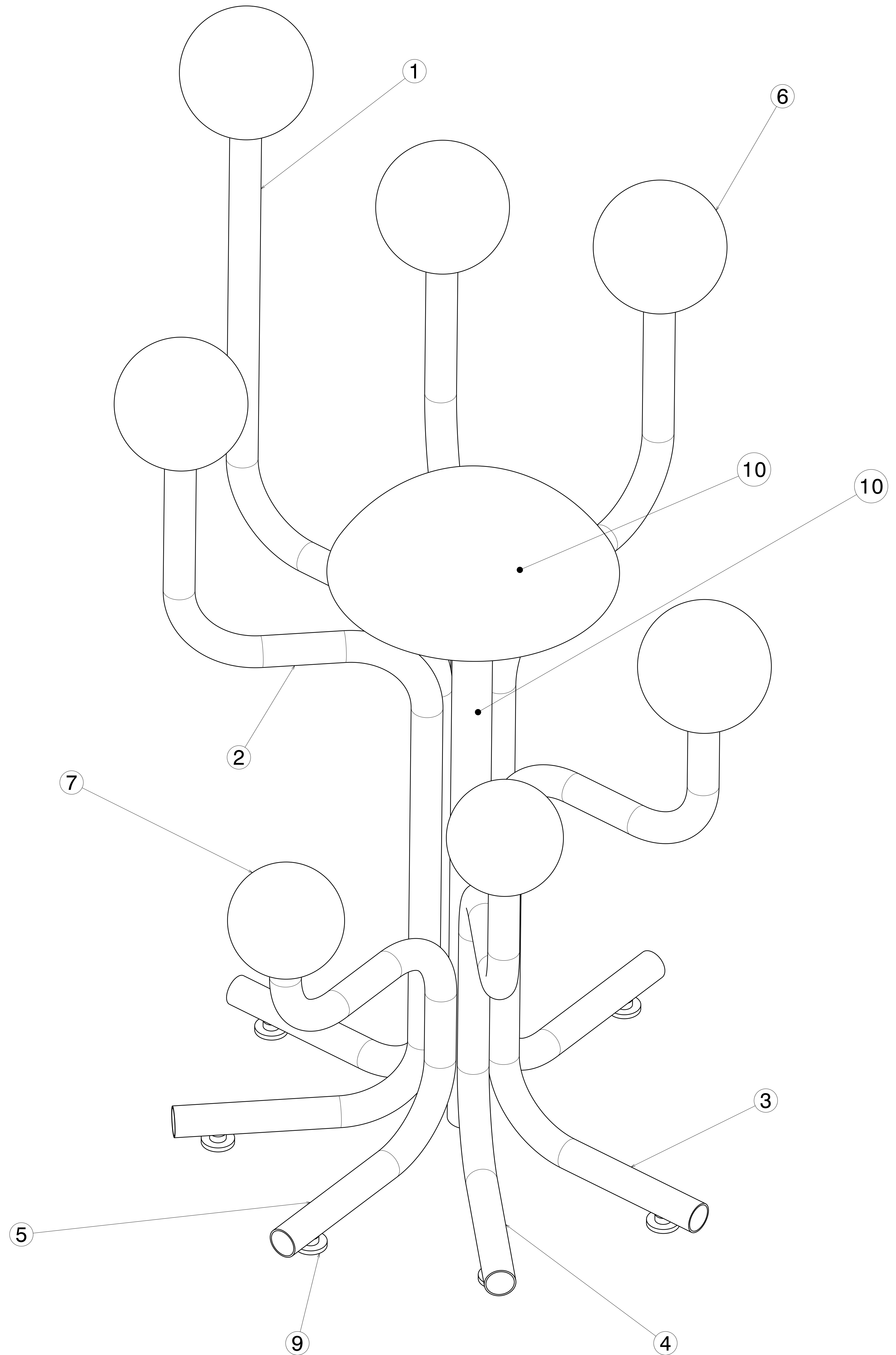


| REV/DATE | DESCRIPTION |
|----------------|------------------|
| 00 / 07MAY2021 | INITIAL REVISION |



- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⊲ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDING IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.

Isometric view

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. | Wt (kg) /Each |
|----------|----------------|---------------------|------|---------------|
| 10 | TUBE 6 | DIA 44.3 X 2 X 820 | 1 | 1.88 |
| 9 | KNOB - BOP 4 | ---- | 7 | ----- |
| 8 | SEAT - BOP 3 | ---- | 1 | ----- |
| 7 | SPHERE - BOP 2 | ---- | 2 | ----- |
| 6 | SPHERE - BOP 1 | ---- | 5 | ----- |
| 5 | TUBE 5 | DIA 38.1 X 2 X 875 | 1 | 1.6 |
| 4 | TUBE 4 | DIA 38.1 X 2 X 1075 | 1 | 1.8 |
| 3 | TUBE 3 | DIA 38.1 X 2 X 1425 | 1 | 2.18 |
| 2 | TUBE 2 | DIA 38.1 X 2 X 1875 | 3 | 2.64 |
| 1 | TUBE 1 | DIA 38.1 X 2 X 2175 | 1 | 3.4 |

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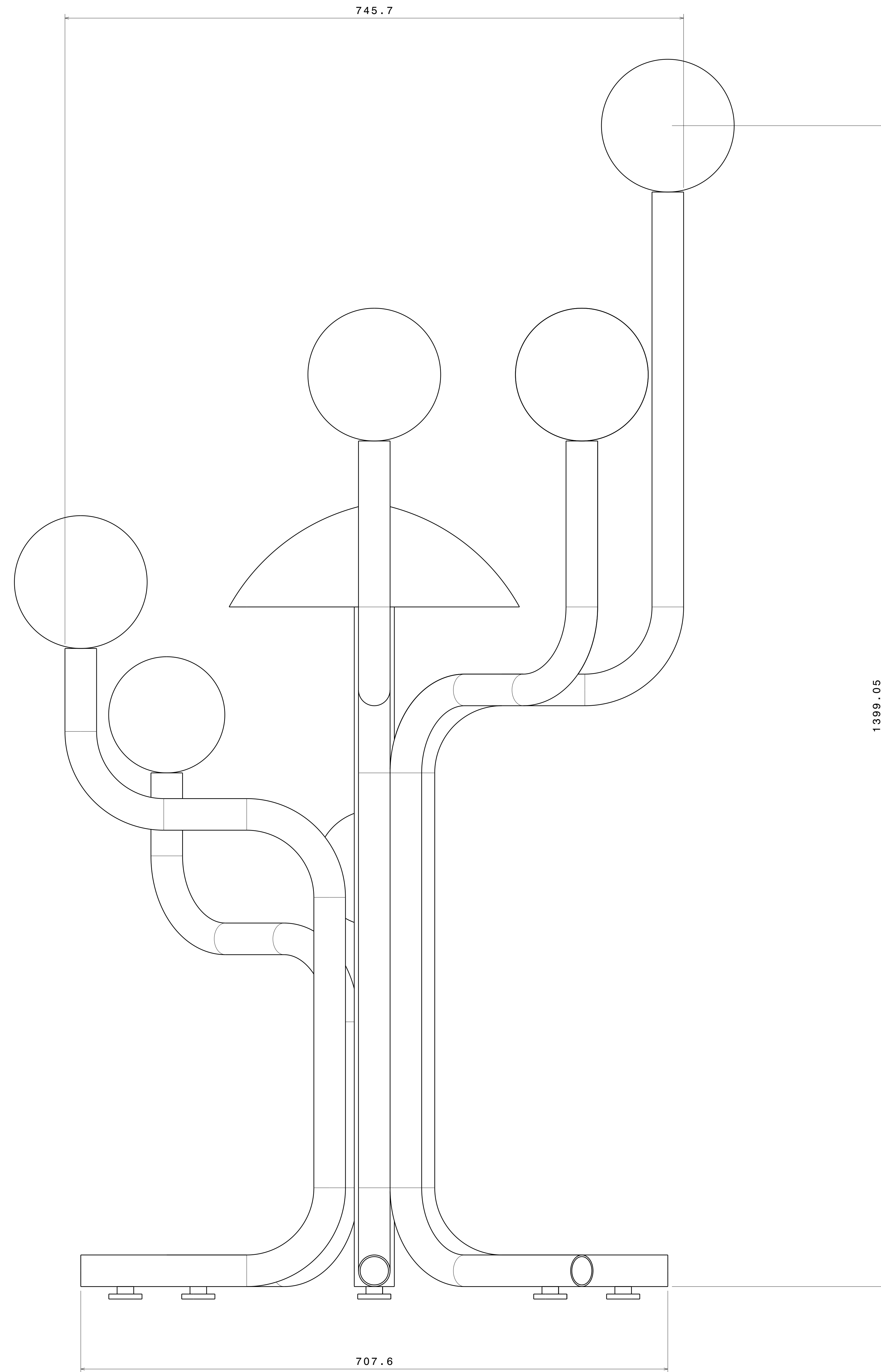
APL APOLLO TUBES LTD.

DRAWING TITLE: **MAY 21-28**

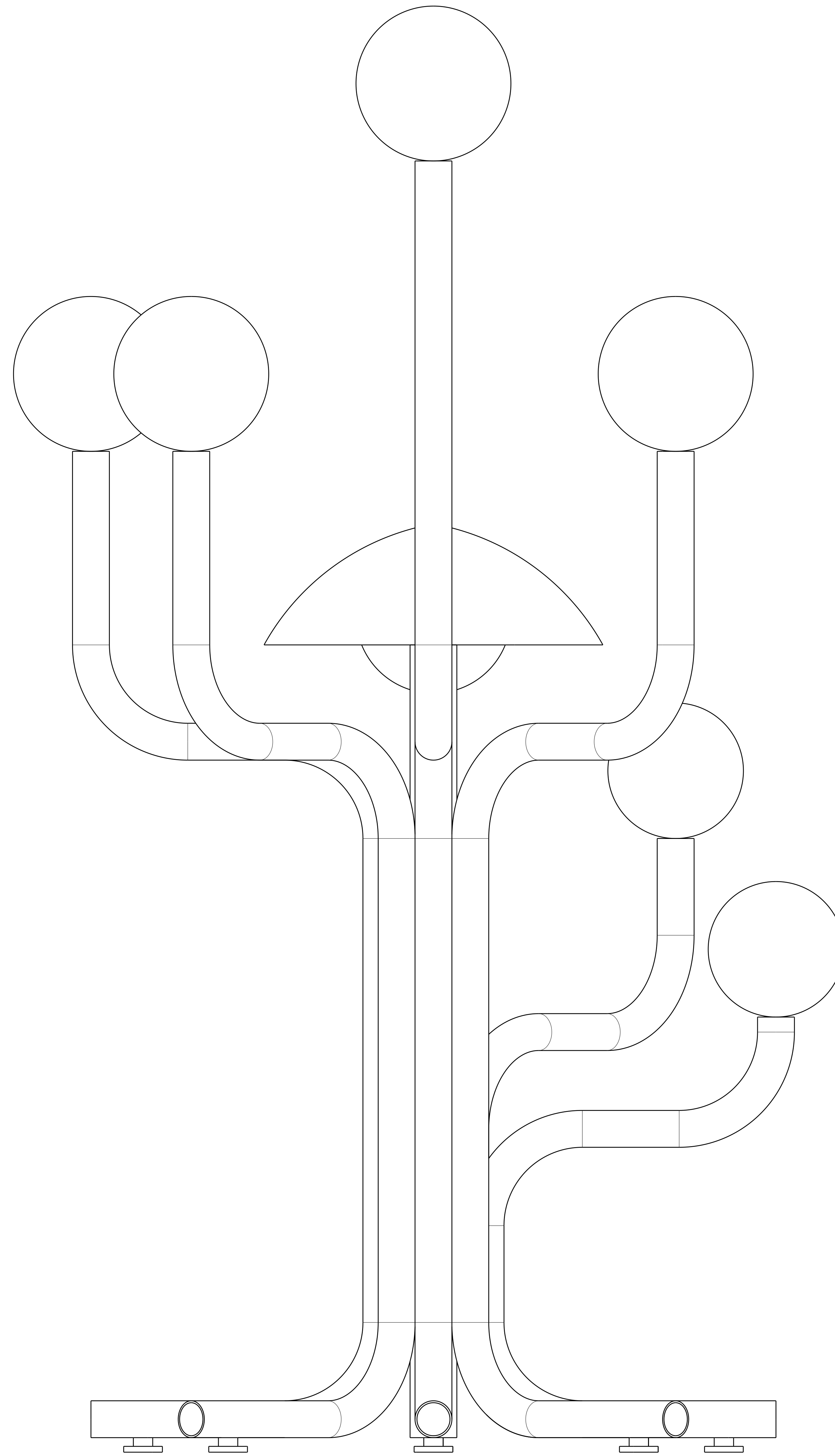
| | | | | |
|---------------------------------------|-----------------|---------------------|-------------------------------|--------------|
| DRAWN BY: RR | DATE: 07MAY2021 | SIZE: A0 | DRAWING NUMBER: P2P MAY 21-28 | REV: 00 |
| CHECKED BY: P2P Analysis & Solutions | DATE: 07MAY2021 | SCALE: As Indicated | WEIGHT(kg): 0kg | SHEET 1 OF 3 |
| DESIGNED BY: P2P Analysis & Solutions | DATE: 07MAY2021 | | | |

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM
VIEWS: THIRD ANGLE PROJECTION

| REV | DATE | DESCRIPTION |
|-----|-----------|------------------|
| 00 | 07MAY2021 | INITIAL REVISION |



Front view
Scale: 2:5



Right view
Scale: 2:5

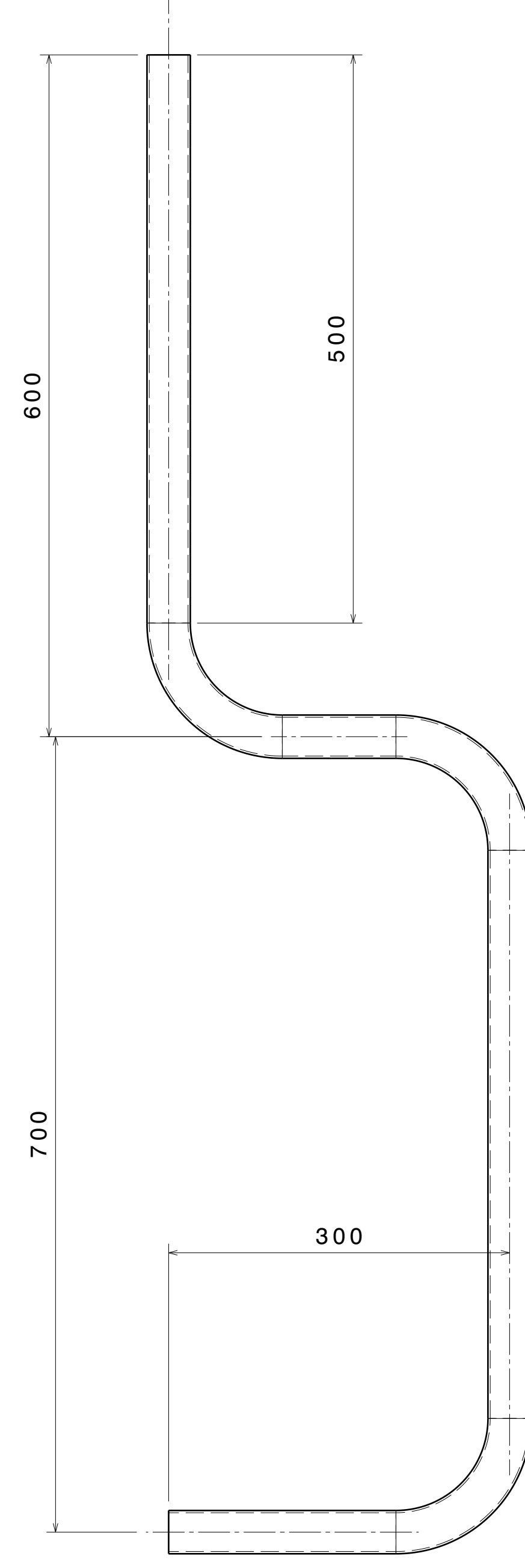
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION

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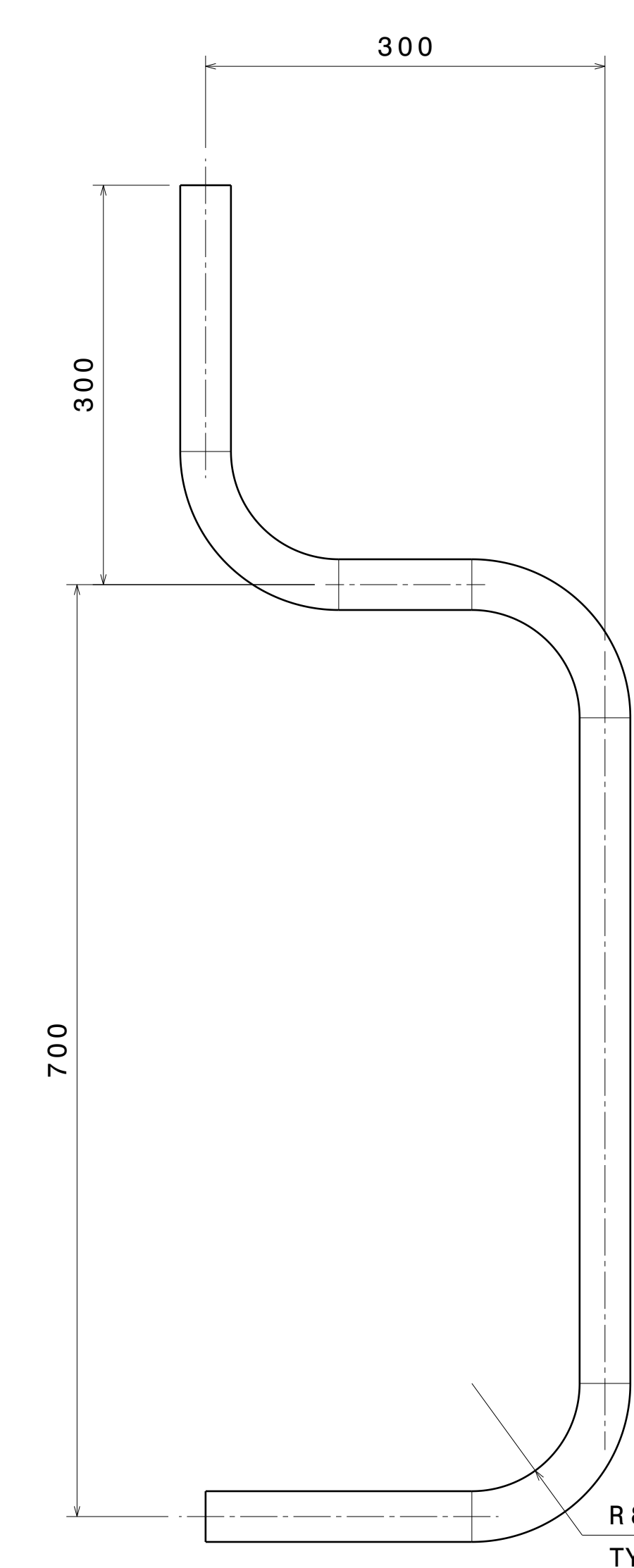
| | |
|--------------------------|-----------|
| DRAWN BY | DATE |
| SB | 07MAY2021 |
| CHECKED BY | DATE |
| P2P Analysis & Solutions | 07MAY2021 |
| DESIGNED BY | DATE |
| P2P Analysis & Solutions | 07MAY2021 |

| | | | |
|-----------------------|----------------|-------------|--------------|
| APL APOLLO TUBES LTD. | | | |
| DRAWING TITLE | | | |
| MAY 21-28 | | | |
| SIZE | DRAWING NUMBER | REV | |
| A0 | P2P MAY 21-28 | 00 | |
| SCALE | NONE | WEIGHT (kg) | XXX |
| | | | SHEET 2 OF 3 |

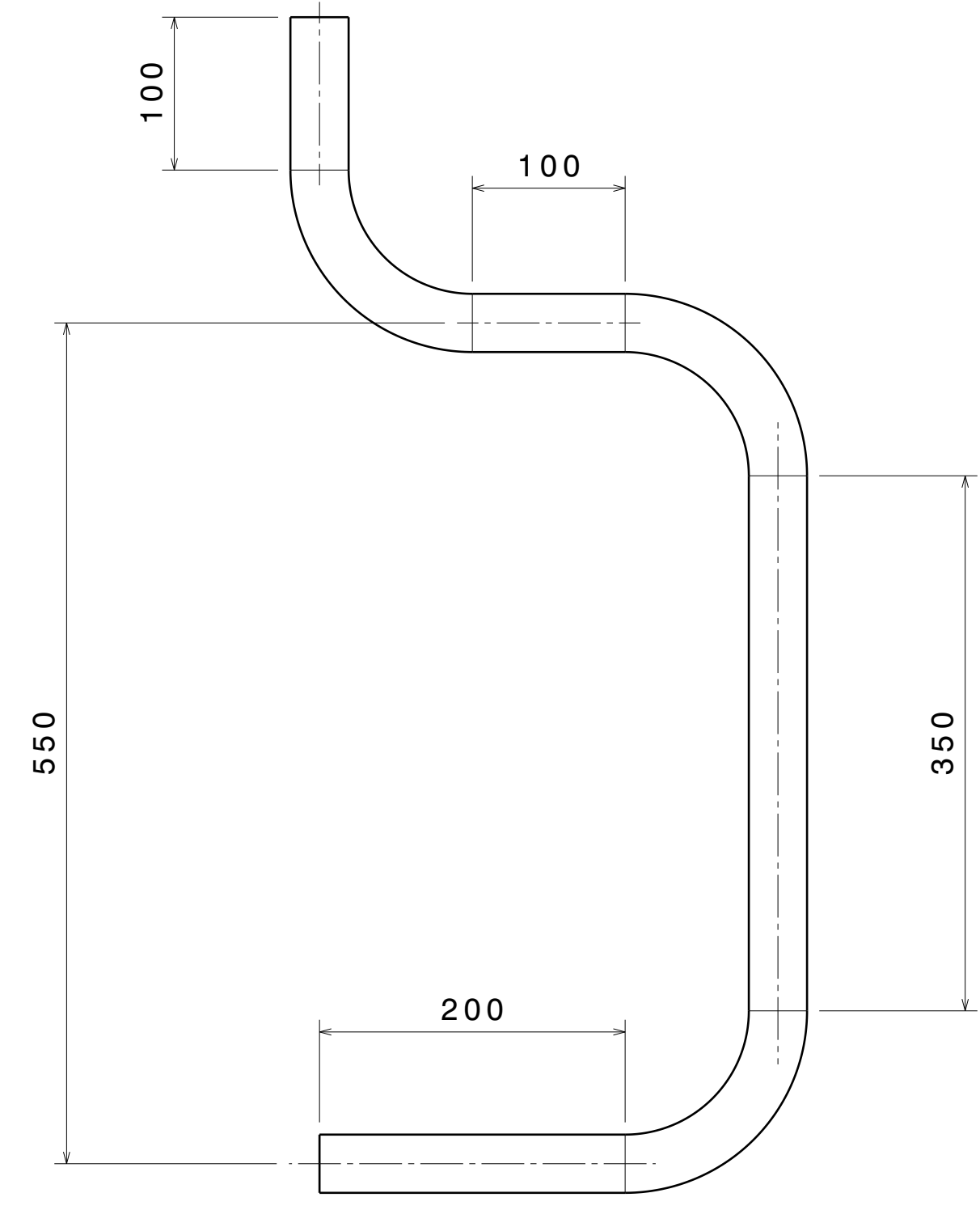
| REV | DATE | DESCRIPTION |
|-----|-----------|------------------|
| 00 | 07MAY2021 | INITIAL REVISION |



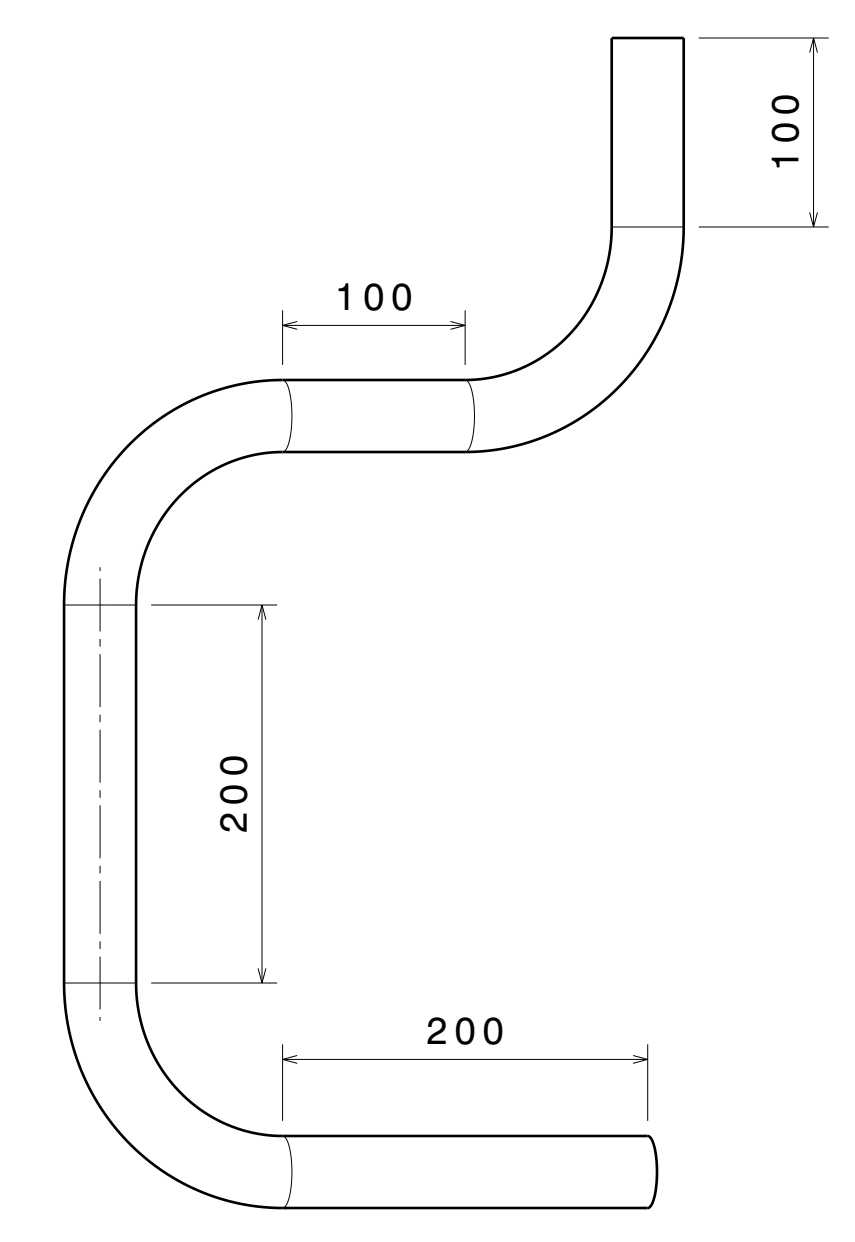
ITEM 1



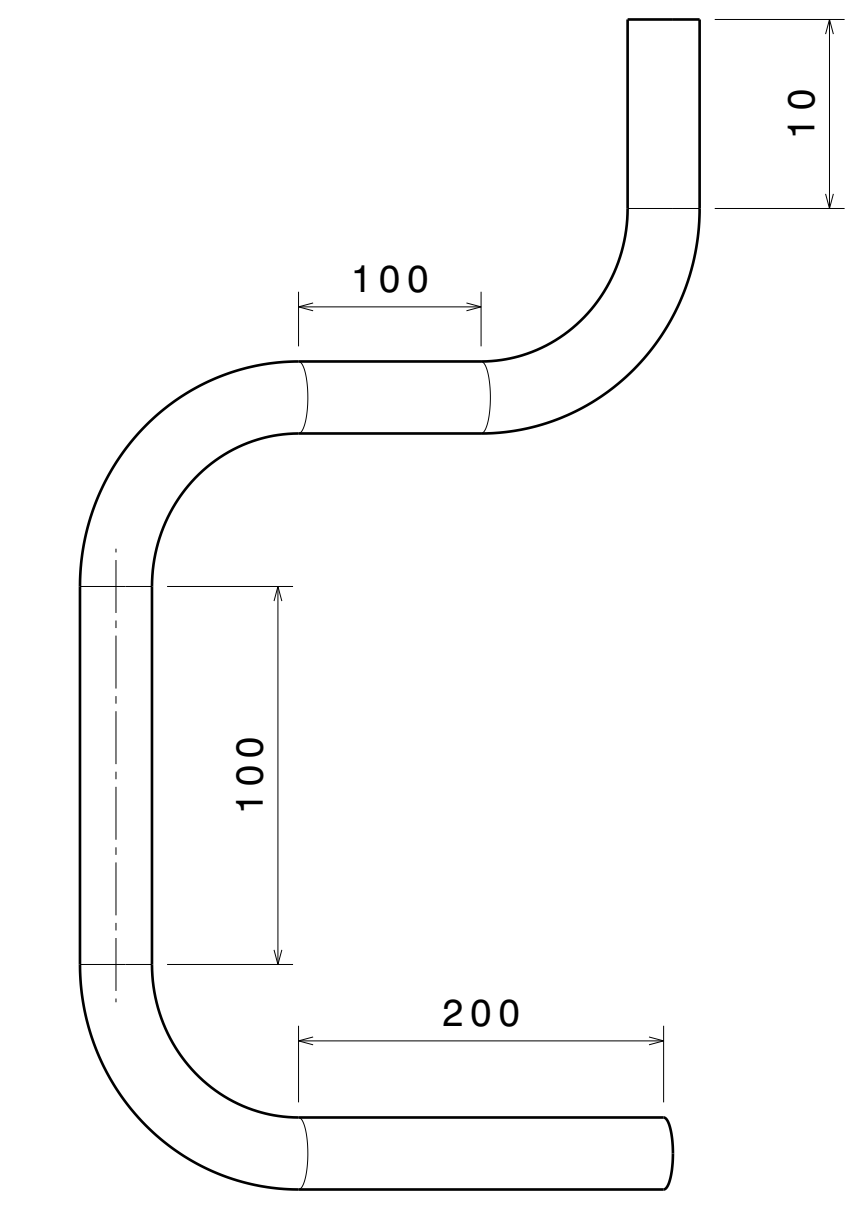
ITEM 2



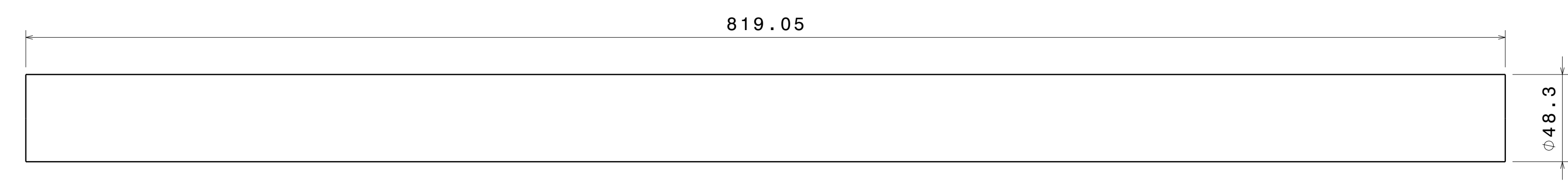
ITEM 3



ITEM 4

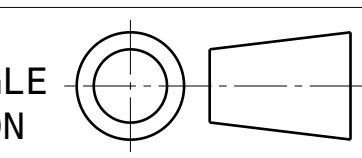


ITEM 5




ITEM 10

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM
 VIEWS: THIRD ANGLE PROJECTION



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| | | | |
|-------------|--------------------------|------|-----------|
| DRAWN BY | SB | DATE | 07MAY2021 |
| CHECKED BY | P2P Analysis & Solutions | DATE | 07MAY2021 |
| DESIGNED BY | P2P Analysis & Solutions | DATE | 07MAY2021 |

| | |
|---|---------------|
| APL APOLLO TUBES LTD.  | |
| DRAWING TITLE | |
| MAY 21-28 | |
| SIZE | A0 |
| DRAWING NUMBER | P2P MAY 21-28 |
| REV | 00 |
| SCALE | NONE |
| WEIGHT (kg) | XXX |
| SHEET 3 OF 3 | |