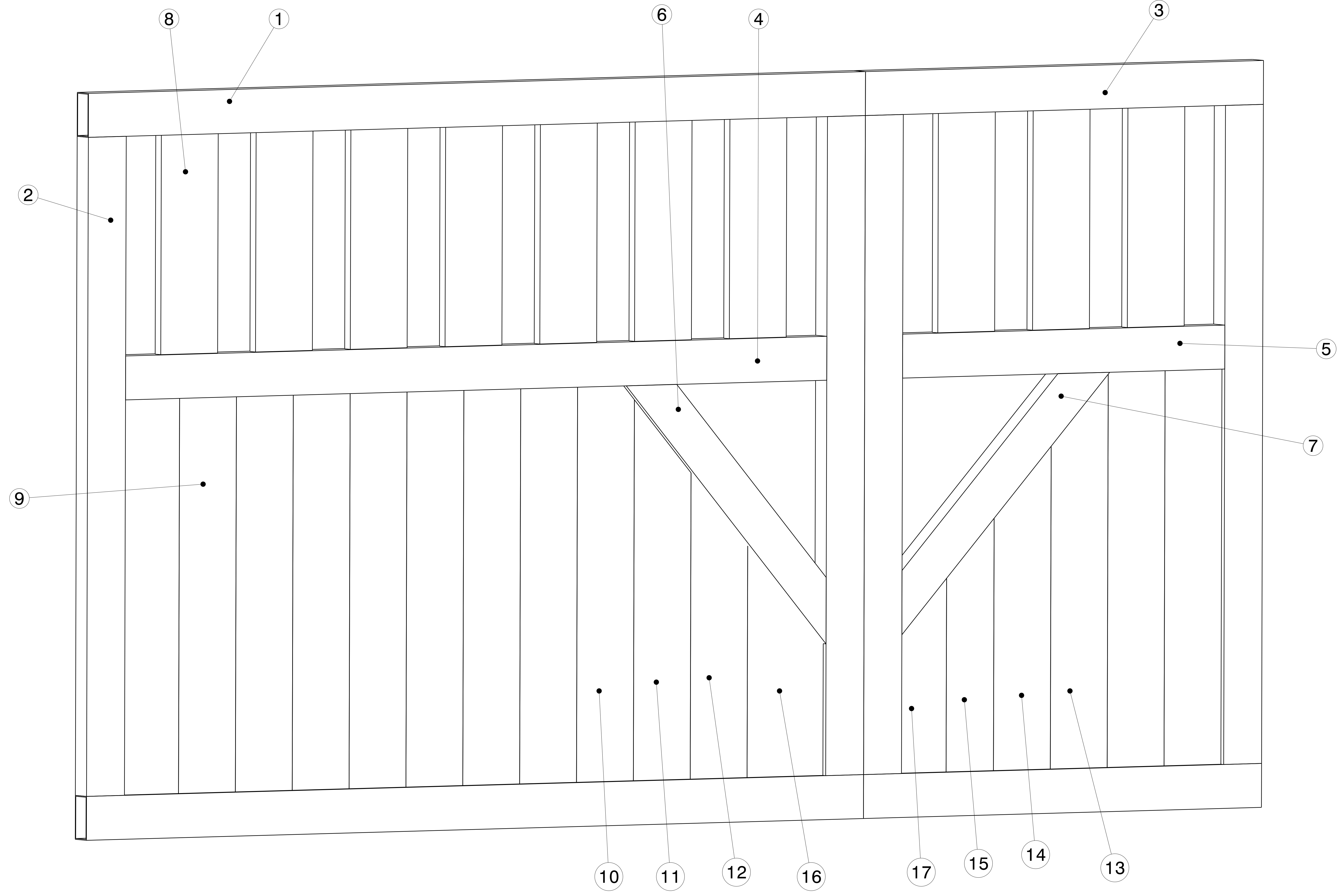


REV	DATE	DESCRIPTION
00	26MAR2021	INITIAL REVISION

- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⊥ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDING IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLNESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.



Isometric view

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg)/Each
17	PLANK 10	125 X 25 X 1.6 X 500	1	1.15
16	PLANK 9	200 X 25 X 1.6 X 550	1	2.30
15	PLANK 8	125 X 25 X 1.6 X 700	1	2.20
14	PLANK 7	150 X 25 X 1.6 X 800	1	2.85
13	PLANK 6	150 X 25 X 1.6 X 900	1	3.90
12	PLANK 5	150 X 254 X 1.6 X 750	1	2.65
11	PLANK 4	150 X 25 X 1.6 X 900	1	3.90
10	PLANK 3	150 X 25 X 1.6 X 900	1	3.90
9	PLANK 2	150 X 25 X 1.6 X 900	10	3.90
8	PLANK 1	150 X 25 X 1.6 X 500	10	2.15
7	RHS FRAME 7	100 X 50 X 2 X 800	1	3.90
6	RHS FRAME 6	100 X 50 X 2 X 800	1	3.20
5	RHS FRAME 5	100 X 50 X 2 X 850	1	3.90
4	RHS FRAME 4	100 X 50 X 2 X 1850	1	8.50
3	RHS FRAME 3	100 X 50 X 2 X 1050	2	4.80
2	RHS FRAME 2	100 X 50 X 2 X 1500	4	6.90
1	RHS FRAME 1	100 X 50 X 2 X 2050	2	9.40

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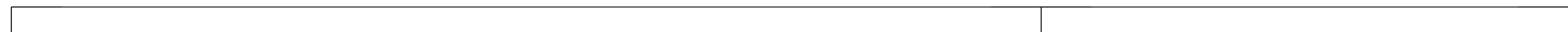
DRAWING TITLE: **GATE**

DRAWN BY: RR	DATE: 26MAR2021	CHECKED BY: P2P Analysis & Solutions	DATE: 26MAR2021	DESIGNED BY: P2P Analysis & Solutions	DATE: 26MAR2021
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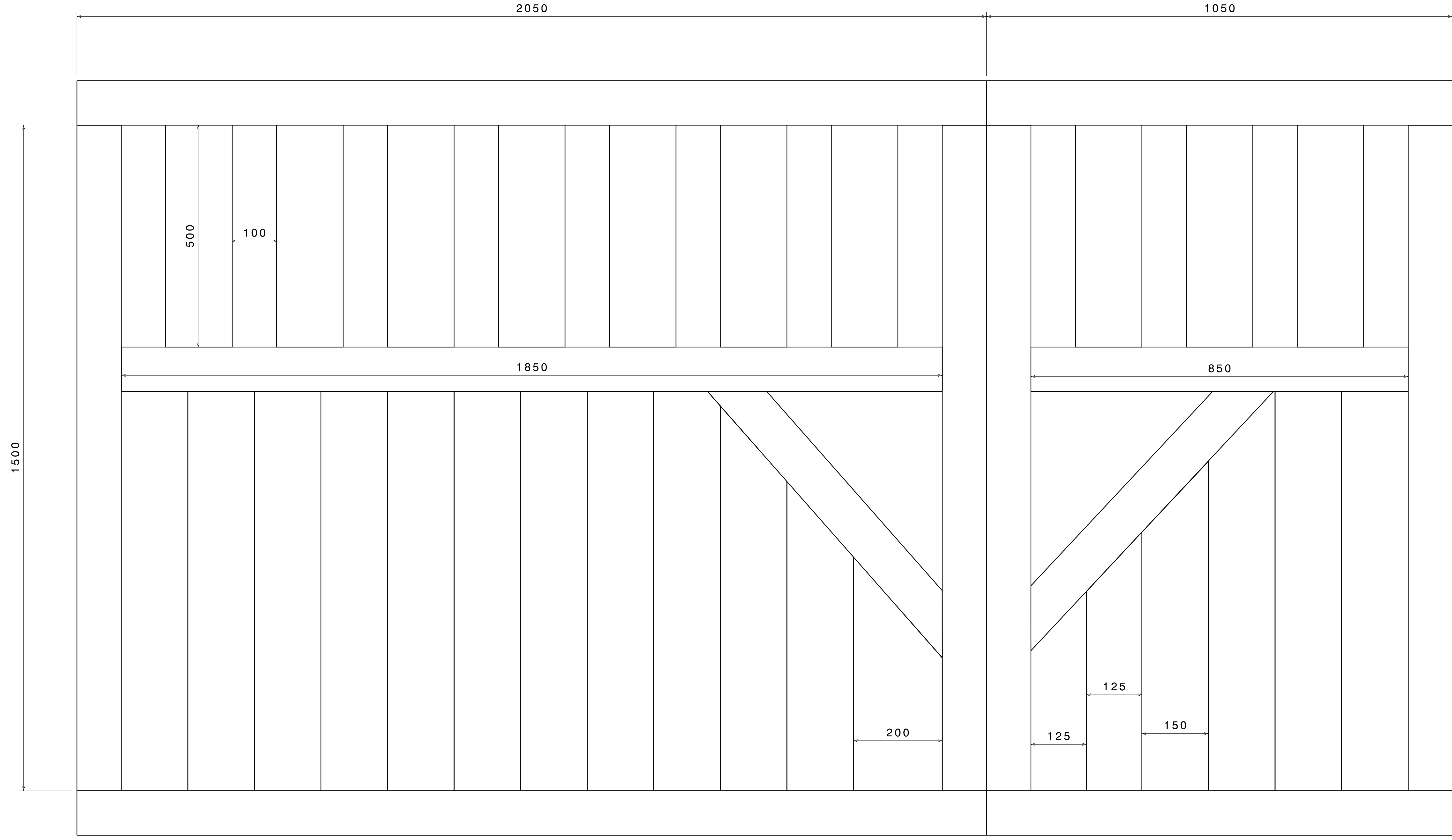
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SCALE: As Indicated	WEIGHT (kg): 0kg	SHEET 1 OF 3

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM
 VIEWS: THIRD ANGLE PROJECTION

REV	DATE	DESCRIPTION
00	26MAR2021	INITIAL REVISION



Top view
Scale: 1:5



Front view
Scale: 1:5

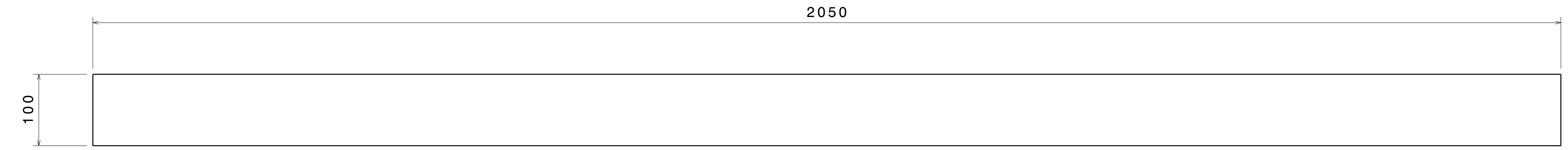


Right view
Scale: 1:5

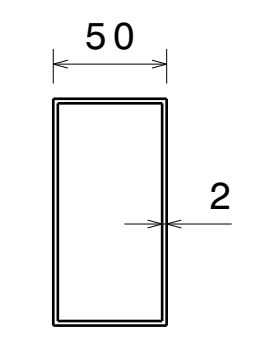
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM
VIEWS: THIRD ANGLE PROJECTION

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DRAWN BY SB		DATE 26MAR2021	
CHECKED BY P2P Analysis & Solutions		DATE 26MAR2021	
DESIGNED BY P2P Analysis & Solutions		DATE 26MAR2021	
DRAWING TITLE GATE		SIZE A0	DRAWING NUMBER P2P MAR 21-10
SCALE NONE		WEIGHT (kg) XXX	REV 00
			SHEET 2 OF 3

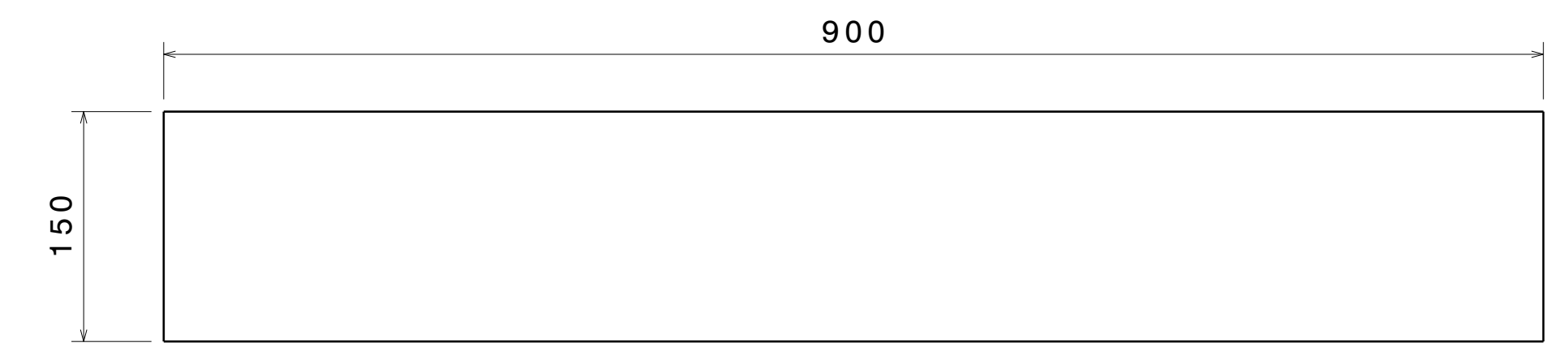
REV	DATE	DESCRIPTION
00	26MAR2021	INITIAL REVISION



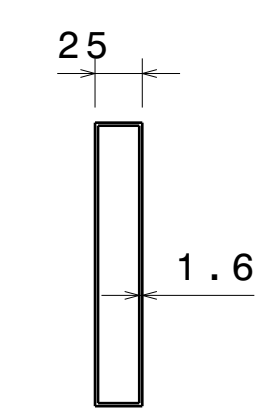
ITEM 1



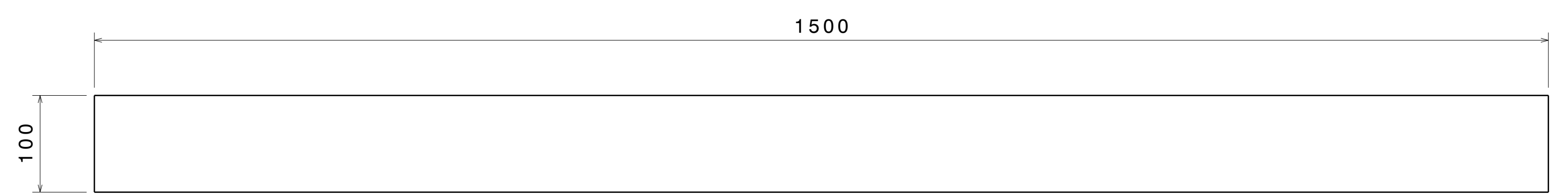
Right view
Scale: 3:10



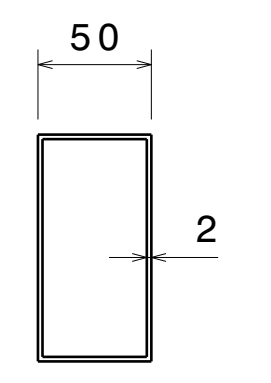
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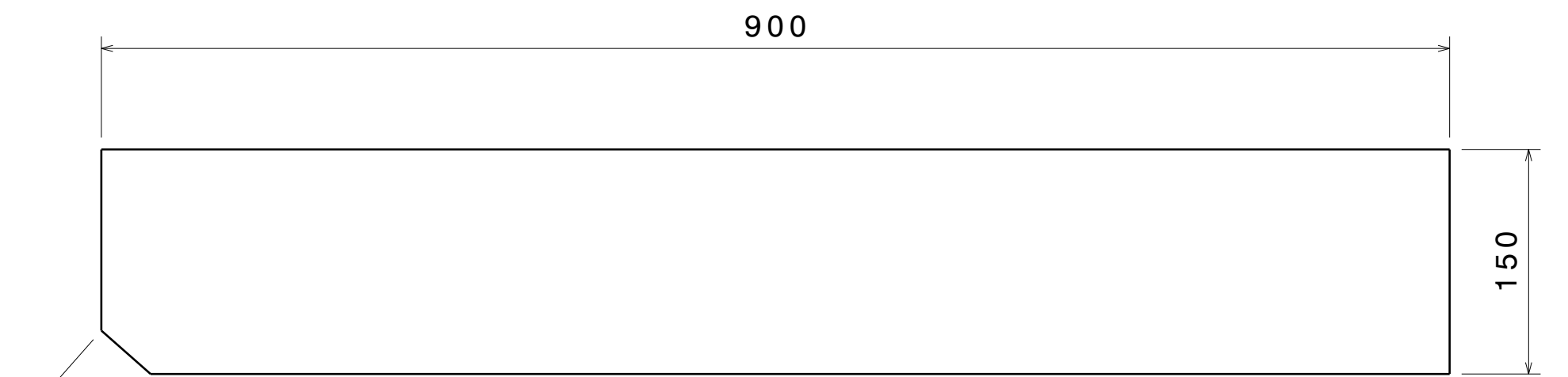
Right view
Scale: 1:4



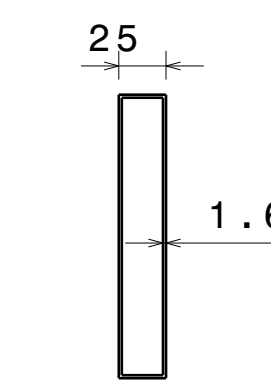
ITEM 2



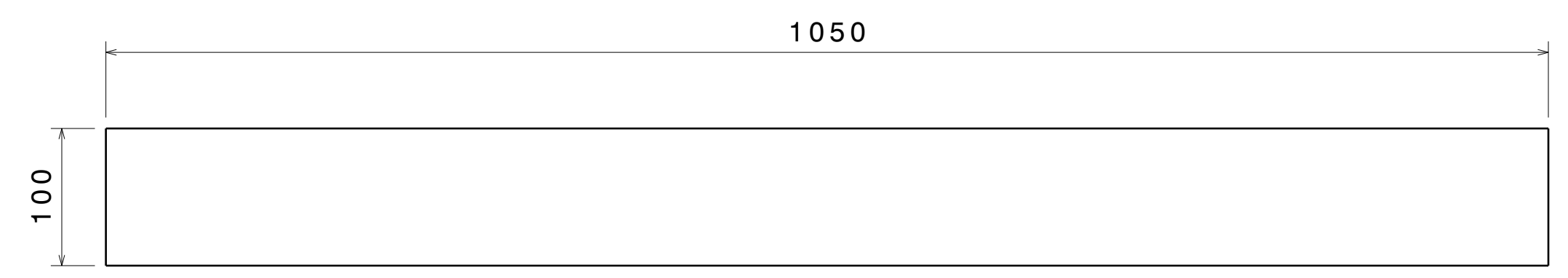
Right view
Scale: 3:10



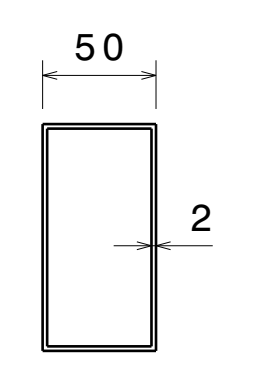
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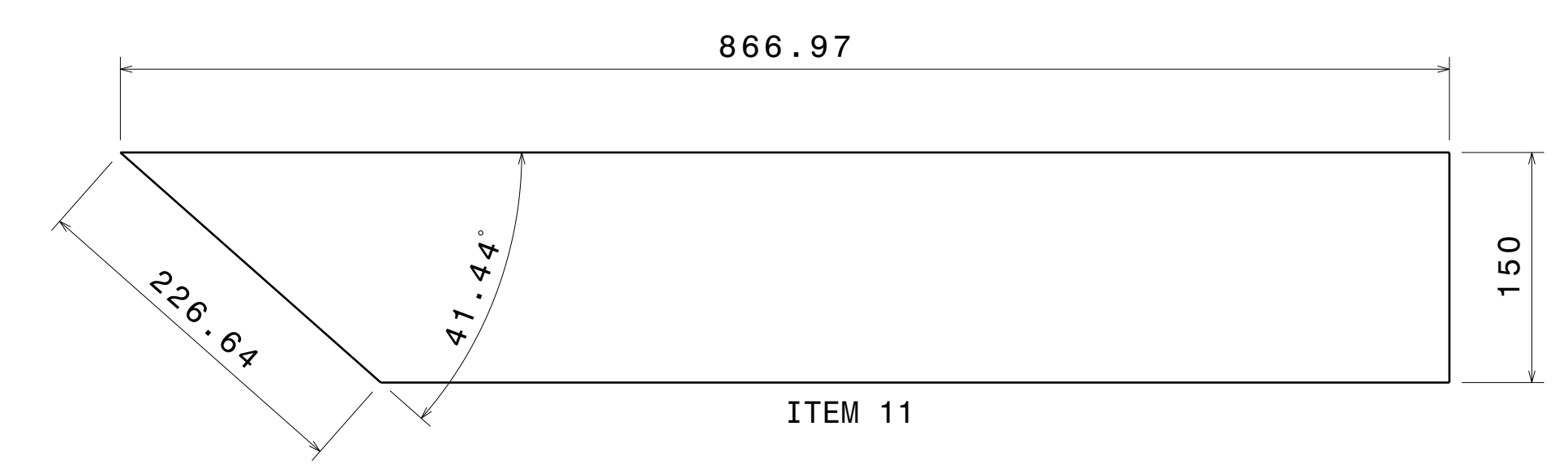
Right view
Scale: 1:4



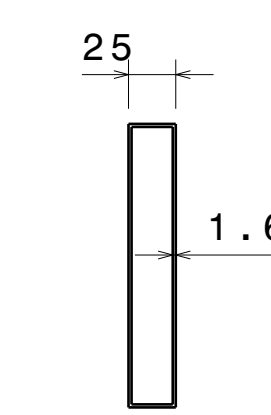
ITEM 3



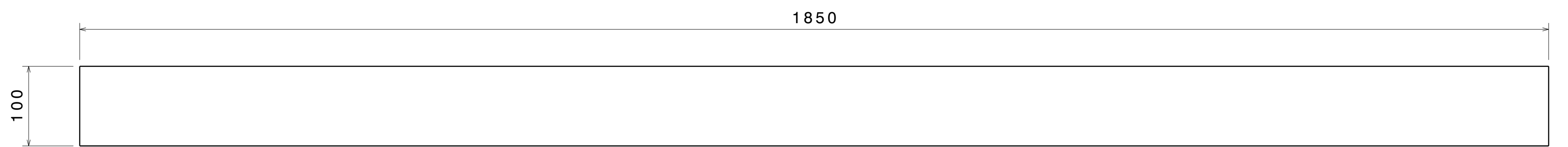
Right view
Scale: 3:10



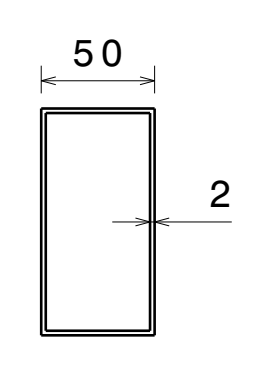
ITEM 11



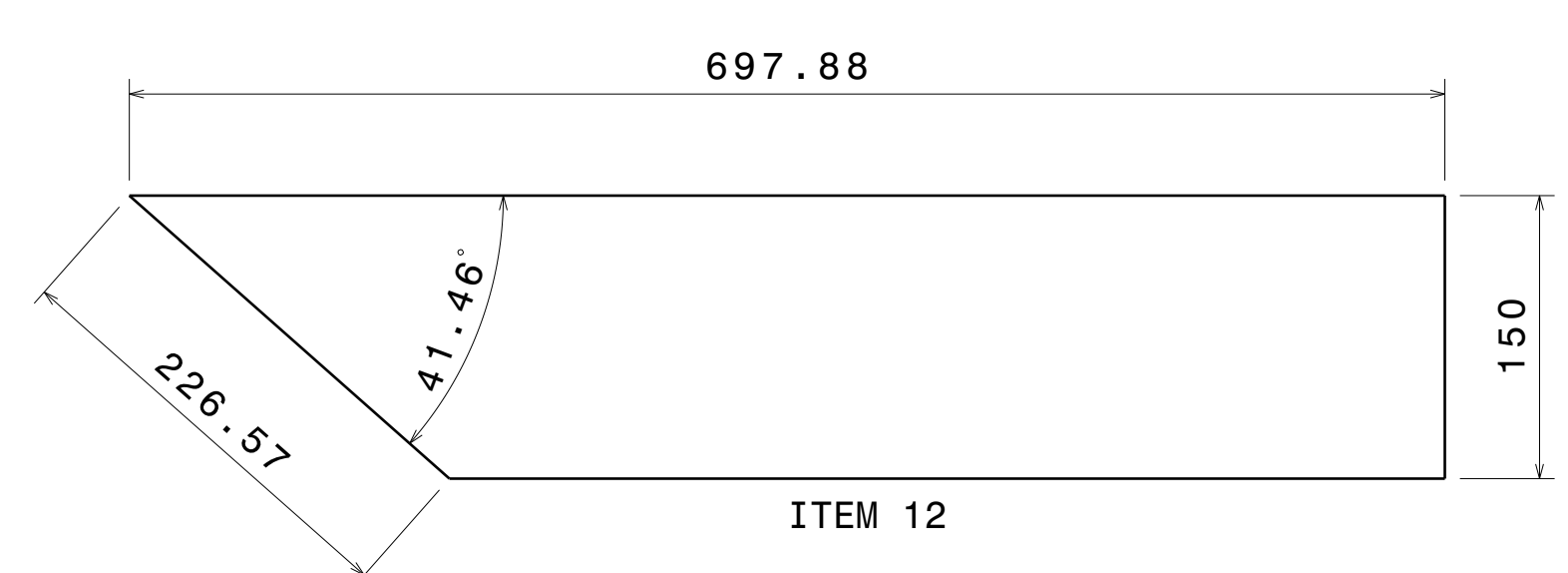
Right view
Scale: 1:4



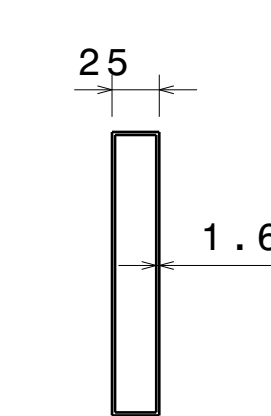
ITEM 4



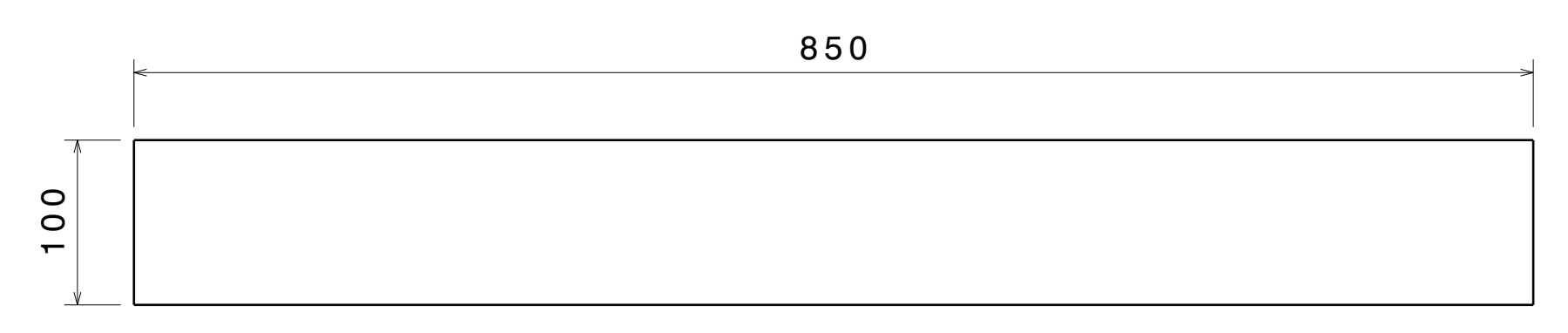
Right view
Scale: 3:10



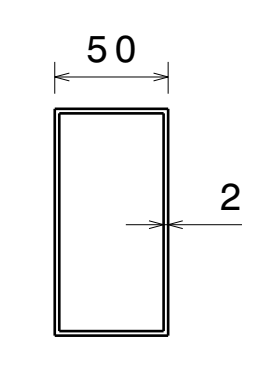
ITEM 12



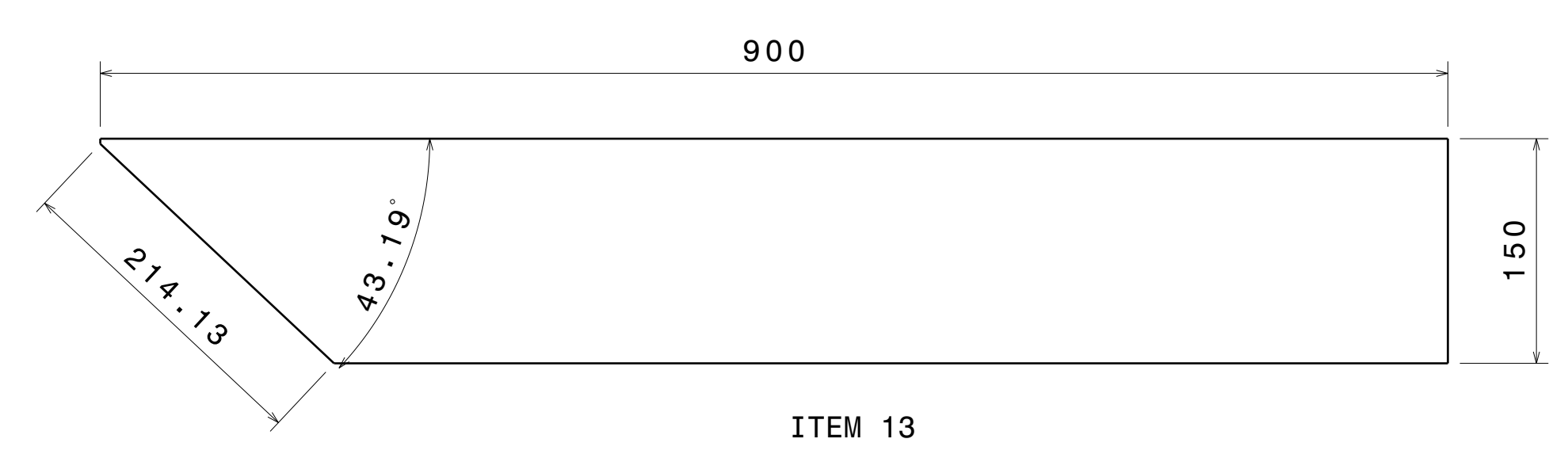
Right view
Scale: 1:4



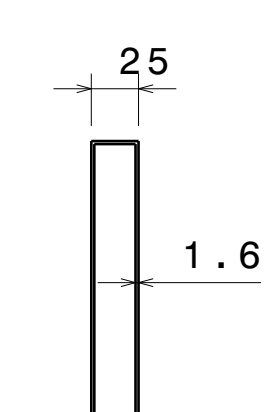
ITEM 5



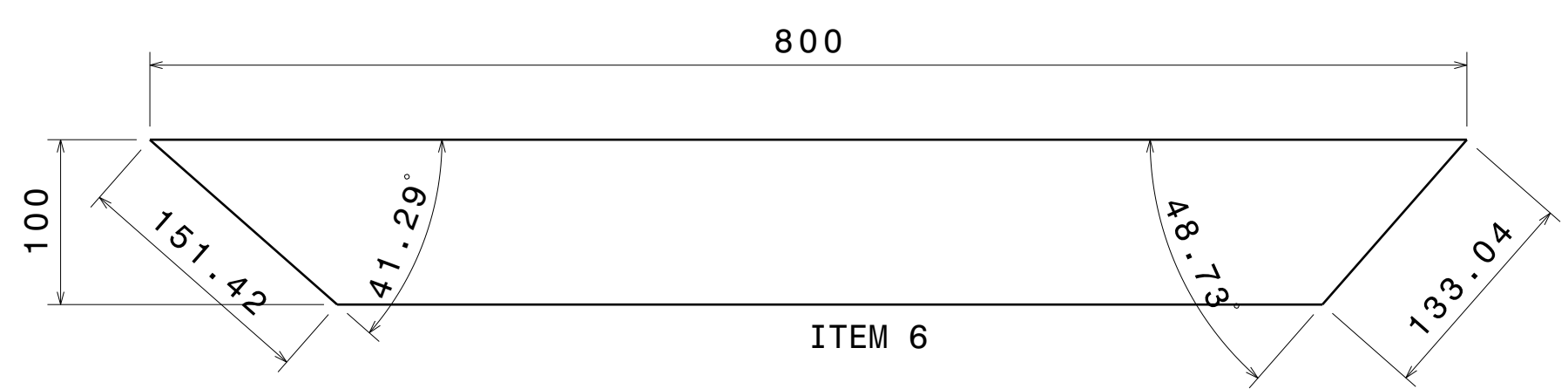
Right view
Scale: 3:10



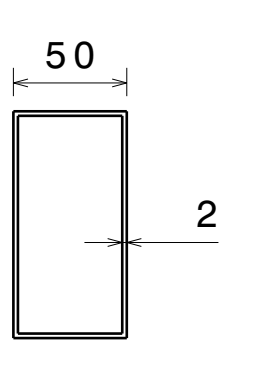
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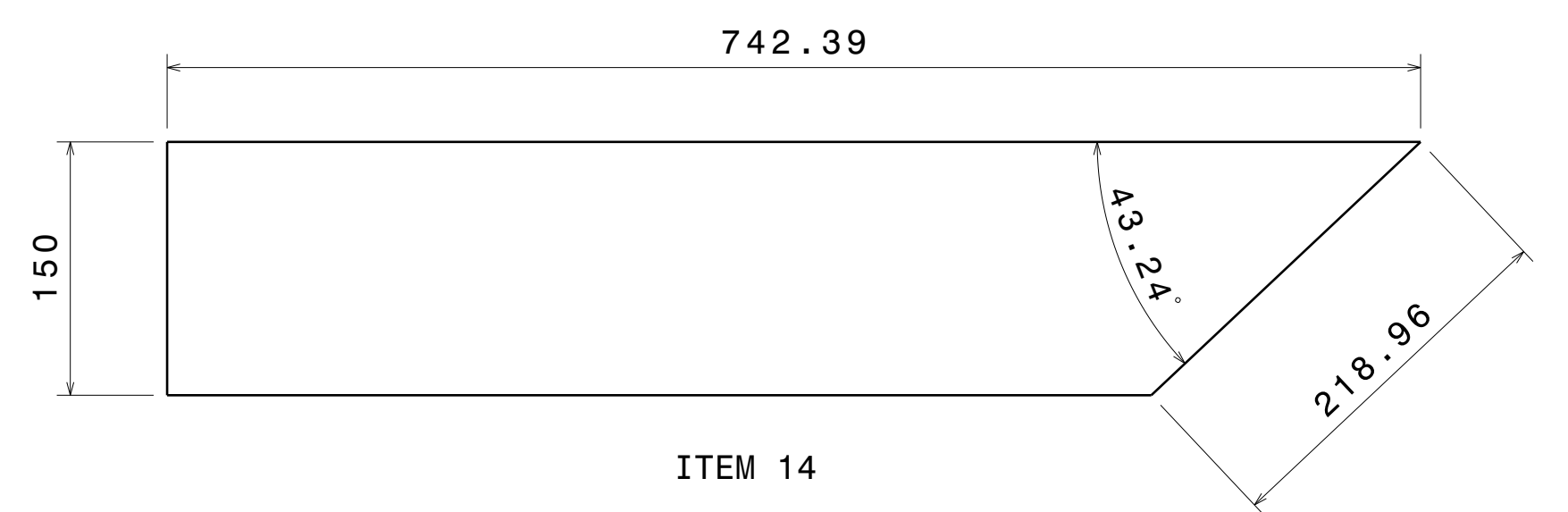
Right view
Scale: 1:4



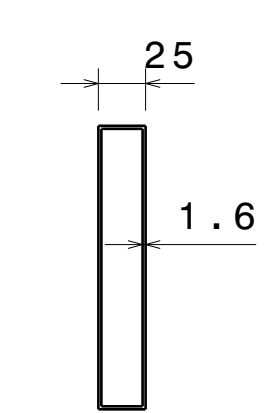
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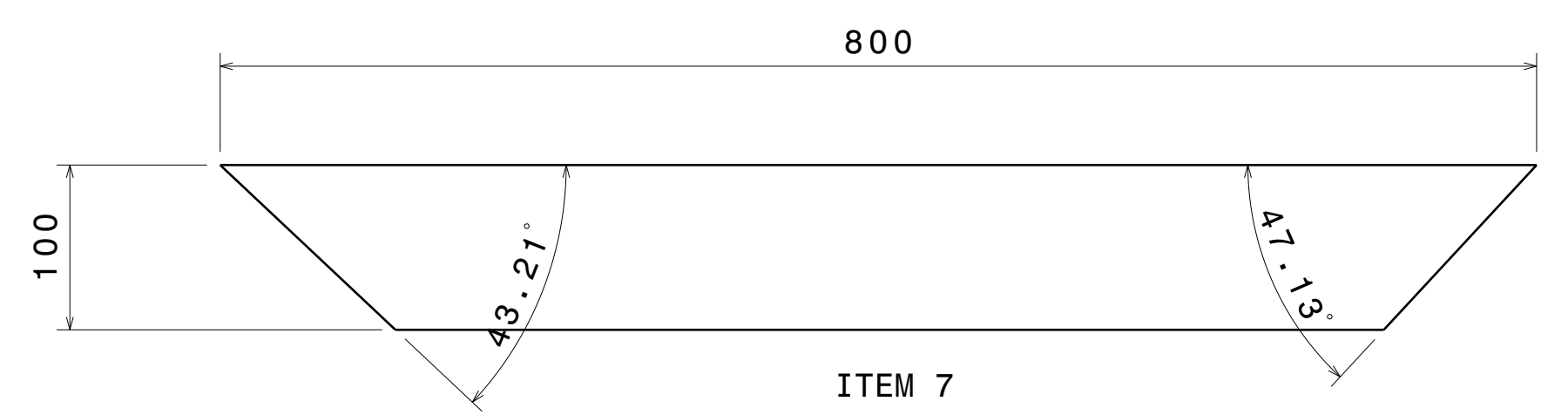
Right view
Scale: 3:10



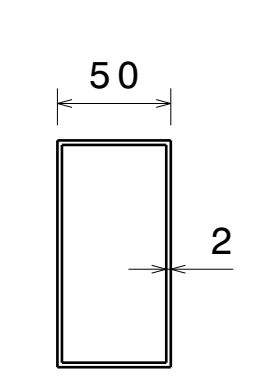
ITEM 14



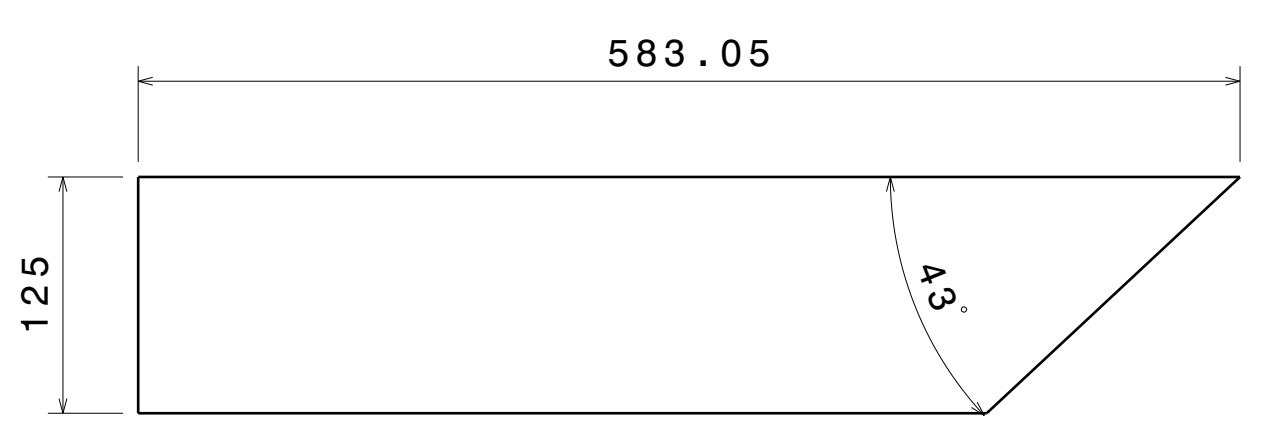
Right view
Scale: 1:4



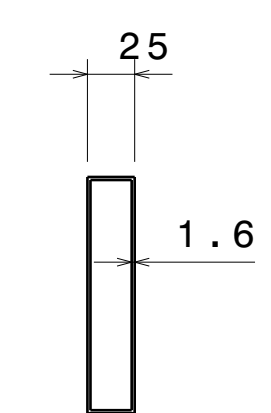
ITEM 7



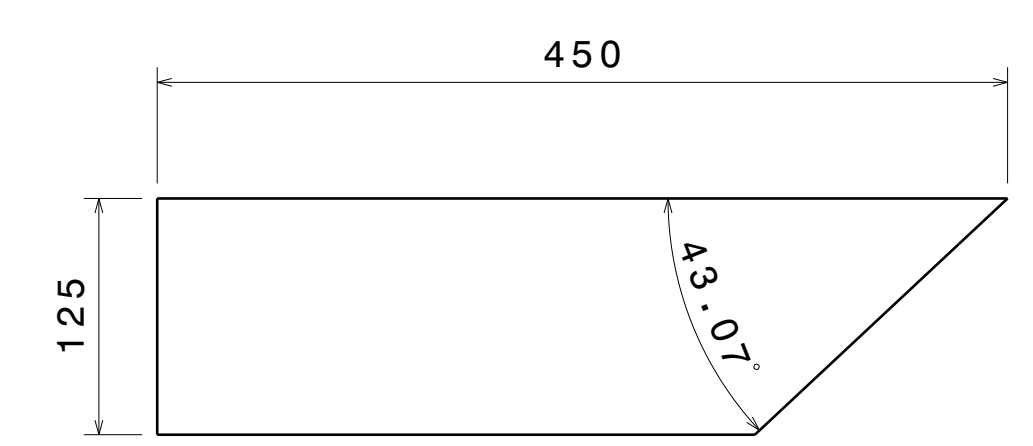
Right view
Scale: 3:10



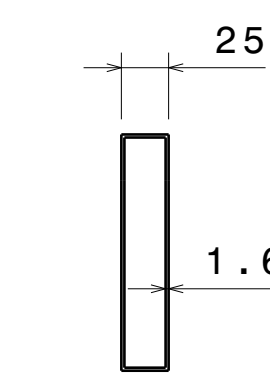
ITEM 15



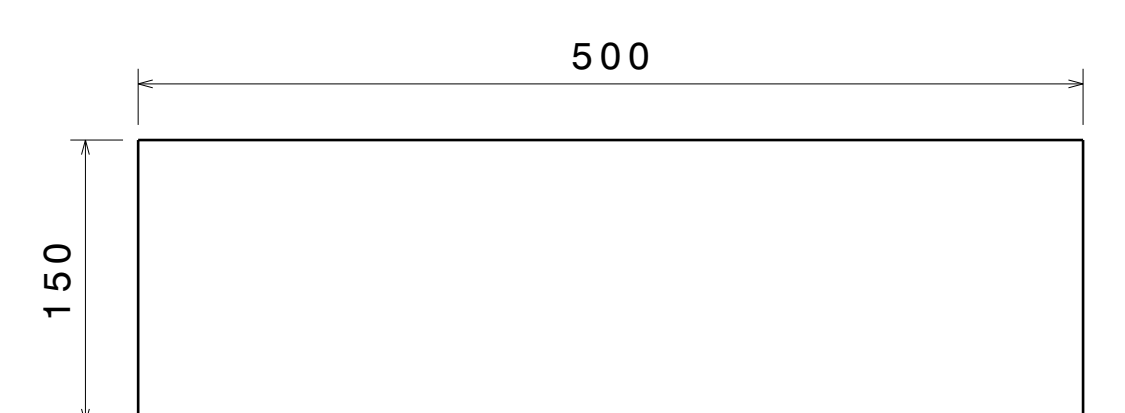
Right view
Scale: 1:4



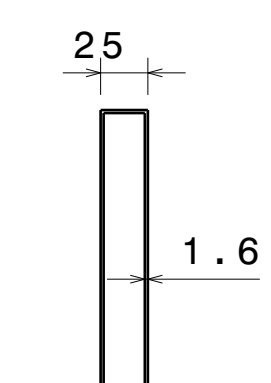
ITEM 17



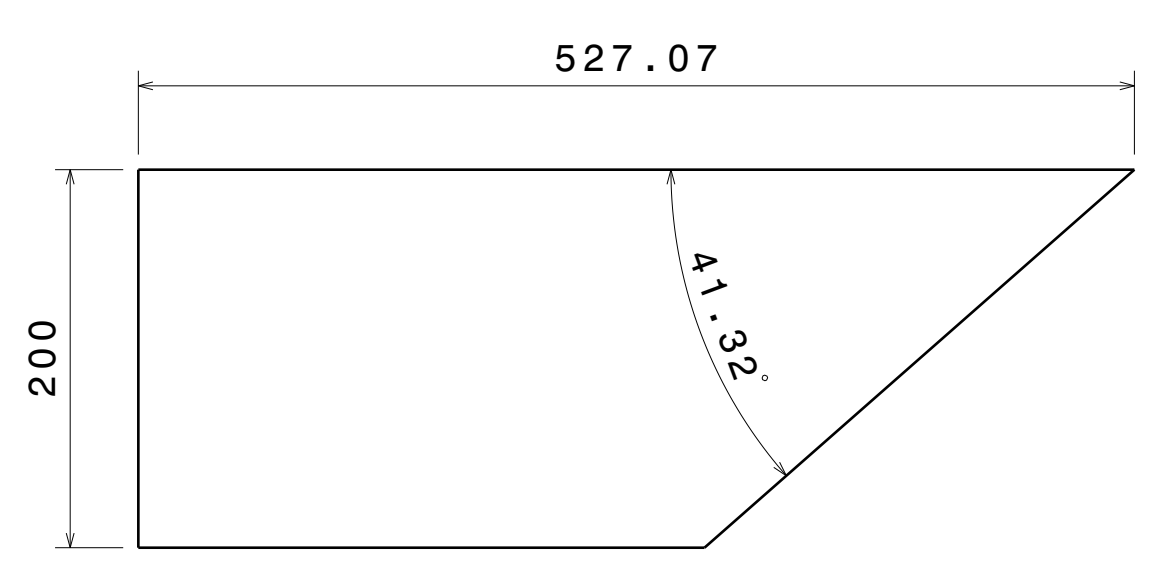
Right view
Scale: 1:4



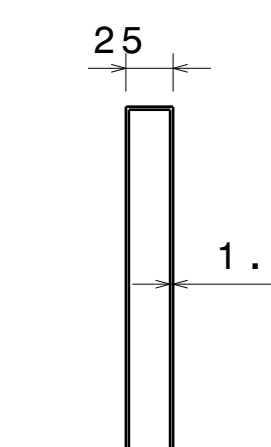
ITEM 8



Right view
Scale: 1:4

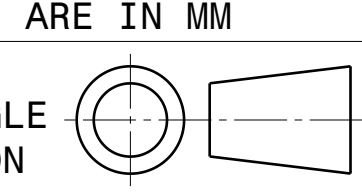


ITEM 16



Right view
Scale: 1:4

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM
VIEWS: THIRD ANGLE PROJECTION



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DRAWN BY	DATE
SB	26MAR2021
CHECKED BY	DATE
P2P Analysis & Solutions	26MAR2021
DESIGNED BY	DATE
P2P Analysis & Solutions	26MAR2021

APL APOLLO TUBES LTD.	
DRAWING TITLE	
GATE	
SIZE	DRAWING NUMBER
A0	P2P MAR 21-10
SCALE	WEIGHT (kg)
NONE	XXX
SHEET 3 OF 3	