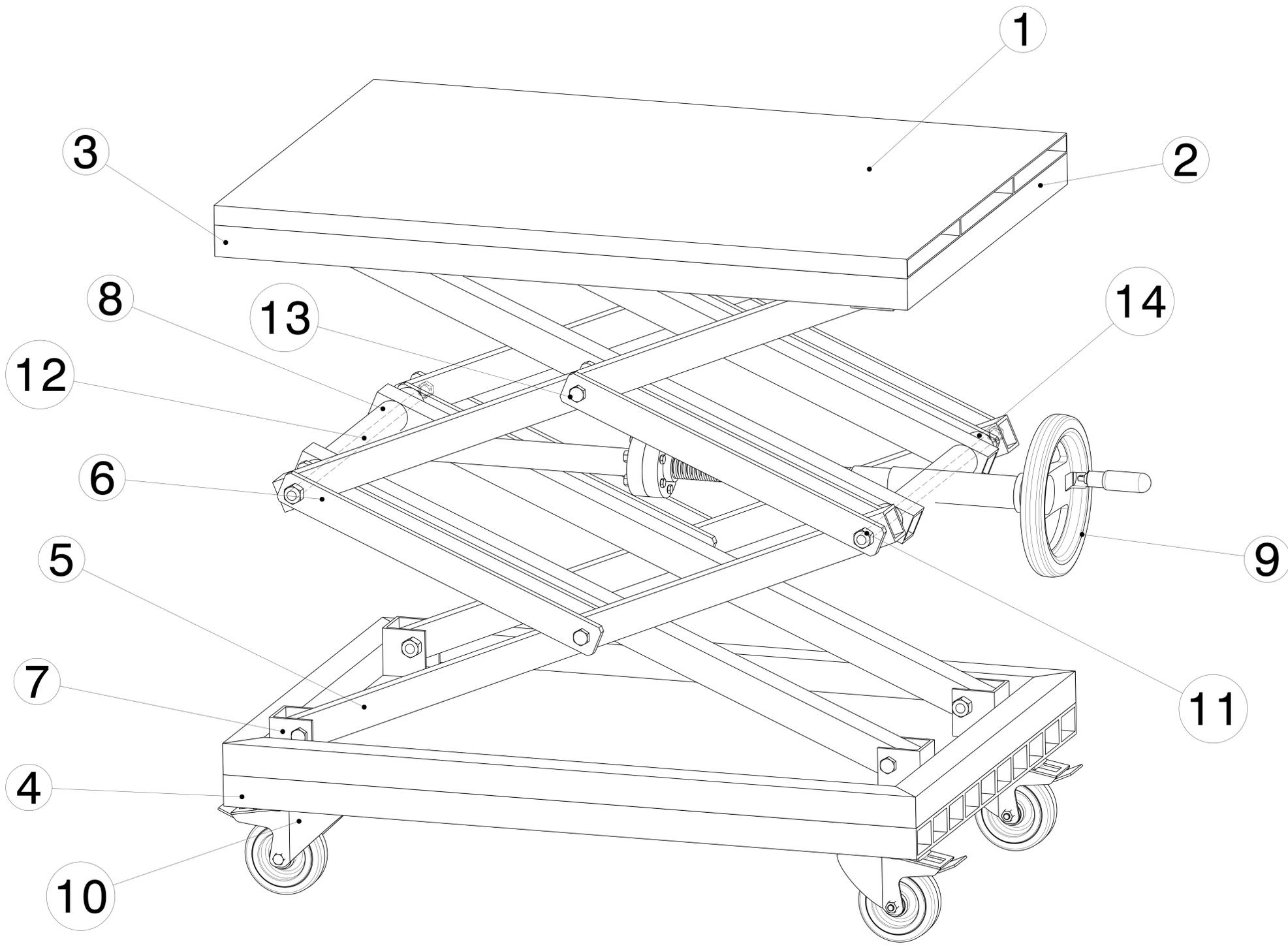


REV/DATE	DESCRIPTION
00 / 27JAN2021	INITIAL REVISION

- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
  - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
  - ⊲ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
  - ▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
  - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
  - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
  - FINE WELDING IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
  - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
  - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
  - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.



ISOMETRIC VIEW  
SCALE : 1:2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg) /Each
14	BOP CYLINDRICAL BLOCK 1	DIA 40 X 13.5 X 22.5	4	0.2
13	BOP BOLT 2	-----	12	----
12	BOP BOLT 1	-----	2	----
11	BOP NUT	-----	14	----
10	BOP TROLLY WHEEL ASSY	-----	4	----
9	BOP SCREW JACK ASSY	-----	1	19.54
8	BOP CYLINDRICAL ROD 1	DIA 40 X 12.5 X 240	1	2.04
7	BOP C BLOCKS	55 X 55 X 60 X 4THK	8	0.29
6	BOP RHS PLATE 1	441.1 X 40 X 10	8	1.36
5	SHS FRAME 3	40 X 40 X 4 X 860	8	3.92
4	RHS FRAME 1	60 X 40 X 4.5 X 900	10	5.78
3	SHS FRAME 2	40 X 40 X 2.6 X 900	4	2.63
2	SHS FRAME 1	40 X 40 X 2.6 X 600	4	1.71
1	RHS PLANK 1	200 X 25 X 2 X 900	3	6.25

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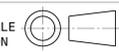
**APL APOLLO TUBES LTD.** 

DRAWING TITLE: **JAN21-13**

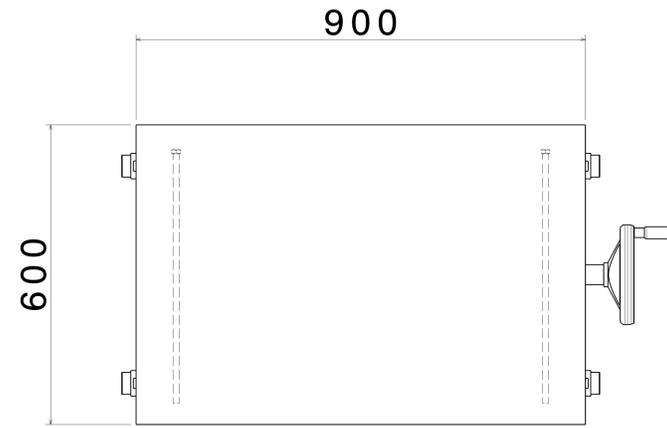
DRAWN BY: VM	DATE: 27JAN2021	CHECKED BY: P2P Analysis & Solutions	DATE: 27JAN2021	DESIGNED BY: P2P Analysis & Solutions	DATE: 27JAN2021
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SIZE: A0	DRAWING NUMBER: P2P JAN21-13	REV: 00
SCALE: As Indicated	WEIGHT (kg): 0kg	SHEET 1 OF 3

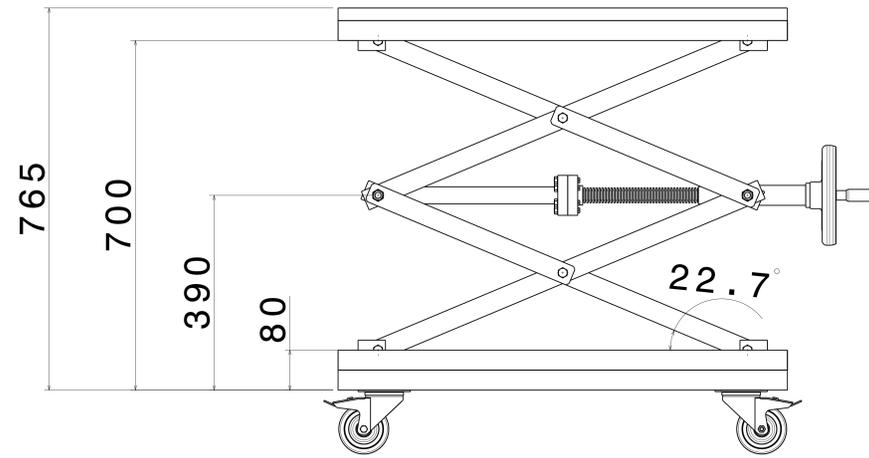
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM  
VIEWS: THIRD ANGLE PROJECTION



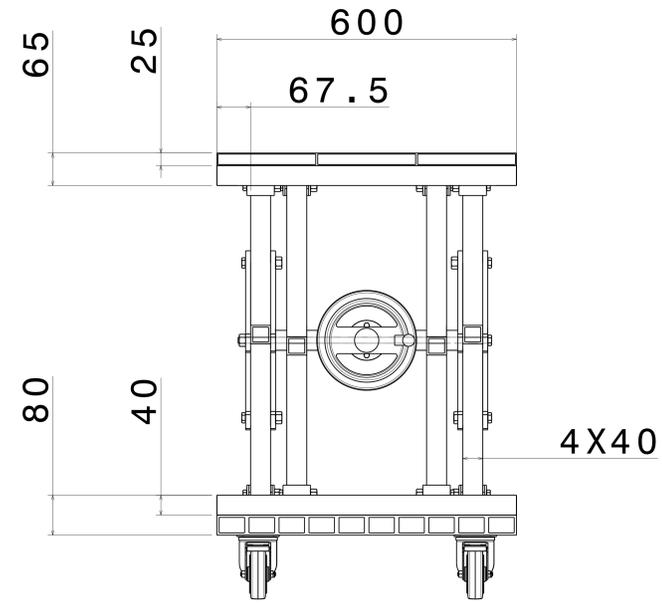
REV	DATE	DESCRIPTION
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TOP VIEW  
SCALE: 1:5



FRONT VIEW  
SCALE: 1:5



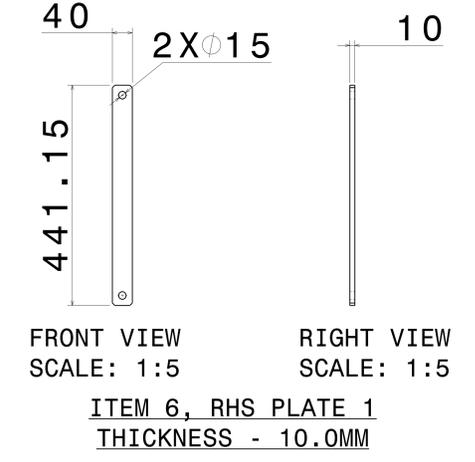
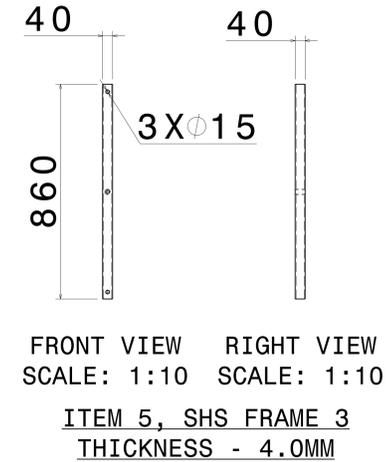
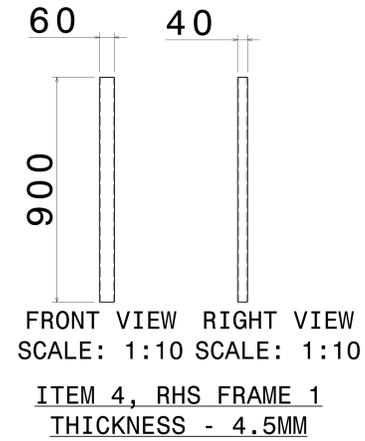
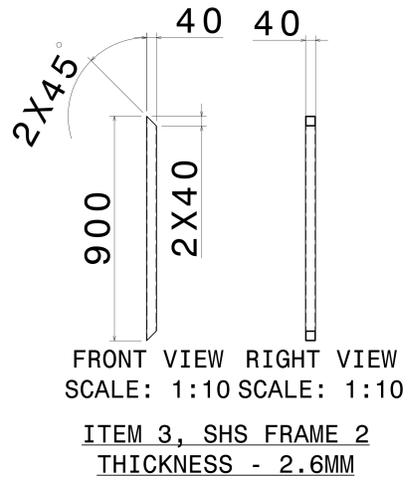
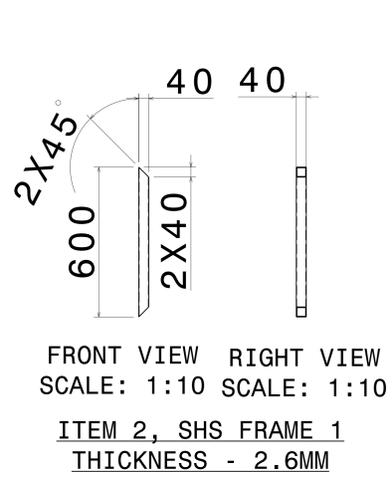
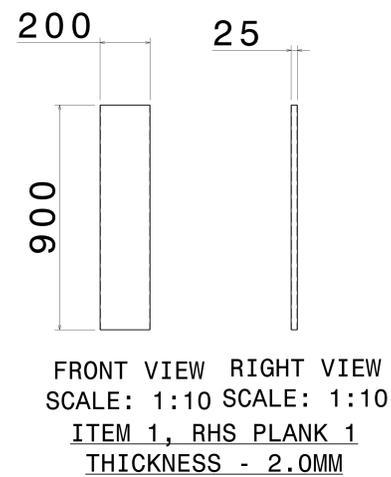
RIGHT VIEW  
SCALE: 1:5

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM  
VIEWS: THIRD ANGLE PROJECTION



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DESIGNED BY P2P Analysis & Solutions		DATE 27JAN2021	
DRAWING TITLE JAN21 - 13		SIZE A0	DRAWING NUMBER P2P JAN21 - 13
SCALE NONE		WEIGHT (kg) XXX	REV 00
		SHEET 2 OF 3	

REV	DATE	DESCRIPTION
00	27JAN2021	INITIAL REVISION



UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM  
VIEWS: THIRD ANGLE PROJECTION

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DESIGNED BY P2P Analysis & Solutions		DATE 27JAN2021	
SIZE A0	DRAWING NUMBER P2P JAN21 - 13		REV 00
SCALE NONE	WEIGHT (kg)	XXX	SHEET 3 OF 3