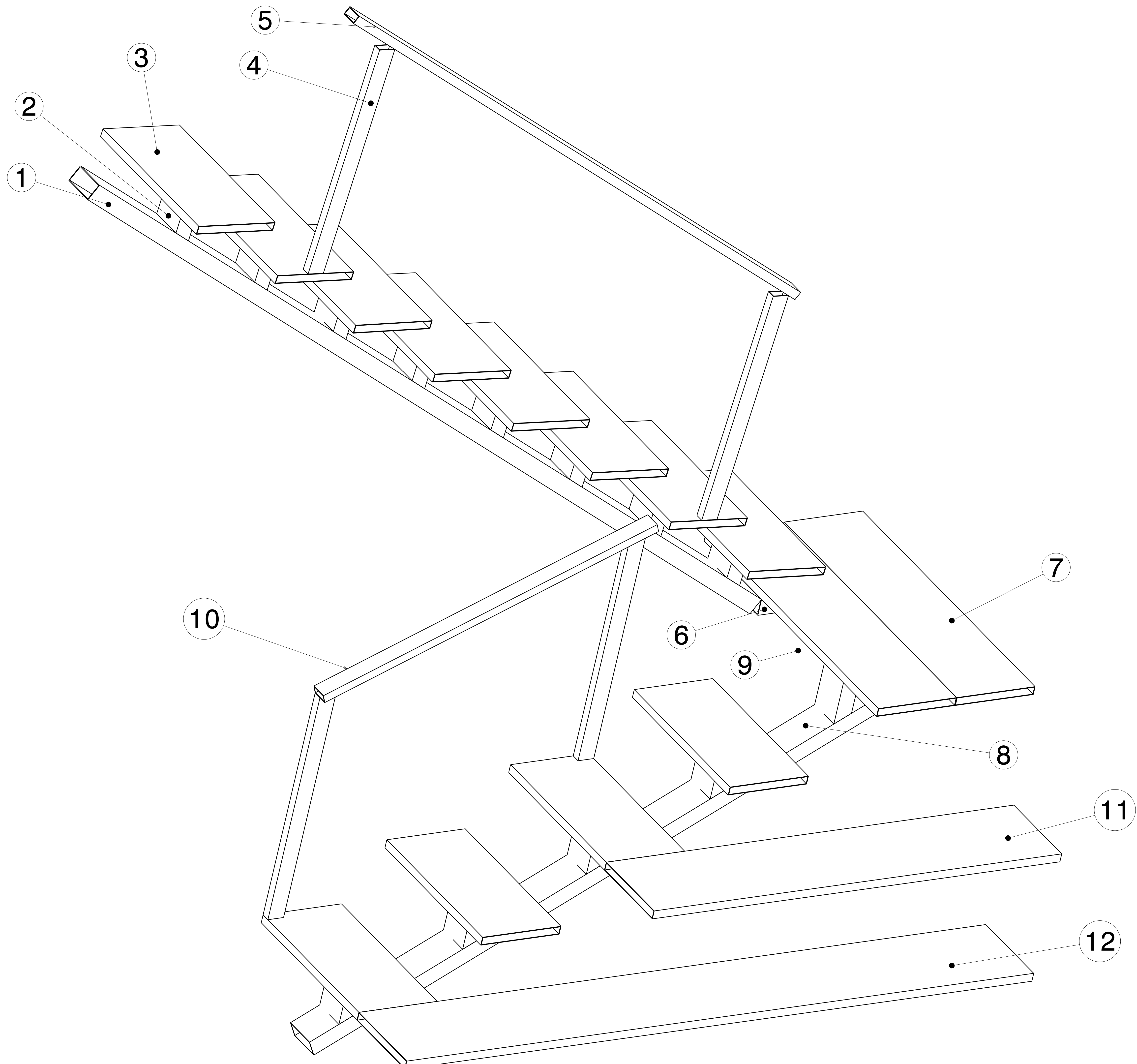




Isometric view
Scale: 1:5

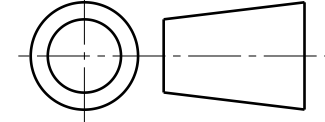
REV	DATE	DESCRIPTION
00	27APR2021	INITIAL REVISION

- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⊲ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDNG IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.

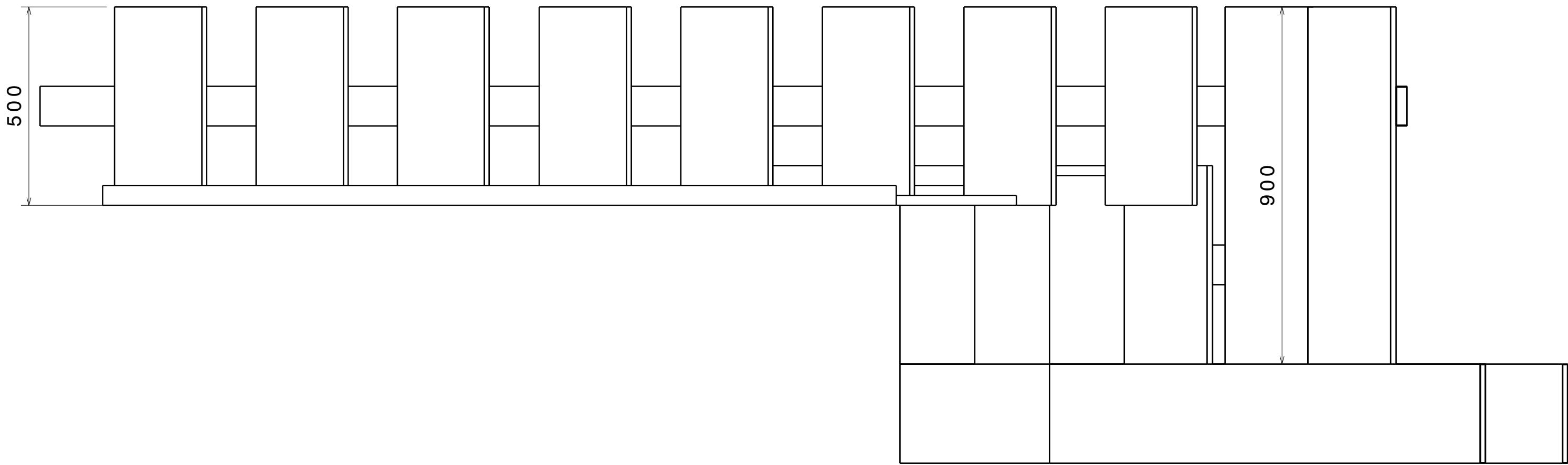
12	PLANK 4	250 X 25 X 1.6 X 2000	1	13.70
11	PLANK 3	250 X 25 X 1.6 X 1300	1	8.90
10	RHS FRAME 8	50 X 25 X 2 X 1050	1	2.35
9	RHS FRAME 7	100 X 50 X 2 X 300	1	1.40
8	RHS FRAME 6	100 X 50 X 2 X 2000	1	9.20
7	PLANK 2	250 X 25 X 1.6 X 900	2	6.15
6	RHS FRAME 5	100 X 50 X 2 X 500	1	2.30
5	RHS FRAME 4	50 X 25 X 2 X 2000	1	4.45
4	RHS FRAME 3	50 X 25 X 2 X 700	4	1.55
3	PLANK 1	250 X 25 X 1.6 X 500	12	3.41
2	RHS FRAME 2	100 X 50 X 2 X 300	13	1.30
1	RHS FRAME 1	100 X 50 X 2 X 3000	1	13.80
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg) /Each

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		DRAWING TITLE			
DRAWN BY		DATE		LADER	
RR		27APR2021			
CHECKED BY		DATE		SIZE	DRAWING NUMBER
P2P Analysis & Solutions		27APR2021		A0	P2P_APR 21-18
DESIGNED BY		DATE		SCALE	WEIGHT (kg)
P2P Analysis & Solutions		27APR2021		As Indicated	0kg
				SHEET 1 OF 3	

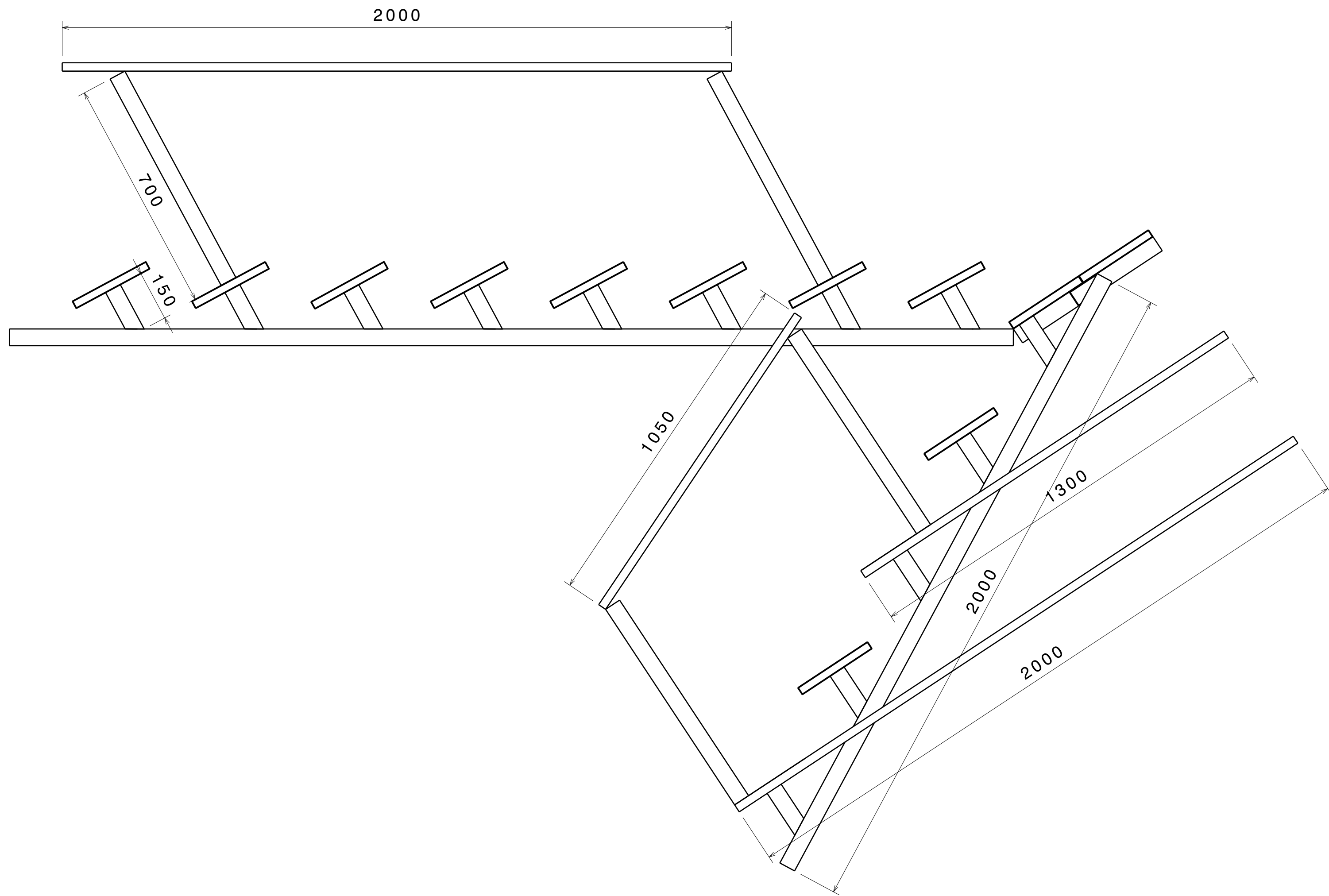
UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE PROJECTION



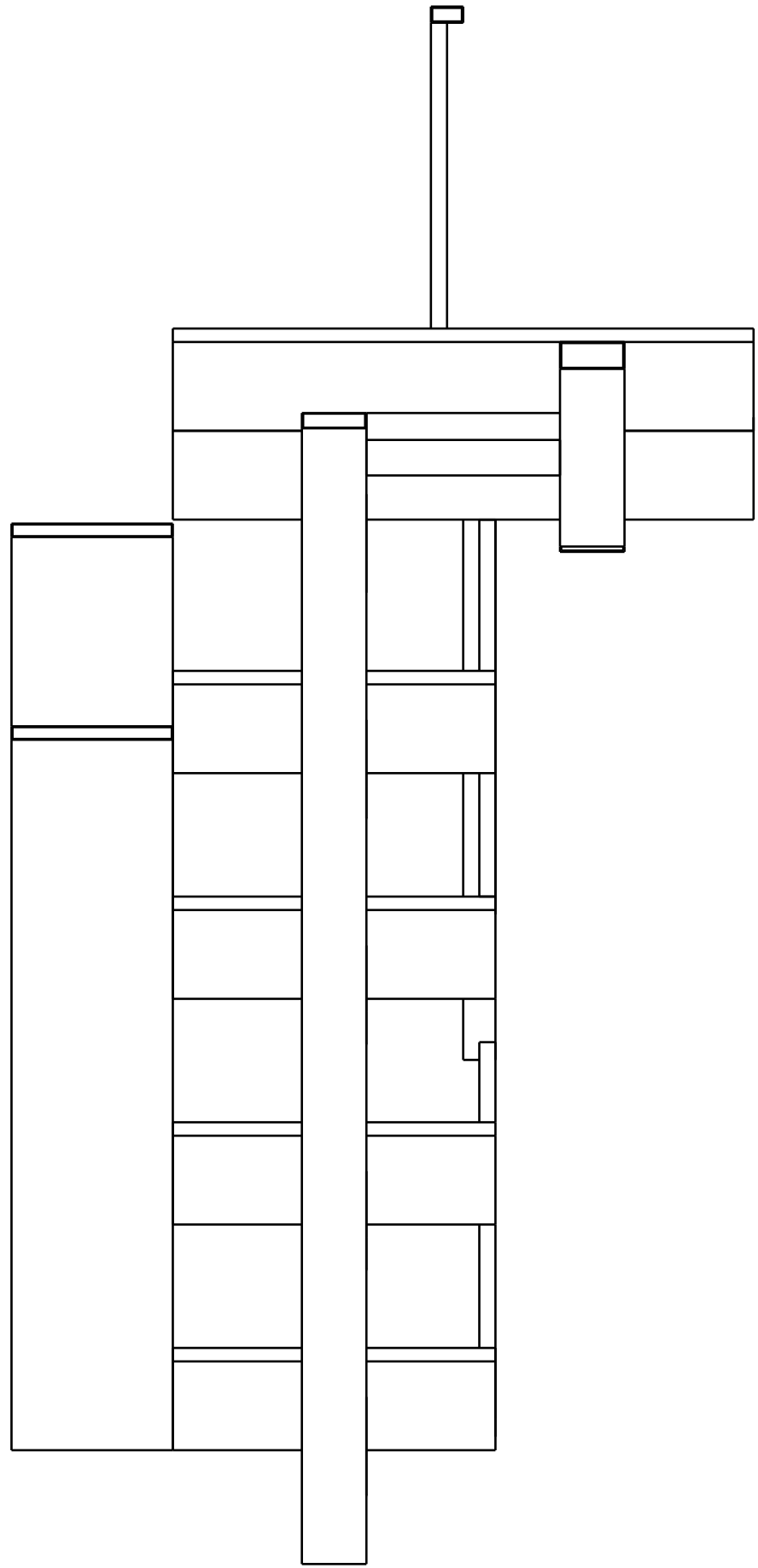
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Top view
Scale: 1:10

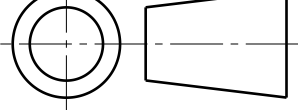


Front view
Scale: 1:10



Right view
Scale: 1:10

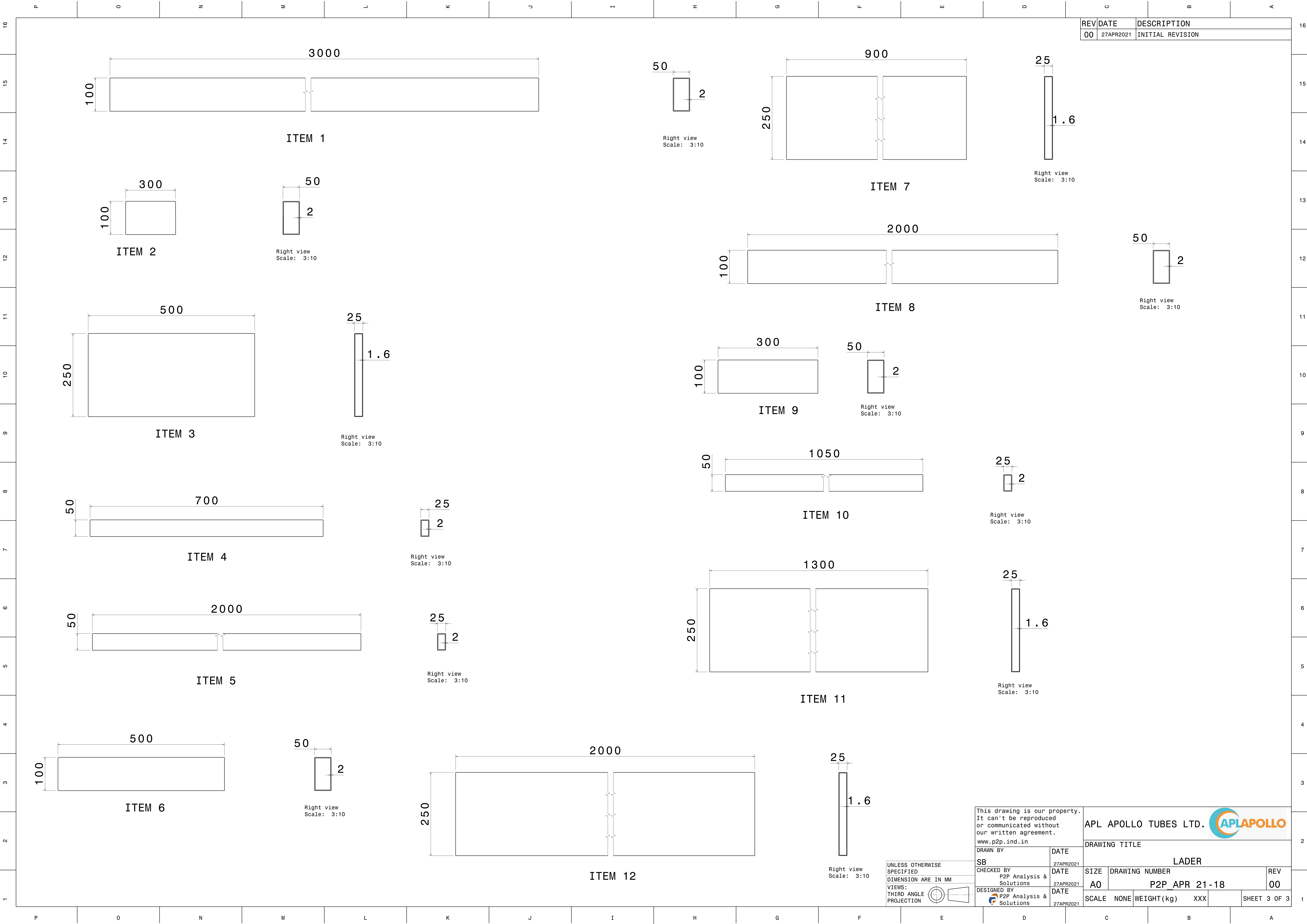
UNLESS OTHERWISE
SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE
PROJECTION



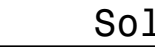
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P2P Analysis & Solutions	27APR2021

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		LADER	
SIZE	DRAWING NUMBER	REV	
A0	P2P_APR 21-18	00	
SCALE	NONE	WEIGHT (kg)	XXX
		SHEET 2 OF 3	



REV	DATE	DESCRIPTION
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		DRAWING TITLE			
		LADER			
DRAWN BY	DATE				
SB	27APR2021				
CHECKED BY	DATE	SIZE	DRAWING NUMBER		REV
P2P Analysis & Solutions	27APR2021	A0	P2P_APR 21-18		00
DESIGNED BY	DATE	SCALE	NONE	WEIGHT (kg)	XXX
 P2P Analysis & Solutions	27APR2021				SHEET 3 OF 3

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE PROJECTION

