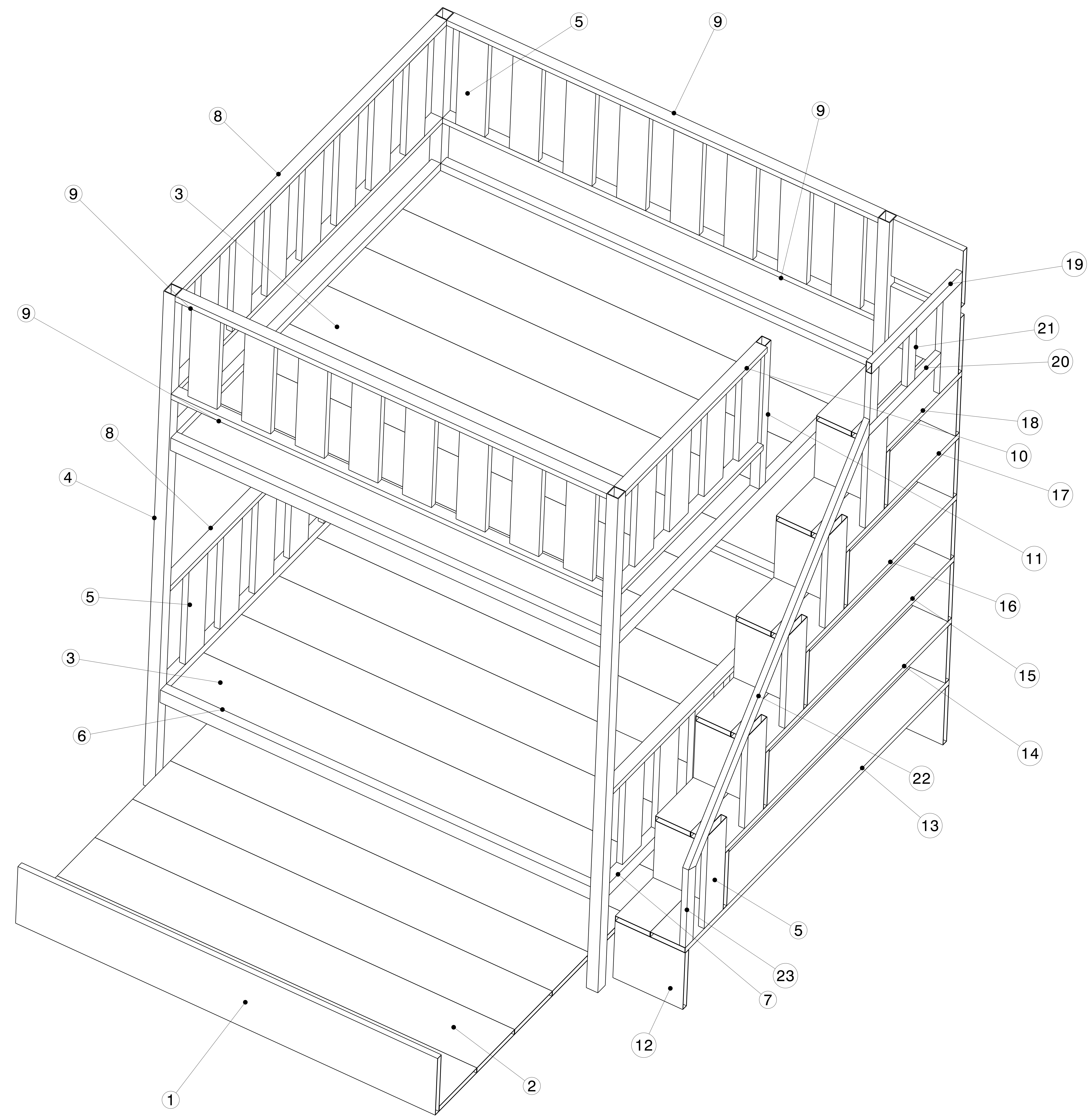


REV/DATE	DESCRIPTION
00 / 22NOV2020	INITIAL REVISION

- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
  - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
  - ⊥ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
  - ▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
  - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
  - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
  - FINE WELDING IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
  - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
  - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
  - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.



Isometric view

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg)/Each
23	RECT TUBE 10	50 X 25 X 2 X 378	1	.825
22	RECT TUBE 9	50 X 25 X 2 X 1757.5	1	3.84
21	RECT TUBE 8	50 X 25 X 2 X 250	2	0.6
20	RECT TUBE 7	50 X 25 X 2 X 475	1	1.06
19	RECT TUBE 6	50 X 25 X 2 X 600	1	1.34
18	RHS PLANK 11	150 X 25 X 1.6 X 500	2	4.4
17	RHS PLANK 10	150 X 25 X 1.6 X 750	2	6.56
16	RHS PLANK 9	150 X 25 X 1.6 X 1000	2	7.64
15	RHS PLANK 8	150 X 25 X 1.6 X 1250	2	8.72
14	RHS PLANK 7	150 X 25 X 1.6 X 1500	2	9.8
13	RHS PLANK 6	150 X 25 X 1.6 X 1750	2	5.19
12	RHS PLANK 5	275 X 25 X 1.6 X 300	14	2.24
11	SO FRAME 2	40 X 40 X 2 X 695	1	1.66
10	RECT TUBE 5	50 X 25 X 2 X 940	2	2.1
9	RECT TUBE 4	50 X 25 X 2 X 1850.5	4	4.13
8	RECT TUBE 3	50 X 25 X 2 X 1750.6	4	3.9
7	RECT TUBE 2	60 X 40 X 2.6 X 1750.6	4	6.8
6	RECT TUBE 1	60 X 40 X 2.6 X 1850	4	7.2
5	RHS PLANK 4	125 X 25 X 1.6 X 450	47	1.6
4	SO FRAME 1	49.5 X 49.5 X 2.9 X 2400	4	10.2
3	RHS PLANK 3	250 X 25 X 1.6 X 1850	14	12.65
2	RHS PLANK 2	250 X 25 X 1.6 X 1800	7	12.3
1	RHS PLANK 1	275 X 25 X 1.6 X 1800	2	13.44

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**APL APOLLO TUBES LTD.**

DRAWING TITLE: **NOV 20 04**

SCALE: **As Indicated** WEIGHT (kg): **0kg** SHEET **1 OF 3**

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION

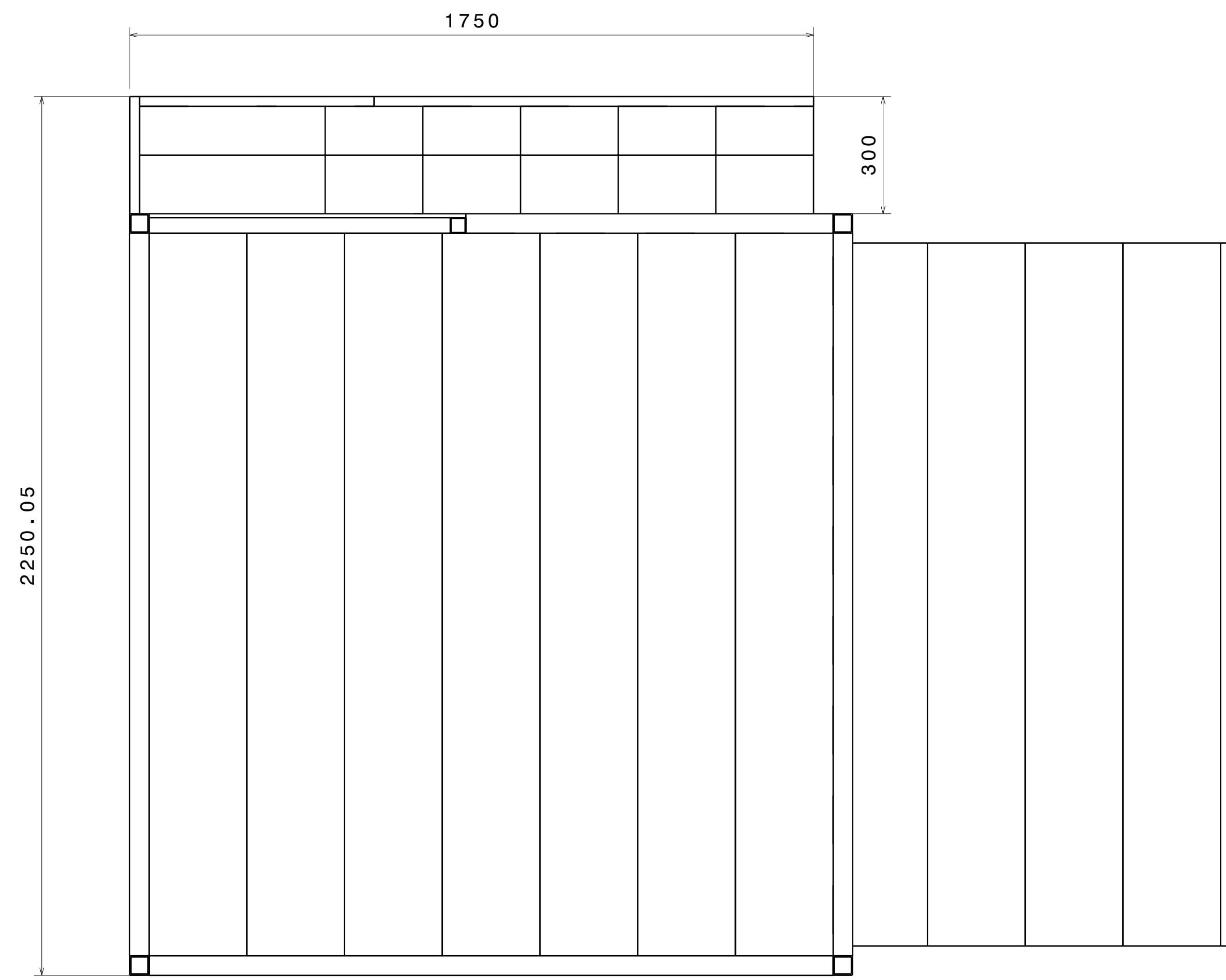
CHECKED BY: P2P Analysis & Solutions DATE: 22NOV2020

DESIGNED BY: P2P Analysis & Solutions DATE: 22NOV2020

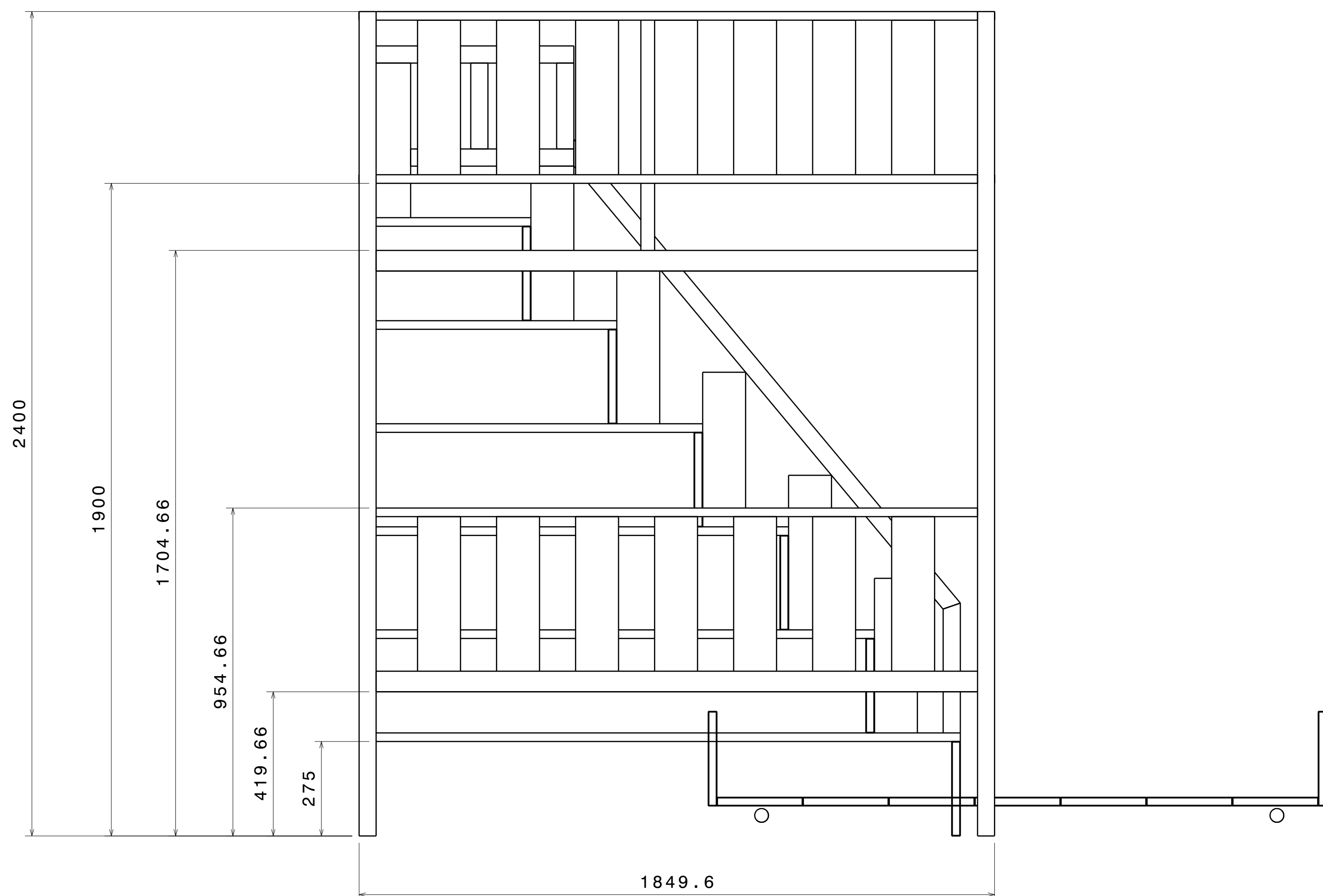
APL APOLLO TUBES LTD. NOV 20 04 P2P NOV 20 04 00



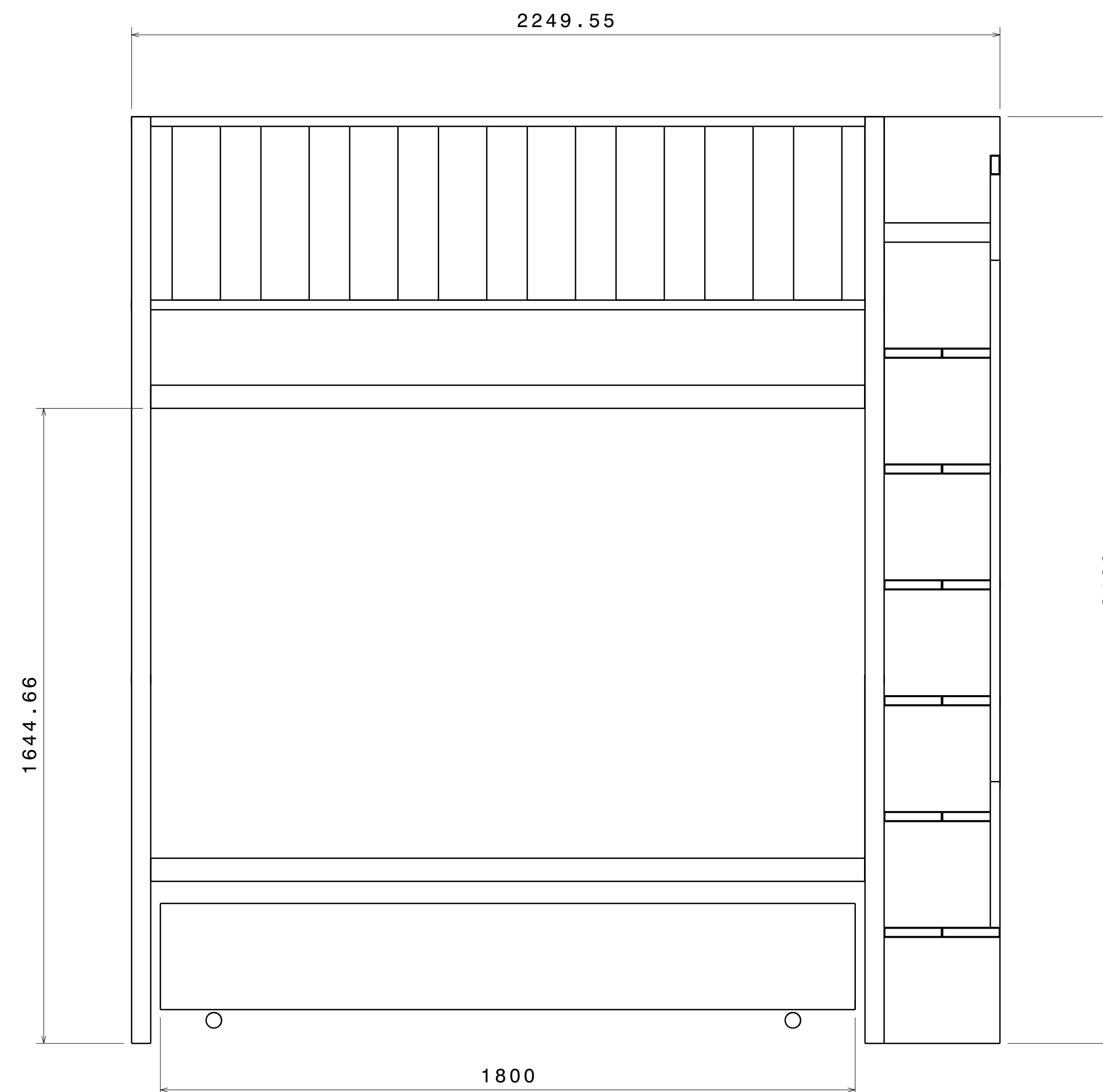
REV	DATE	DESCRIPTION
00	22NOV2020	INITIAL REVISION



Top view  
Scale: 1:10

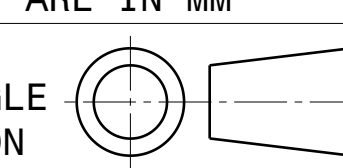


Front view  
Scale: 1:10



Right view  
Scale: 1:10

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM  
VIEWS: THIRD ANGLE PROJECTION



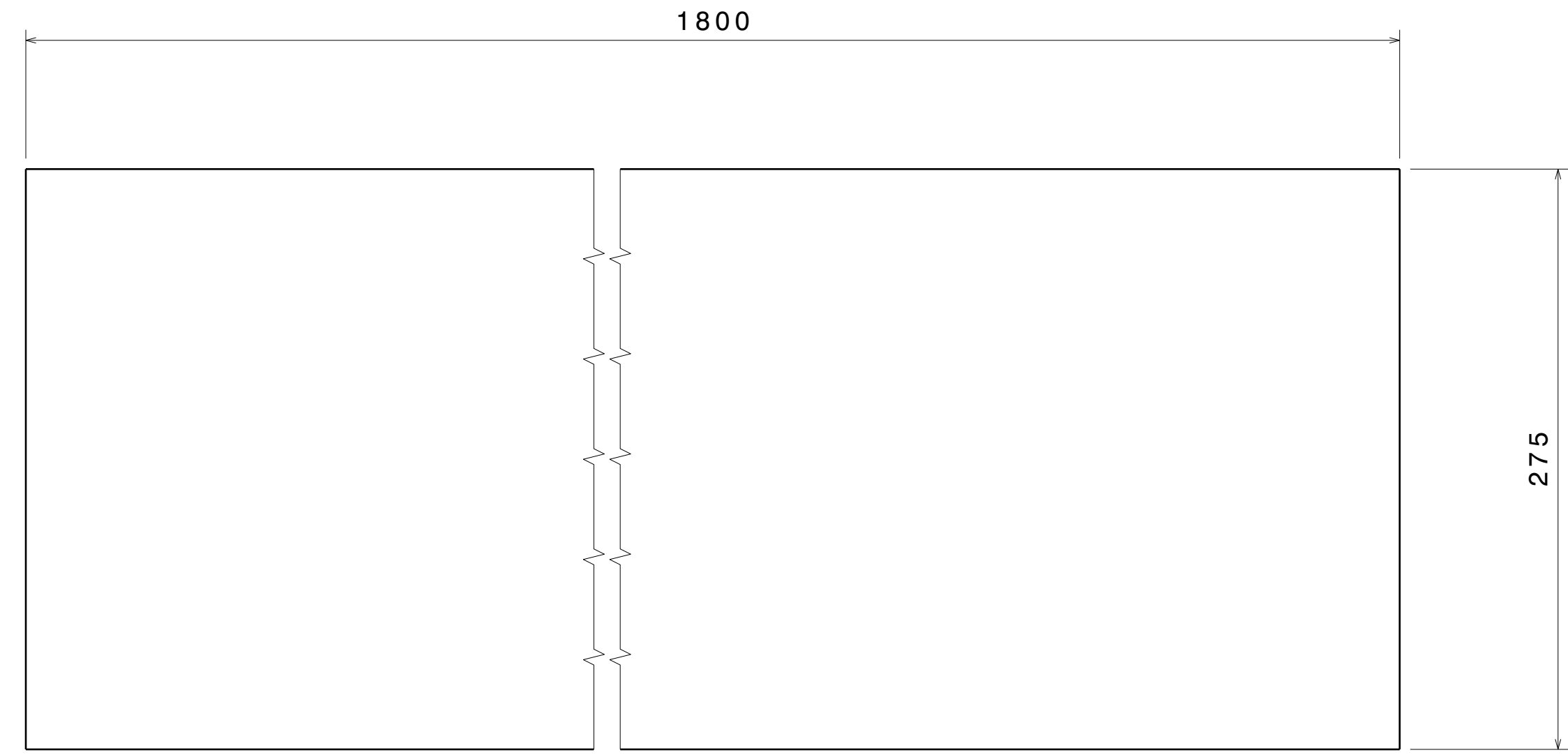
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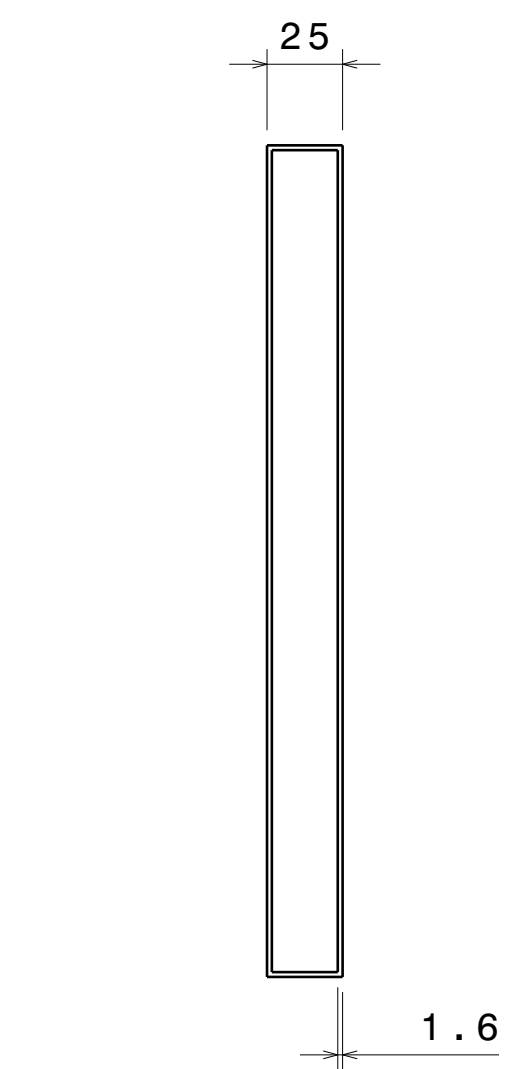
DRAWN BY	DATE
SB	22NOV2020
CHECKED BY	DATE
P2P Analysis & Solutions	22NOV2020
DESIGNED BY	DATE
P2P Analysis & Solutions	22NOV2020

DRAWING TITLE			
NOV 20 04			
SIZE	DRAWING NUMBER	REV	
A0	P2P NOV 20 04	00	
SCALE	NONE	WEIGHT (kg)	XXX
			SHEET 2 OF 3

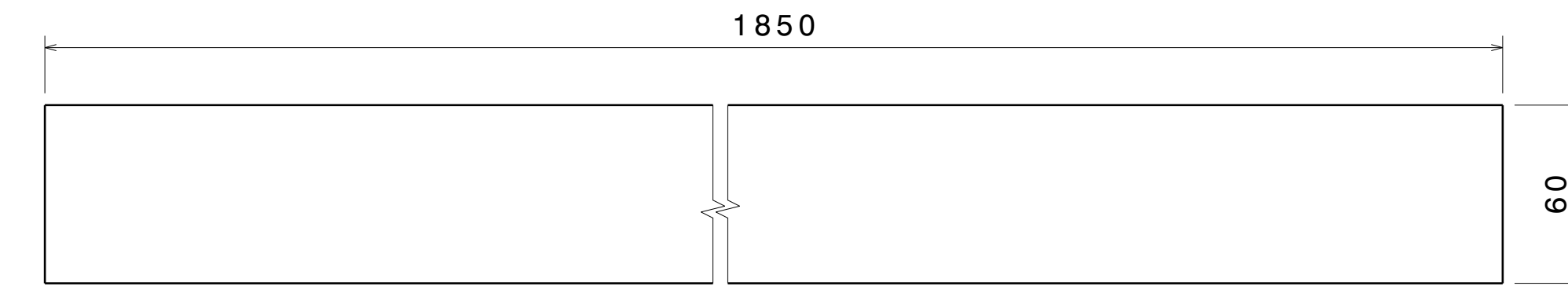
REV	DATE	DESCRIPTION
00	22NOV2020	INITIAL REVISION



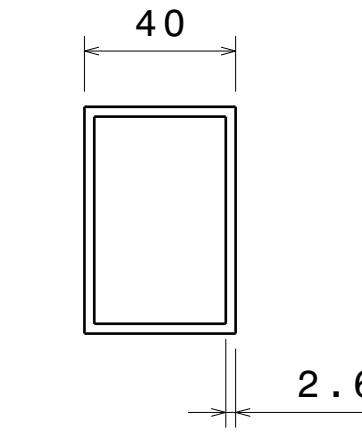
ITEM 1, PLANK



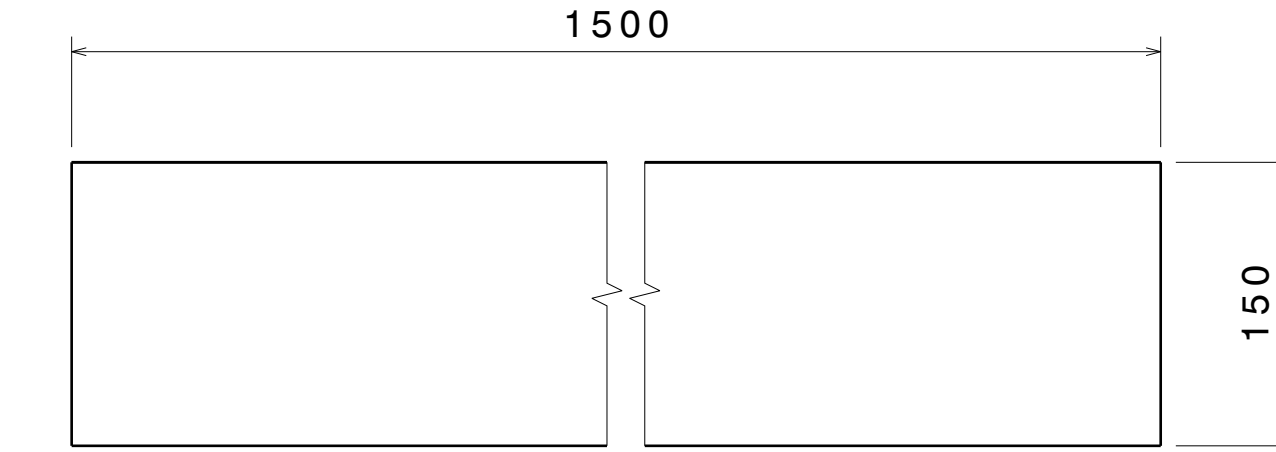
Right view  
Scale: 2:5



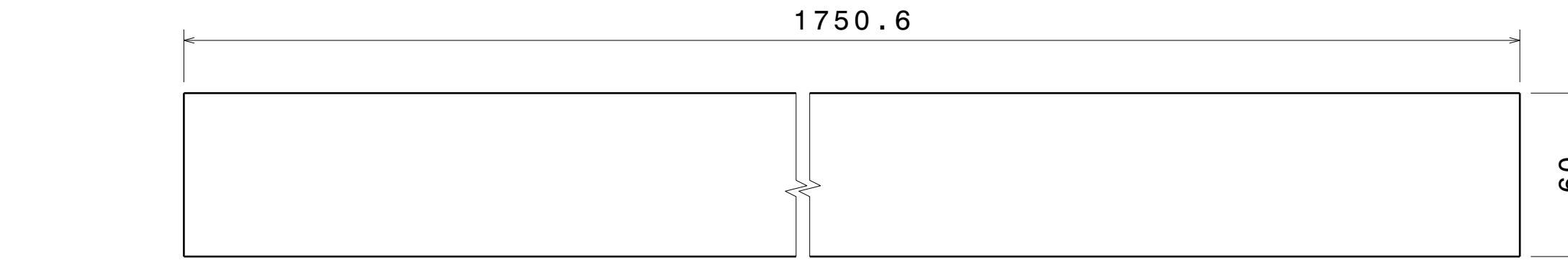
ITEM 6



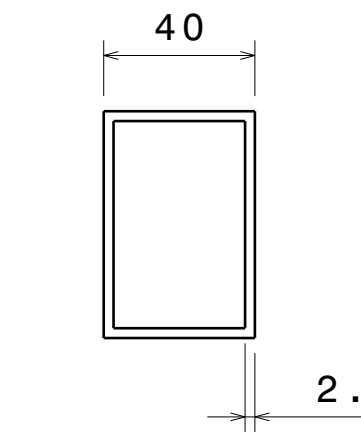
Right view  
Scale: 1:2



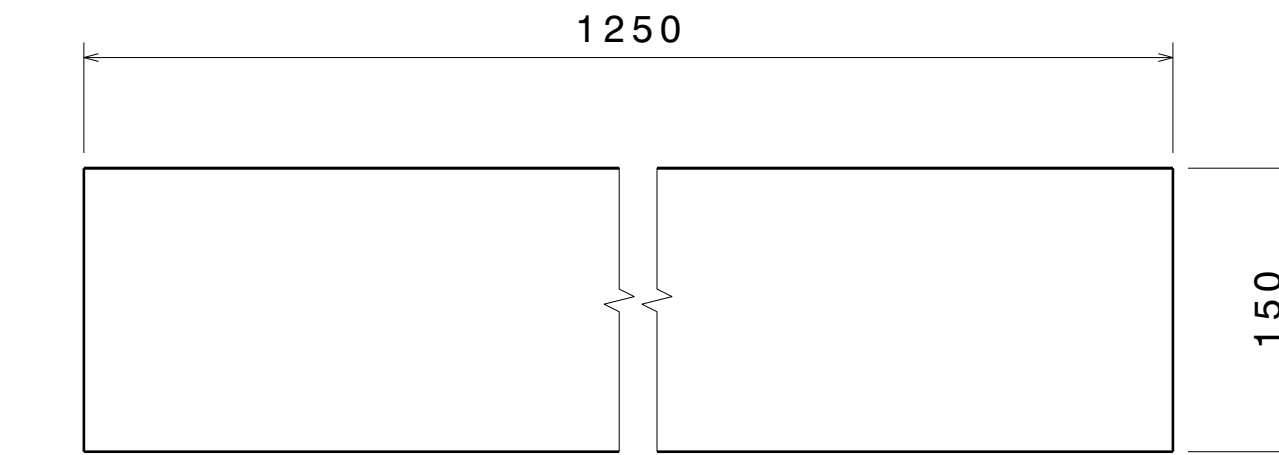
ITEM 14



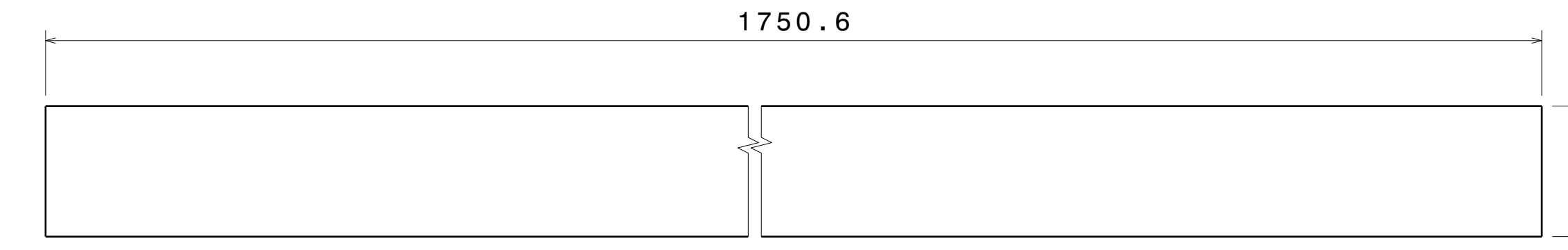
ITEM 7



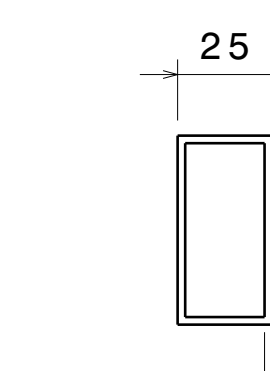
Right view[4]  
Scale: 1:2



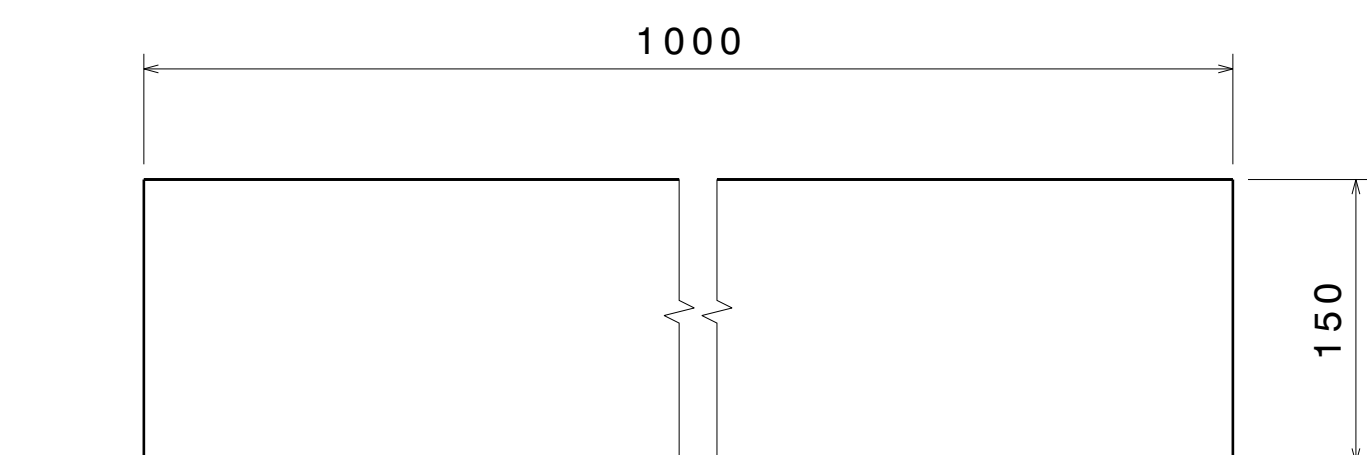
ITEM 15



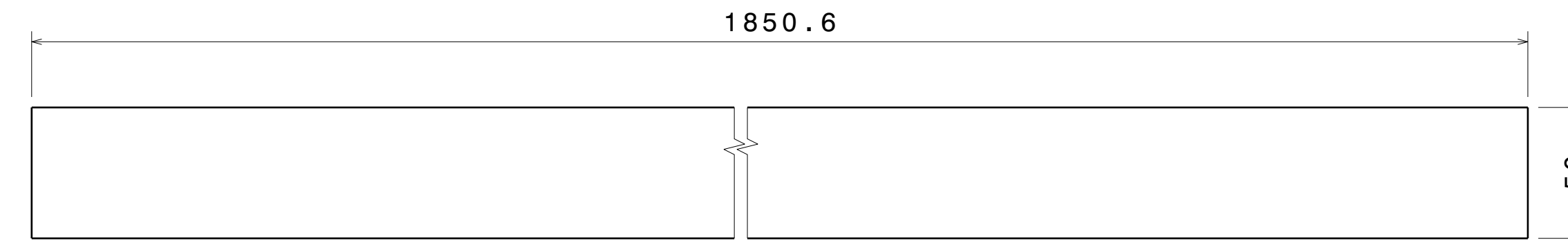
ITEM 8



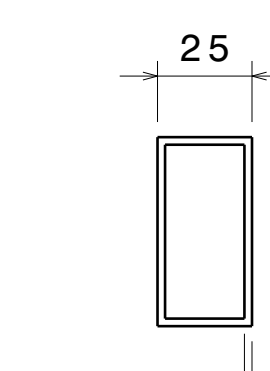
Right view  
Scale: 1:2



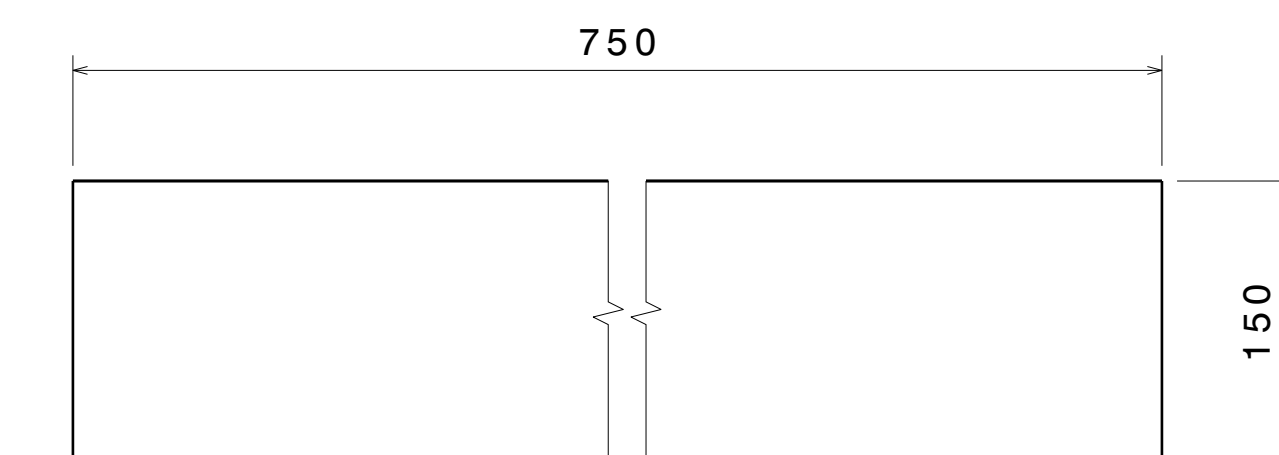
ITEM 16



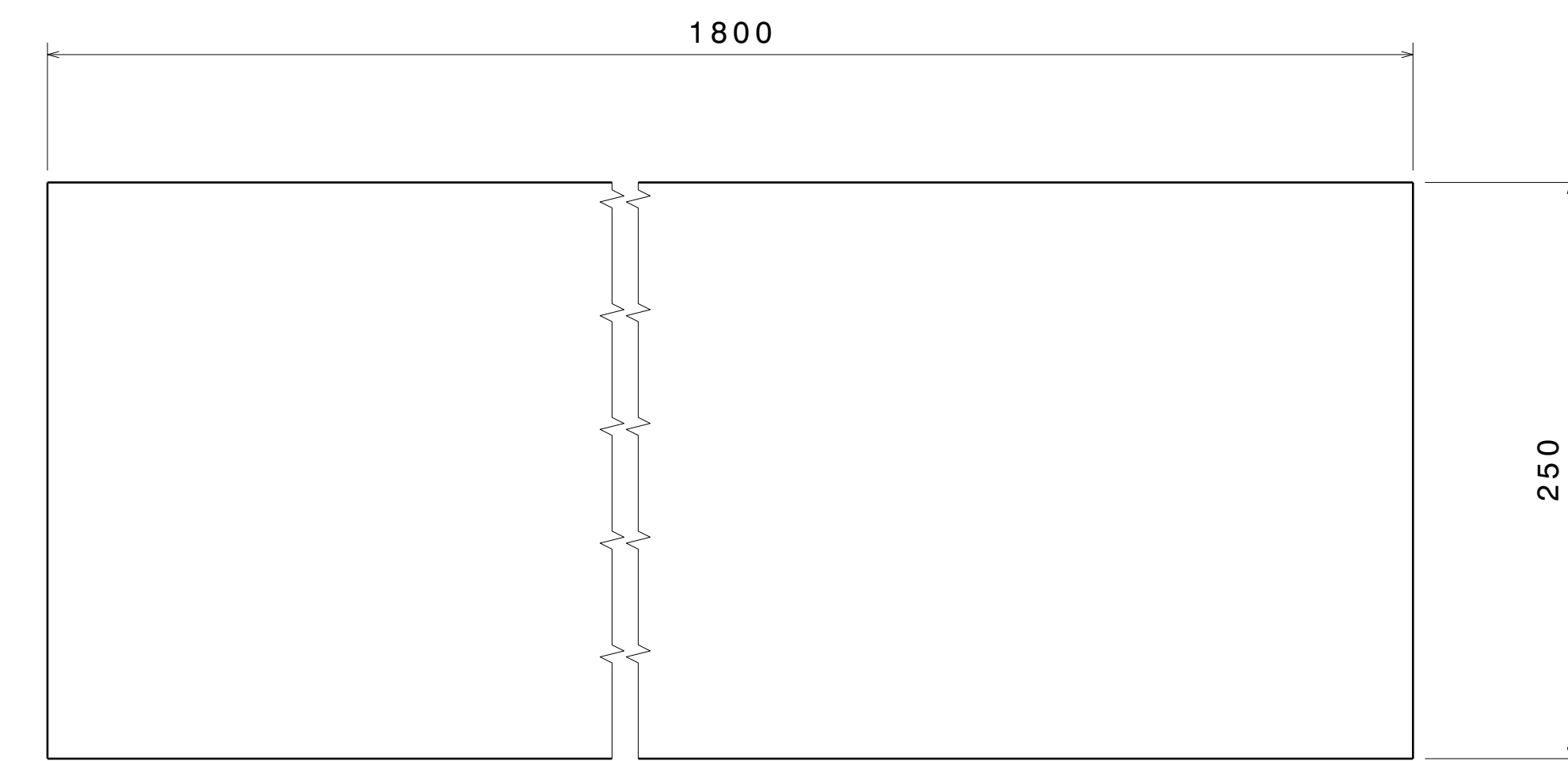
ITEM 9



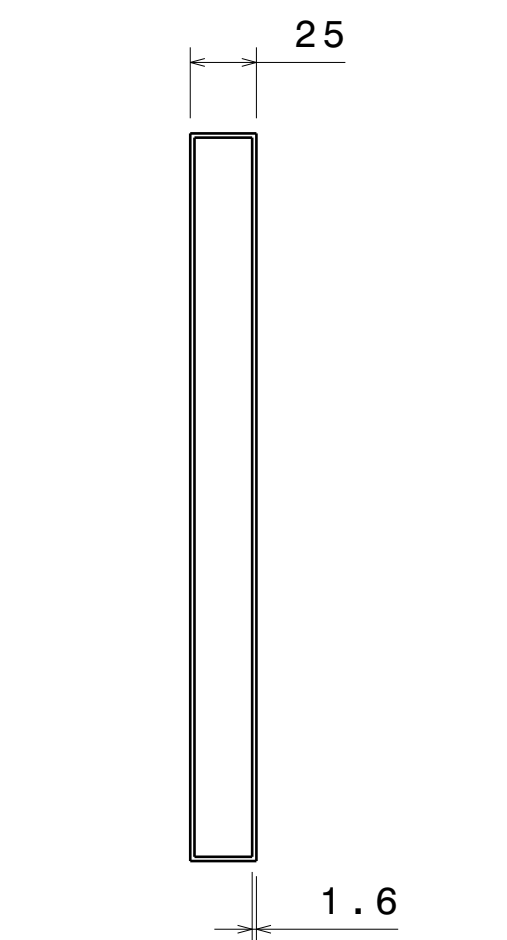
Right view[5]  
Scale: 1:2



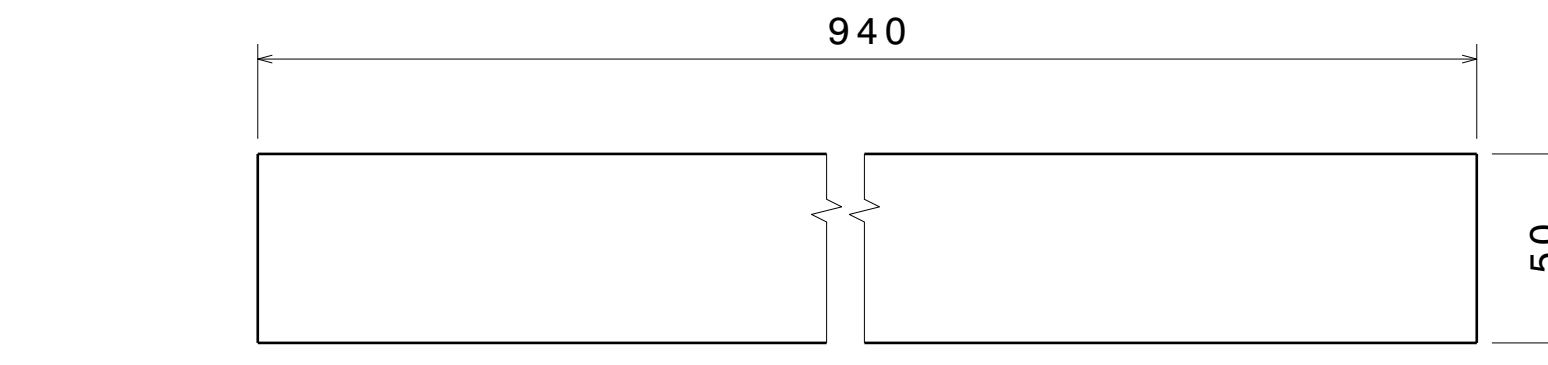
ITEM 17



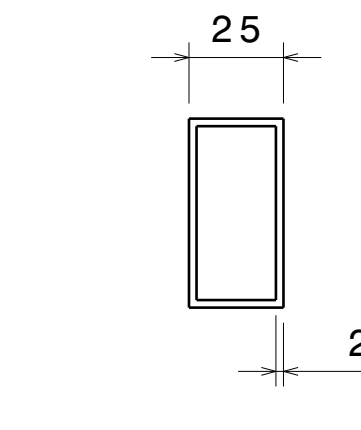
ITEM 2, PLANK



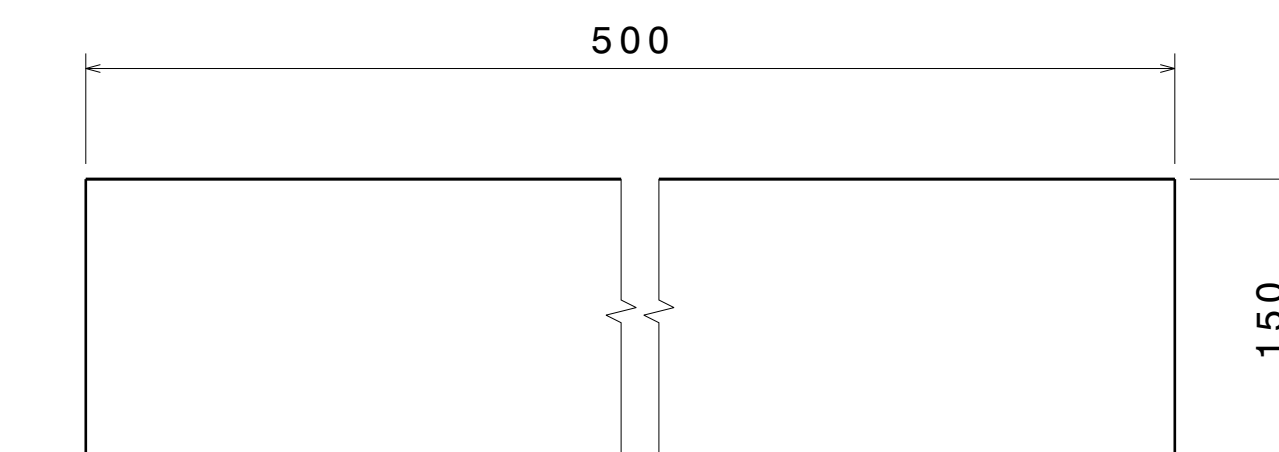
Right view[2]  
Scale: 7:20



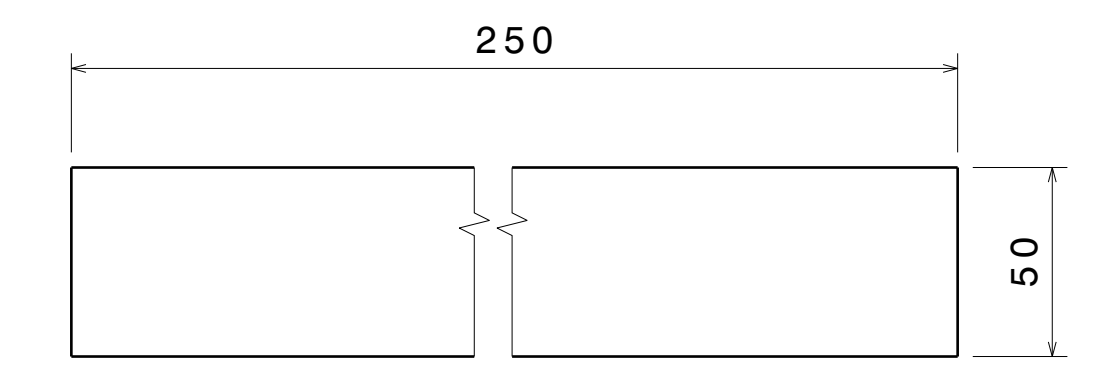
ITEM 10



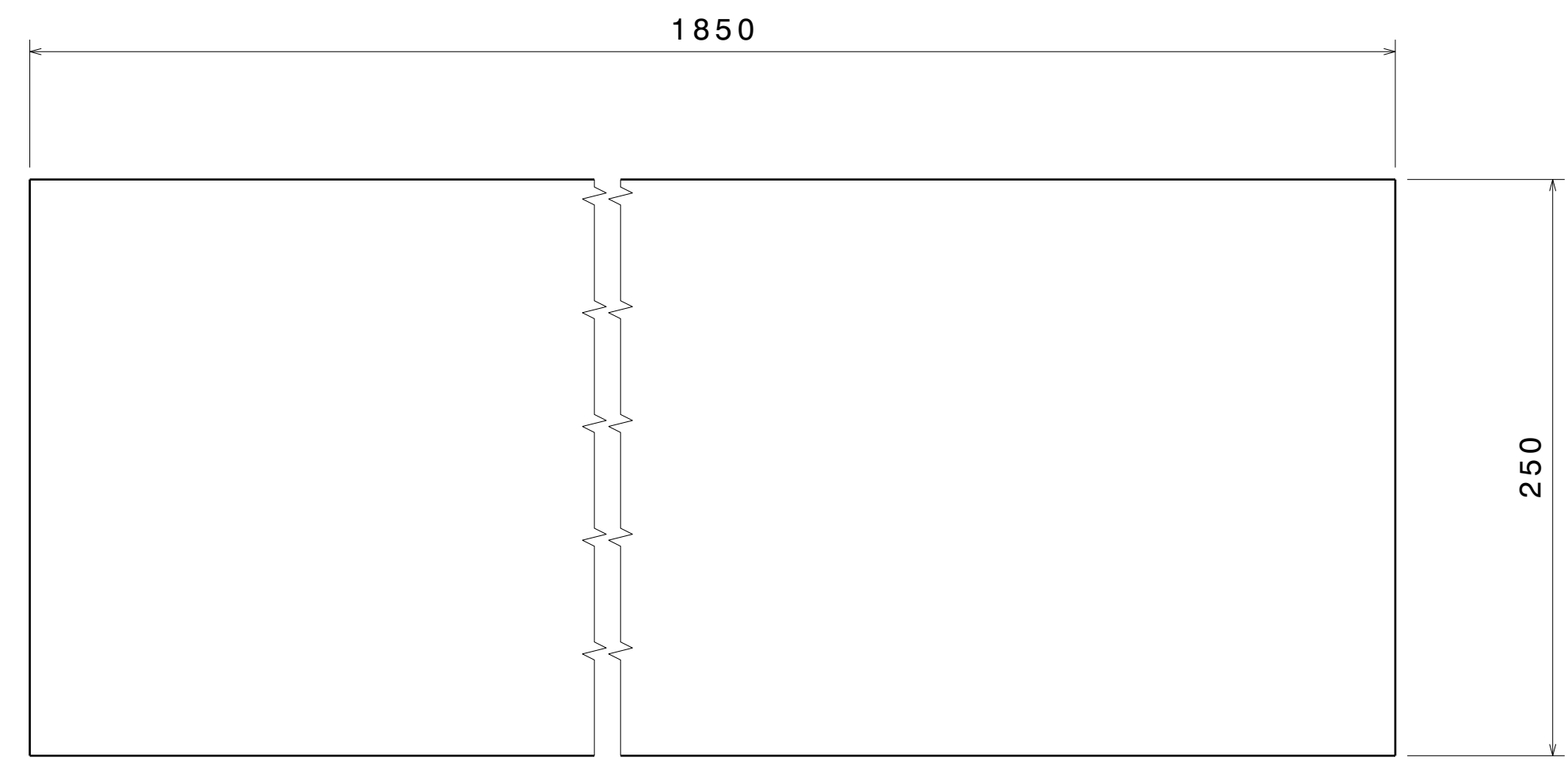
Right view[6]  
Scale: 1:2



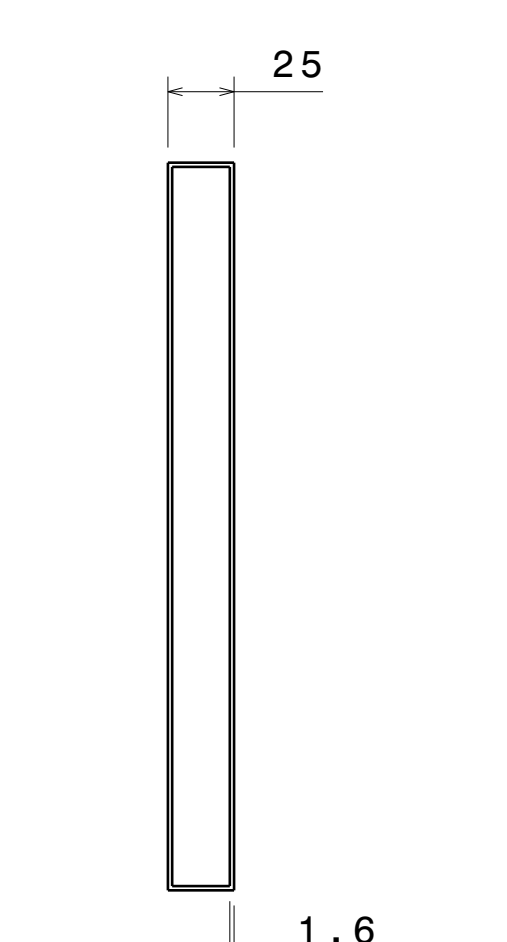
ITEM 18



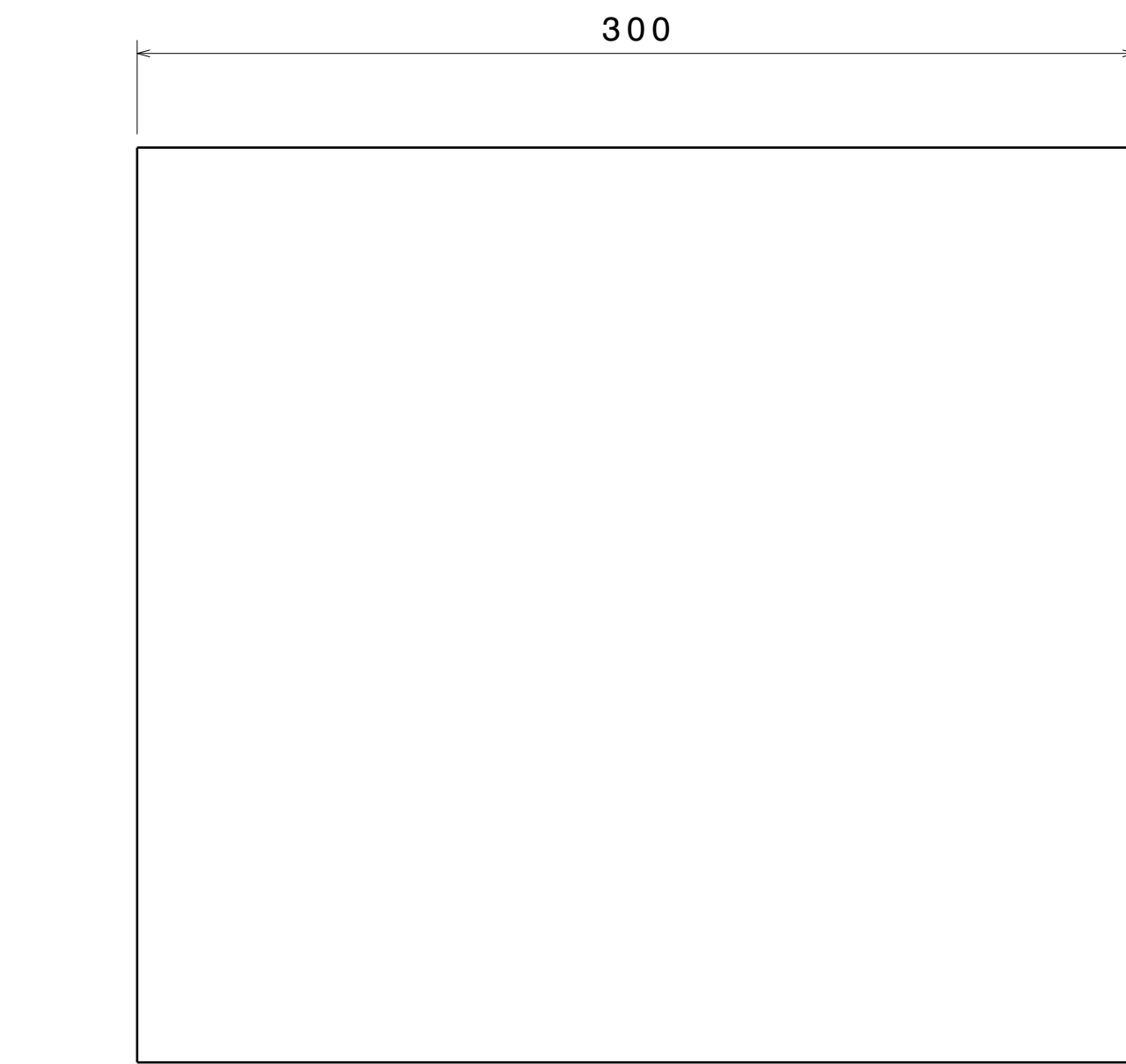
ITEM 21



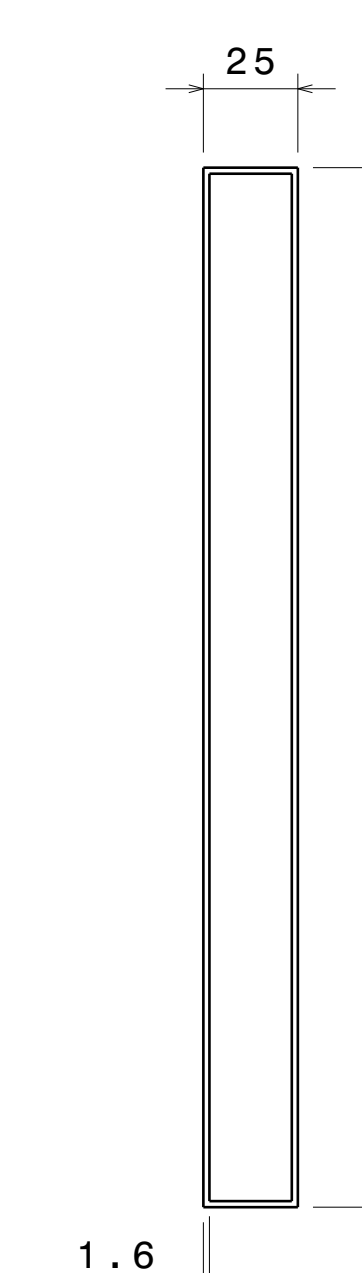
ITEM 3, PLANK



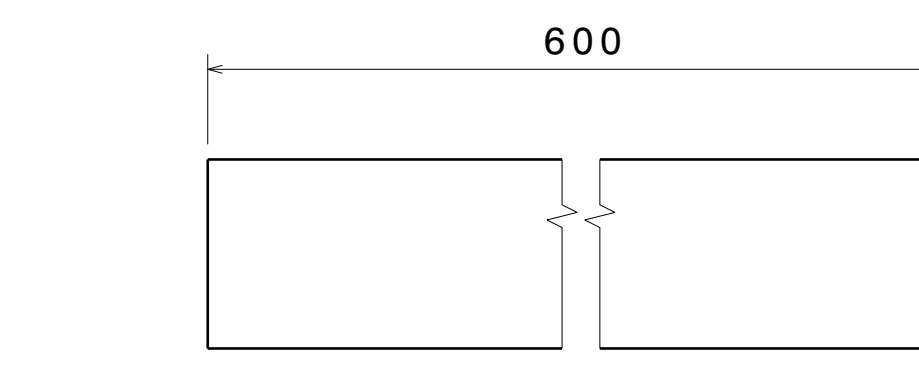
Right view[3]  
Scale: 7:20



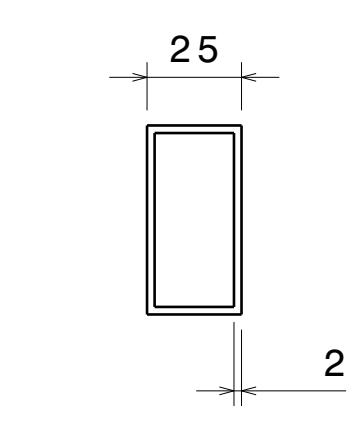
ITEM 11



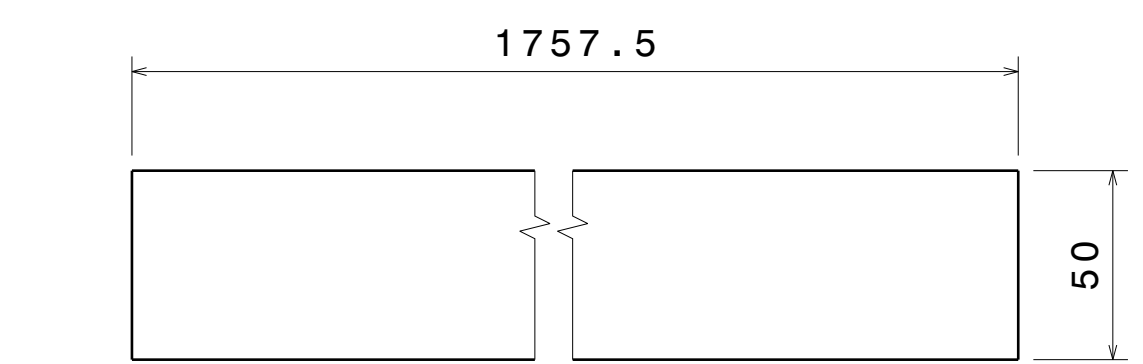
Right view  
Scale: 1:2



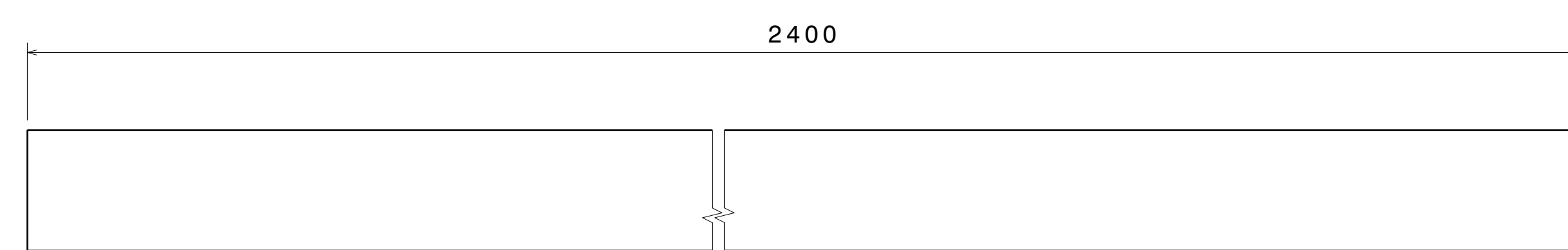
ITEM 19



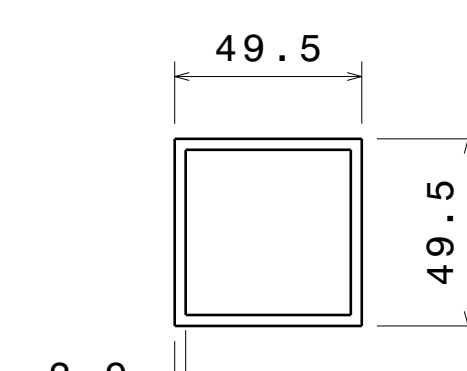
Right view  
Scale: 1:2



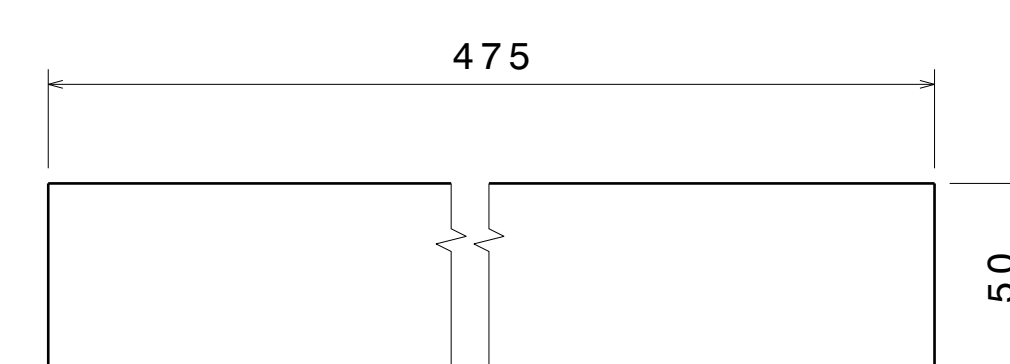
ITEM 22



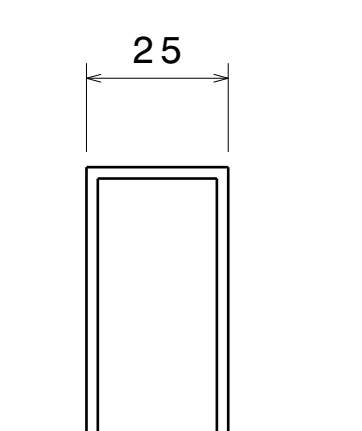
ITEM 4, SHS



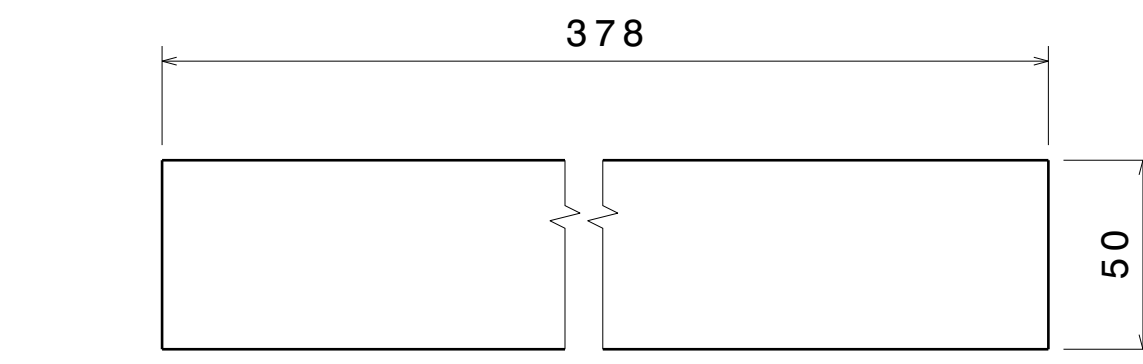
Right view  
Scale: 1:2



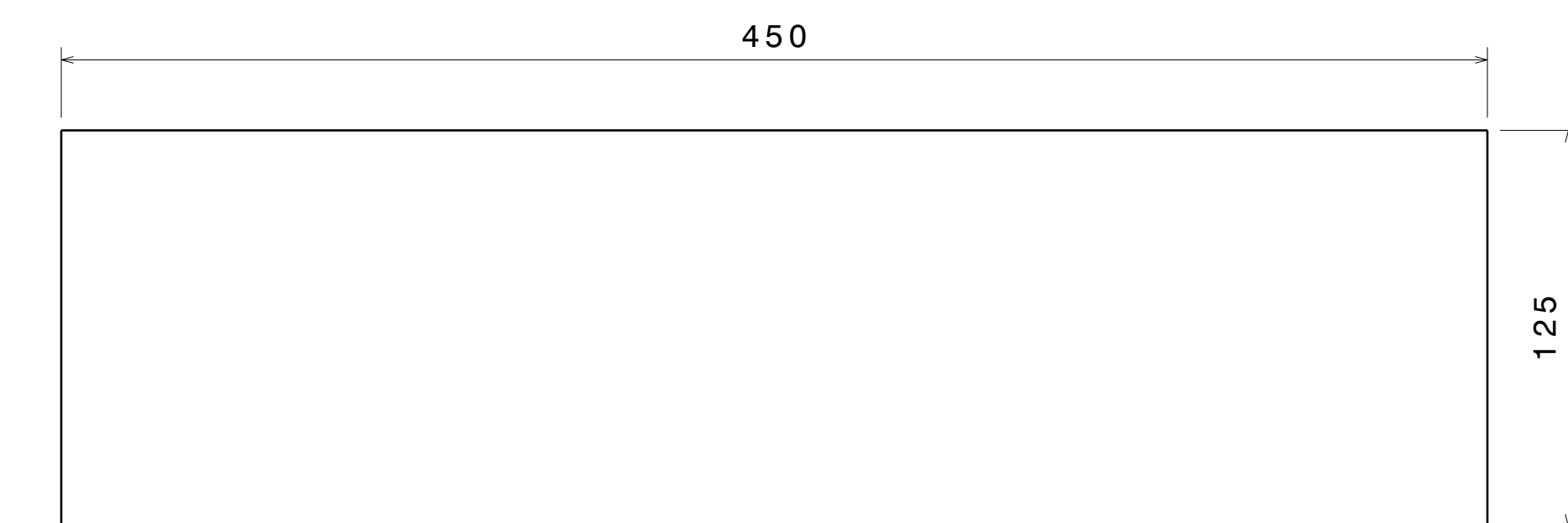
ITEM 20



Right view  
TYPICAL FOR  
ITEM 20, 21, 22, 23



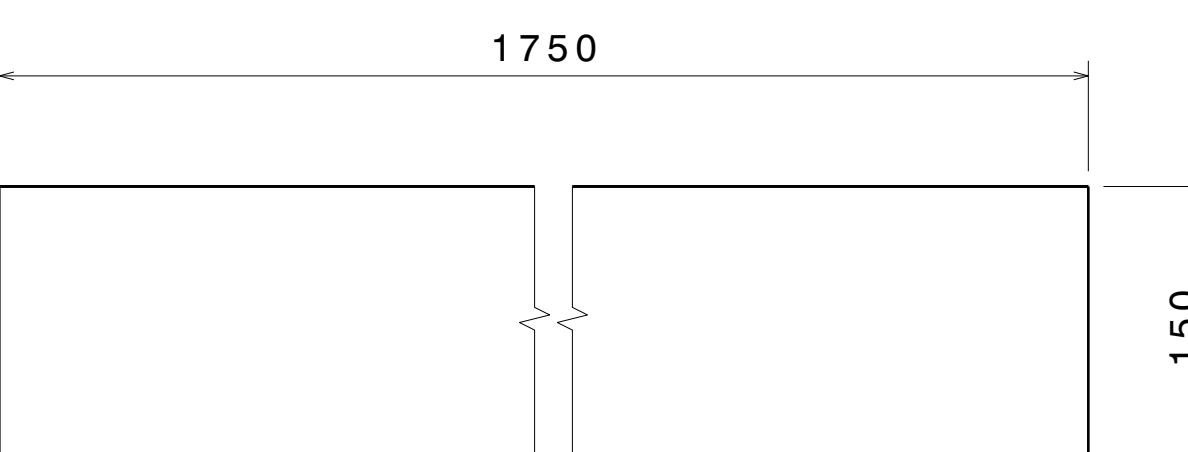
ITEM 23



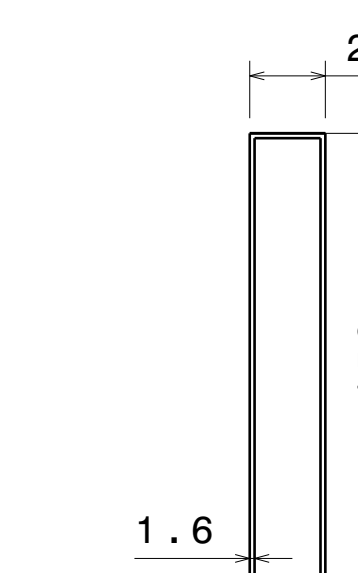
ITEM 5, PLANK



Right view  
Scale: 1:2

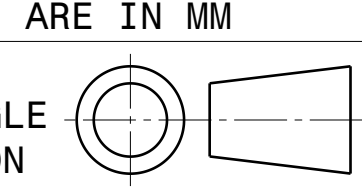


ITEM 13



Right view  
TYPICAL FOR  
ITEM 13, 14, 15, 16, 17, 18

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION



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DRAWN BY		DATE		DRAWING TITLE	
SB		22NOV2020		NOV 20 04	
CHECKED BY	P2P Analysis & Solutions	DATE	22NOV2020	SIZE	DRAWING NUMBER
DESIGNED BY	P2P Analysis & Solutions	DATE	22NOV2020	A0	P2P NOV 20 04
SCALE	NONE	WEIGHT (kg)	XXX	REV	00
				SHEET 3 OF 3	



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