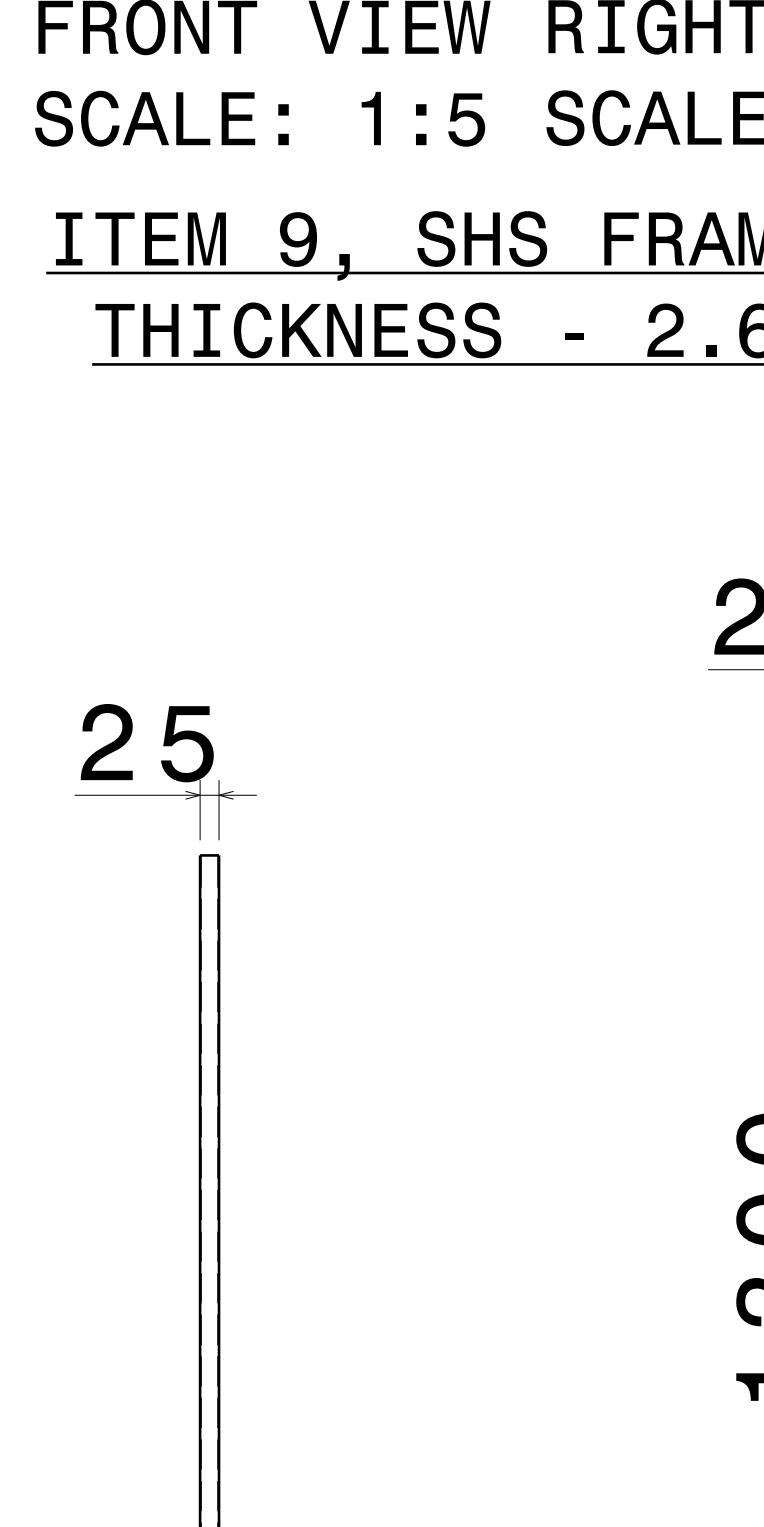
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ITEM 17, SHS FRAME 12  
THICKNESS - 2.6MM



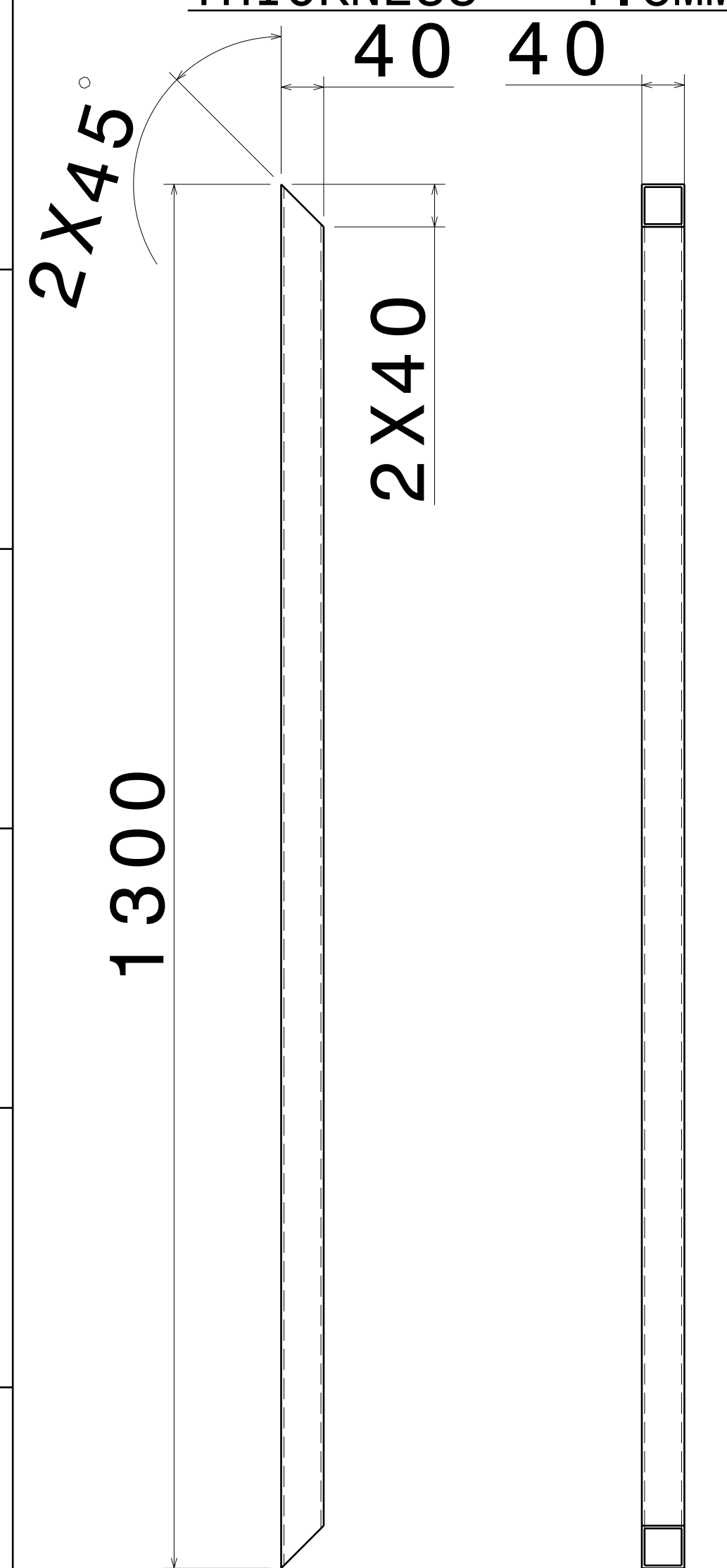
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ITEM 18, RHS PLANK 2  
THICKNESS - 1.6MM



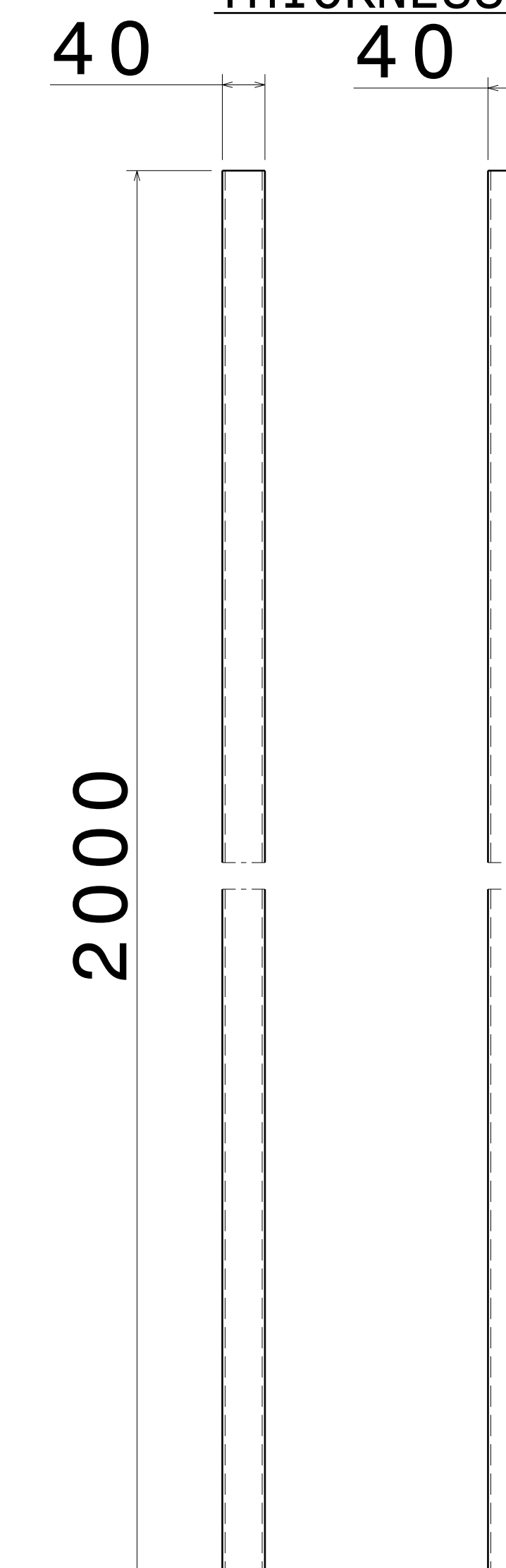
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ITEM 19, RHS PLANK 3  
THICKNESS - 1.6MM



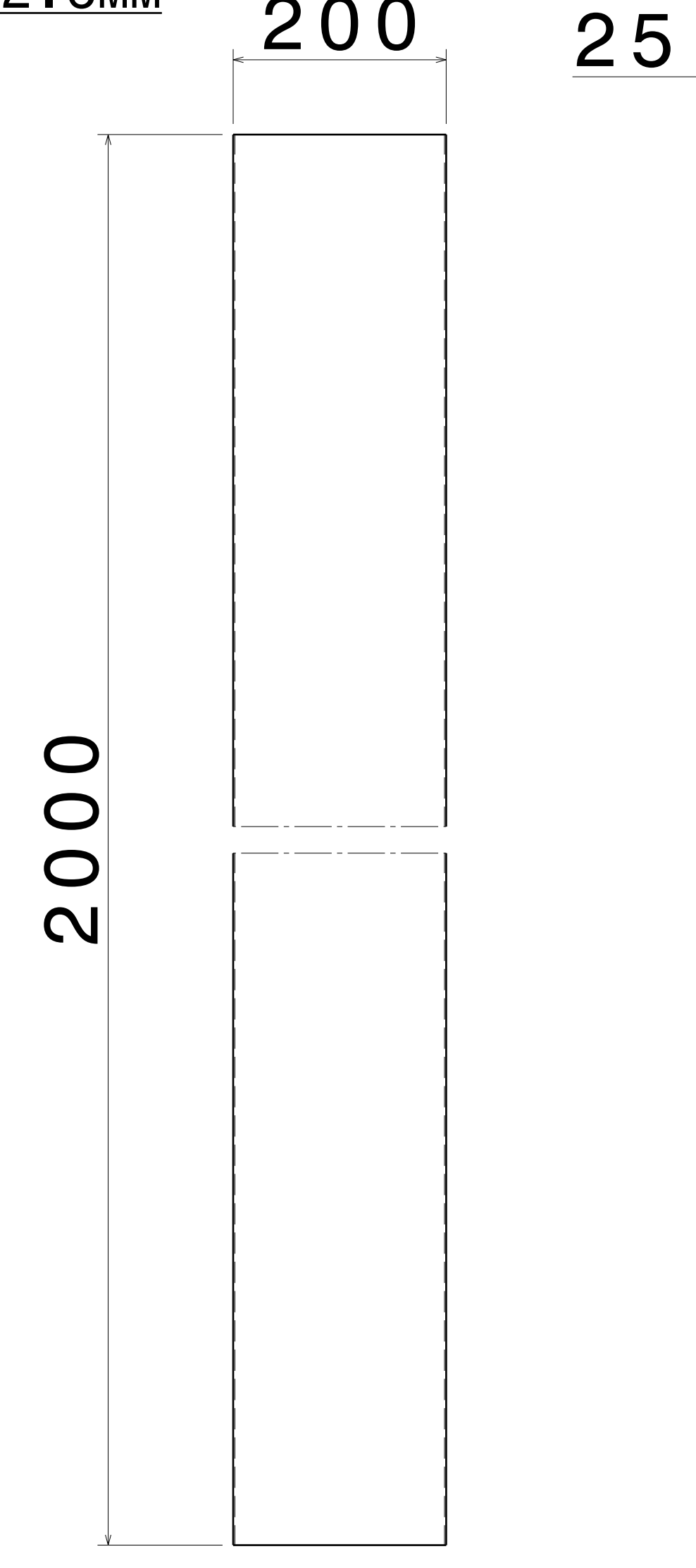
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ITEM 20, SHS FRAME 13  
THICKNESS - 2.6MM



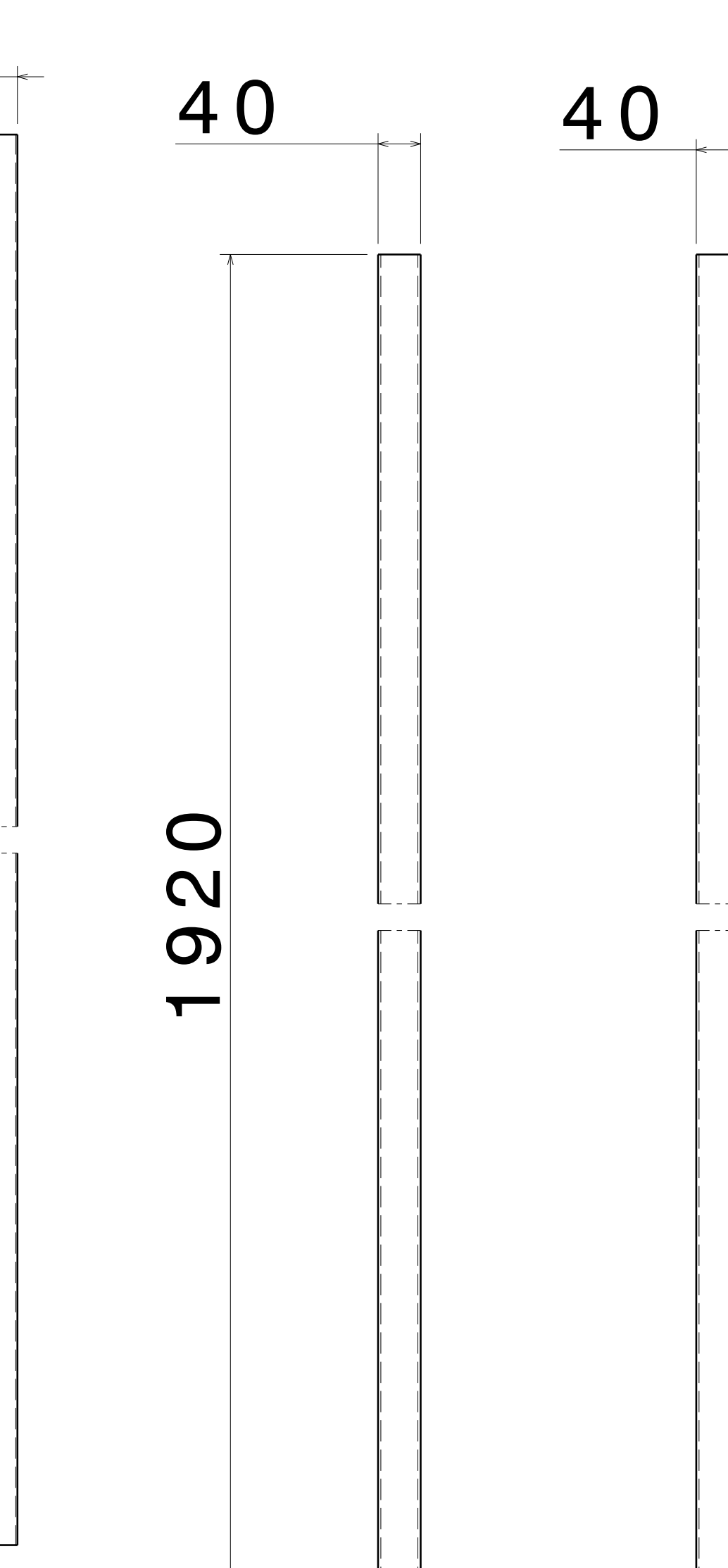
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SCALE: 1:5 SCALE: 1:5

ITEM 21, SHS FRAME 14  
THICKNESS - 2.6MM



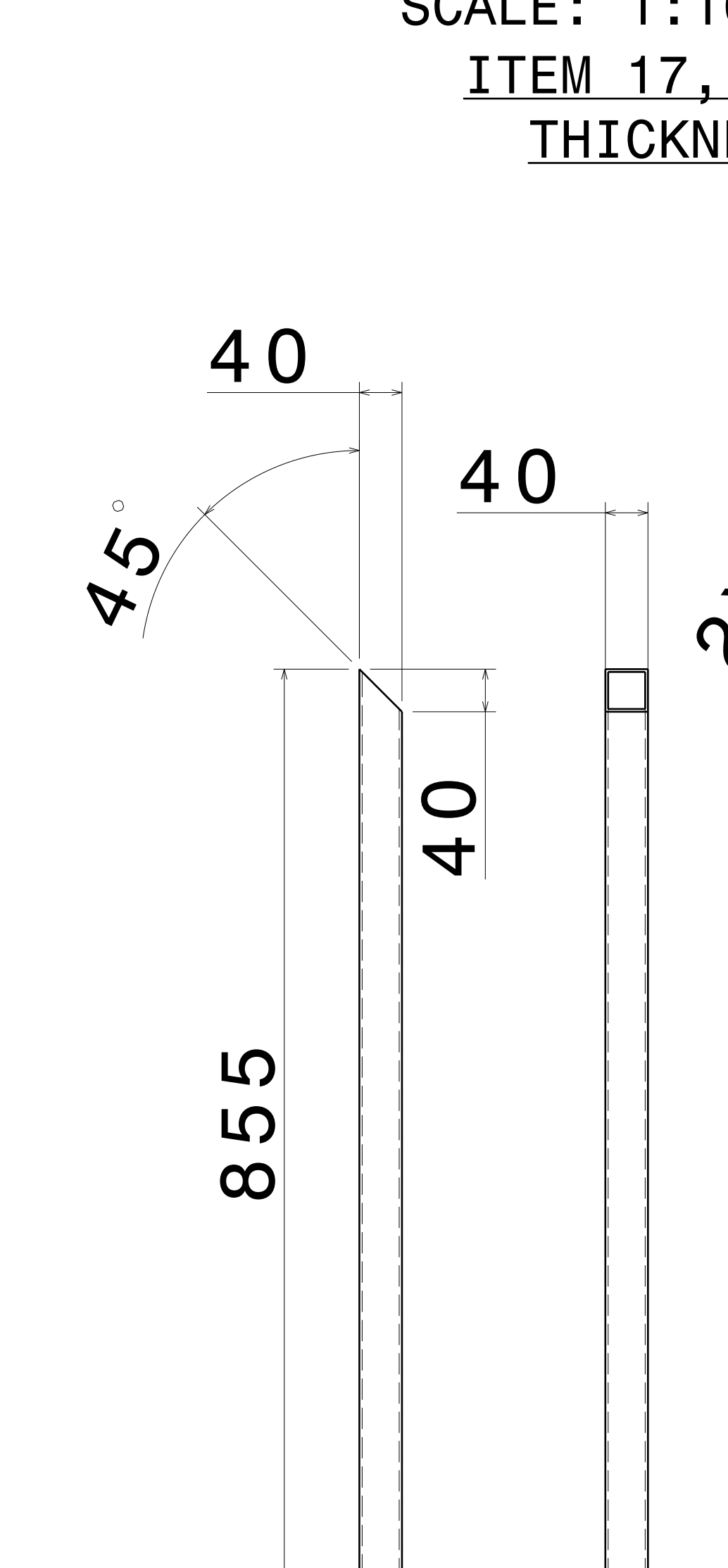
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ITEM 22, RHS PLANK 4  
THICKNESS - 1.6MM



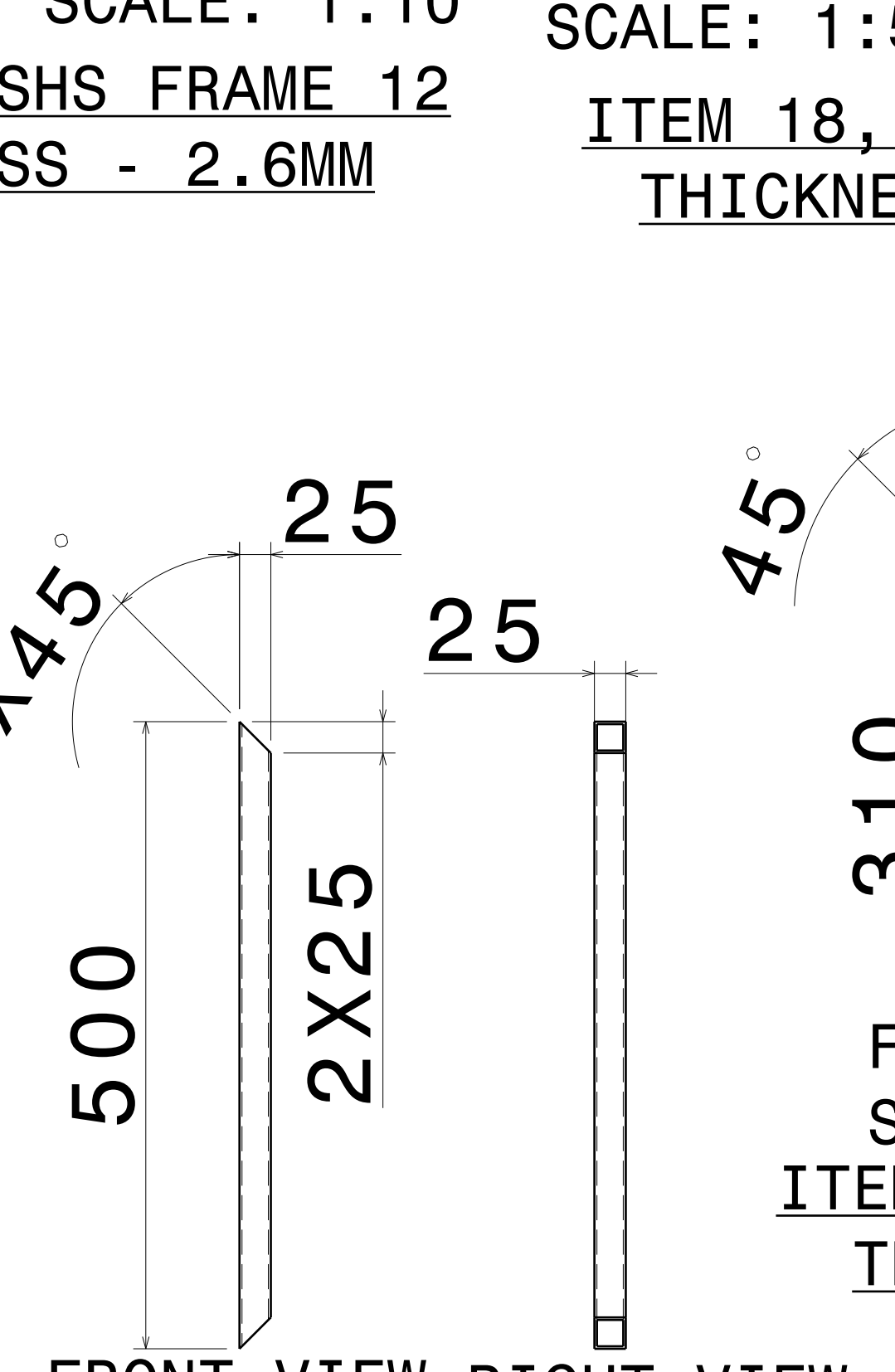
FRONT VIEW RIGHT VIEW  
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ITEM 23, SHS FRAME 15  
THICKNESS - 2.6MM



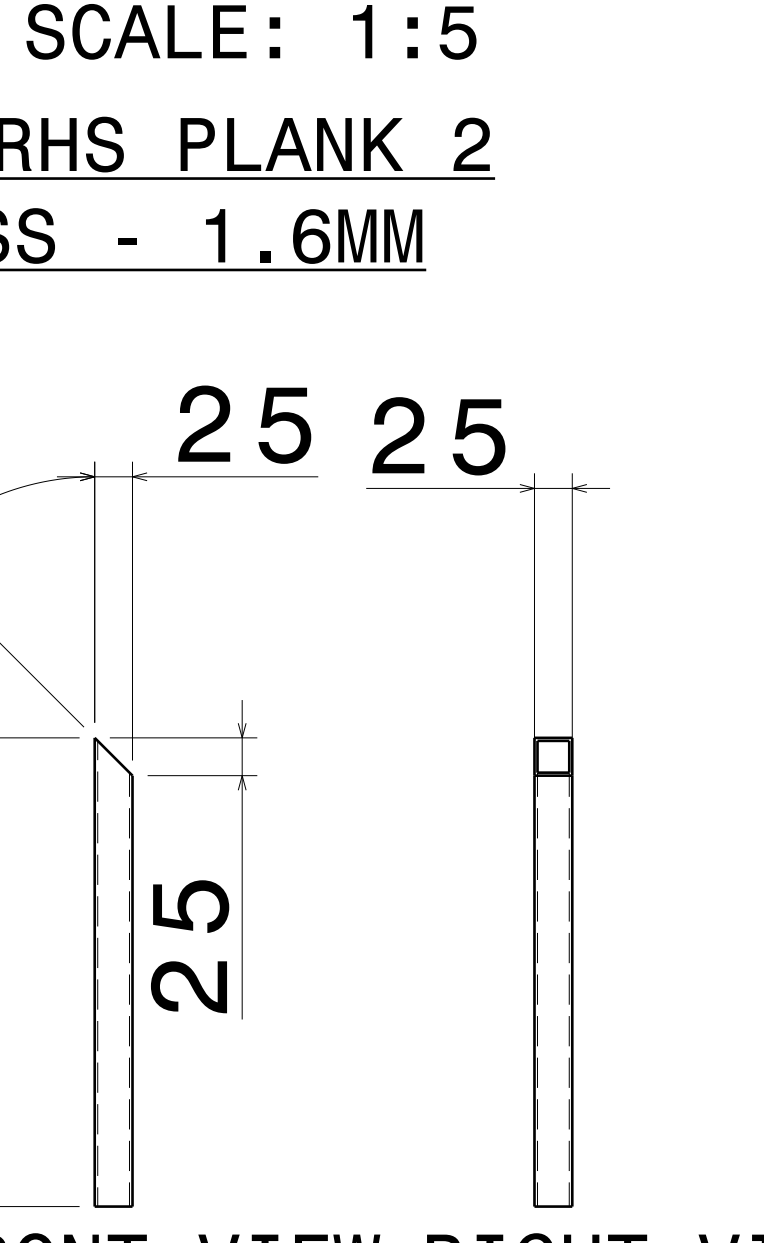
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ITEM 24, SHS FRAME 16  
THICKNESS - 2.6MM



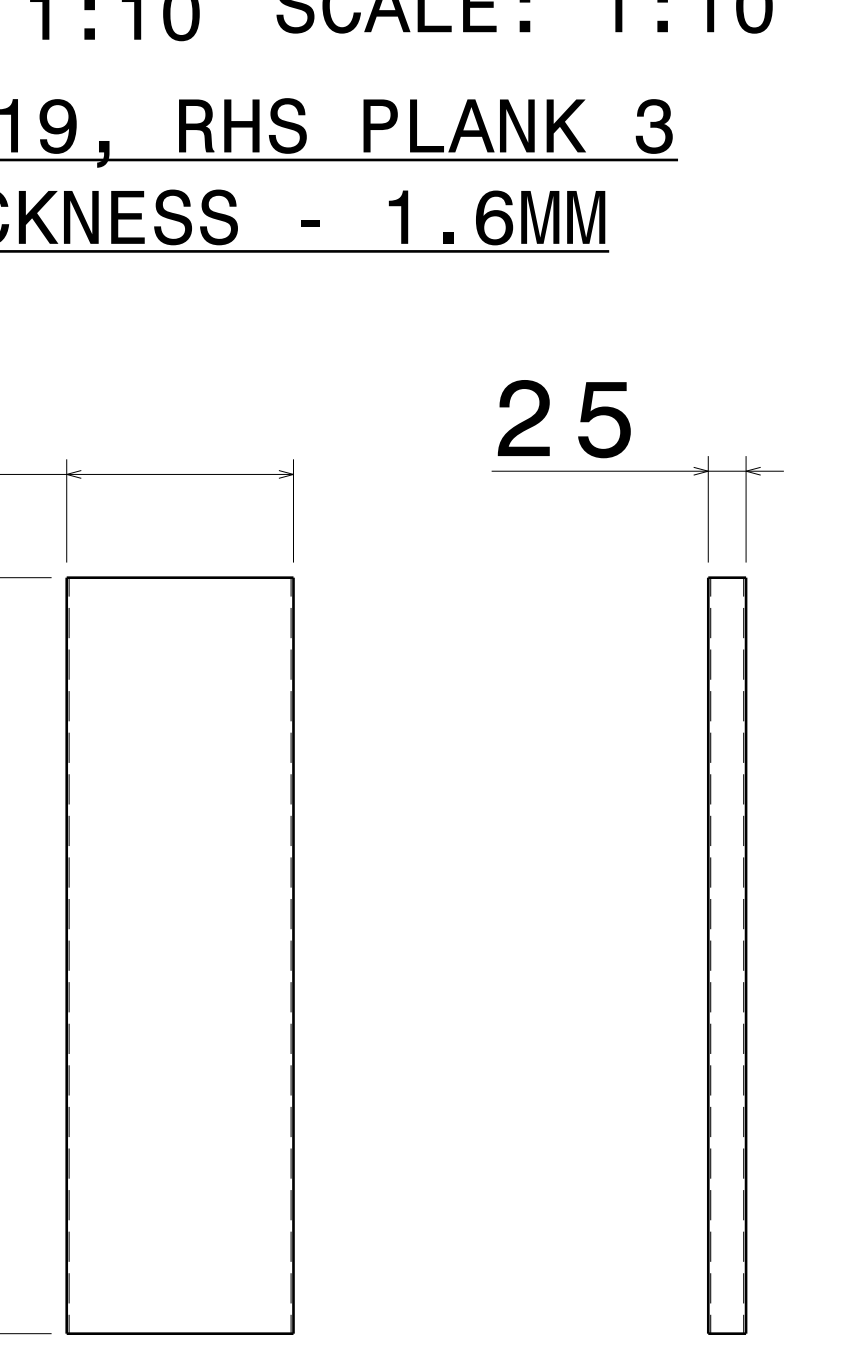
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SCALE: 1:5 SCALE: 1:5

ITEM 25, SHS FRAME 17  
THICKNESS - 2.6MM



FRONT VIEW RIGHT VIEW  
SCALE: 1:5 SCALE: 1:5

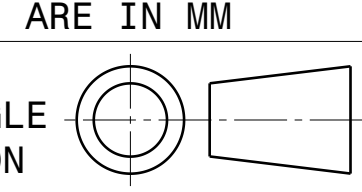
ITEM 26, SHS FRAME 18  
THICKNESS - 2.6MM



FRONT VIEW RIGHT VIEW  
SCALE: 1:5 SCALE: 1:5

ITEM 27, RHS PLANK 5  
THICKNESS - 1.6MM

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION



DRAWN BY		DATE	
SB		25JAN2021	
CHECKED BY		DATE	
P2P Analysis & Solutions		25JAN2021	
DESIGNED BY		DATE	
P2P Analysis & Solutions		25JAN2021	

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DRAWING TITLE					
JAN 21-11					
SIZE	DRAWING NUMBER		REV		
A0	P2P JAN21-11		00		
SCALE	NONE	WEIGHT (kg)	XXX	SHEET 3 OF 3	