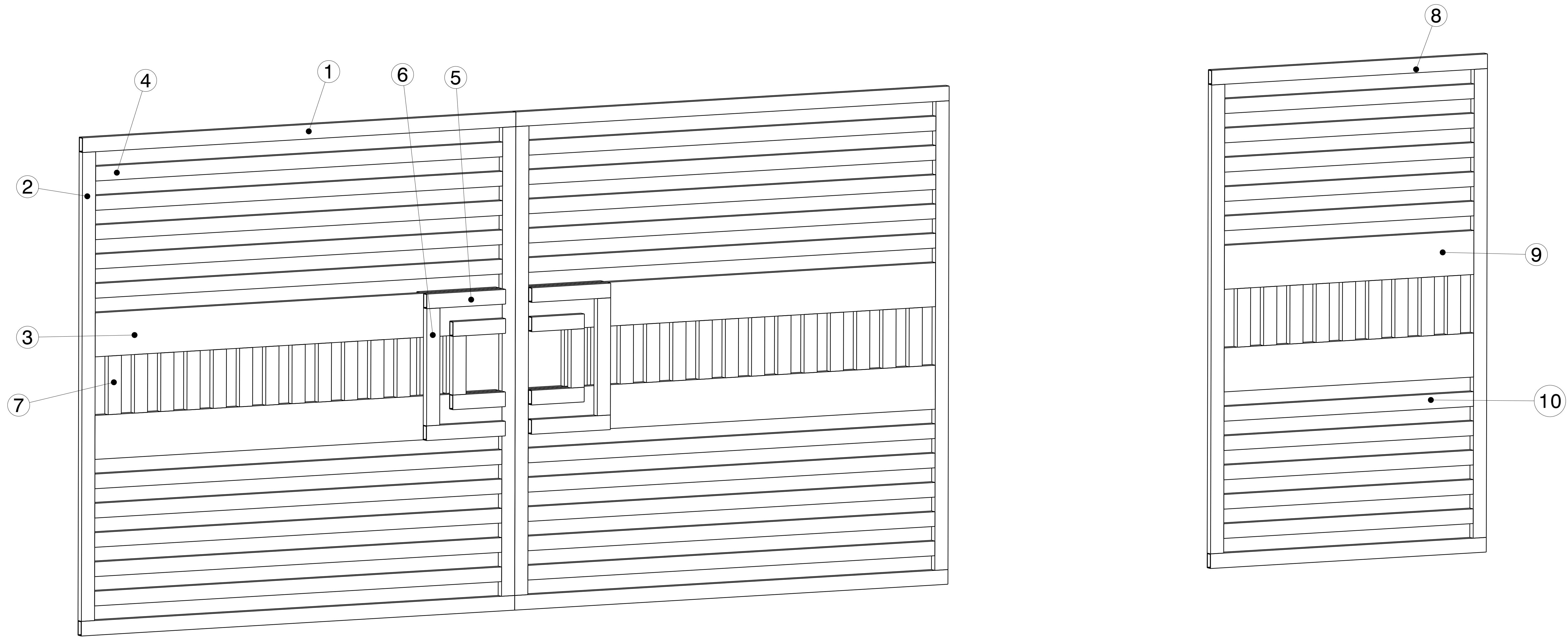



REV	DATE	DESCRIPTION
00	18MAR2021	INITIAL REVISION

- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⊘ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDING IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.

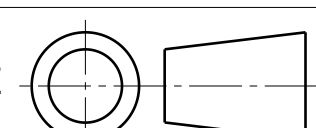


Isometric view
Scale: 3:20

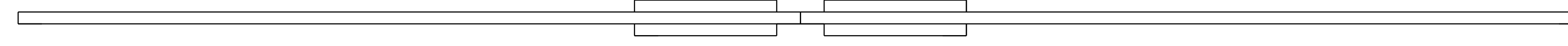
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg) /Each
10	RHS FRAME 8	50 X 25 X 2 X 950	10	2.15
9	PLANK 2	150 X 25 X 1.6 X 950	2	4.10
8	RHS FRAME 7	50 X 25 X 2 X 1050	2	2.35
7	RHS FRAME 6	50 X 25 X 2 X 200	45	0.45
6	RHS FRAME 5	50 X 25 X 2 X 400	4	0.90
5	RHS FRAME 4	50 X 25 X 2 X 300	8	0.70
4	RHS FRAME 3	50 X 25 X 2 X 1550	20	3.45
3	PLANK 1	150 X 25 X 1.6 X 1550	4	6.70
2	RHS FRAME 2	50 X 25 X 2 X 1600	6	3.70
1	RHS FRAME 1	50 X 25 X 2 X 1600	4	3.70

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DRAWN BY RR		DATE 18MAR2021	
CHECKED BY P2P Analysis & Solutions		DATE 18MAR2021	
DESIGNED BY P2P Analysis & Solutions		DATE 18MAR2021	
DRAWING TITLE GATE		SIZE A0	DRAWING NUMBER P2P MAR 21-16
SCALE As Indicated		WEIGHT (kg) 0kg	REV 00
		SHEET 1 OF 3	

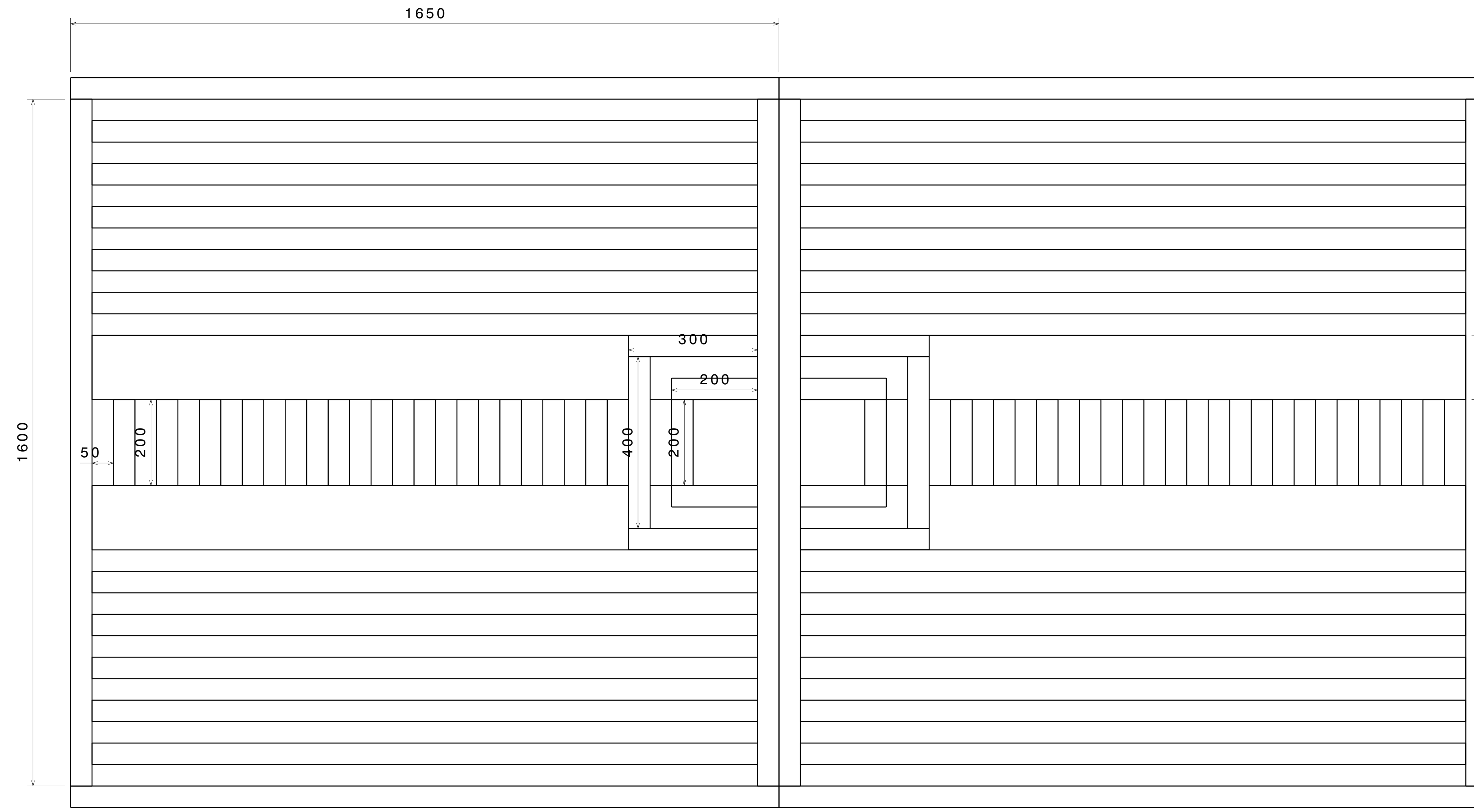
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM
VIEWS: THIRD ANGLE PROJECTION



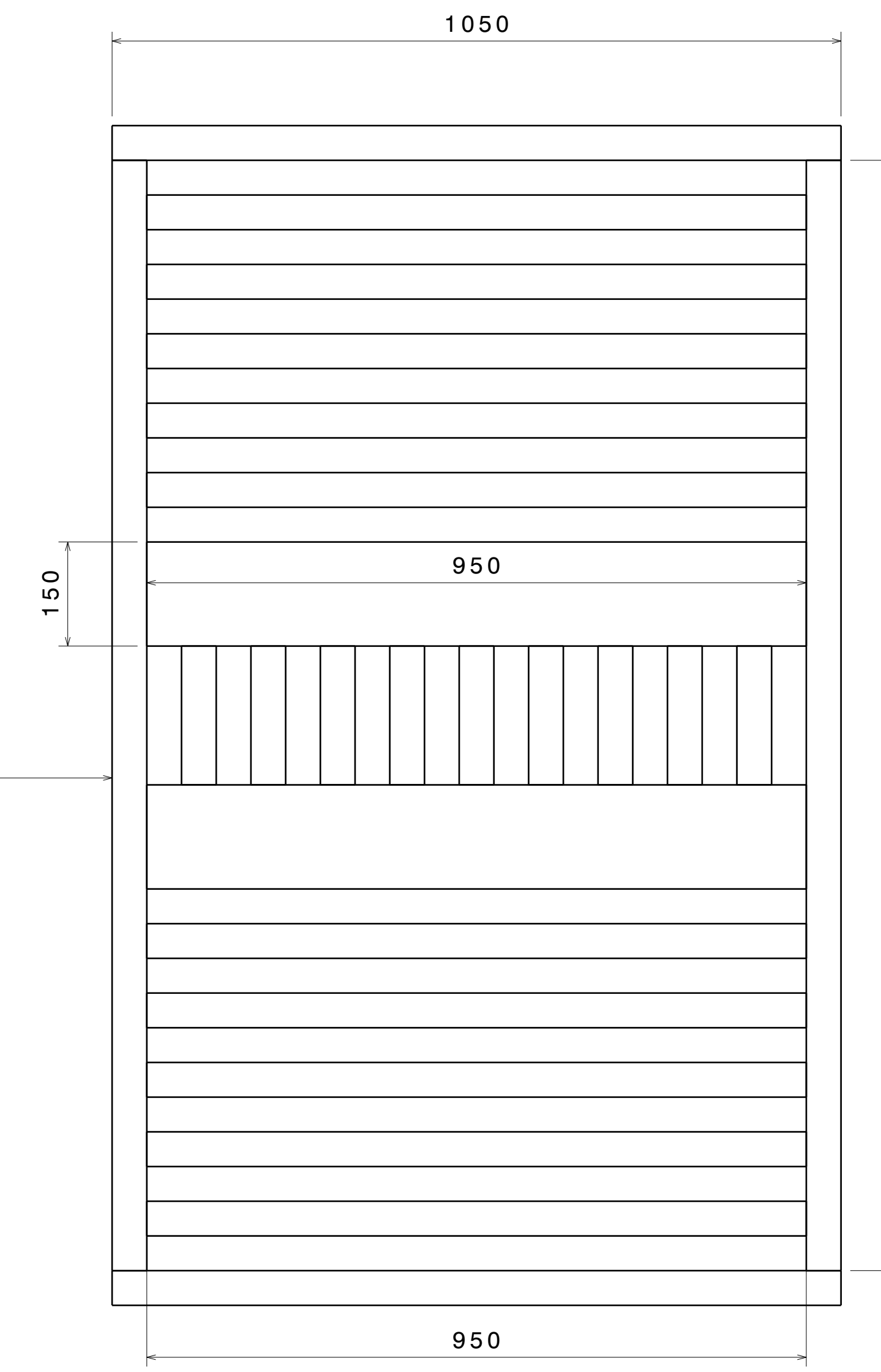
REV	DATE	DESCRIPTION
00	18MAR2021	INITIAL REVISION



Top view
Scale: 3:20

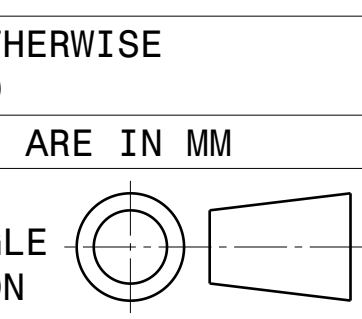



Front view
Scale: 3:20



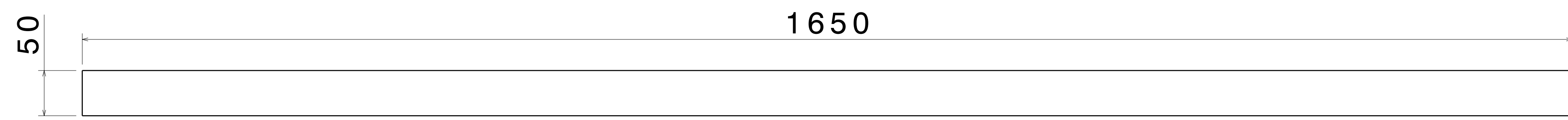
Right view
Scale: 3:20

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM
VIEWS: THIRD ANGLE PROJECTION

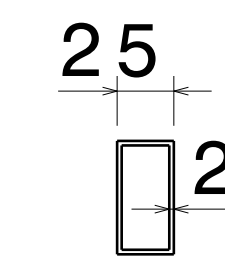


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DRAWN BY SB		DATE 18MAR2021	
CHECKED BY P2P Analysis & Solutions		DATE 18MAR2021	
DESIGNED BY P2P Analysis & Solutions		DATE 18MAR2021	
DRAWING TITLE GATE		SIZE A0	DRAWING NUMBER P2P MAR 21-16
SCALE NONE		WEIGHT (kg) XXX	REV 00
		SHEET 2 OF 3	

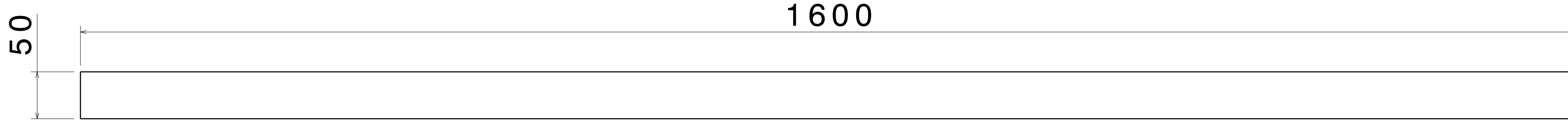
REV	DATE	DESCRIPTION
00	18MAR2021	INITIAL REVISION



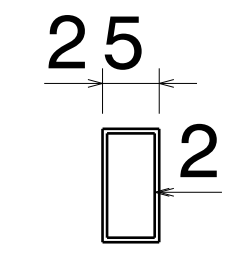
ITEM 1



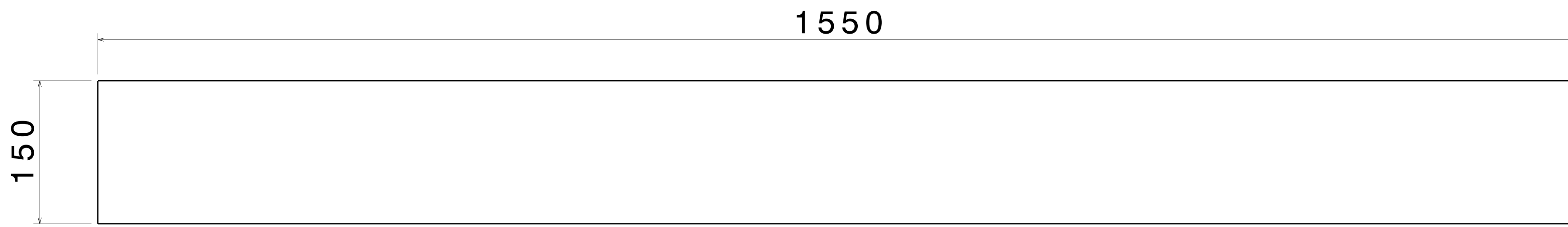
Right view
Scale: 3:10



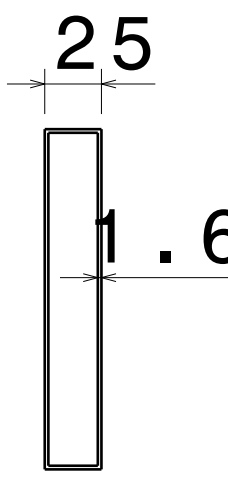
ITEM 2



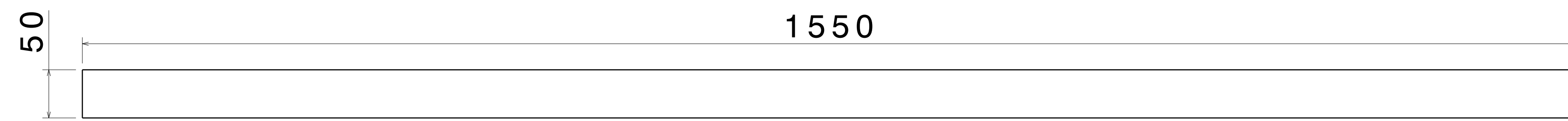
Right view
Scale: 3:10



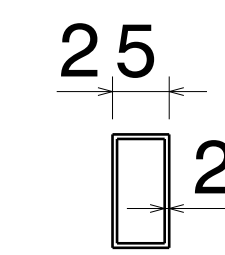
ITEM 3



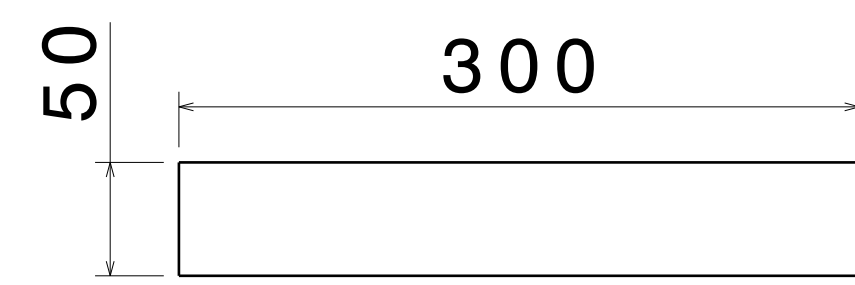
Right view
Scale: 3:10



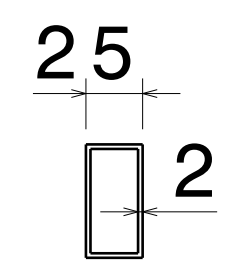
ITEM 4



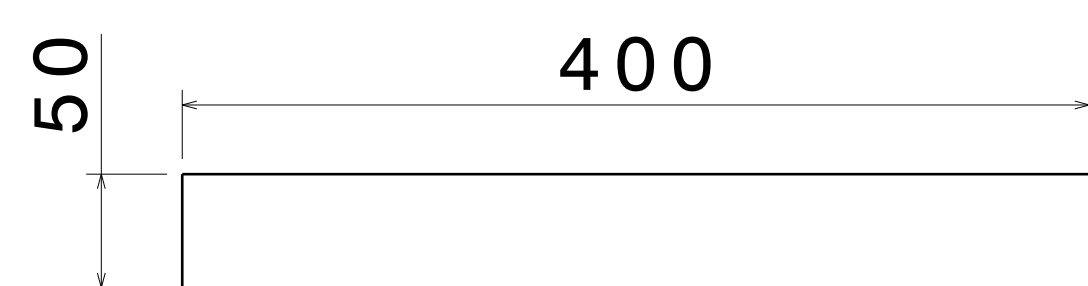
Right view
Scale: 3:10



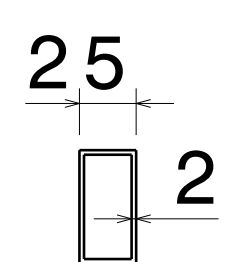
ITEM 5



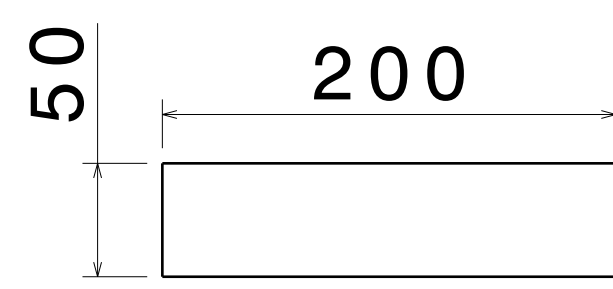
Right view
Scale: 3:10



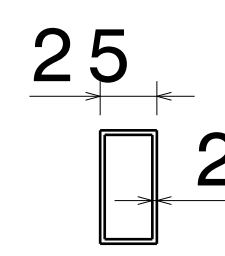
ITEM 6



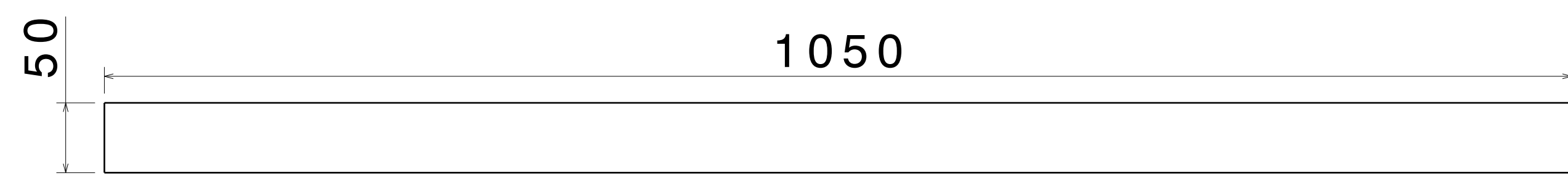
Right view
Scale: 3:10



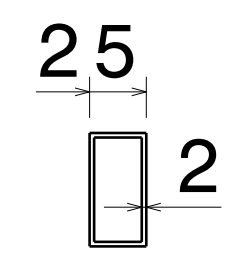
ITEM 7



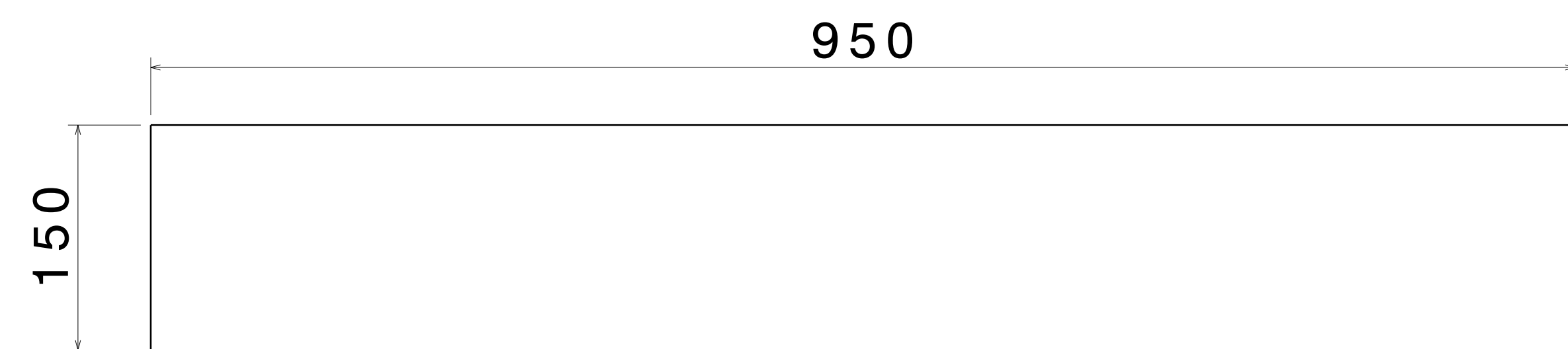
Right view
Scale: 3:10



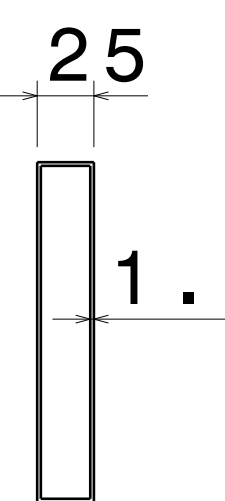
ITEM 8



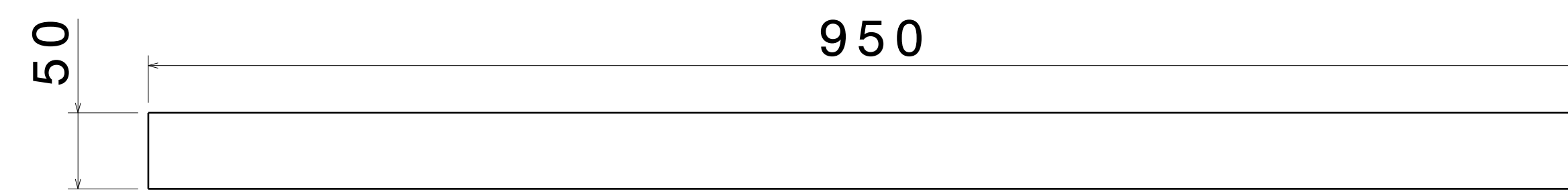
Right view
Scale: 3:10



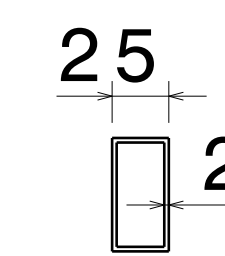
ITEM 9



Right view
Scale: 3:10

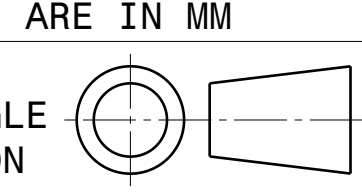


ITEM 10




Right view
Scale: 3:10

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM
VIEWS: THIRD ANGLE PROJECTION



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DRAWN BY	DATE
SB	18MAR2021
CHECKED BY	DATE
P2P Analysis & Solutions	18MAR2021
DESIGNED BY	DATE
P2P Analysis & Solutions	18MAR2021

APL APOLLO TUBES LTD. 	
DRAWING TITLE	
GATE	
SIZE	DRAWING NUMBER
A0	P2P MAR 21-16
SCALE	WEIGHT (kg)
NONE	XXX
REV	SHEET 3 OF 3
00	