
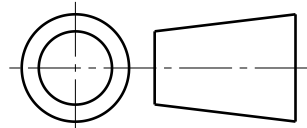


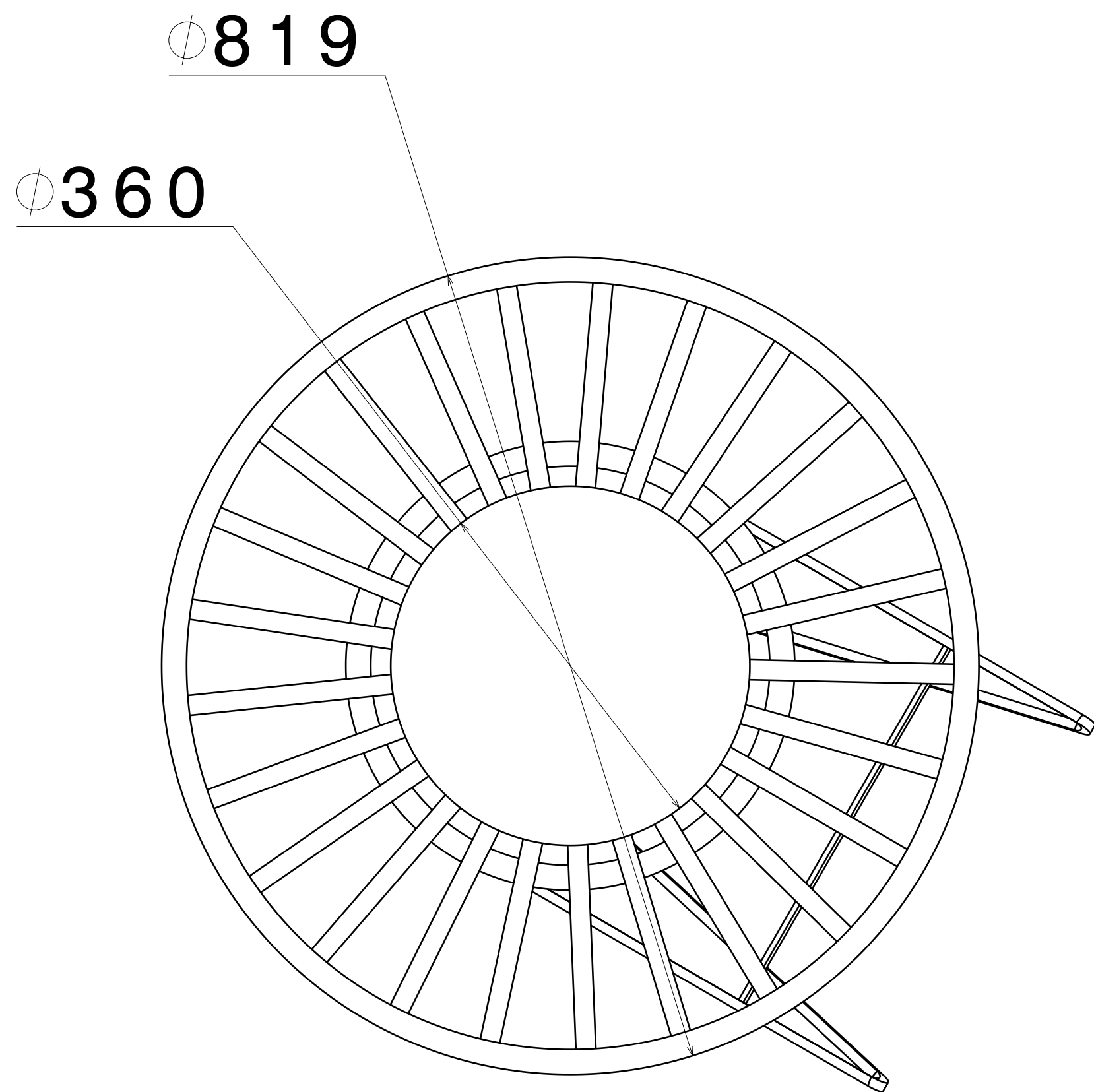
ISOMETRIC VIEW
SCALE : 1:5

REV	DATE	DESCRIPTION
00	25JAN2021	INITIAL REVISION

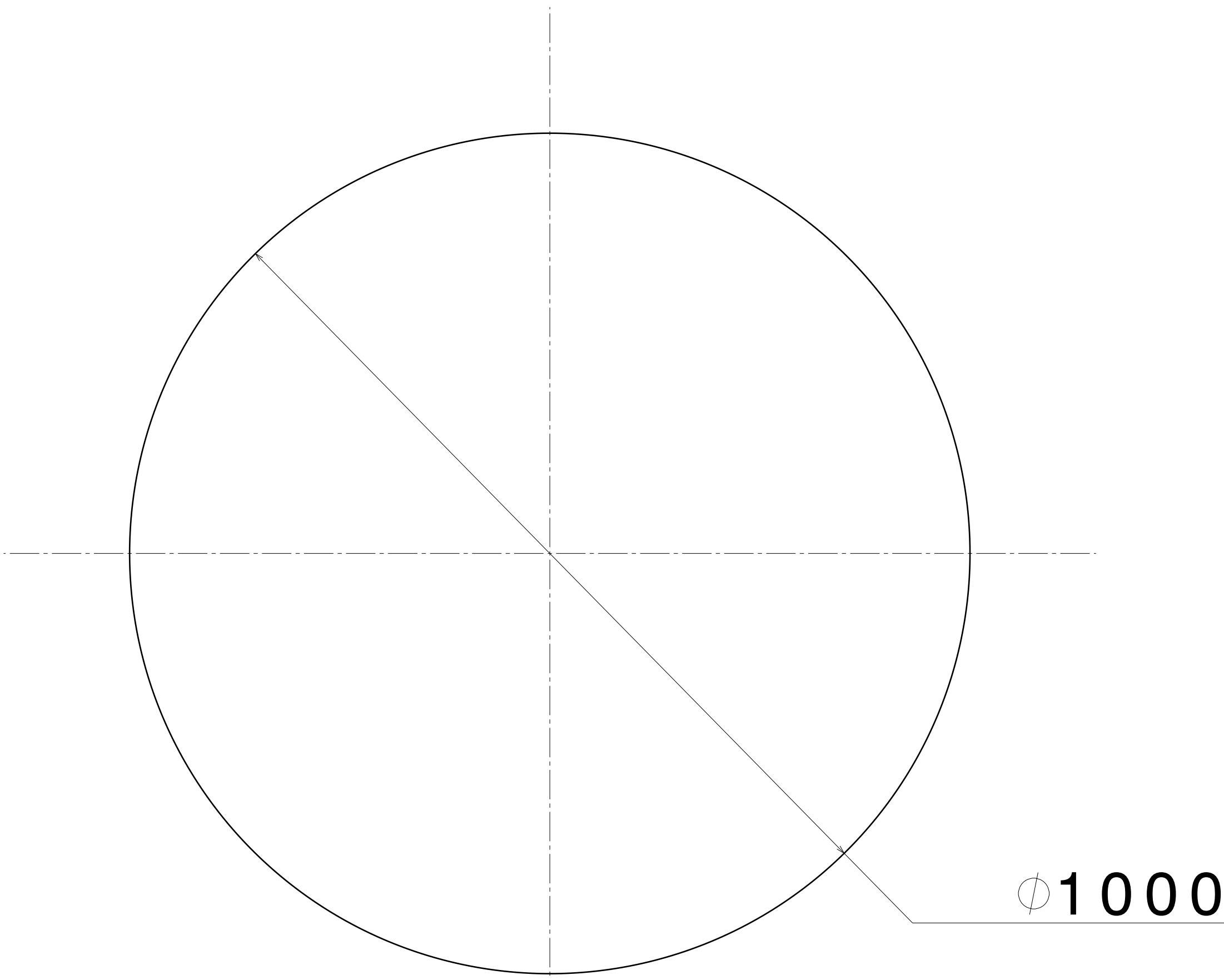
- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⌞ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDNG IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLNESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.

14	SHS CIRCULAR FRAME 6	DIA 496 X 25 X 25 X 1.6	1	1.74
13	CIRCULAR FRAME 3	DIA 20 X 2.3 X 819.3	40	0.82
12	SHS CIRCULAR FRAME 5	DIA 280 X 25 X 25 X 1.6	1	0.94
11	SHS CIRCULAR FRAME 4	DIA 790 X 25 X 25 X 1.6	1	2.83
10	BOP CIRCULAR GLASS PLATE 2	DIA 1000 X 10	1	---
9	BOP SHS FRAME 2	10 X 10 X 2 X 1107.8	2	0.55
8	BOP SHS FRAME 1	6 X 6 X 1 X 410.4	1	0.06
7	BOP OVAL PLATE	-----	1	2.85
6	CIRCULAR FRAME 2	DIA 20 X 2.3 X 350	25	0.2
5	BOP CIRCULAR PLATE 1	DIA 360 X 5	1	4
4	CIRCULAR FRAME 1	DIA 20 X 2.3 X 556.8	25	0.56
3	SHS CIRCULAR FRAME 3	DIA 250 X 25 X 25 X 1.6	1	0.83
2	SHS CIRCULAR FRAME 2	DIA 450 X 25 X 25 X 1.6	1	1.57
1	SHS CIRCULAR FRAME 1	DIA 819 X 25 X 25 X 1.6	1	2.94
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg) /Each
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		DRAWING TITLE		
DRAWN BY		DATE		
VM		25JAN2021		
CHECKED BY		DATE		
P2P Analysis & Solutions		25JAN2021		
DESIGNED BY		DATE		
P2P Analysis & Solutions		25JAN2021		
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION				
		SIZE	DRAWING NUMBER	REV
		A0	P2P JAN21 - 12	00
		SCALE	WEIGHT (kg)	SHEET 1 OF 3
		As Indicated	0kg	

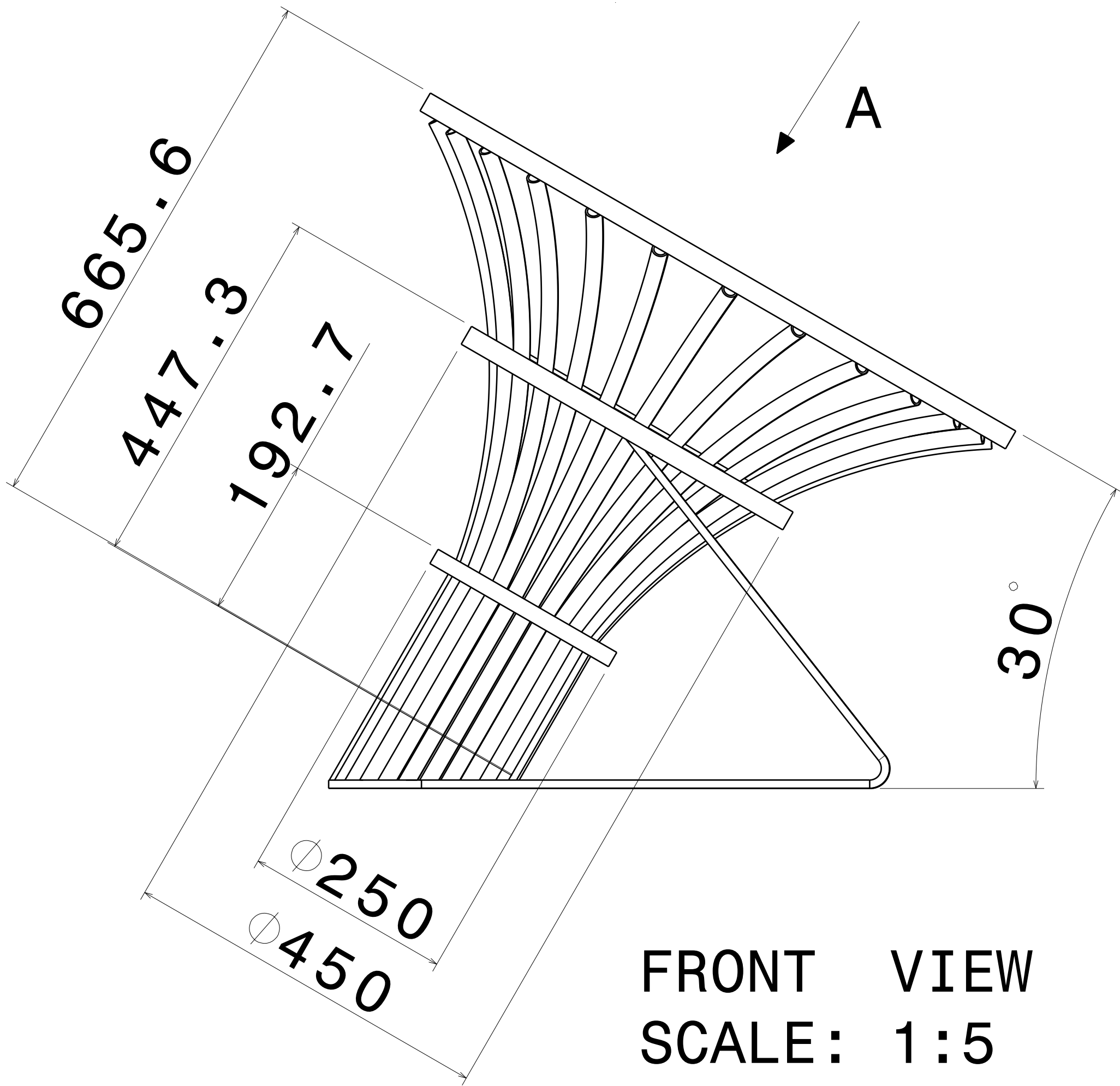
REV	DATE	DESCRIPTION
00	25JAN2021	INITIAL REVISION



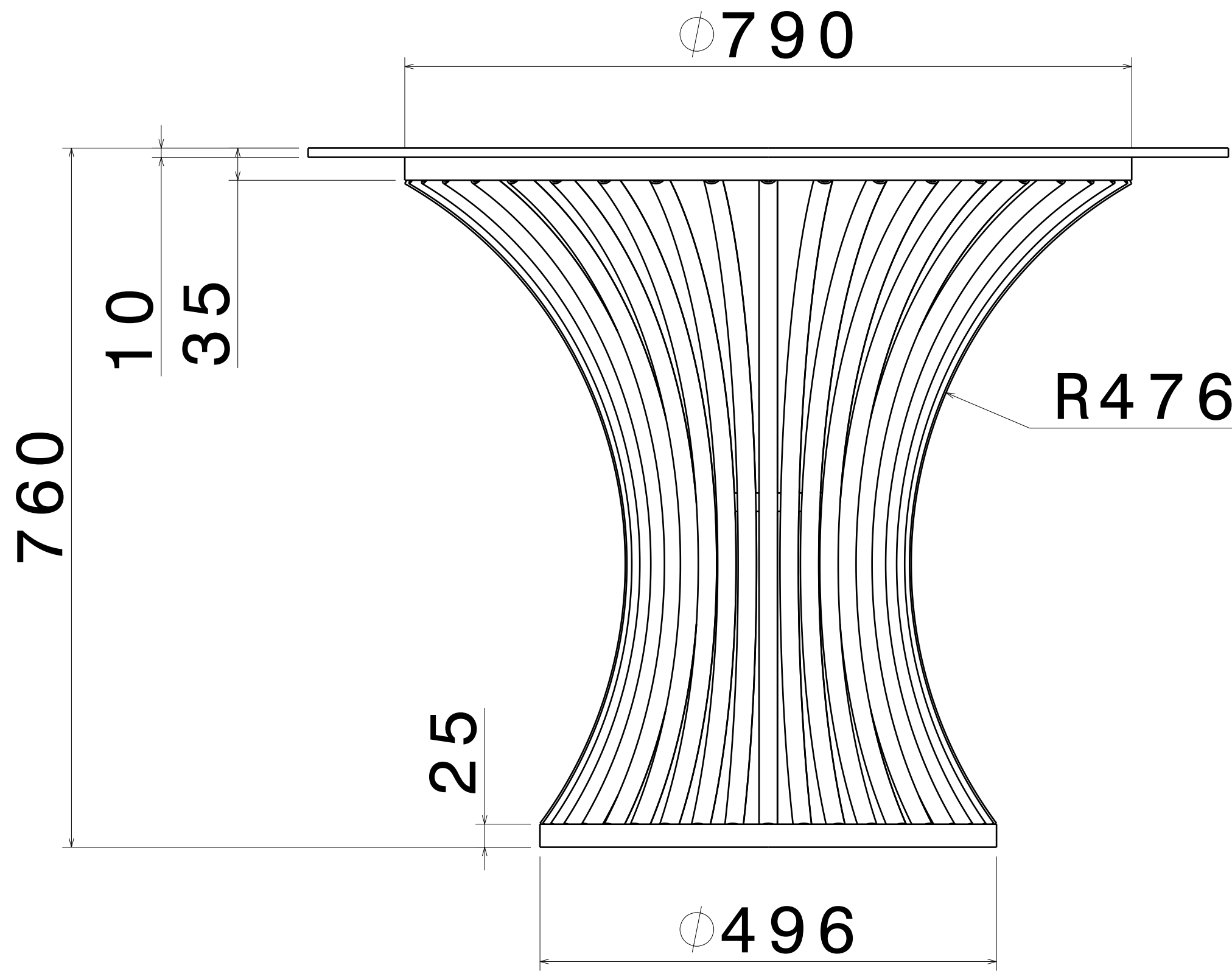
AUXILIARY VIEW A
SCALE: 1:5



TOP VIEW
SCALE: 1:5

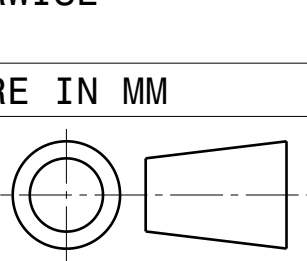


FRONT VIEW
SCALE: 1:5




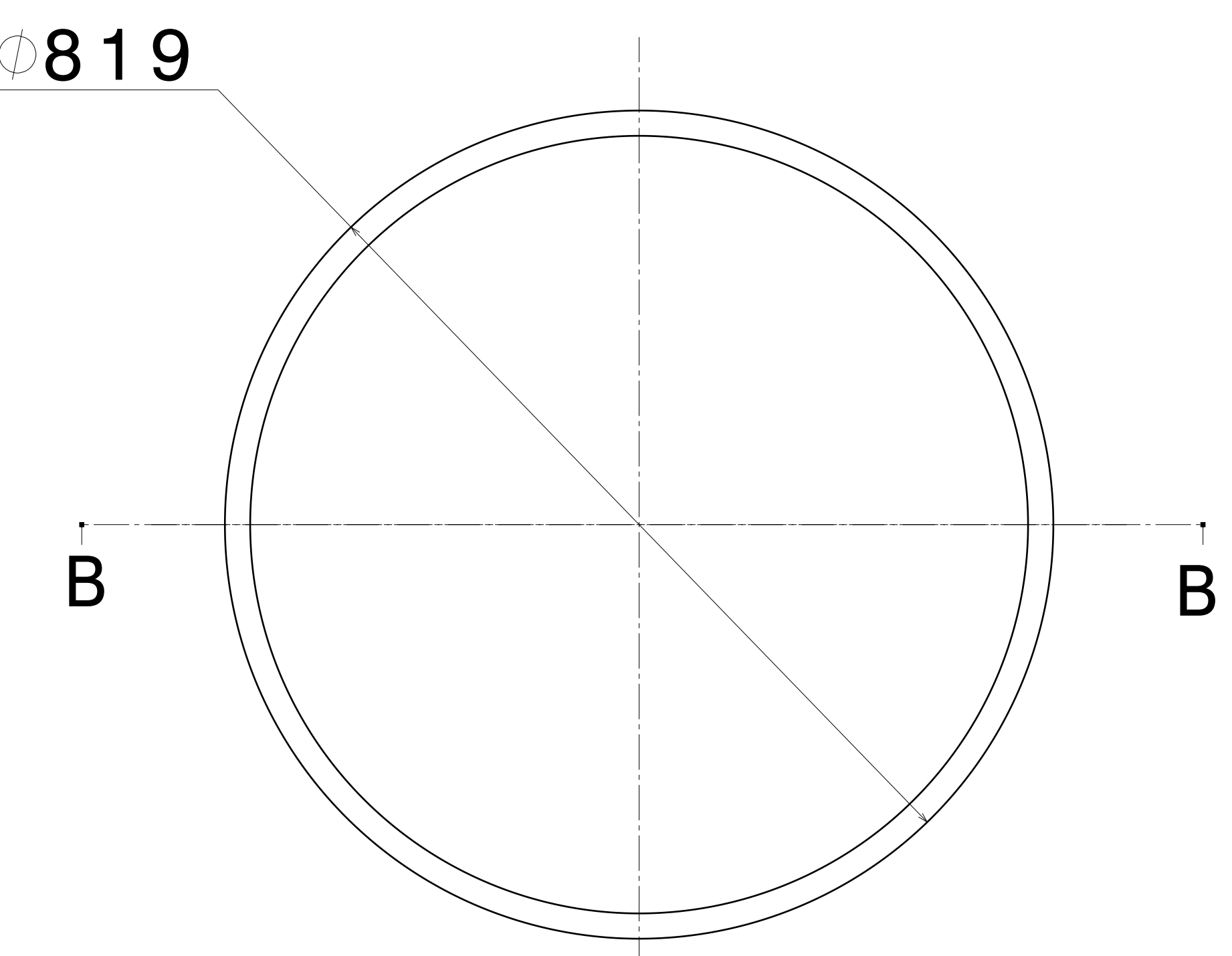
FRONT VIEW
SCALE: 1:5

UNLESS OTHERWISE
SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE
PROJECTION

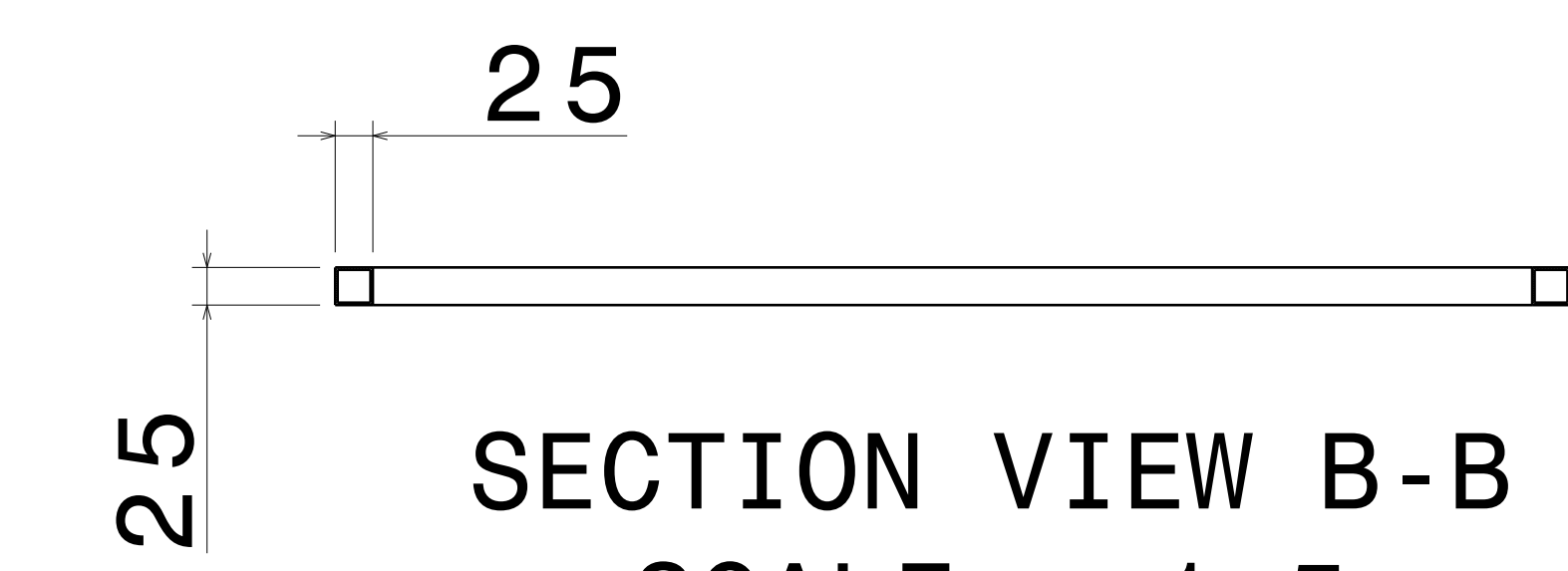


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DRAWN BY SB	DATE 25JAN2021
CHECKED BY P2P Analysis & Solutions	DATE 25JAN2021
DESIGNED BY P2P Analysis & Solutions	DATE 25JAN2021

APL APOLLO TUBES LTD. 			
DRAWING TITLE JAN21 - 12			
SIZE A0	DRAWING NUMBER P2P_JAN21 - 12		REV 00
SCALE NONE	WEIGHT (kg) XXX	SHEET 2 OF 3	

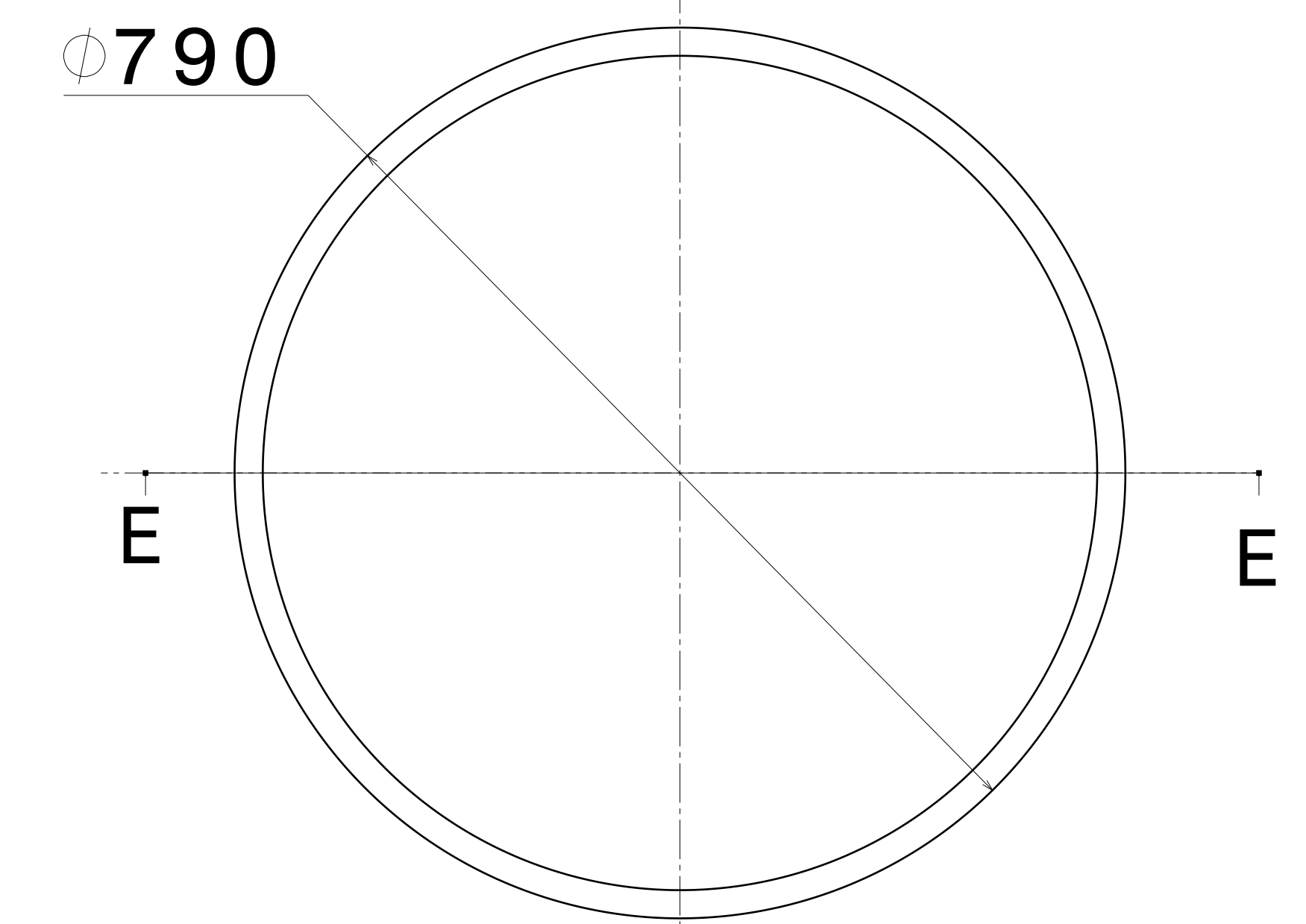


FRONT VIEW
SCALE: 1:5

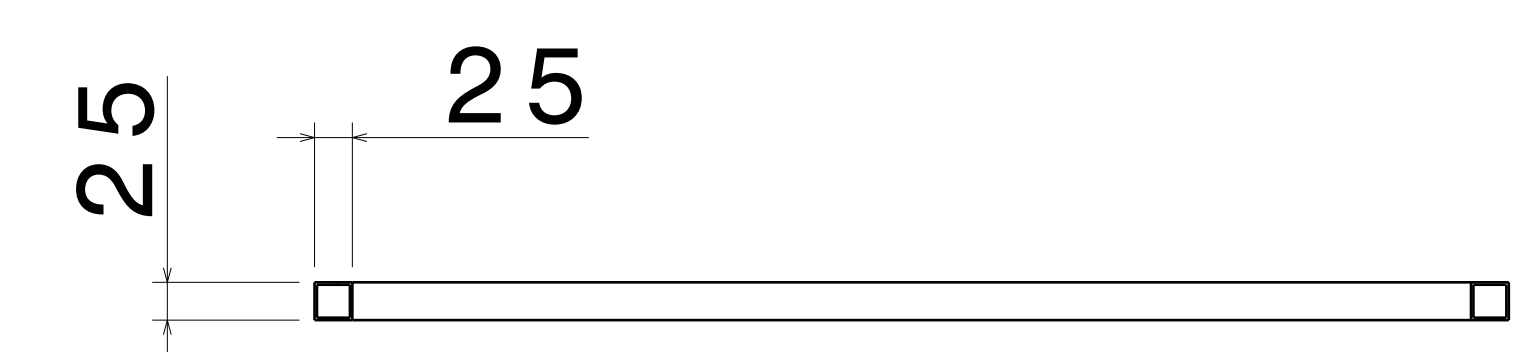


SECTION VIEW B-B
SCALE: 1:5

ITEM 1, SHS CIRCULAR FRAME 1
THICKNESS - 1.6MM

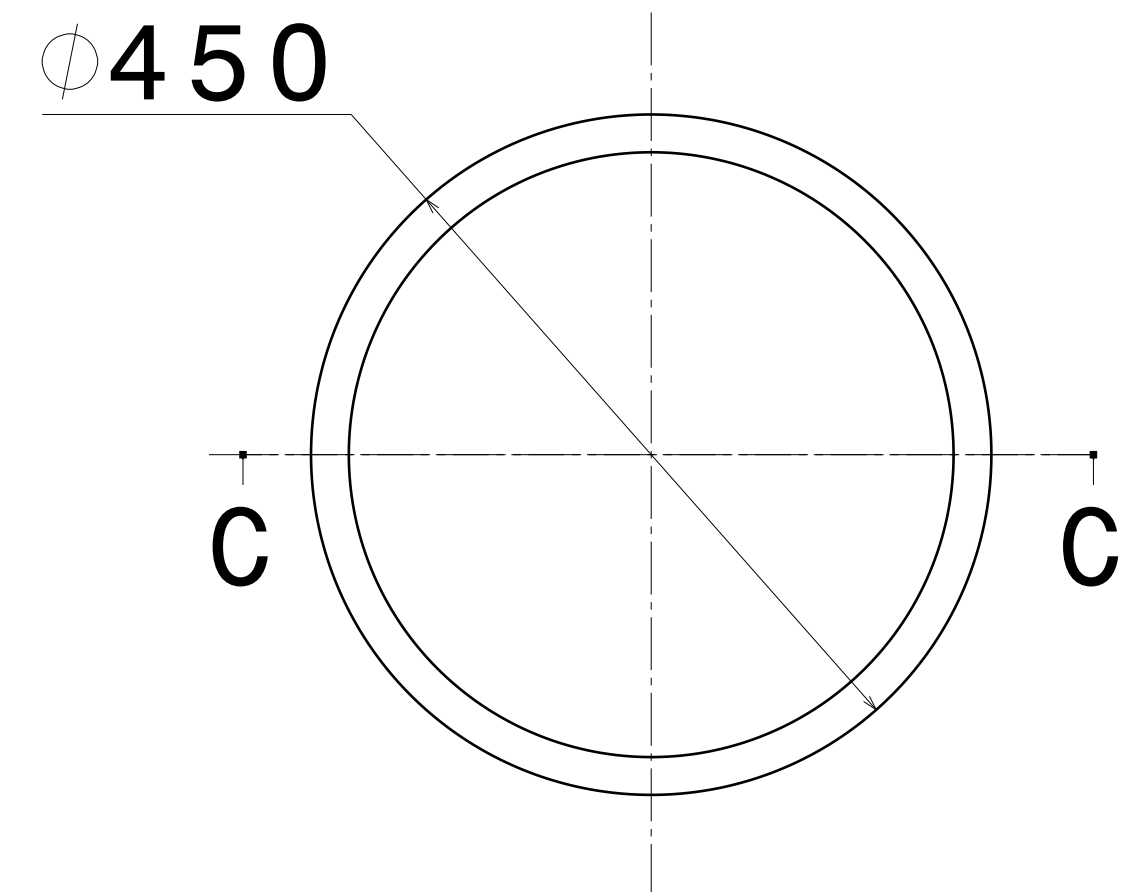


FRONT VIEW
SCALE: 1:5

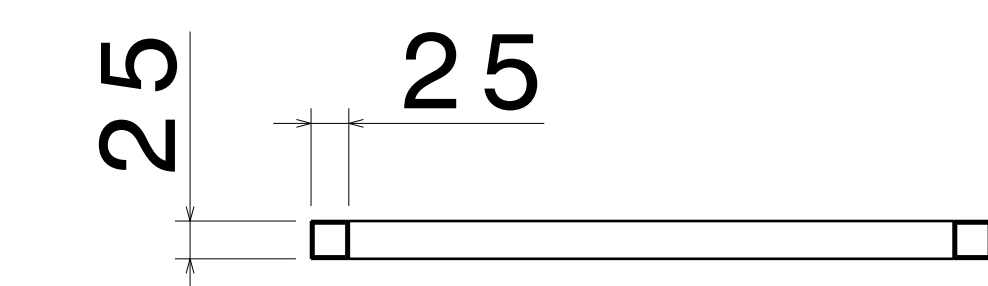


SECTION VIEW E-E
SCALE: 1:5

ITEM 11, SHS CIRCULAR FRAME 4
THICKNESS - 1.6MM

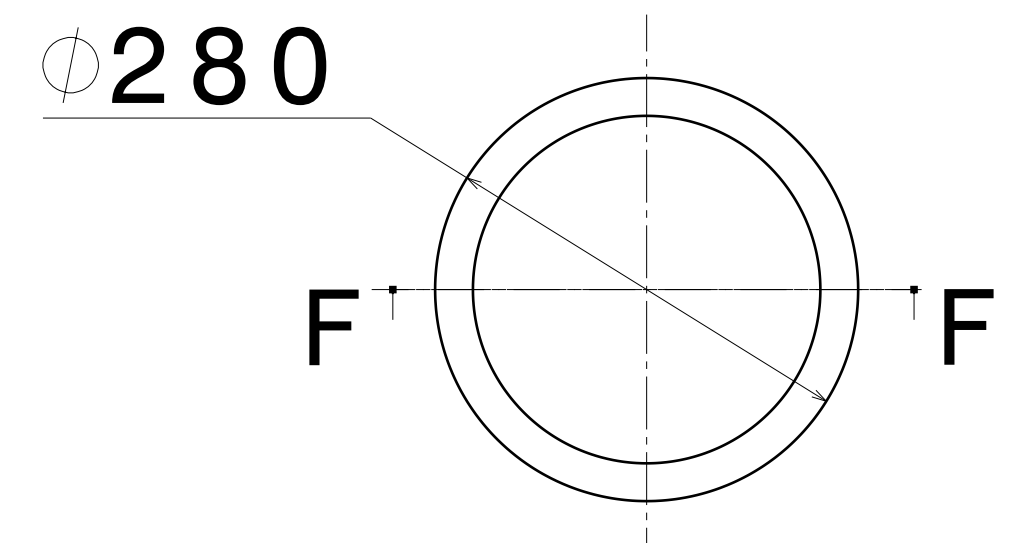


FRONT VIEW
SCALE: 1:5

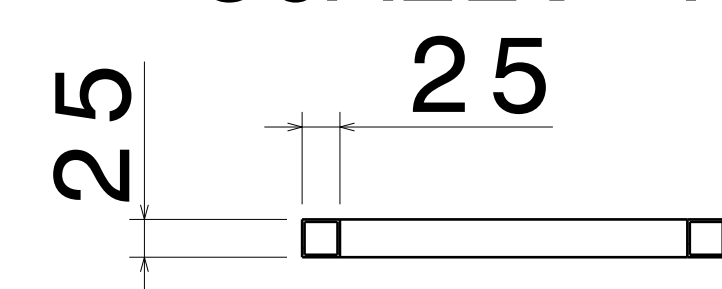


SECTION VIEW C-C
SCALE: 1:5

ITEM 2, SHS CIRCULAR FRAME 2
THICKNESS - 1.6MM

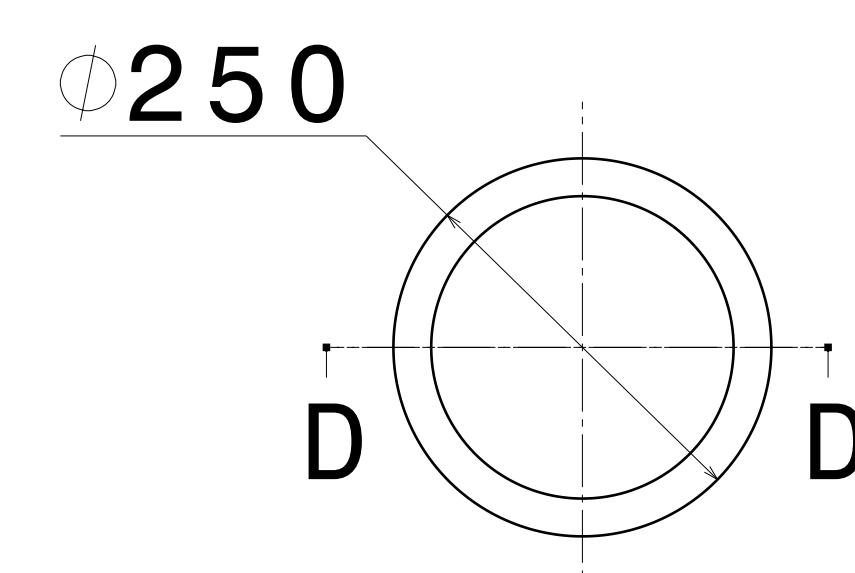


FRONT VIEW
SCALE: 1:5

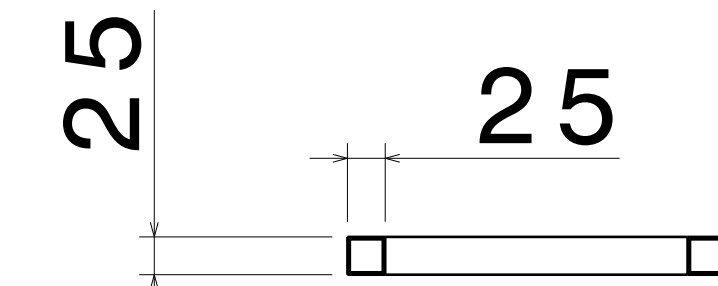


SECTION VIEW F-F
SCALE: 1:5

ITEM 12, SHS CIRCULAR FRAME 5
THICKNESS - 1.6MM

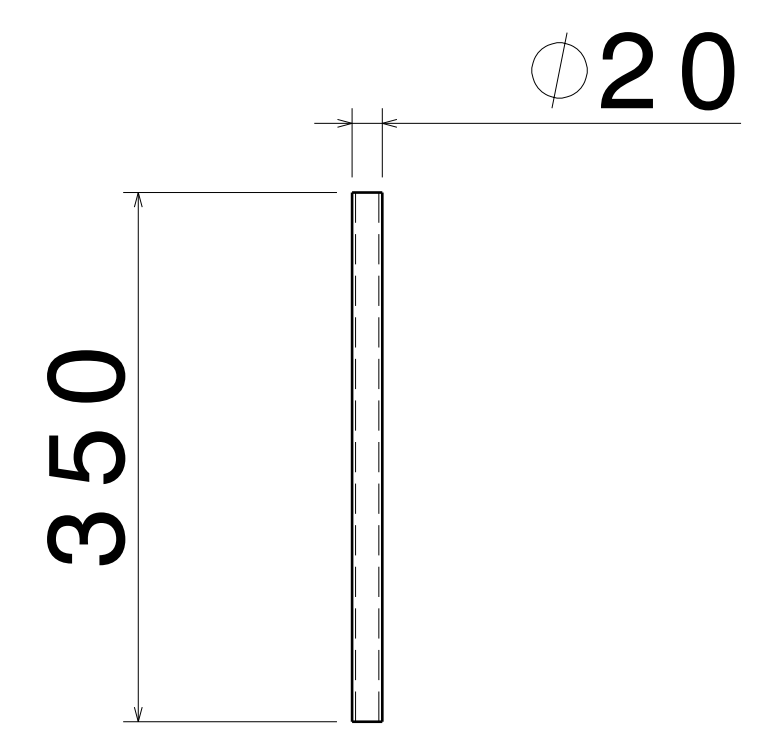


FRONT VIEW
SCALE: 1:5



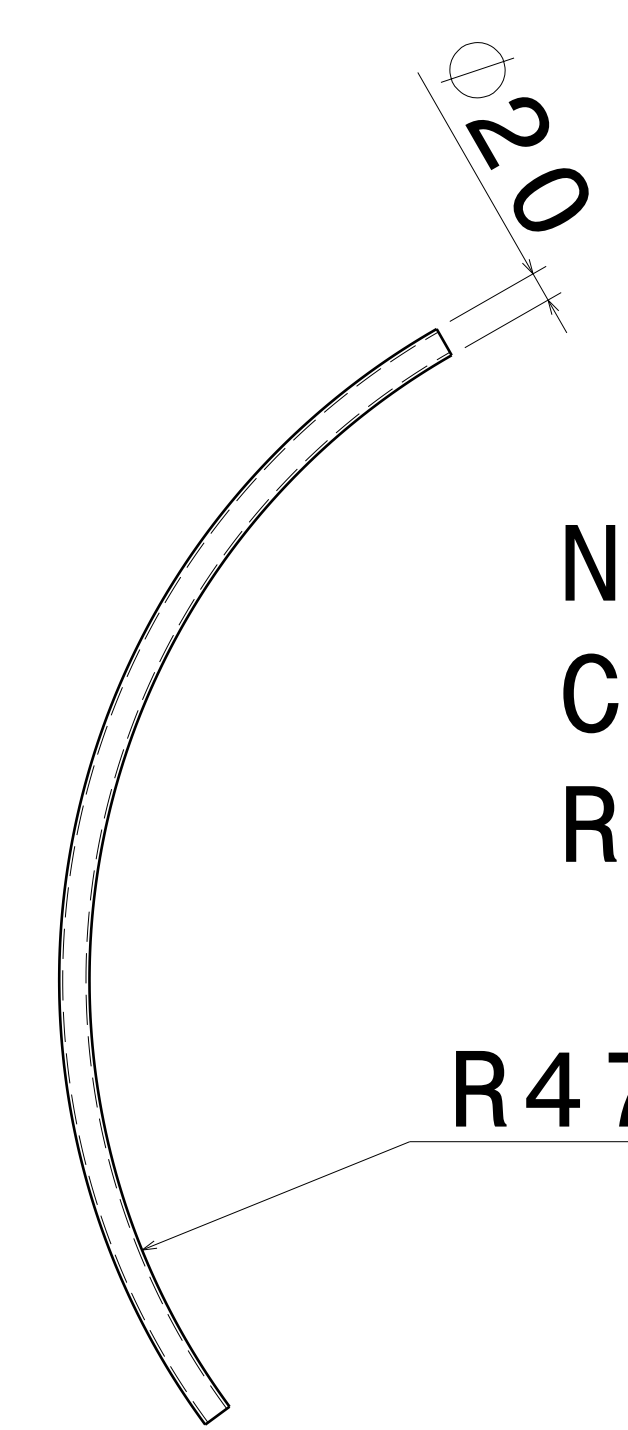
SECTION VIEW D-D
SCALE: 1:5

ITEM 3, SHS CIRCULAR FRAME 3
THICKNESS - 1.6MM



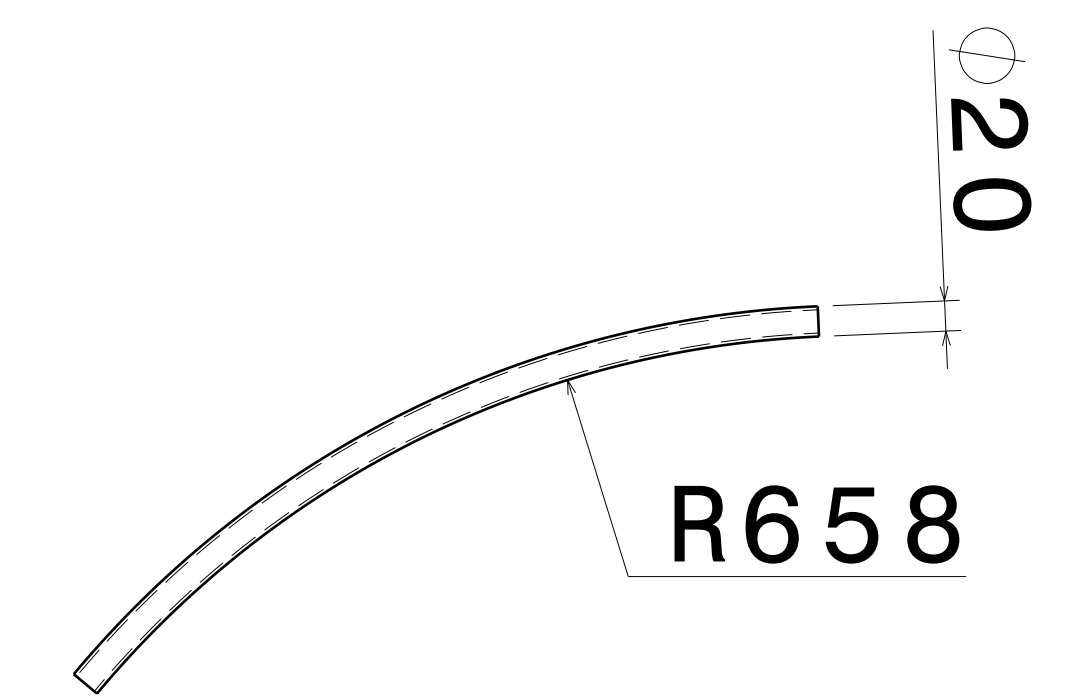
FRONT VIEW
SCALE: 1:5

ITEM 6, CIRCULAR FRAME 2
THICKNESS - 2.3MM



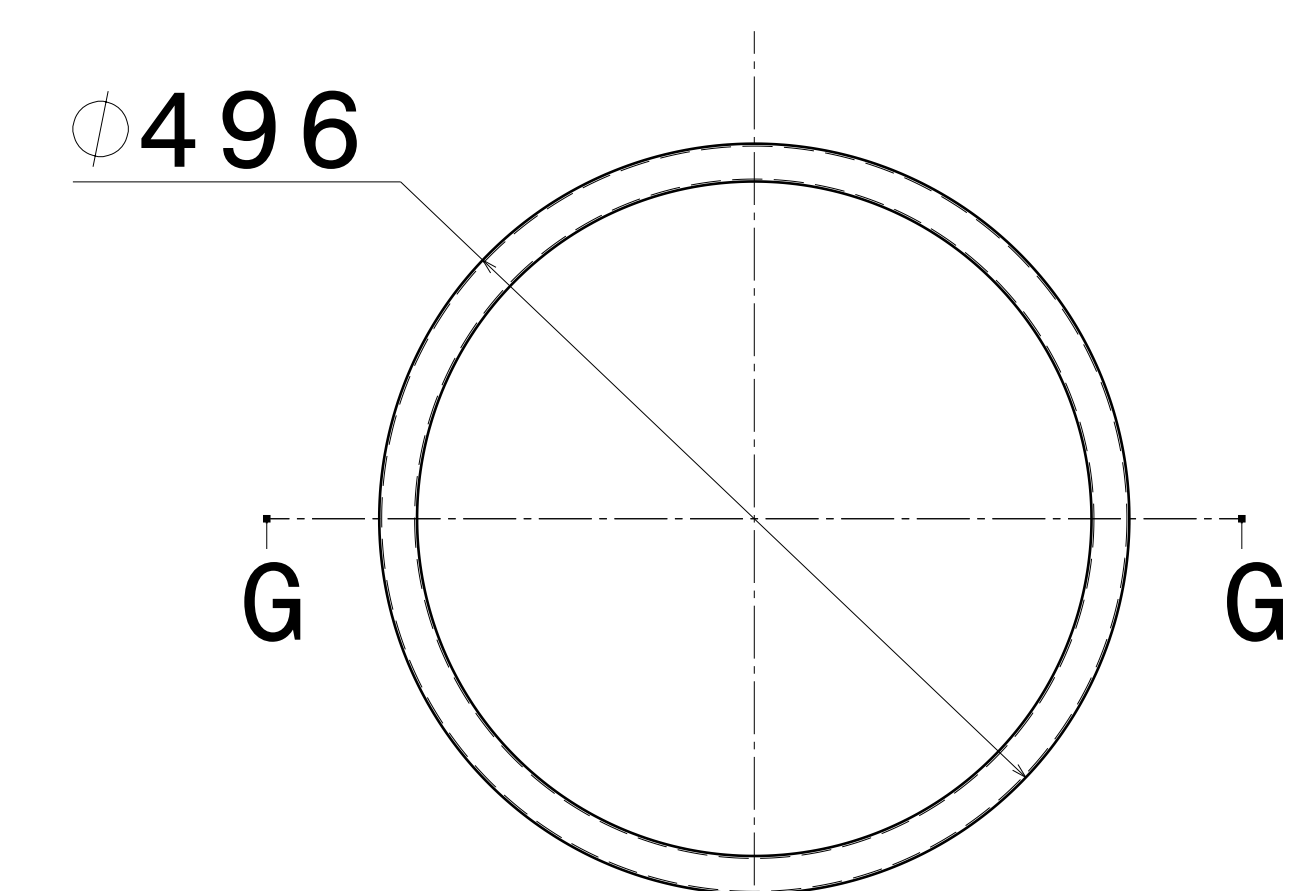
FRONT VIEW
SCALE: 1:5

ITEM 13, CIRCULAR FRAME 3
THICKNESS - 2.3MM

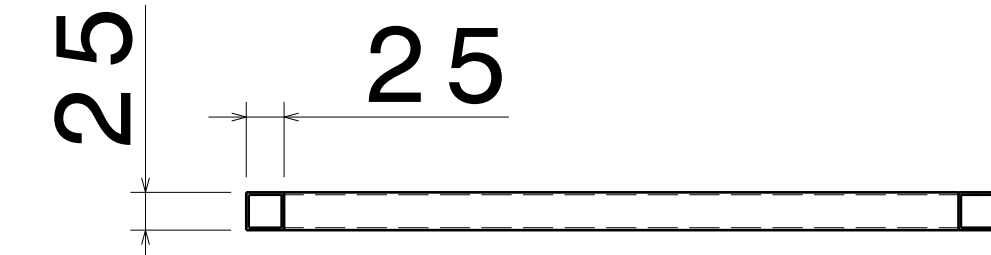


FRONT VIEW
SCALE: 1:5

ITEM 4, CIRCULAR FRAME 1
THICKNESS - 2.3MM



FRONT VIEW
SCALE: 1:5



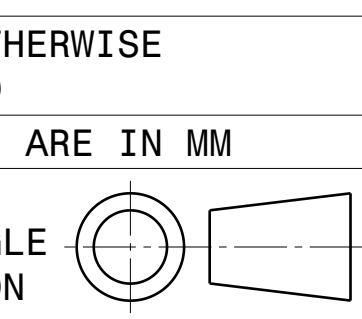
SECTION VIEW G-G
SCALE: 1:5


ITEM 14, SHS CIRCULAR FRAME 6
THICKNESS - 1.6MM

NOTE : LENGTH CAN BE
CUSTOMIZED BASED ON
REQUIREMENT.

NOTE : LENGTH CAN BE
CUSTOMIZED BASED ON
REQUIREMENT.

UNLESS OTHERWISE
SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE
PROJECTION



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		DRAWING TITLE	
DRAWN BY	DATE	JAN21-12	
SB	25JAN2021		
CHECKED BY	DATE	SIZE	DRAWING NUMBER
P2P Analysis & Solutions	25JAN2021	A0	P2P JAN21-12
DESIGNED BY	DATE	SCALE	WEIGHT (kg)
P2P Analysis & Solutions	25JAN2021	NONE	XXX
		SHEET 3 OF 3	

REV	DATE	DESCRIPTION
00	25JAN2021	INITIAL REVISION