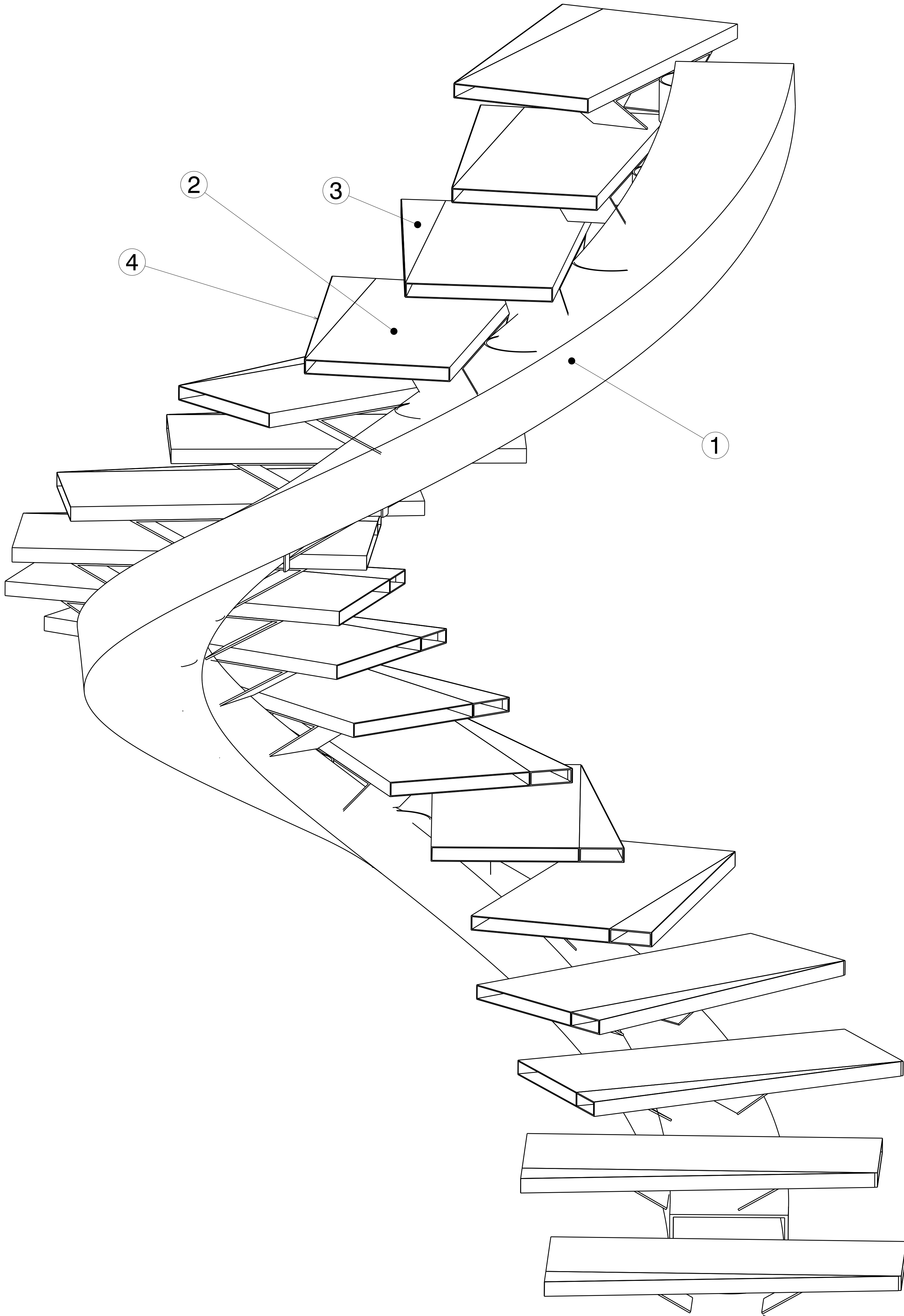




Isometric view
Scale: 1:4

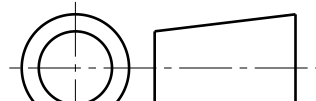


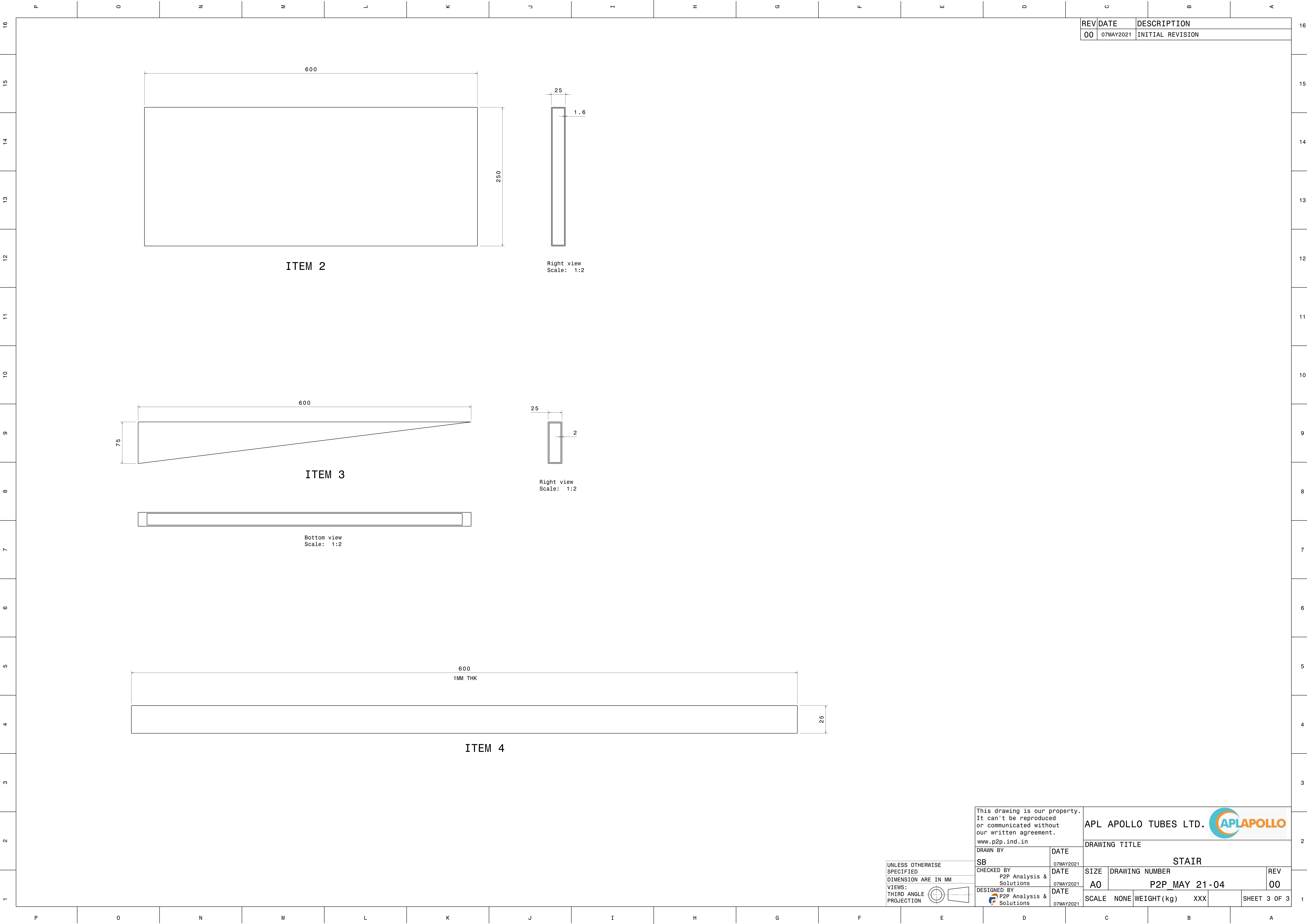
Isometric view
Scale: 1:4

- NOTES:
1. (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 2. ▧ FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 3. ⚡ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 4. ▽▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 5. ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 6. ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 7. FINE WELDNG IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 8. HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 9. FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 10. BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.



5	STAIR JOIN MECHANISM - BOP	----	AS REQUIRED	----	
4	COVER PLATE - BOP	200 X 25 X 1.6 X 1200	AS REQUIRED	6.72	
3	RHS 1	200 X 25 X 1.6 X 700	AS REQUIRED	1	
2	PLANK 1	250 X 25 X 1.6 X 600	AS REQUIRED	4.1	
1	STAIR PROFILE	200 X 100 X 6 X LENGTH AS REQUIRED	1	100	
ITEM NO.		PART NUMBER	DESCRIPTION	QTY.	Wt (Kg) /Each
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		DRAWING TITLE			
DRAWN BY		DATE		STAIR	
RR		07MAY2021			
CHECKED BY		DATE		SIZE	DRAWING NUMBER
P2P Analysis & Solutions		07MAY2021		A0	P2P MAY 21-04
DESIGNED BY		DATE		SCALE	REV
 P2P Analysis & Solutions		07MAY2021		As Indicated	00
WEIGHT (kg)			0kg	SHEET 1 OF 3	

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE PROJECTION





REV	DATE	DESCRIPTION
00	07MAY2021	INITIAL REVISION

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		DRAWING TITLE			
DRAWN BY		DATE		STAIR	
SB		07MAY2021			
CHECKED BY		DATE		SIZE	REV
P2P Analysis & Solutions		07MAY2021		A0	00
DESIGNED BY		DATE		P2P MAY 21-04	
 P2P Analysis & Solutions		07MAY2021			
SCALE		NONE	WEIGHT (kg)	XXX	SHEET 3 OF 3

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE
PROJECTION

