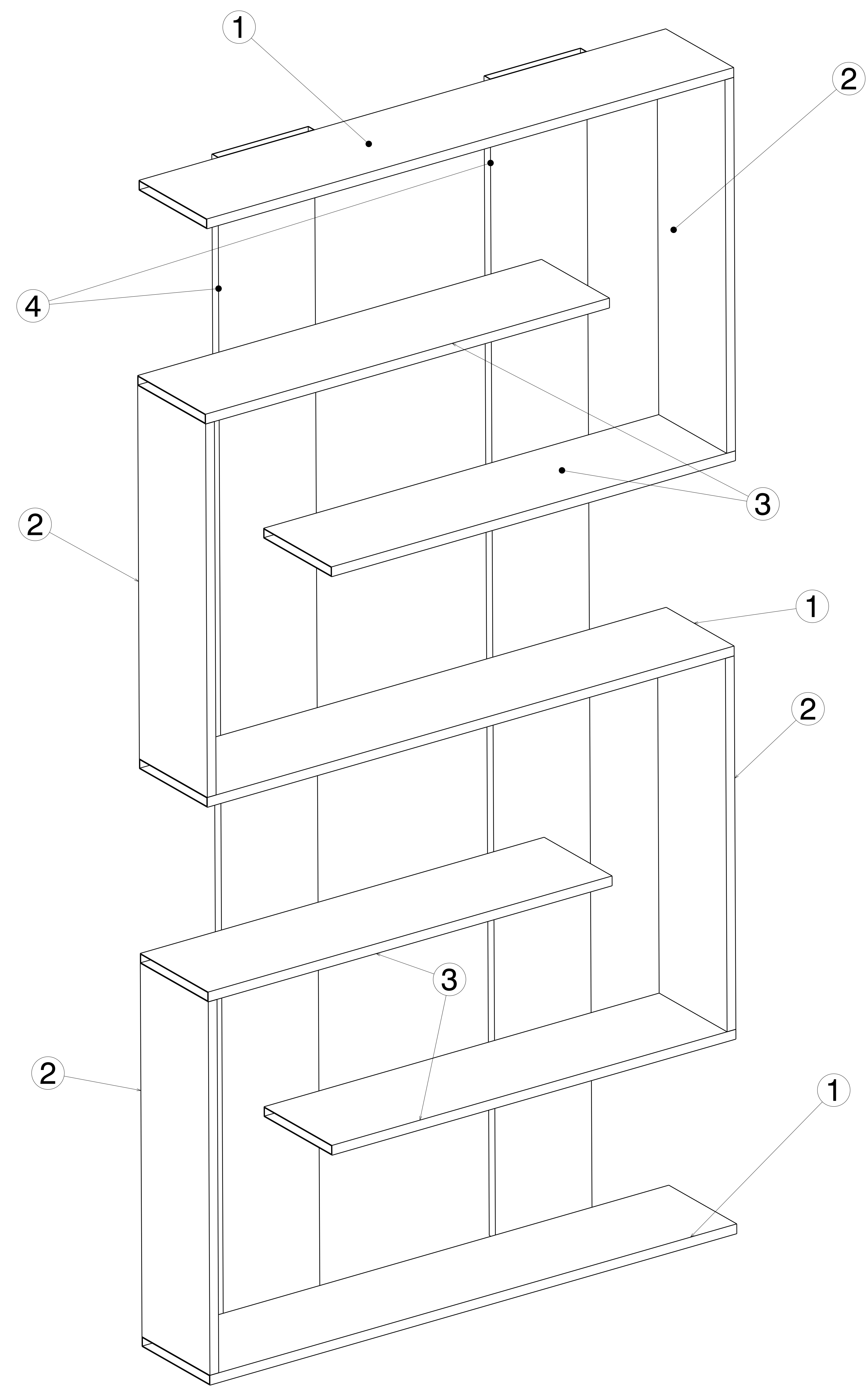



REV/DATE	DESCRIPTION
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- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⊲ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDING IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.

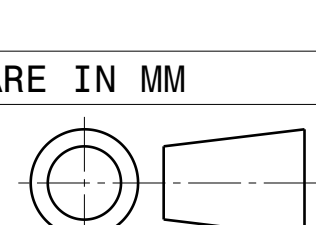


ISOMETRIC VIEW
SCALE: 1:5

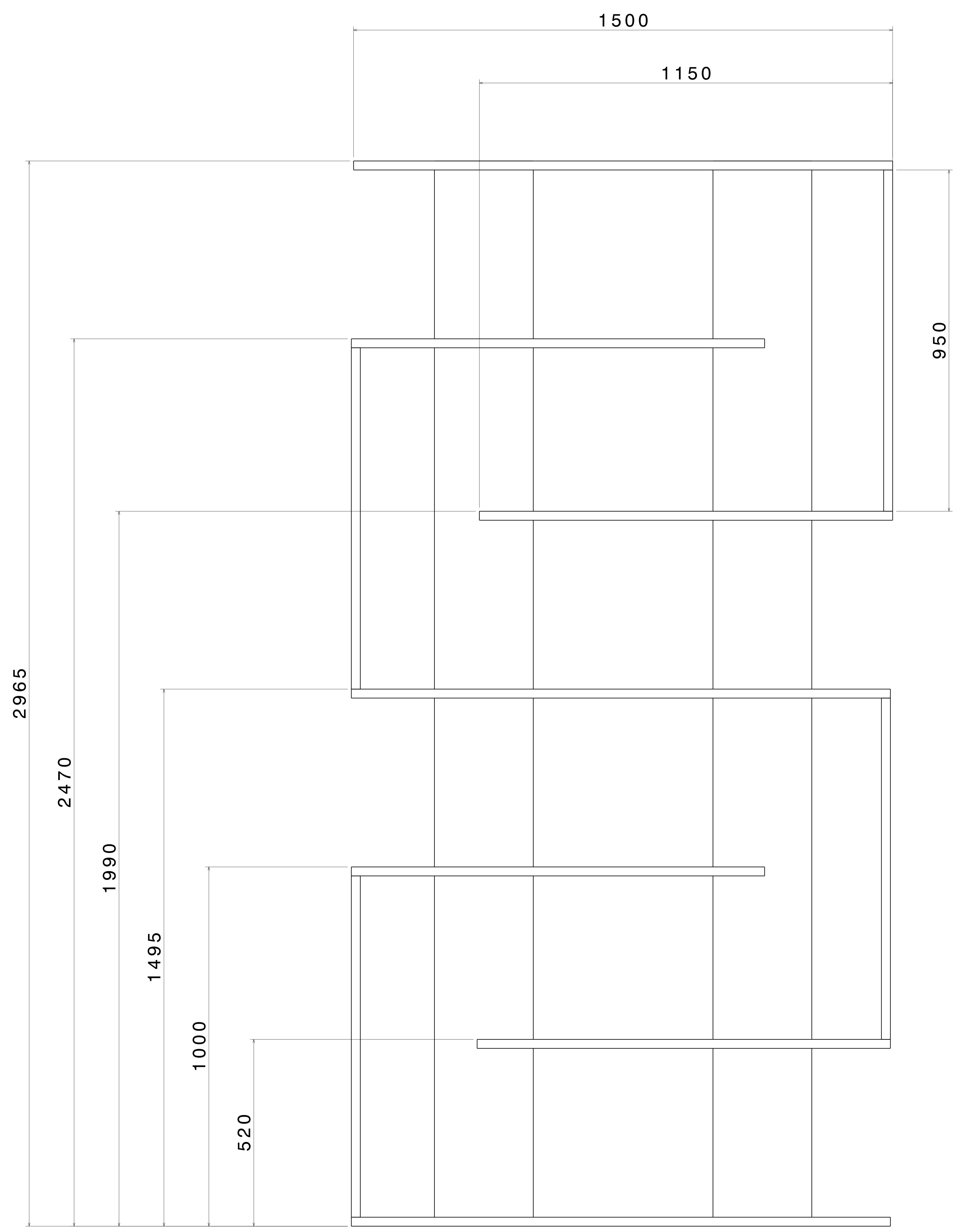
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (kg)/Each
4	RHS PLANK 4	275 X 25 X 2 X 2950	2	22
3	RHS PLANK 3	275 X 25 X 2 X 1150	4	10.7
2	RHS PLANK 2	275 X 25 X 2 X 950	4	8.8
1	RHS PLANK 1	275 X 25 X 2 X 1500	3	13.96

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DRAWN BY VM		DATE 21SEPT2020	
CHECKED BY P2P Analysis & Solutions		DATE 21SEPT2020	
DESIGNED BY P2P Analysis & Solutions		DATE 21SEPT2020	
SIZE A0	DRAWING NUMBER P2P SHELF 2	REV 00	
SCALE As Indicated	WEIGHT(kg) 0kg	SHEET 1 OF 3	

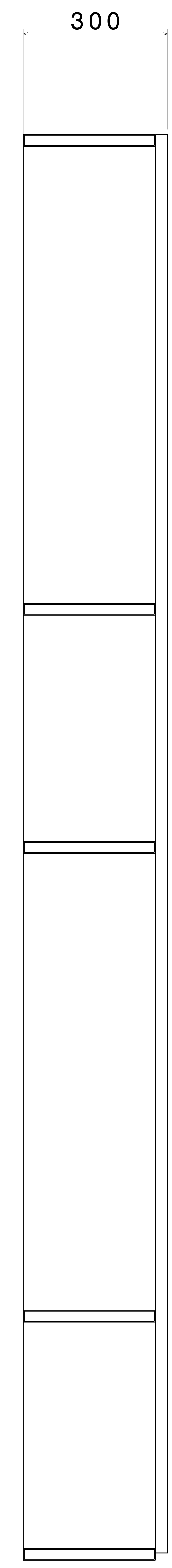
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM
VIEWS: THIRD ANGLE PROJECTION



REV	DATE	DESCRIPTION
00	21SEPT2020	INITIAL REVISION

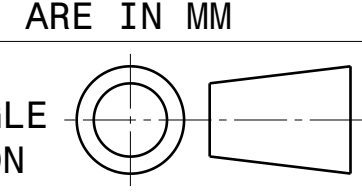


FRONT VIEW
SCALE: 1:5




RIGHT VIEW
SCALE: 1:5

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM
VIEWS: THIRD ANGLE PROJECTION

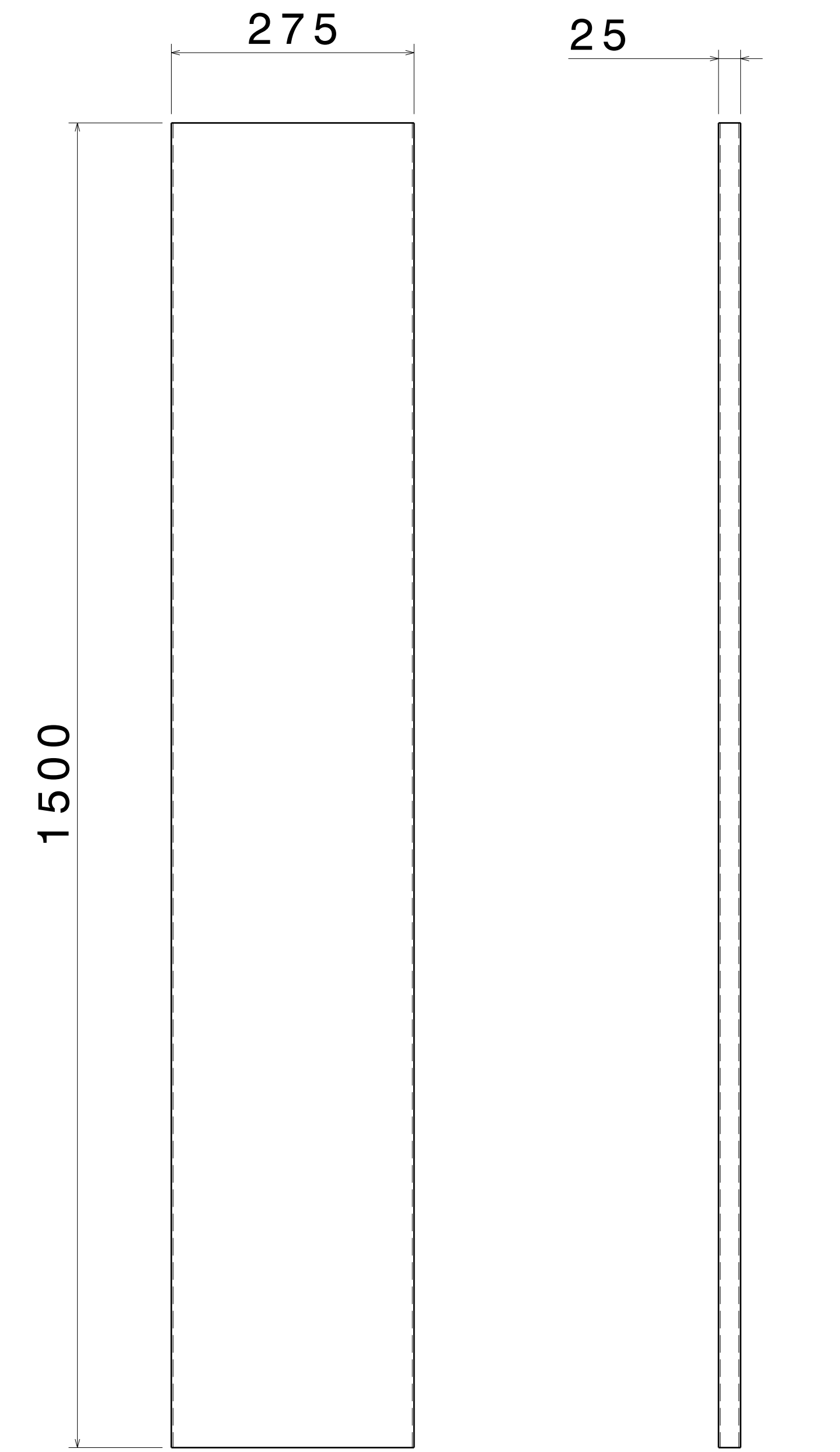


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DRAWN BY	DATE
SB	21SEPT2020
CHECKED BY	DATE
P2P Analysis & Solutions	21SEPT2020
DESIGNED BY	DATE
P2P Analysis & Solutions	21SEPT2020

APL APOLLO TUBES LTD. 	
DRAWING TITLE	
SHELF 2	
SIZE	DRAWING NUMBER
A0	P2P SHELF 2
SCALE	WEIGHT (kg)
NONE	XXX
REV	SHEET 2 OF 3
00	

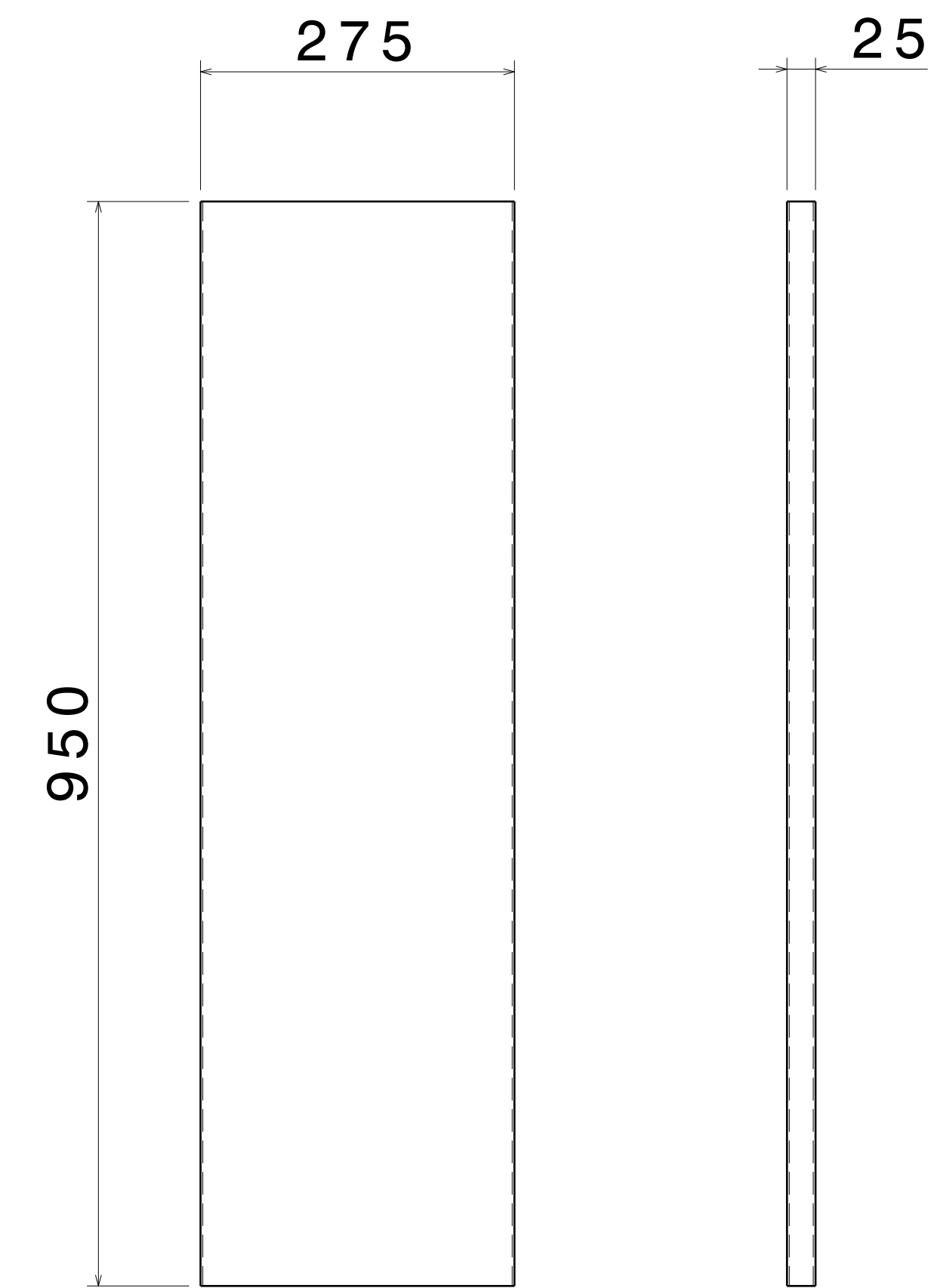
REV	DATE	DESCRIPTION
00	21SEPT2020	INITIAL REVISION



FRONT VIEW
SCALE: 1:5

RIGHT VIEW
SCALE: 1:5

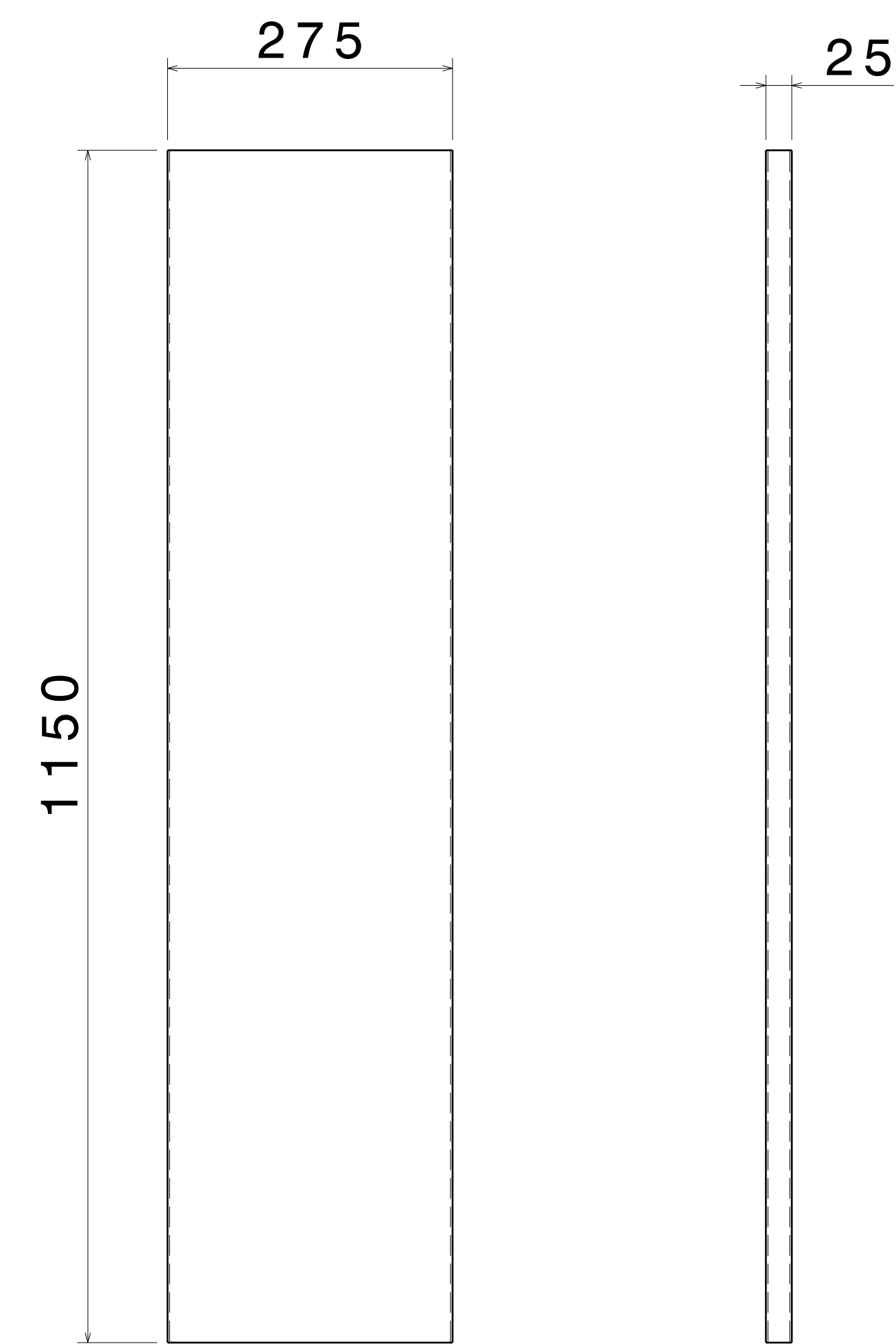
ITEM 1, RHS PLANK 1
THICKNESS - 2.0MM



FRONT VIEW
SCALE: 1:5

RIGHT VIEW
SCALE: 1:5

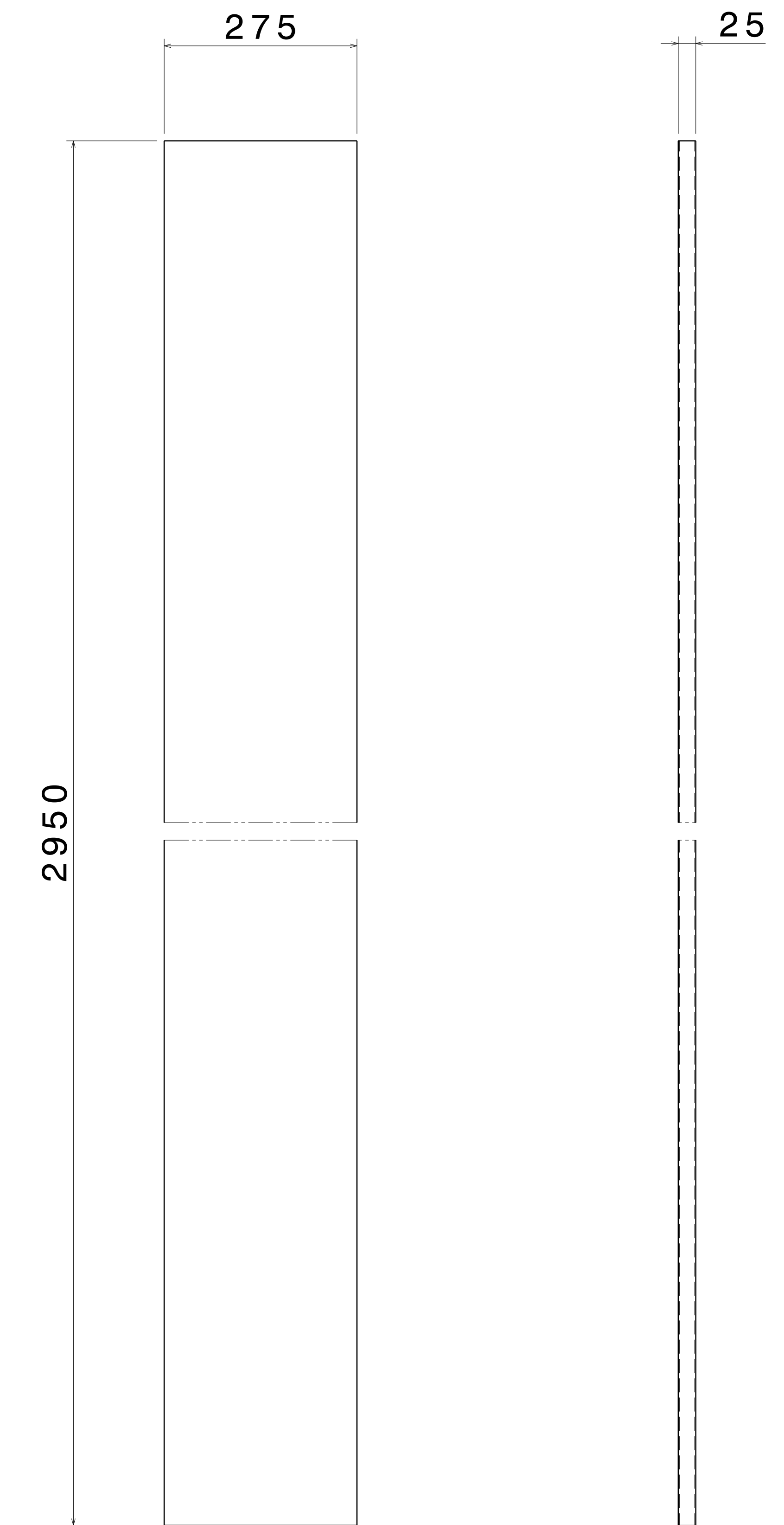
ITEM 2, RHS PLANK 2
THICKNESS - 2.0MM



FRONT VIEW
SCALE: 1:5

RIGHT VIEW
SCALE: 1:5

ITEM 3, RHS PLANK 3
THICKNESS - 2.0MM



FRONT VIEW
SCALE: 1:5

RIGHT VIEW
SCALE: 1:5

ITEM 4, RHS PLANK 4
THICKNESS - 2.0MM

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM
VIEWS: THIRD ANGLE PROJECTION

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DRAWN BY SB		DATE 21SEPT2020	
CHECKED BY P2P Analysis & Solutions		DATE 21SEPT2020	
DESIGNED BY P2P Analysis & Solutions		DATE 21SEPT2020	
DRAWING TITLE SHELF 2		SIZE A0	DRAWING NUMBER P2P SHELF 2
SCALE NONE		WEIGHT (kg) XXX	REV 00
		SHEET 3 OF 3	