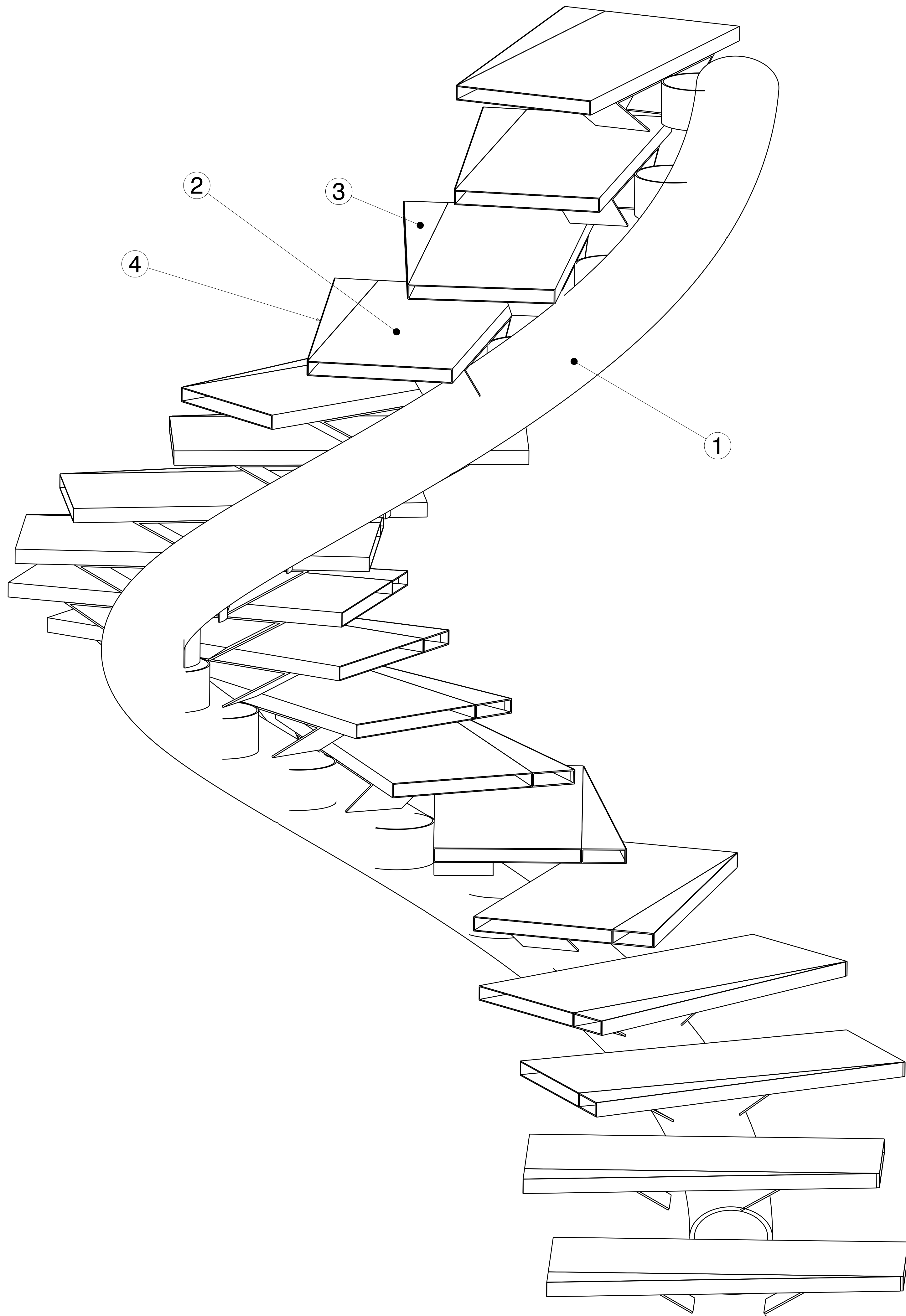

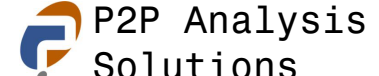


Isometric view  
Scale: 1:4

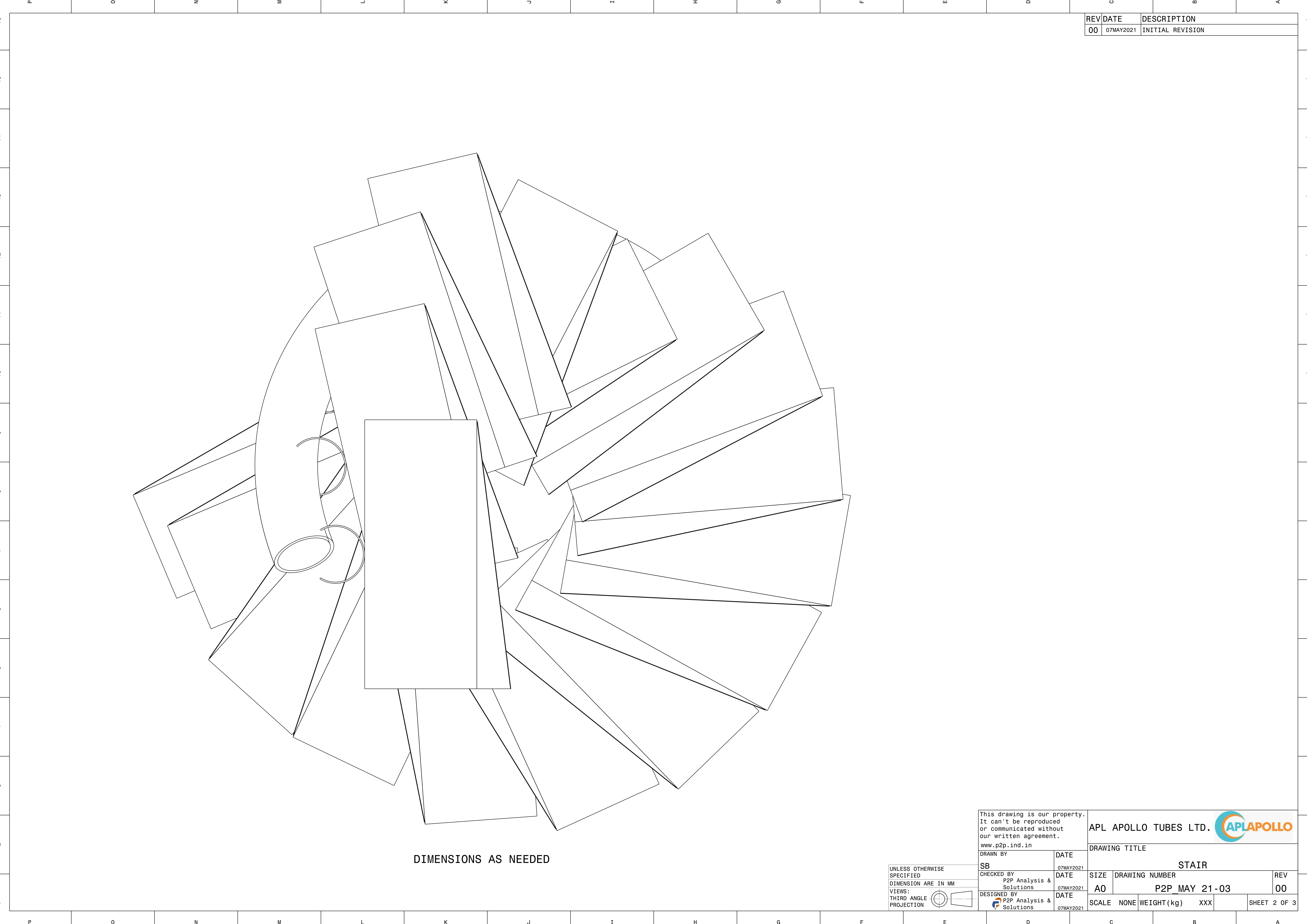


Isometric view  
Scale: 1:4


- NOTES:
1. (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
  2. ▧ FLATNESS OF .5MM IS APPLIED BY DEFAULT.
  3. ⚡ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
  4. ▽▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
  5. ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
  6. ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
  7. FINE WELDNG IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
  8. HIGHER CURRENT WELDING MAY AFFECT THE BRITTLNESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
  9. FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
  10. BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.

5	STAIR JOIN MECHANISM - BOP	----	AS REQUIRED	----	
4	COVER PLATE - BOP	200 X 25 X 1.6 X 1200	AS REQUIRED	6.72	
3	RHS 1	200 X 25 X 1.6 X 700	AS REQUIRED	1	
2	PLANK 1	250 X 25 X 1.6 X 600	AS REQUIRED	4.1	
1	STAIR PROFILE	DIA 139.7 X 8 X LENGTH AS REQUIRED	1	100	
ITEM NO.		PART NUMBER	DESCRIPTION	QTY.	Wt (Kg) /Each
<div>This drawing is our property. It can't be reproduced or communicated without our written agreement. www.p2p.ind.in</div>		APL APOLLO TUBES LTD.			
		DRAWING TITLE			
		STAIR			
DRAWN BY		DATE			
RR		07MAY2021			
CHECKED BY		DATE			
P2P Analysis & Solutions		07MAY2021			
DESIGNED BY		DATE			
 P2P Analysis & Solutions		07MAY2021			
<div>UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION </div>		SIZE	DRAWING NUMBER		REV
		A0	P2P MAY 21-03		00
		SCALE	As Indicated	WEIGHT (kg)	0kg
				SHEET 1 OF 3	

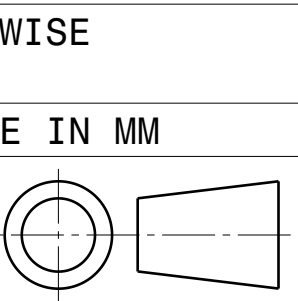


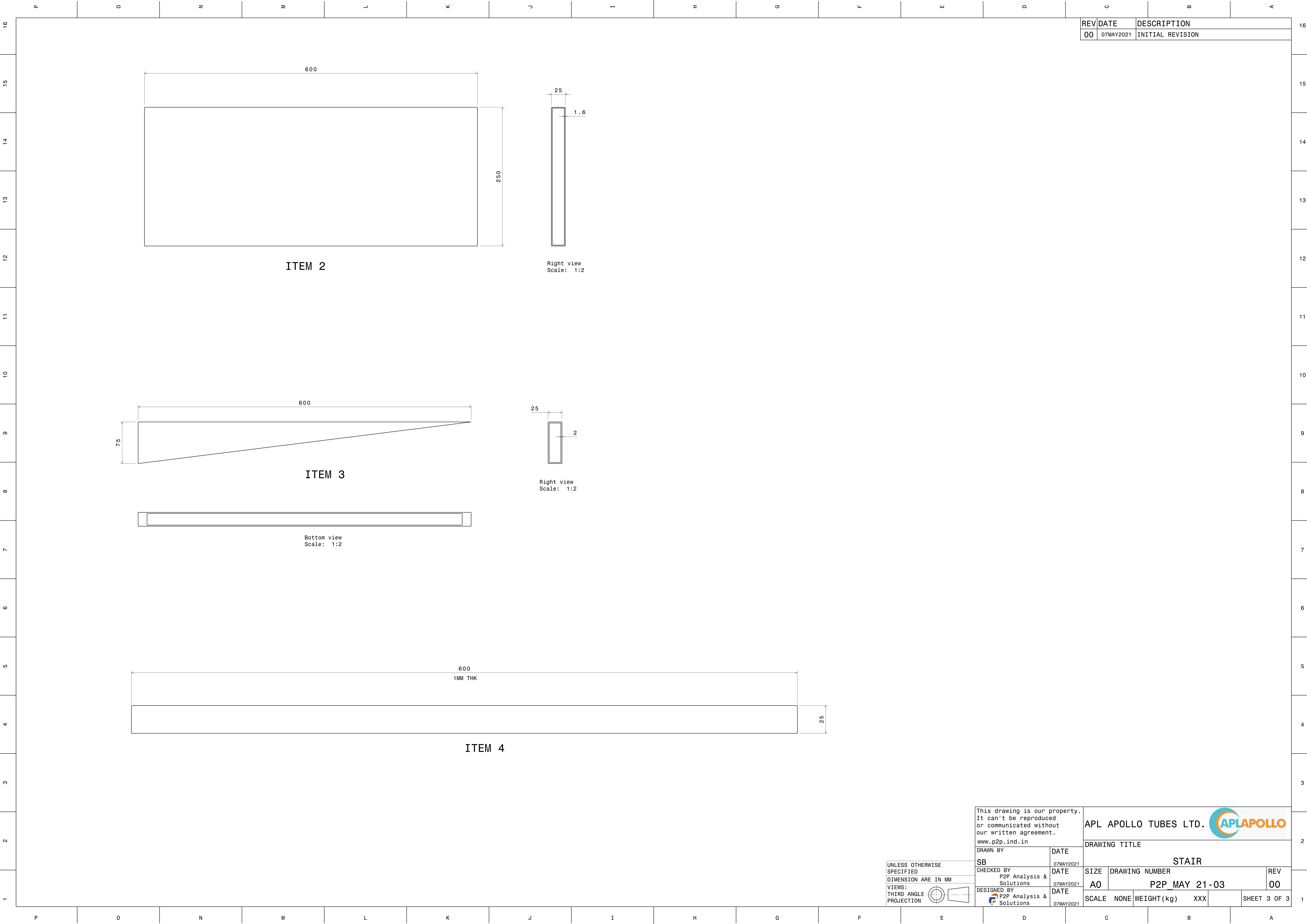


REV	DATE	DESCRIPTION
00	07MAY2021	INITIAL REVISION


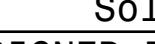
This drawing is our property. It can't be reproduced or communicated without our written agreement. www.p2p.ind.in		APL APOLLO TUBES LTD. 	
		DRAWING TITLE	
DRAWN BY	DATE	STAIR	
SB	07MAY2021		
CHECKED BY	DATE	SIZE	DRAWING NUMBER
P2P Analysis & Solutions	07MAY2021	A0	P2P_MAY 21-03
DESIGNED BY	DATE	SCALE	WEIGHT (kg)
P2P Analysis & Solutions	07MAY2021	NONE	XXX
		SHEET 2 OF 3	

UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN MM  
VIEWS:  
THIRD ANGLE  
PROJECTION





REV	DATE	DESCRIPTION
00	07MAY2021	INITIAL REVISION

This drawing is our property. It can't be reproduced or communicated without our written agreement. www.p2p.ind.in		APL APOLLO TUBES LTD.			
DRAWING TITLE		DRAWING TITLE			
DRAWN BY	DATE	STAIR			
SB	07MAY2021				
CHECKED BY	DATE	SIZE	DRAWING NUMBER		REV
P2P Analysis & Solutions	07MAY2021	A0	P2P MAY 21 -03		00
DESIGNED BY	DATE	SCALE	NONE	WEIGHT (kg)	XXX
 P2P Analysis & Solutions	07MAY2021			SHEET 3 OF 3	

UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN MM  
VIEWS:  
THIRD ANGLE  
PROJECTION

