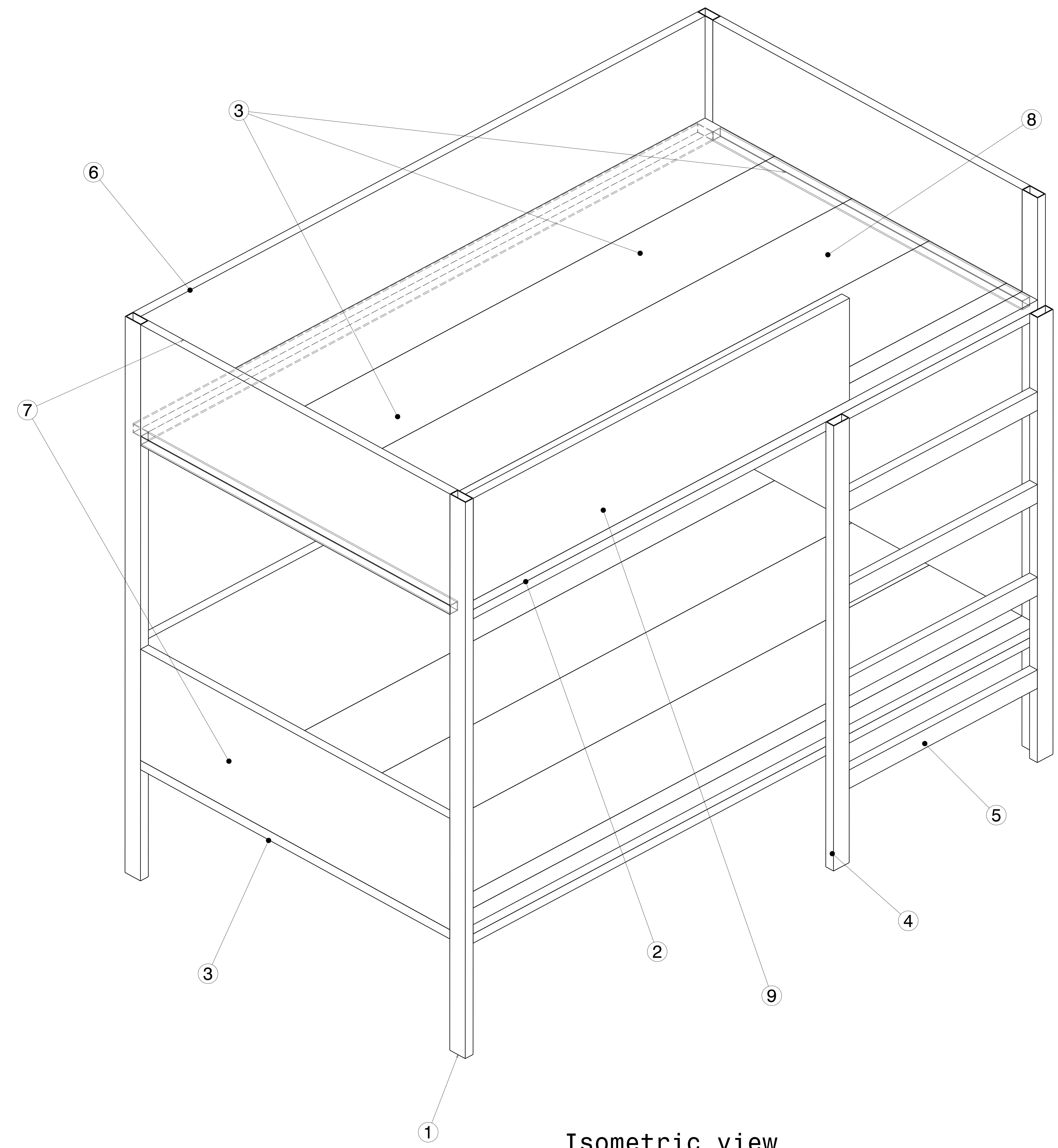


REV/DATE	DESCRIPTION
00 24JAN2021	INITIAL REVISION

- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⊲ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDING IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLNESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.



Isometric view
Scale: 1:4

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg)/Each
9	PLANK 4	275 X 25 X 1.6 X 600	1	4.48
8	PLANK 3	250 X 25 X 1.6 X 1800	8	12.3
7	PLANK 2	275 X 25 X 1.6 X 1000	3	8.1
6	PLANK 1	275 X 25 X 1.6 X 1800	2	13.44
5	RHS FRAME 5	50 X 25 X 2 X 600	4	1.34
4	RHS FRAME 4	50 X 25 X 2 X 1200	2	2.68
3	RHS FRAME 3	25 X 25 X 2 X 1000	8	1.45
2	RHS FRAME 2	50 X 25 X 2 X 1800	8	4.02
1	RHS FRAME 1	50 X 25 X 2 X 1500	4	1.36

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DRAWING TITLE: JAN 21-16

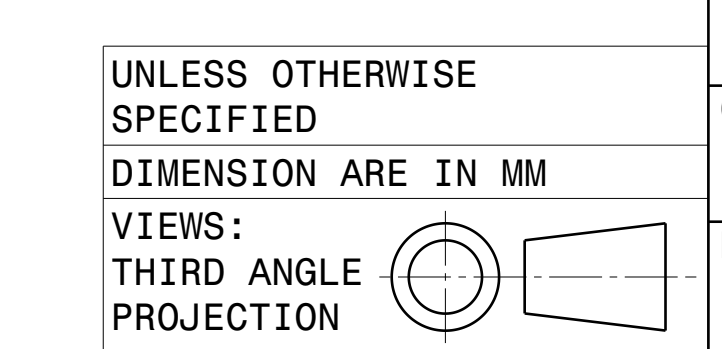
DRAWN BY: SB DATE: 24JAN2021

CHECKED BY: P2P Analysis & Solutions DATE: 24JAN2021

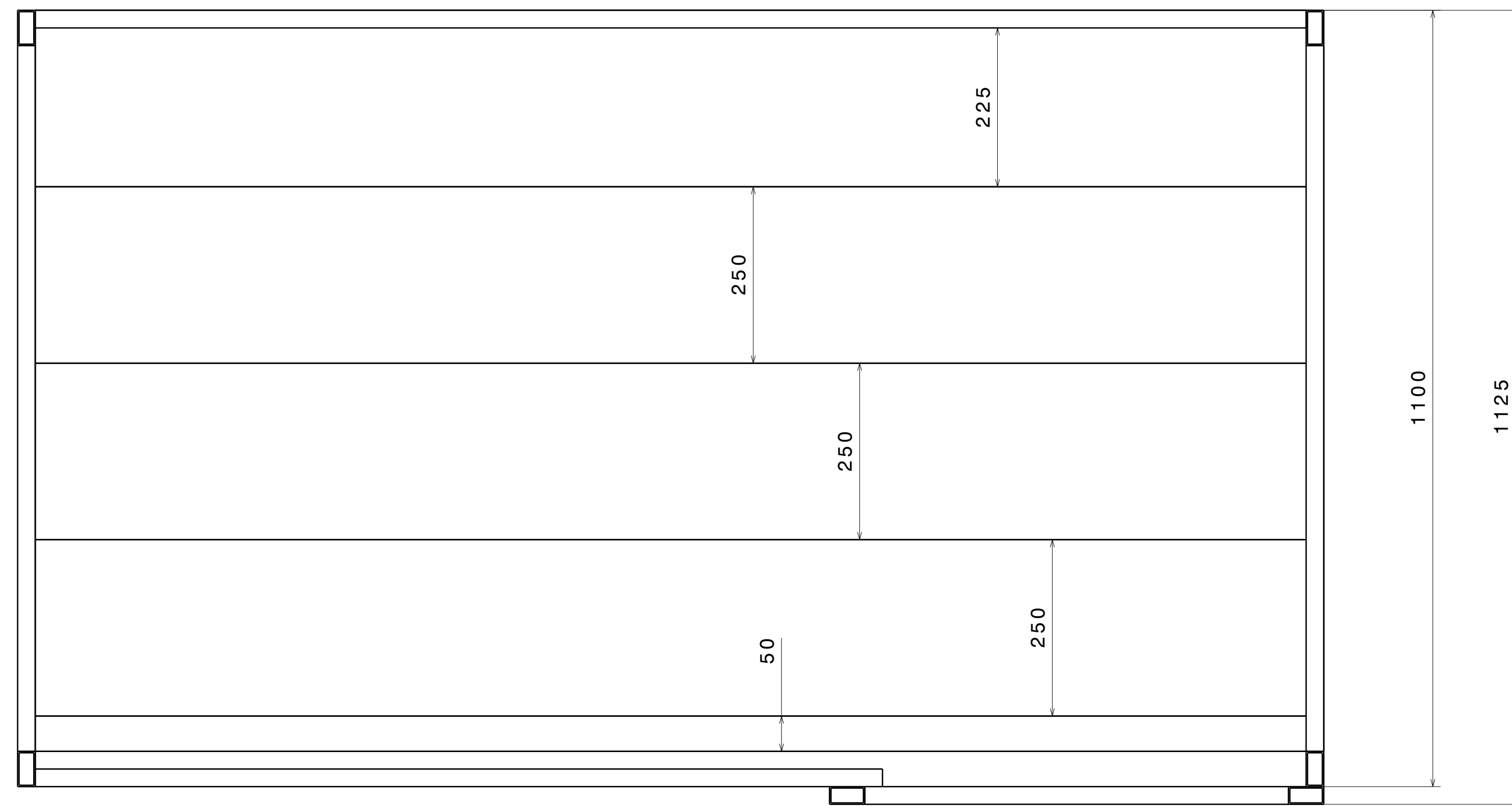
DESIGNED BY: P2P Analysis & Solutions DATE: 24JAN2021

SIZE: A0 DRAWING NUMBER: JAN 21-16 REV: 00

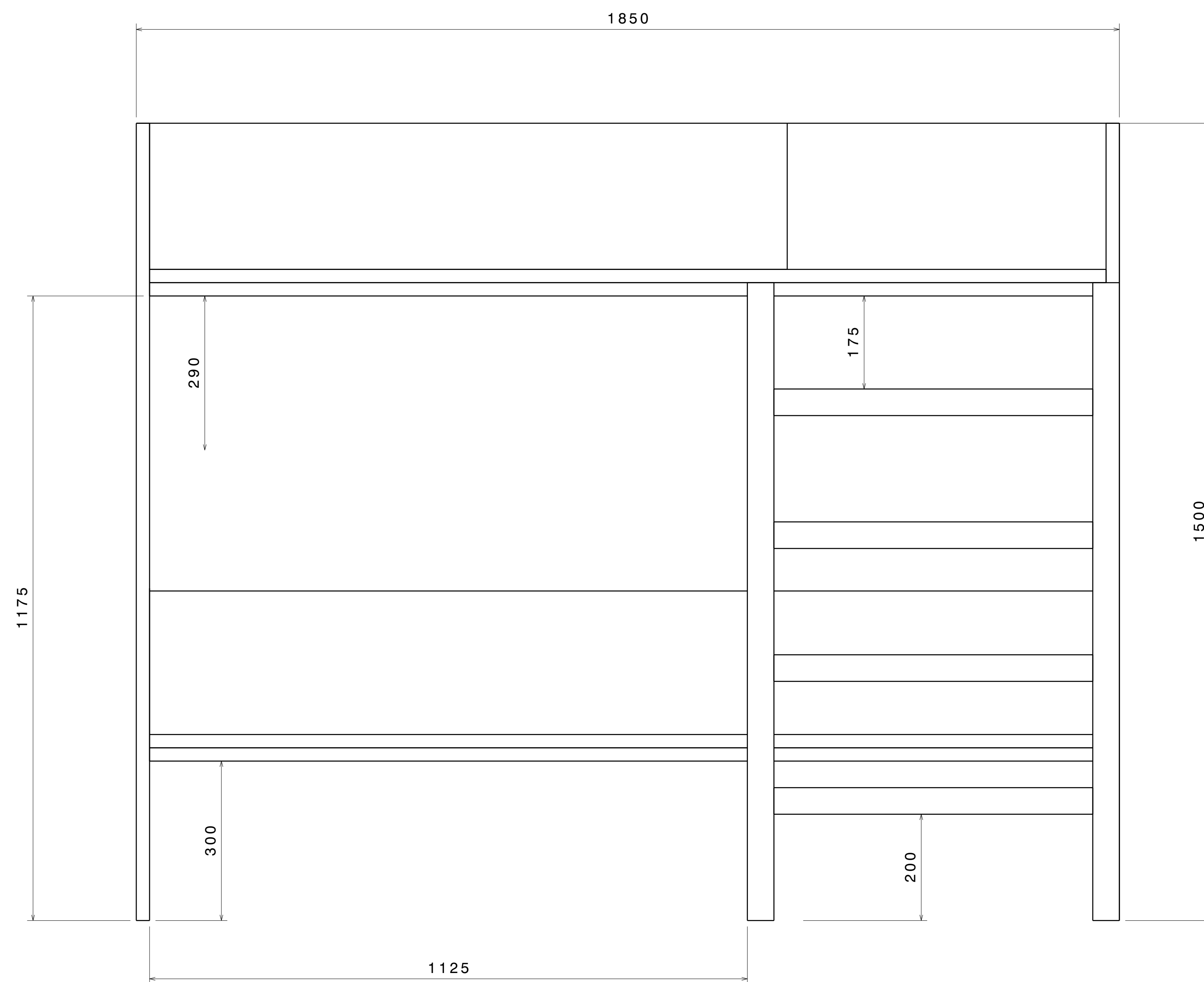
SCALE: As Indicated WEIGHT (kg): 0kg SHEET 1 OF 3



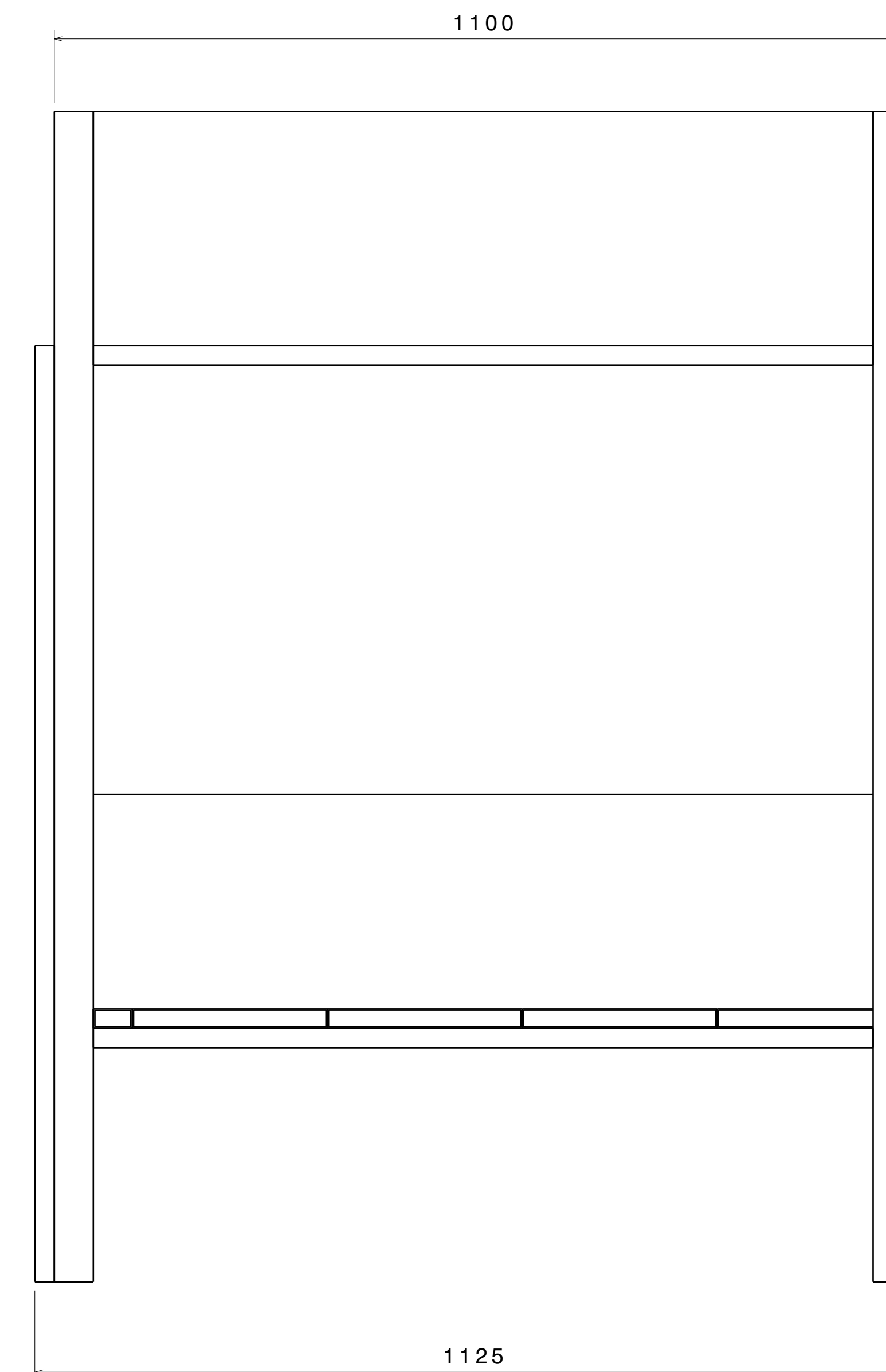
REV	DATE	DESCRIPTION
00	24JAN2021	INITIAL REVISION



Top view

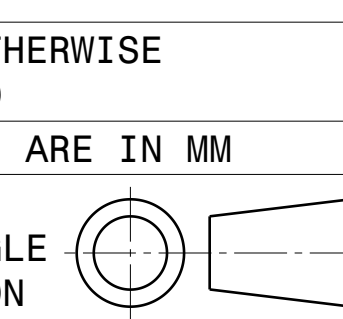



Front view



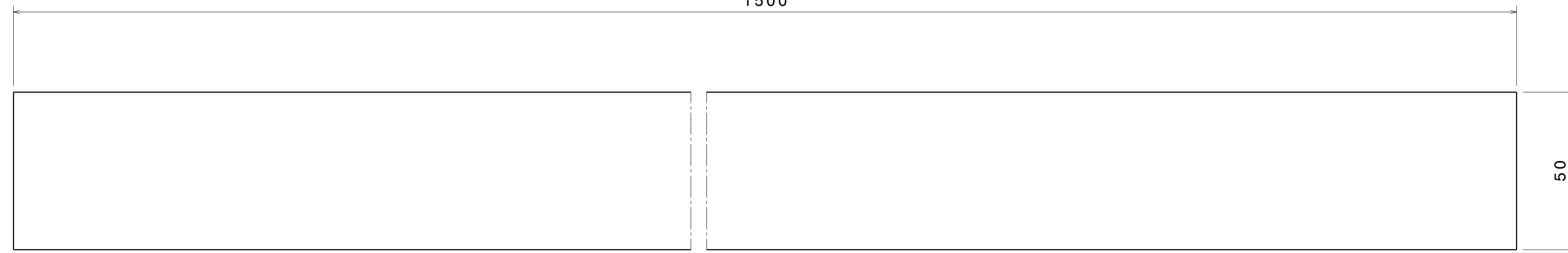
Right view

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM
 VIEWS: THIRD ANGLE PROJECTION

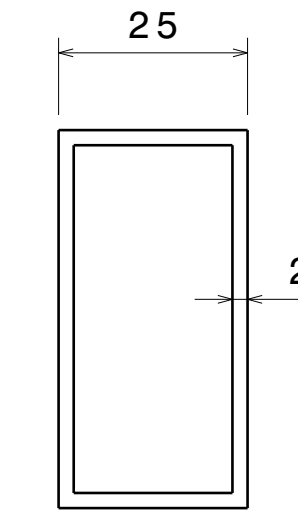


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DESIGNED BY P2P Analysis & Solutions		DATE 24JAN2021	
DRAWING TITLE JAN 21-16		SIZE A0	REV 00
SCALE NONE		WEIGHT (kg) XXX	SHEET 2 OF 3

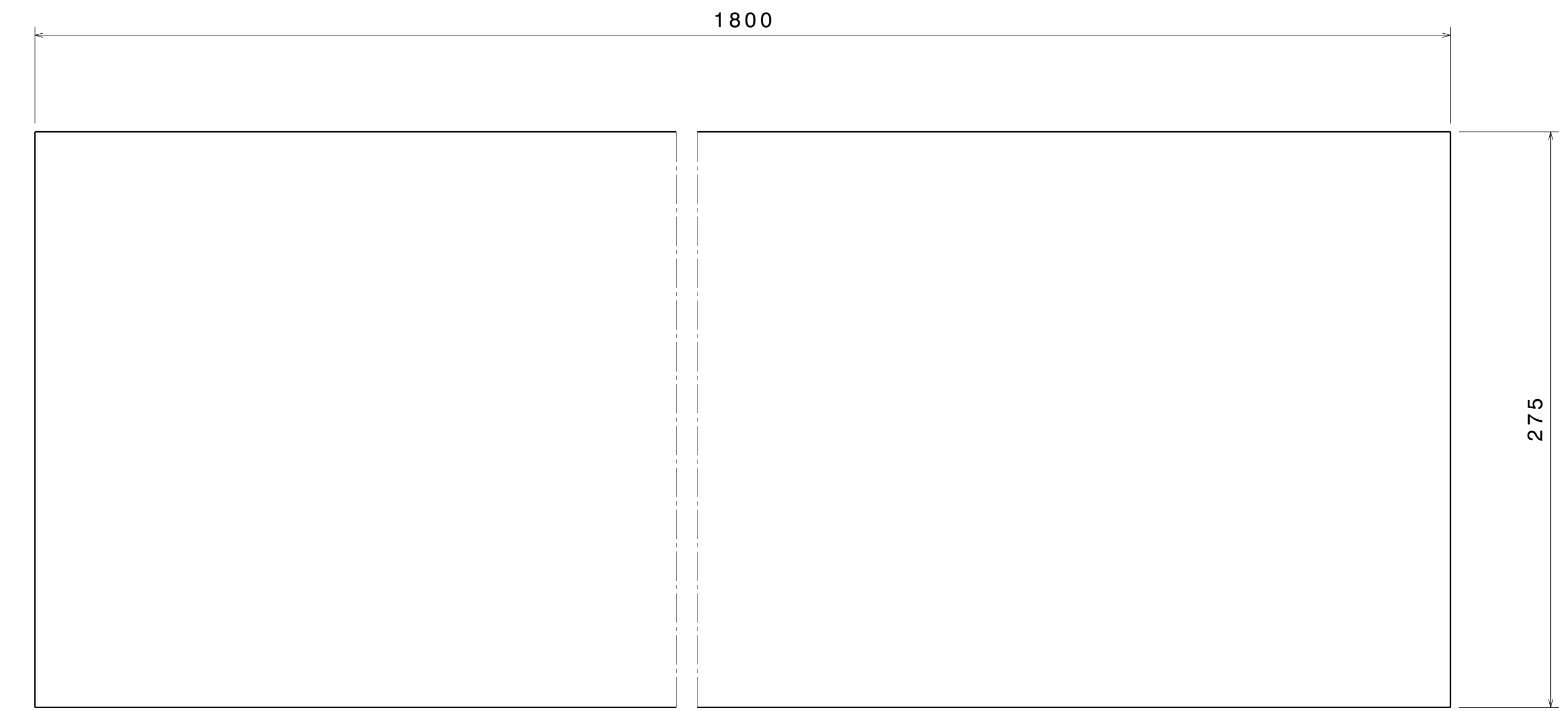
REV	DATE	DESCRIPTION
00	24JAN2021	INITIAL REVISION



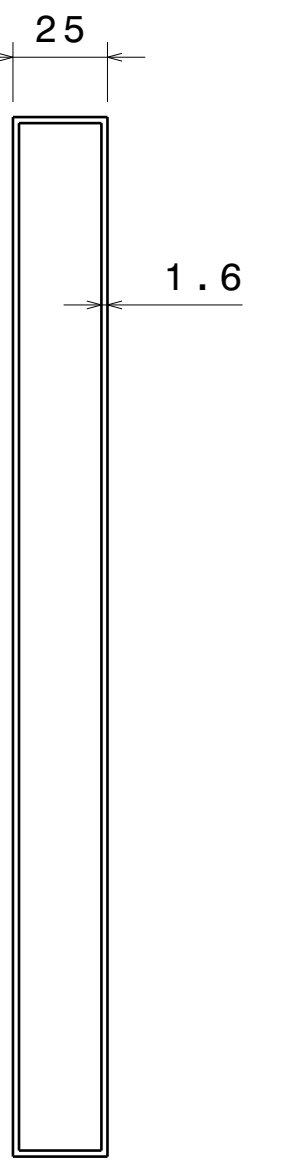
ITEM 1



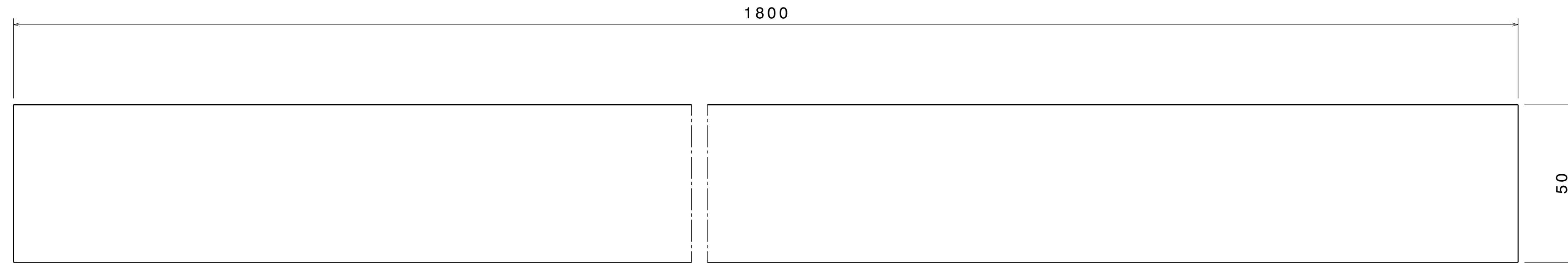
Right view
Scale: 1:1



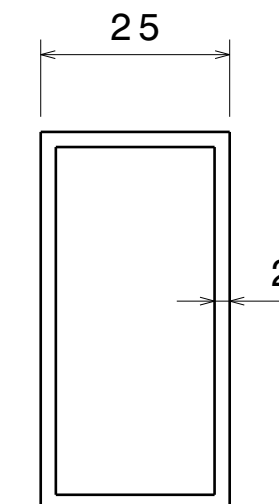
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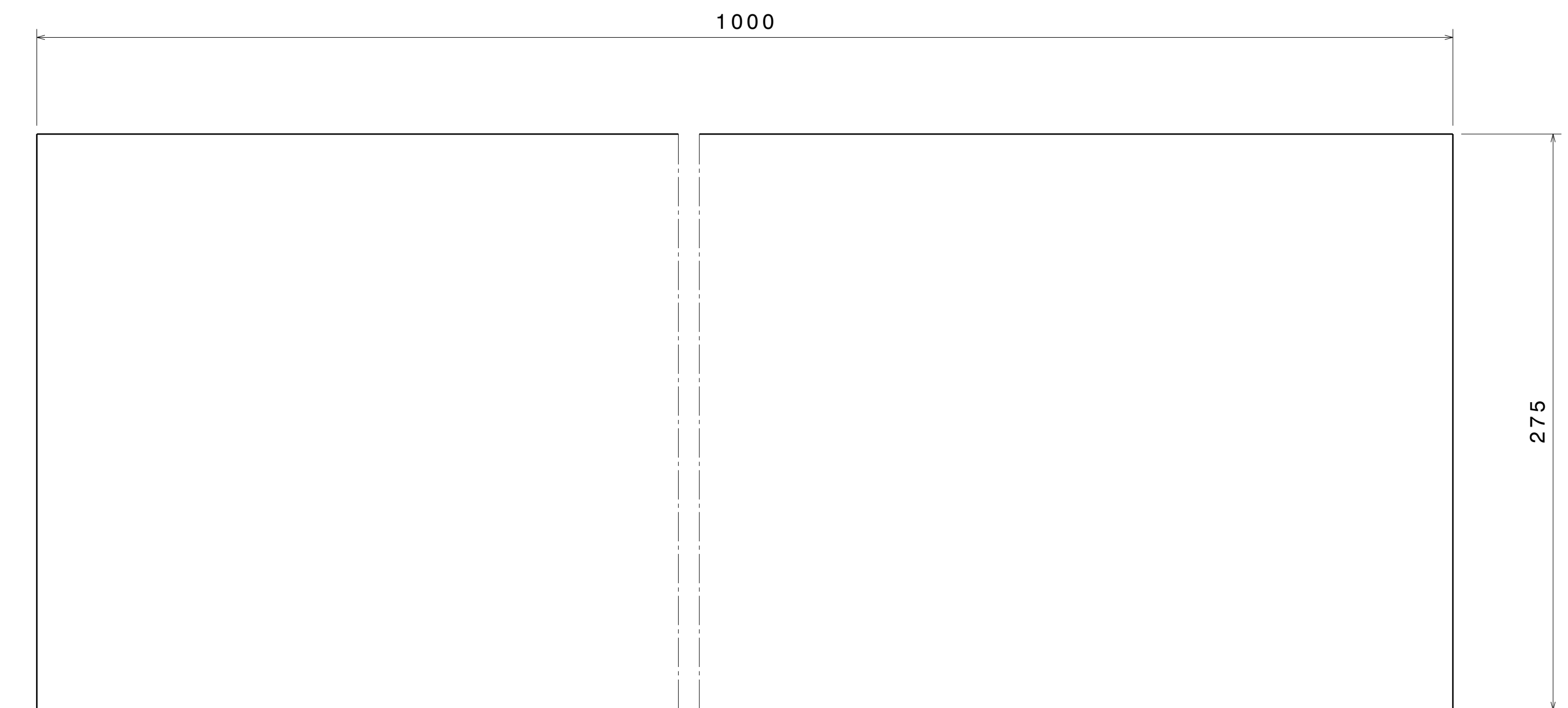
Right view
Scale: 1:2



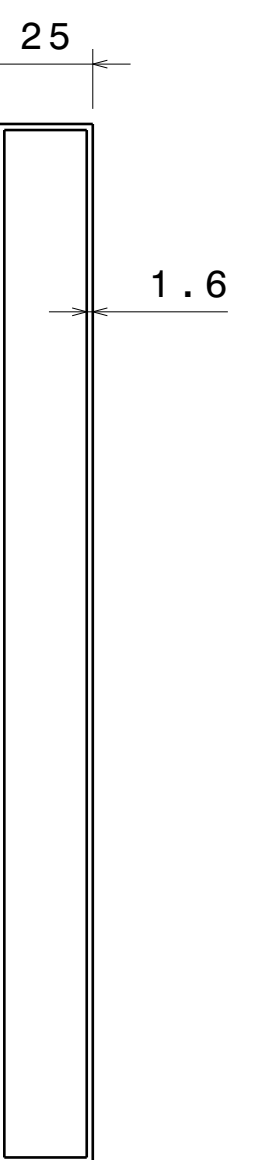
ITEM 2



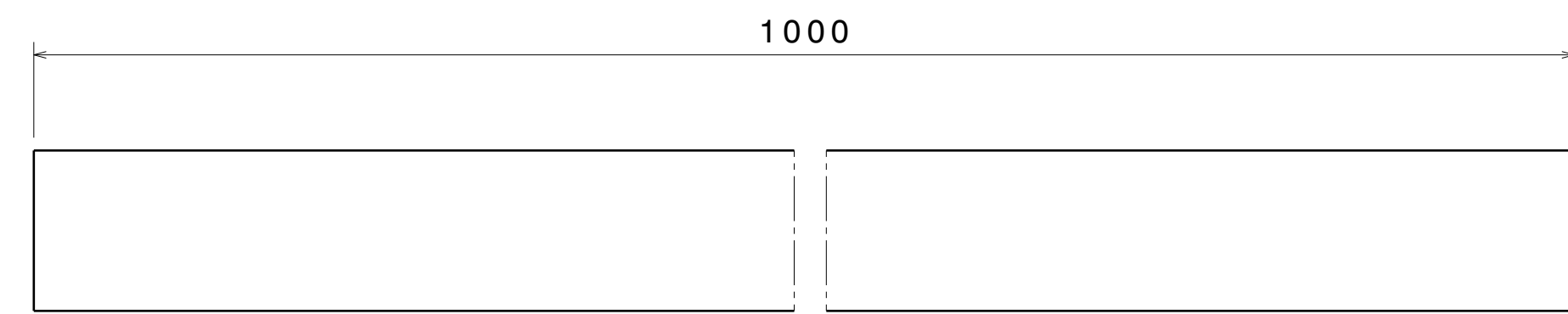
Right view[2]
Scale: 1:1



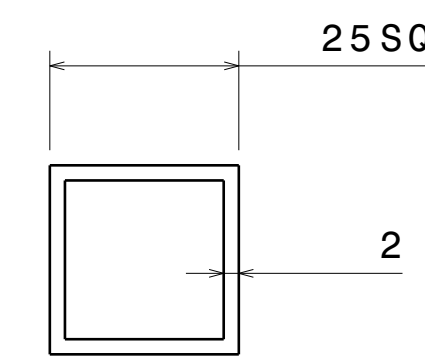
ITEM 7



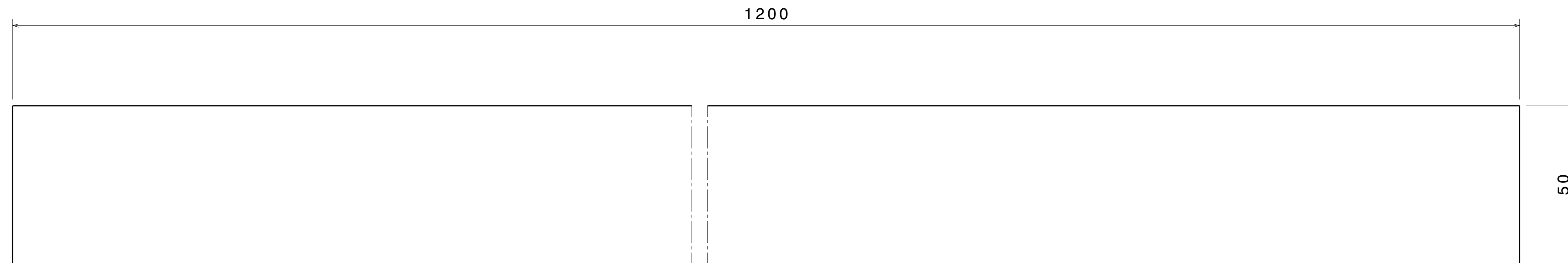
Right view[4]
Scale: 1:2



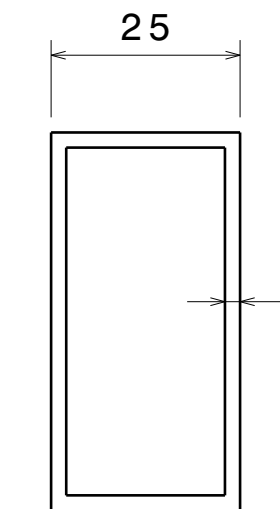
ITEM 3



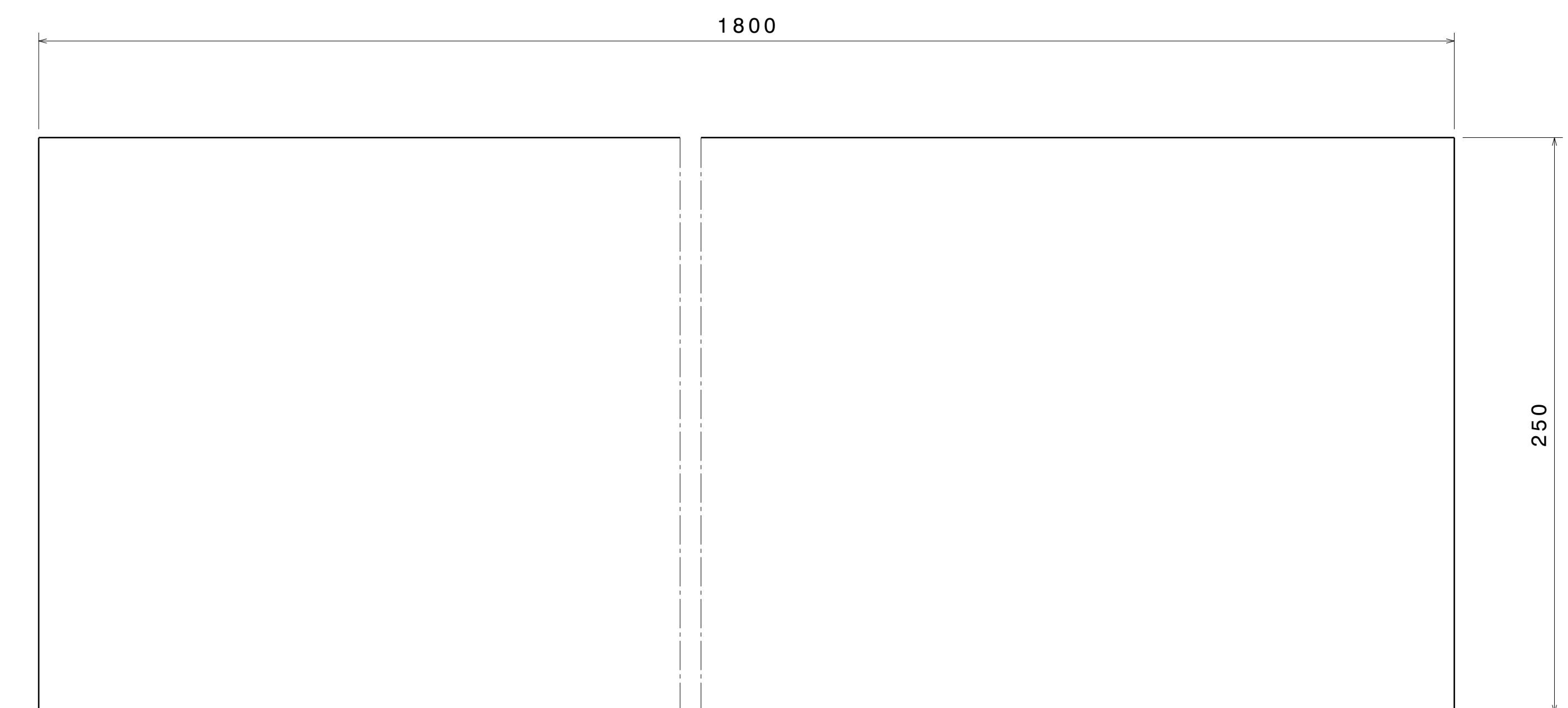
Right view
Scale: 1:1



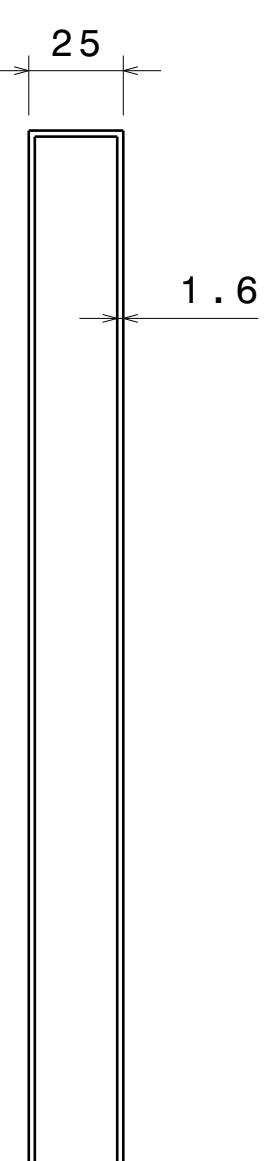
ITEM 4



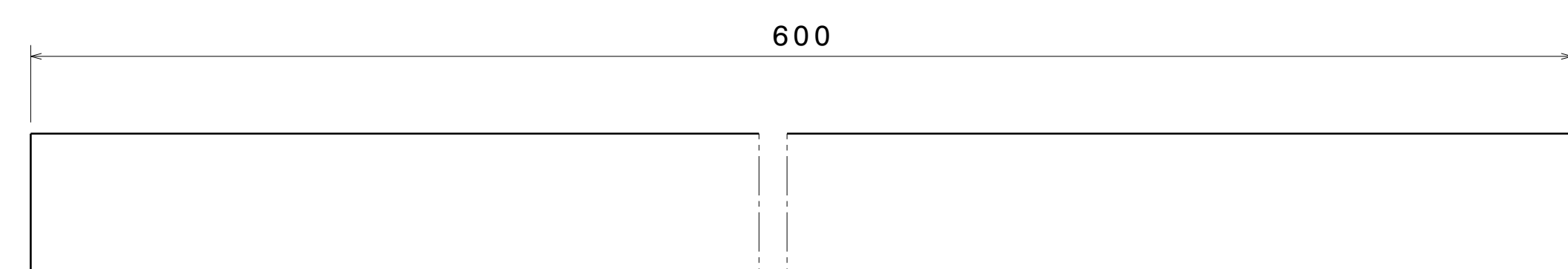
Right view[3]
Scale: 1:1



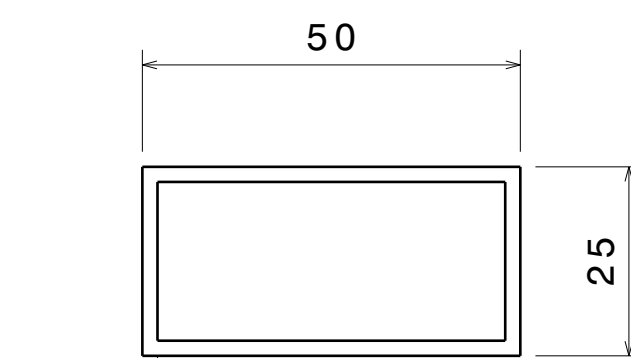
ITEM 8



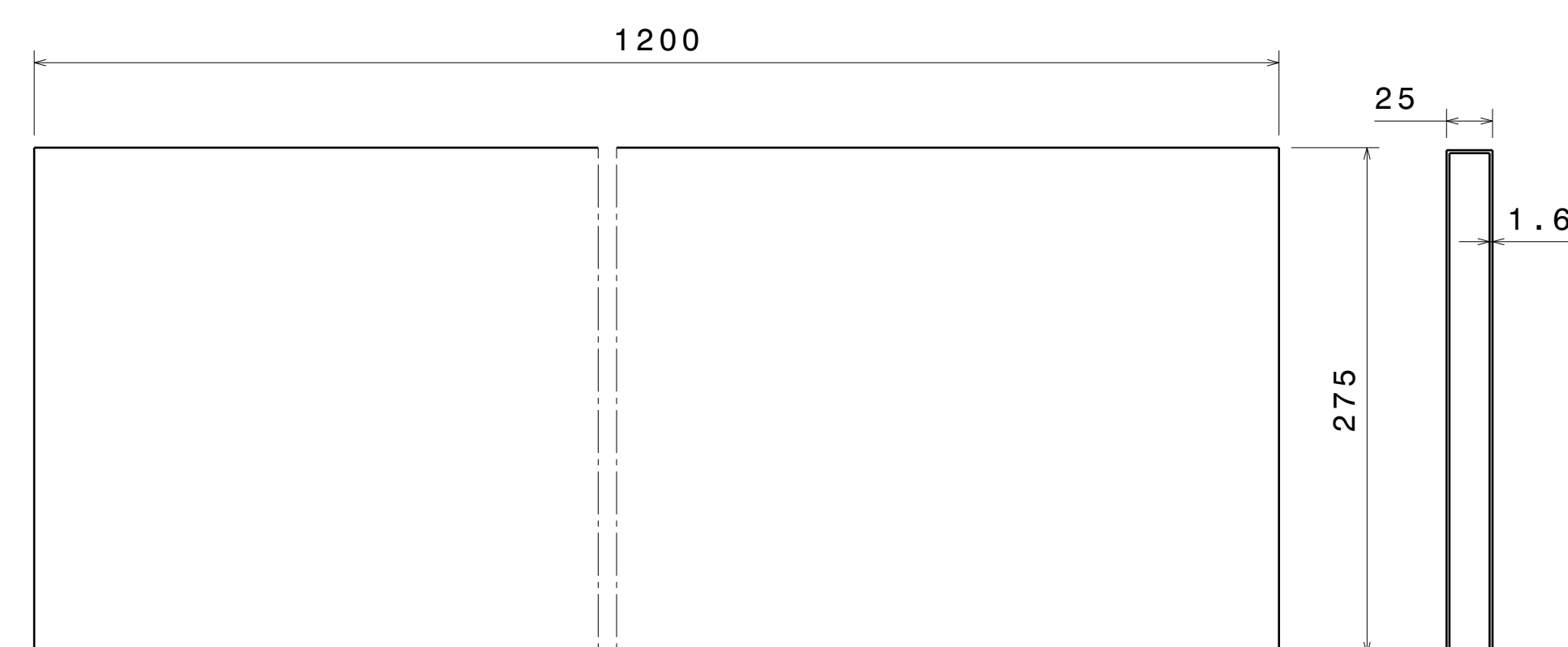
Right view[5]
Scale: 1:2



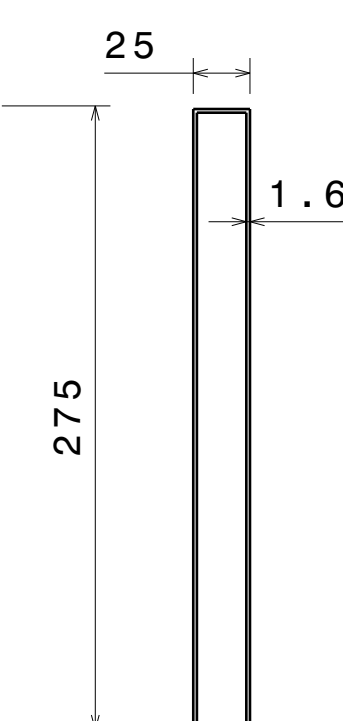
ITEM 5



Right view
Scale: 1:1

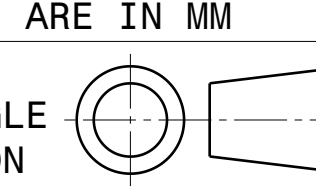



ITEM 9



Right view[6]
Scale: 3:10

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VIEWS: THIRD ANGLE PROJECTION



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DRAWING TITLE JAN 21-16		SIZE A0	REV 00
DRAWING NUMBER JAN 21-16		SCALE NONE	WEIGHT (kg) XXX
SHEET 3 OF 3			