
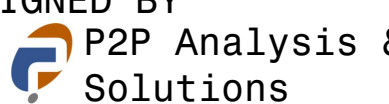
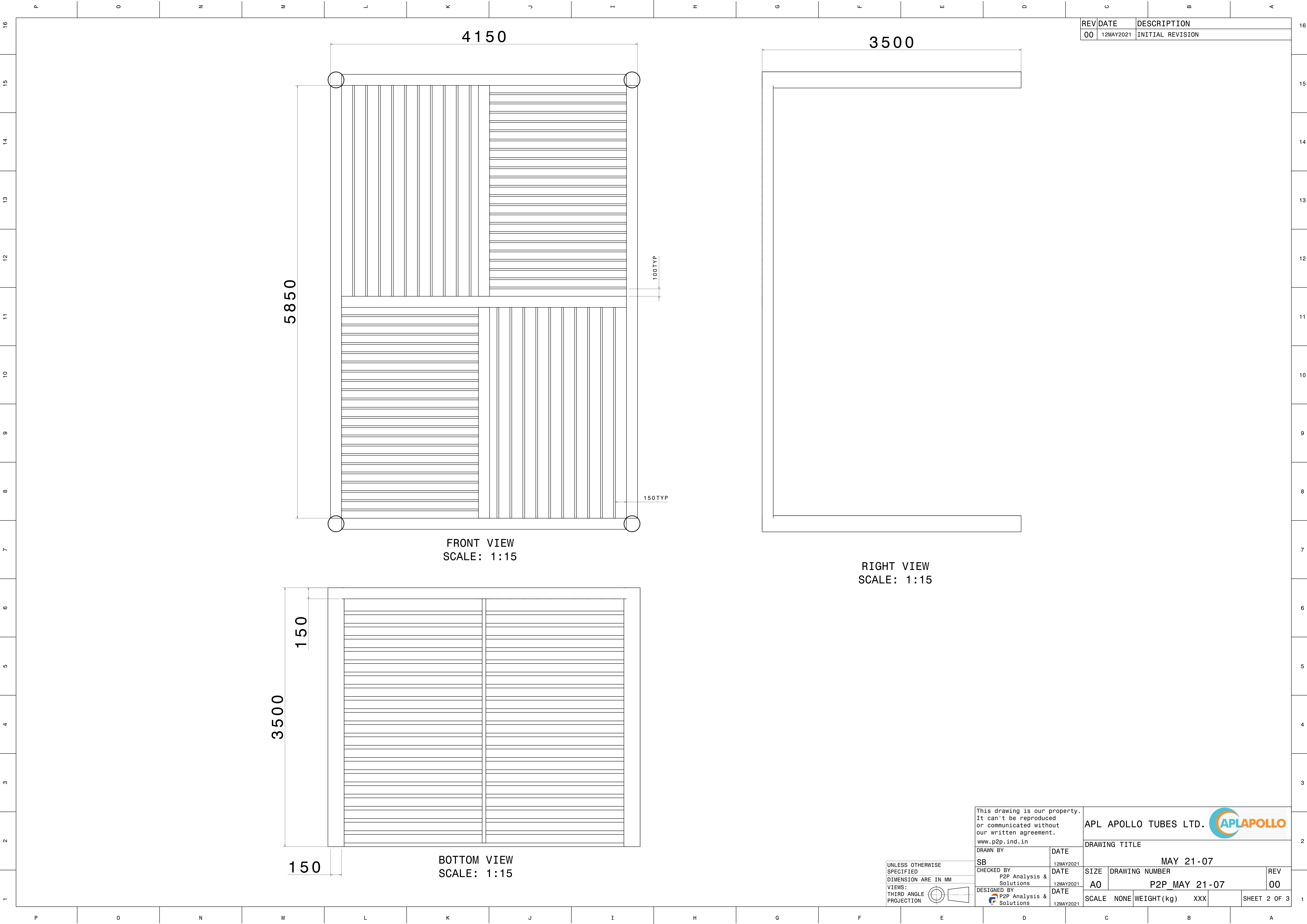


ISOMETRIC VIEW  
SCALE:1:10

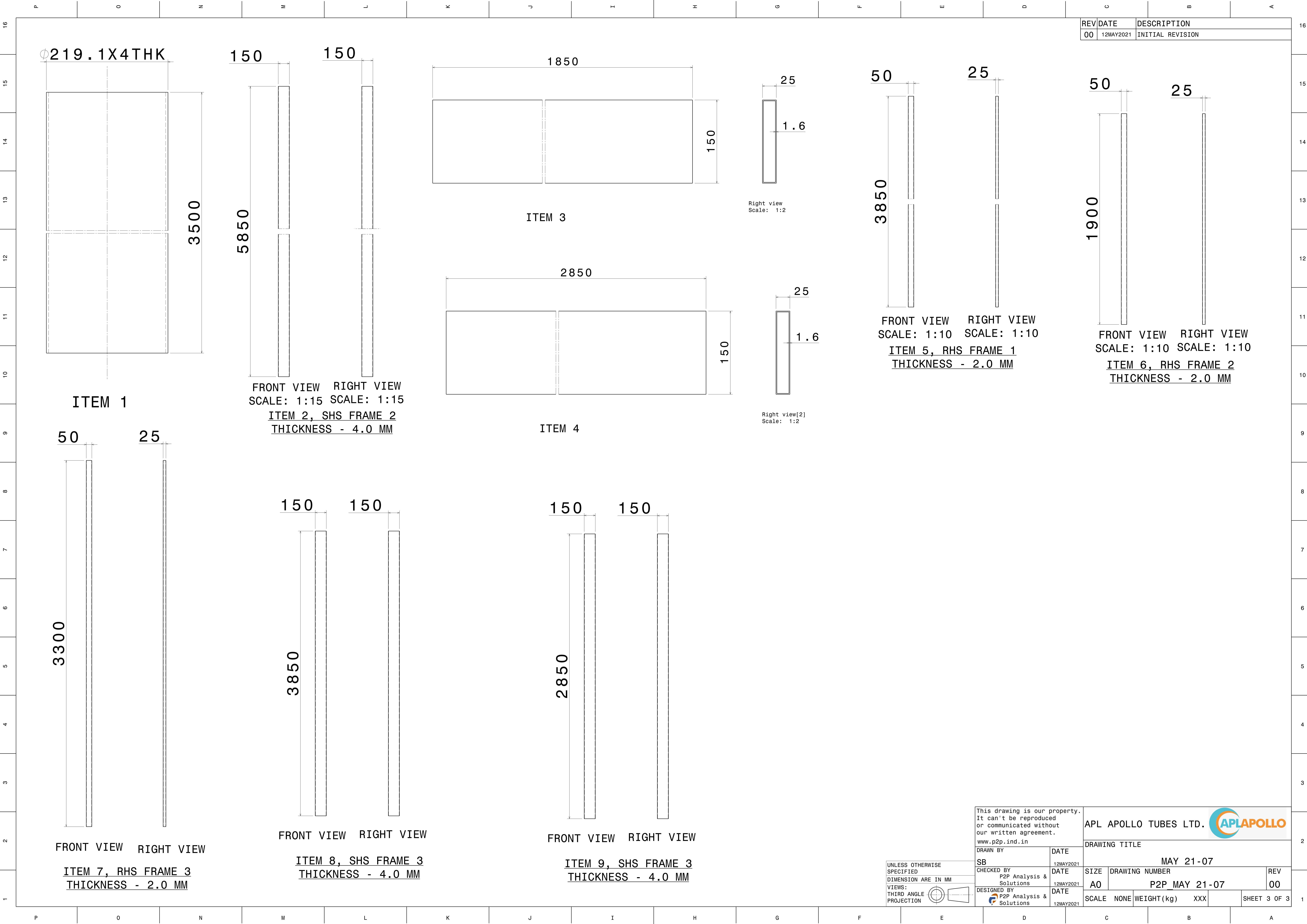
REV	DATE	DESCRIPTION
00	12MAY2021	INITIAL REVISION

- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
  - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
  - ⊲ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
  - ▽▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
  - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
  - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
  - FINE WELDNG IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
  - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
  - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
  - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.

9	RHS FRAME 5	150 X 150 X 4 X 2850	2	52.3	
8	RHS FRAME 4	150 X 150 X 4 X 3850	3	71	
7	RHS FRAME 3	50 X 25 X 2 X 3300	2	7.37	
6	RHS FRAME 2	50 X 25 X 2 X 1900	38	4.24	
5	RHS FRAME 1	50 X 25 X 2 X 3850	1	8.59	
4	RHS PLANK 2	150 X 25 X 1.6 X 2850	20	12.4	
3	RHS PLANK 1	150 X 25 X 1.6 X 1850	44	8	
2	SHS FRAME 2	150 X 150 X 4 X 5850	2	107.41	
1	CIRCULAR FRAME 1	DIA 219.1 X 4 THK X 3500	4	75	
ITEM NO.		PART NUMBER	DESCRIPTION	QTY.	Wt (Kg) /Each
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		DRAWING TITLE			
DRAWN BY		DATE		MAY 21-07	
VM		12MAY2021			
CHECKED BY		DATE	SIZE	DRAWING NUMBER	REV
P2P Analysis & Solutions		12MAY2021	A0	P2P_MAY 21-07	00
DESIGNED BY		DATE	SCALE	WEIGHT (kg)	SHEET 1 OF 3
		12MAY2021	As Indicated	0kg	







REV	DATE	DESCRIPTION
00	12MAY2021	INITIAL REVISION

UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN MM  
VIEWS:  
THIRD ANGLE  
PROJECTION

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SB

CHECKED BY  
P2P Analysis & Solutions

DESIGNED BY  
P2P Analysis & Solutions

DATE  
12MAY2021

DATE  
12MAY2021

DATE  
12MAY2021

APL APOLLO TUBES LTD.

DRAWING TITLE  
MAY 21-07

SIZE  
A0

DRAWING NUMBER  
P2P MAY 21-07

REV  
00

SCALE  
NONE

WEIGHT (kg)  
XXX

SHEET 3 OF 3