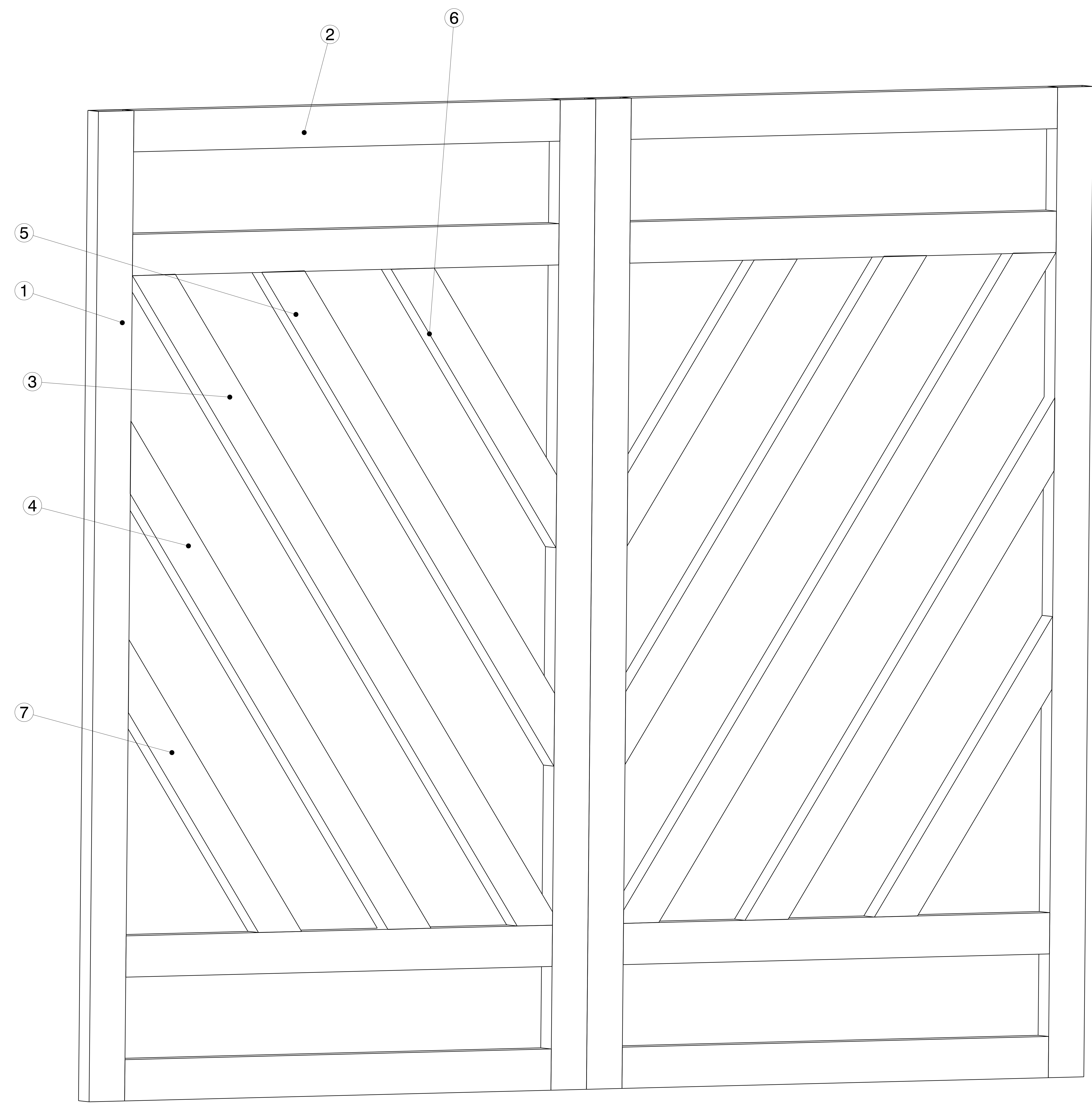



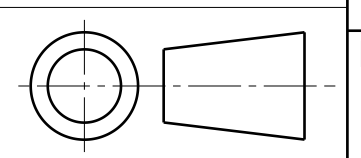
REV/DATE	DESCRIPTION
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- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⊲ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDING IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.

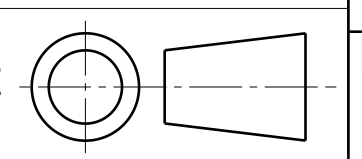


Isometric view

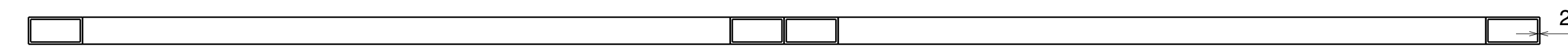
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg) /Each
7	RHS FRAME 7	50 X 25 X 2 X 450	2	1.98
6	RHS FRAME 6	50 X 25 X 2 X 450	2	0.80
5	RHS FRAME 5	50 X 25 X 2 X 750	2	1.15
4	RHS FRAME 4	50 X 25 X 2 X 800	2	0.82
3	RHS FRAME 3	50 X 25 X 2 X 1000	2	0.93
2	RHS FRAME 2	50 X 25 X 2 X 600	8	1.35
1	RHS FRAME 1	50 X 25 X 2 X 1200	4	2.70

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CHECKED BY P2P Analysis & Solutions		DATE 16MAR2021	
DESIGNED BY P2P Analysis & Solutions		DATE 16MAR2021	
DRAWING TITLE GATE		SIZE A0	DRAWING NUMBER P2P MAR 21-13
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM		SCALE As Indicated	WEIGHT (kg) 0kg
VIEWS: THIRD ANGLE PROJECTION 		SHEET 1 OF 3	

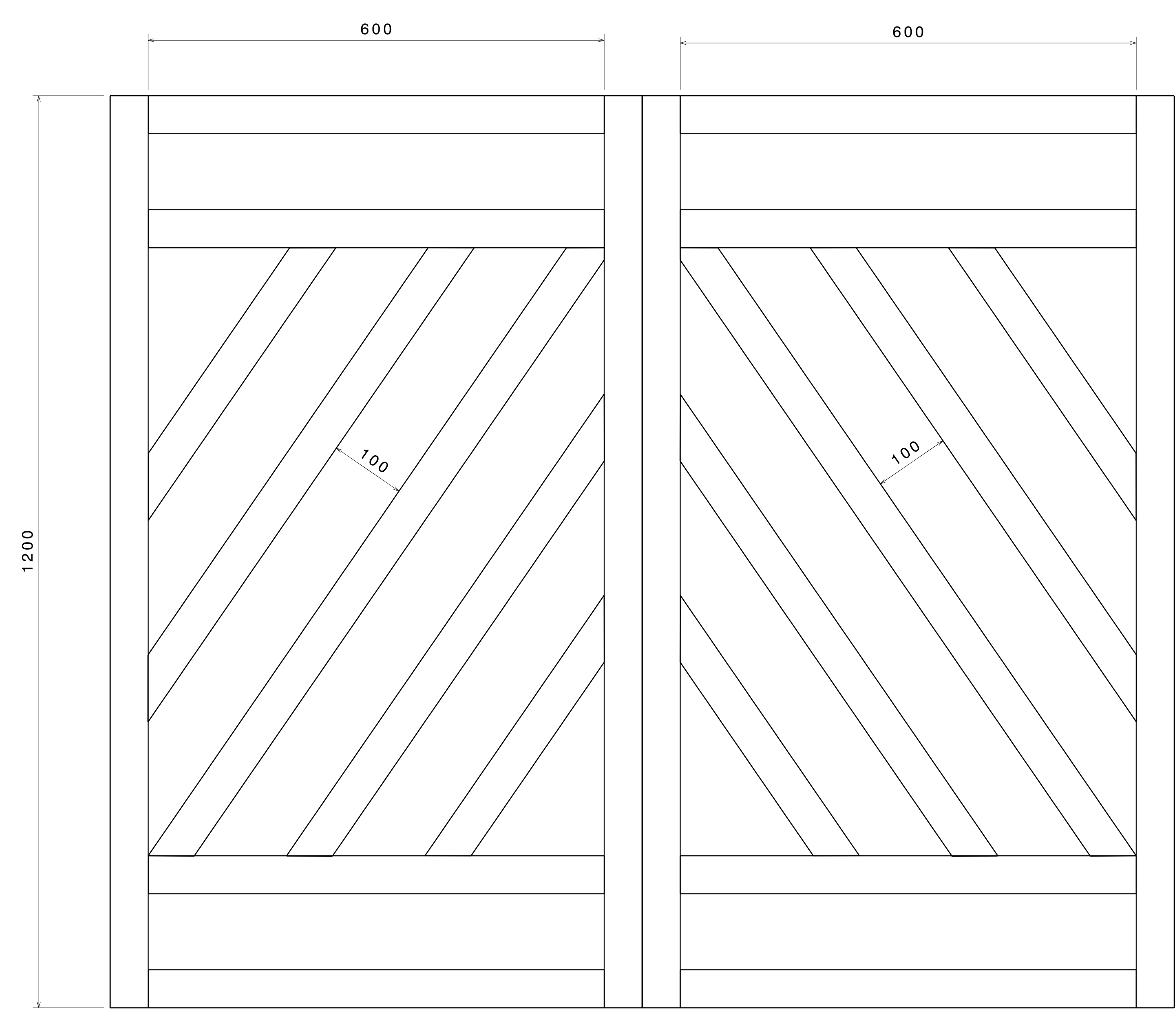
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM

VIEWS:
THIRD ANGLE PROJECTION 

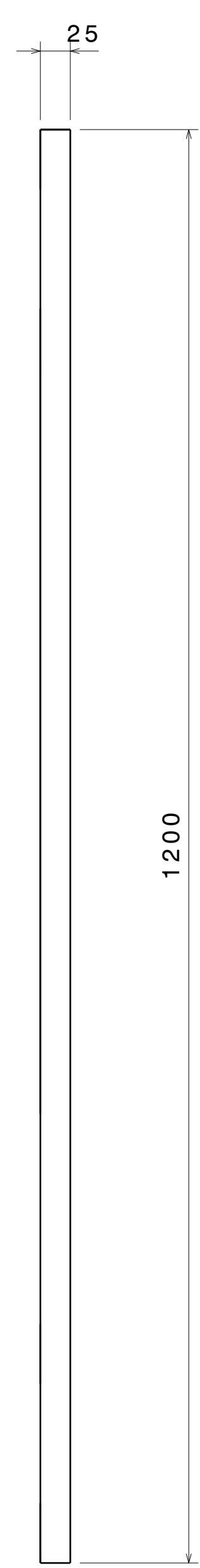
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Top view
Scale: 1:4

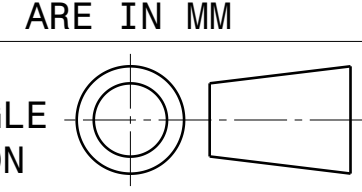



Front view
Scale: 1:4



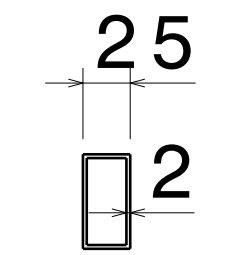
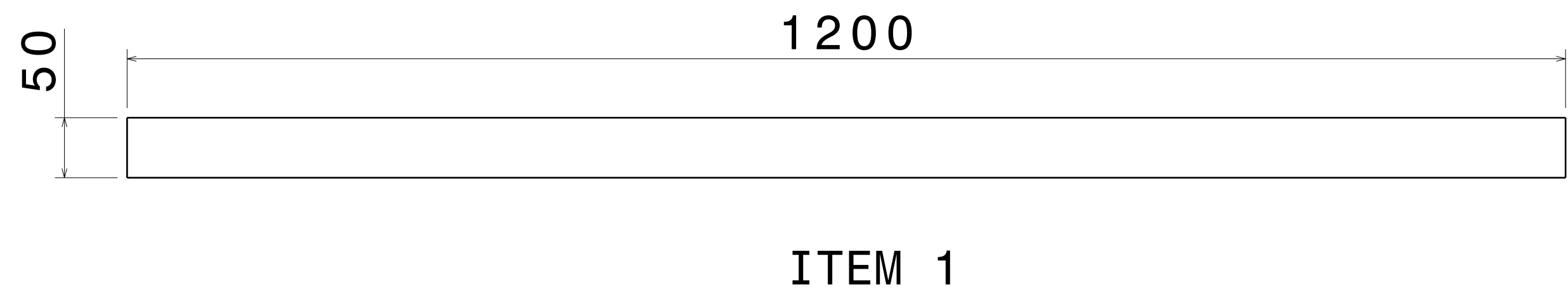
Right view
Scale: 1:4

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM
VIEWS: THIRD ANGLE PROJECTION

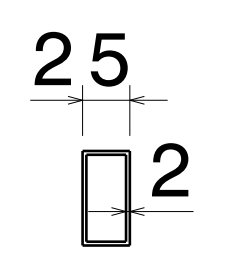
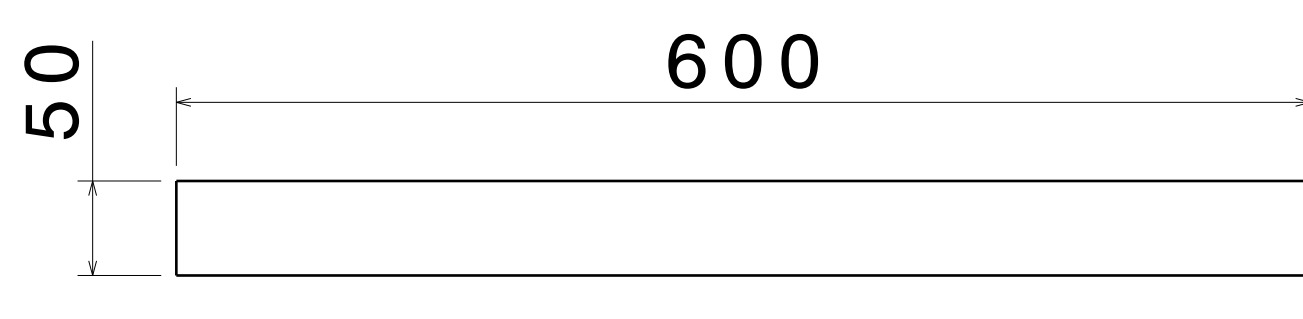


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SIZE A0	DRAWING NUMBER P2P MAR 21-13		REV 00
SCALE NONE	WEIGHT (kg)	XXX	SHEET 2 OF 3

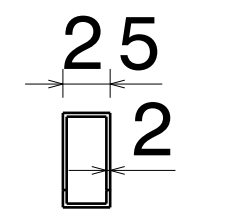
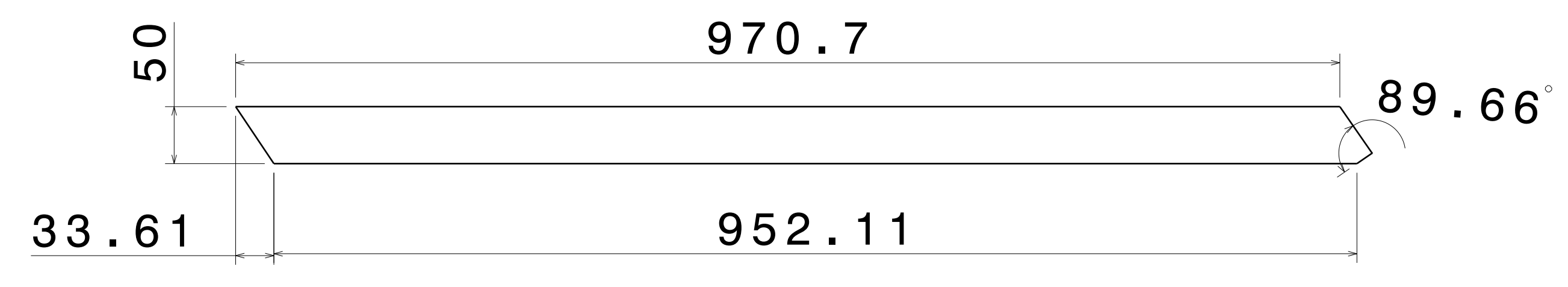
REV	DATE	DESCRIPTION
00	16MAR2021	INITIAL REVISION



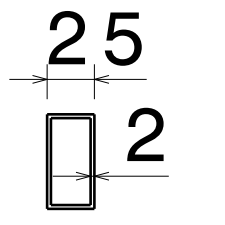
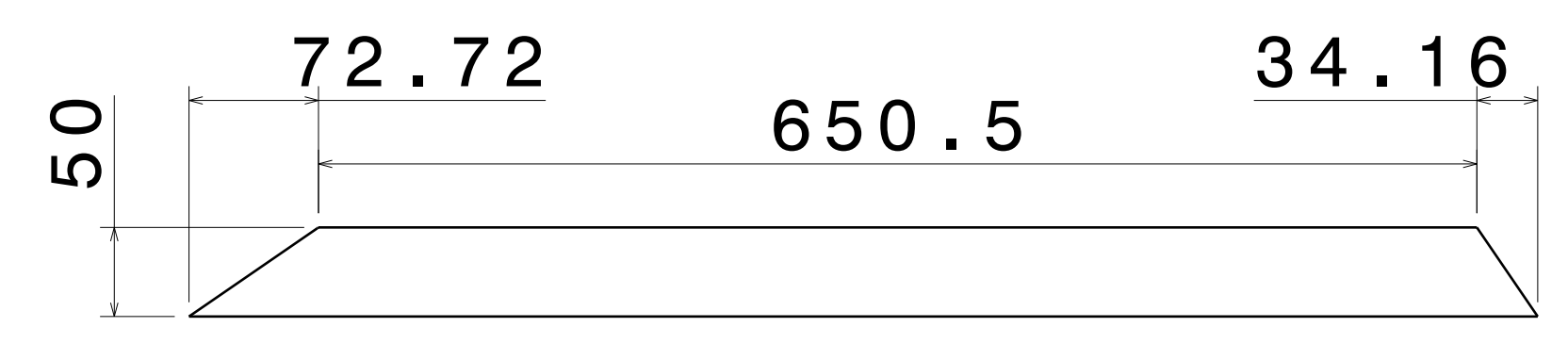
Right view
Scale: 1:4



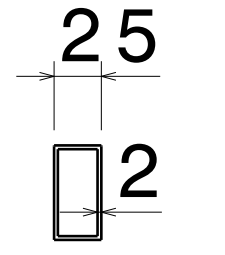
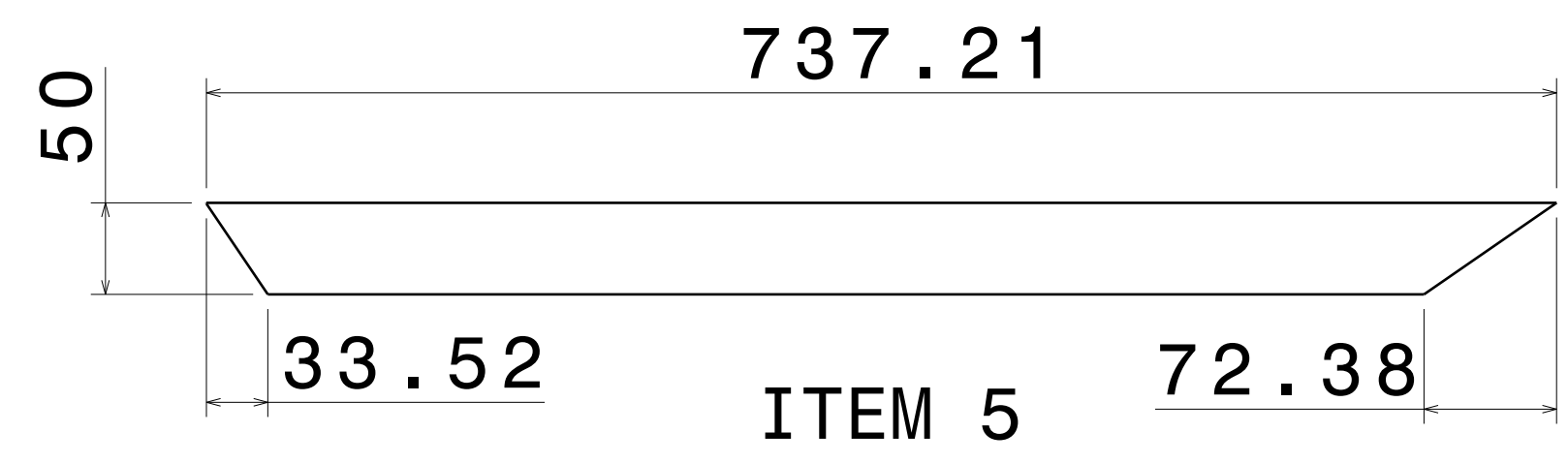
Right view
Scale: 1:4



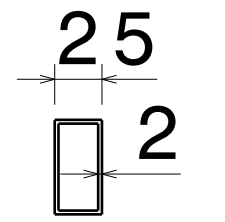
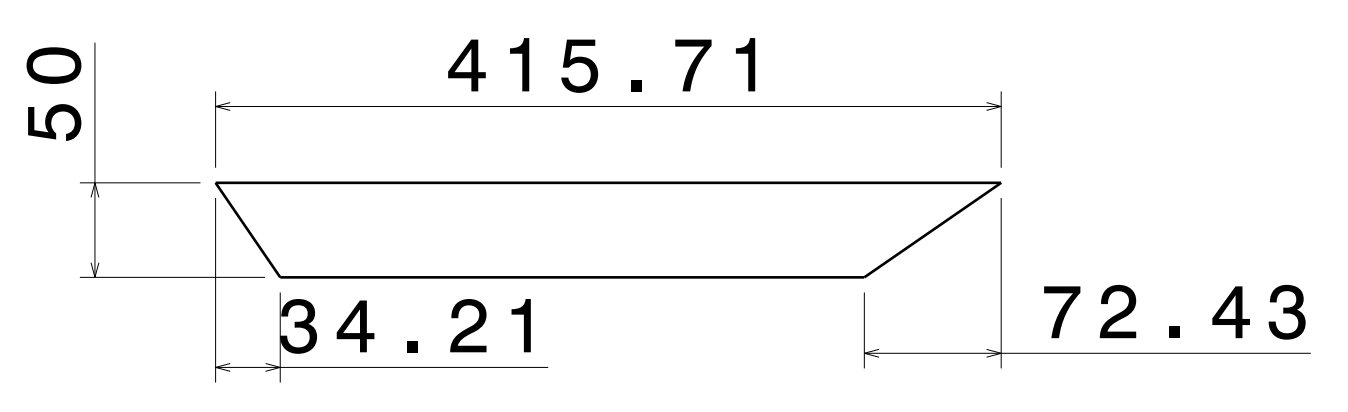
Right view
Scale: 1:4



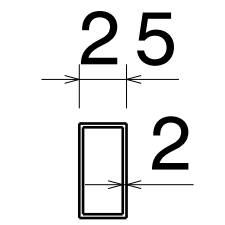
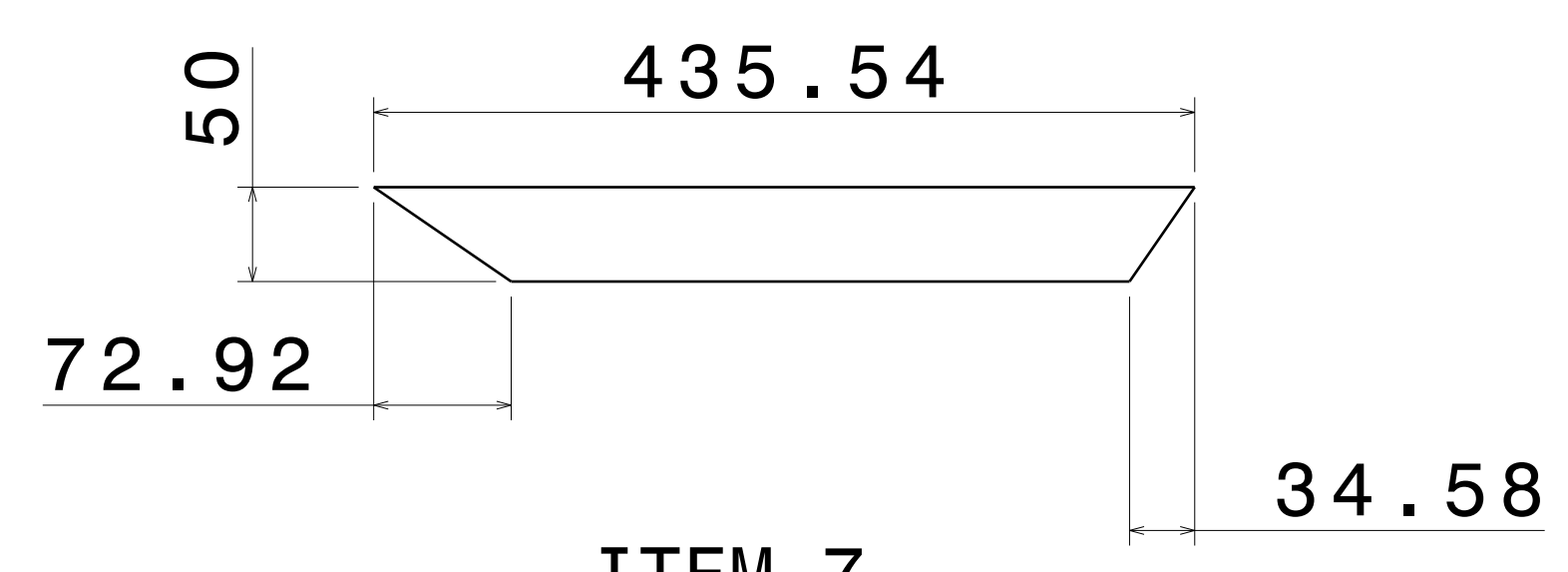
Right view
Scale: 1:4



Right view
Scale: 1:4

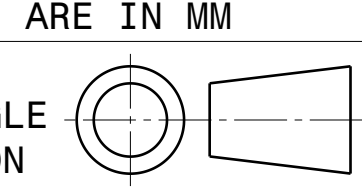



Right view
Scale: 1:4



Right view
Scale: 1:4

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM
VIEWS: THIRD ANGLE PROJECTION



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DESIGNED BY P2P Analysis & Solutions		DATE 16MAR2021	
SIZE A0	DRAWING NUMBER P2P MAR 21-13		REV 00
SCALE NONE	WEIGHT (kg)	XXX	SHEET 3 OF 3