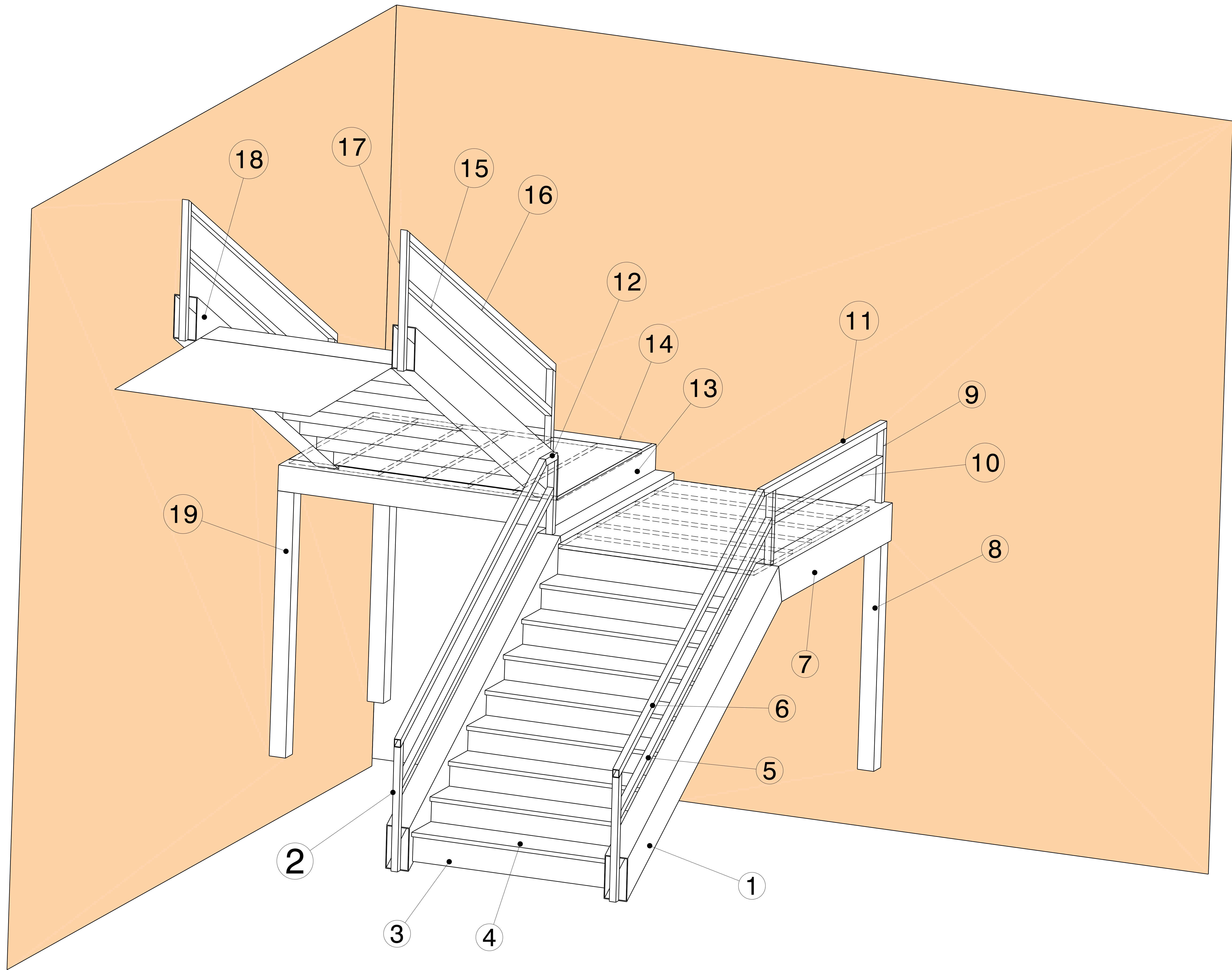




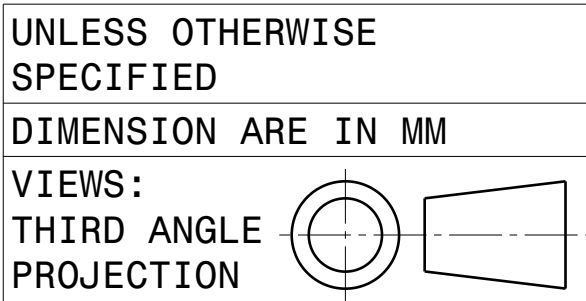
ISOMETRIC VIEW
SCALE : 1:15

REV	DATE	DESCRIPTION
00	16OCT2020	INITIAL REVISION

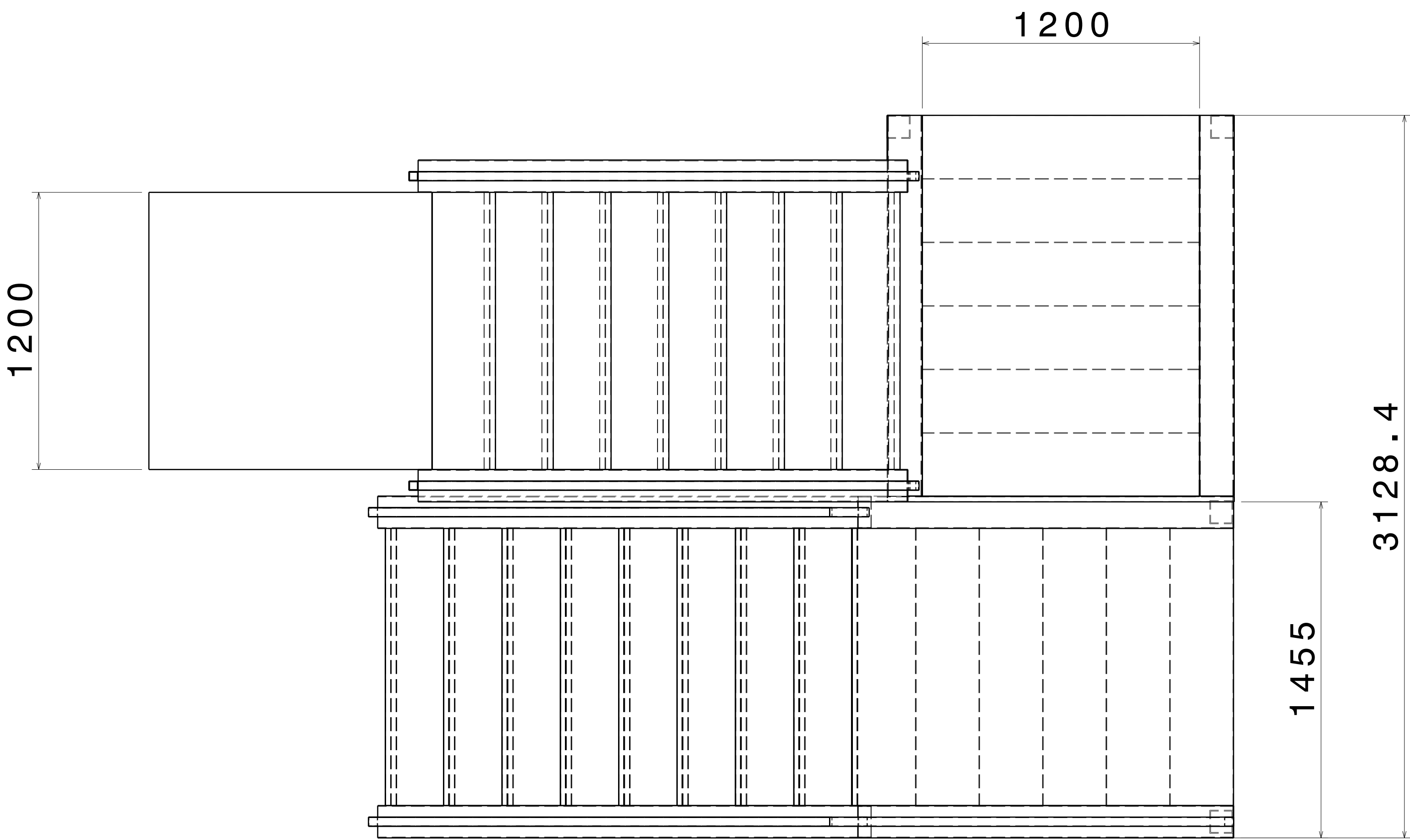
- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⌞ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDNG IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLNESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.

19	SHS FRAME 13	100 X 100 X 4 X 1545.9	2	18.66
18	RHS FRAME 3	220 X 140 X 4 X 2597.7	2	54.63
17	SHS FRAME 12	40 X 40 X 2.6 X 825.1	2	2.49
16	SHS FRAME 11	40 X 40 X 2.6 X 2553.2	2	7.73
15	SHS FRAME 10	40 X 40 X 2.6 X 1848.9	2	7.56
14	SHS FRAME 9	150 X 150 X 4 X 1648.4	2	30.26
13	RHS PLANK 3	150 X 25 X 1.6 X 1500	1	6.48
12	SHS FRAME 8	40 X 40 X 2.6 X 171.2	1	0.51
11	SHS FRAME 7	40 X 40 X 2.6 X 1756.2	1	5.35
10	SHS FRAME 6	40 X 40 X 2.6 X 1545	1	4.72
9	SHS FRAME 5	40 X 40 X 2.6 X 430	3	1.31
8	SHS FRAME 4	100 X 100 X 4 X 1325.9	2	16.01
7	RHS FRAME 2	220 X 140 X 4 X 1626.1	2	35.32
6	SHS FRAME 3	40 X 40 X 2.6 X 2327.7	2	7.06
5	SHS FRAME 2	40 X 40 X 2.6 X 2429.3	2	7.36
4	RHS PLANK 2	275 X 25 X 1.6 X 1200	23	8.96
3	RHS PLANK 1	150 X 25 X 1.6 X 1200	17	5.19
2	SHS FRAME 1	40 X 40 X 2.6 X 750.6	4	2.26
1	RHS FRAME 1	220 X 140 X 4 X 2526.7	2	53.85

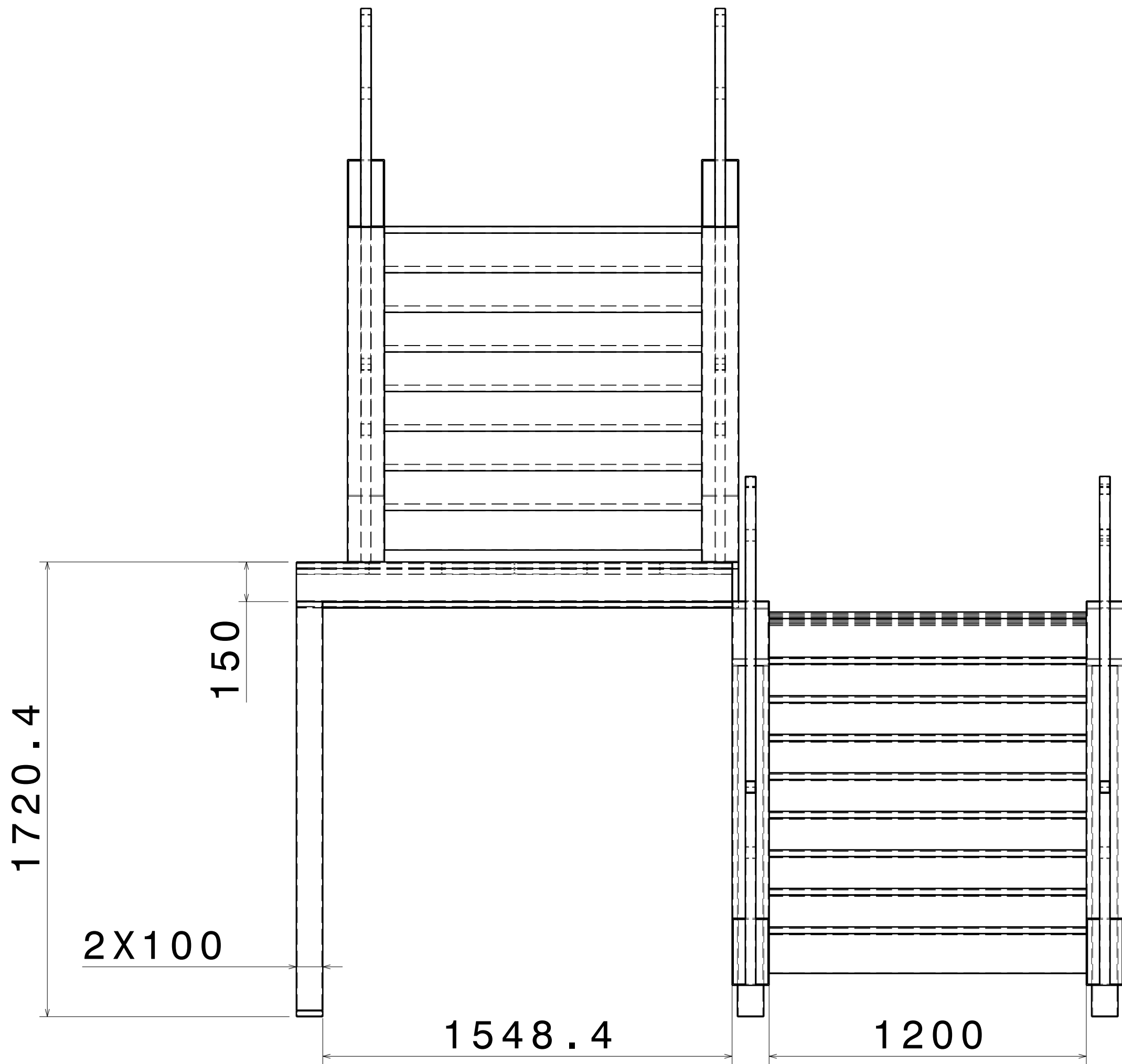
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt(Kg)/Each
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DRAWN BY		DRAWING TITLE		
VM		STAIR CASE		
CHECKED BY		SIZE		REV
P2P Analysis & Solutions		A0		00
DESIGNED BY		SCALE		
P2P Analysis & Solutions		As Indicated		
		WEIGHT(kg)		SHEET 1 OF 3
		0kg		



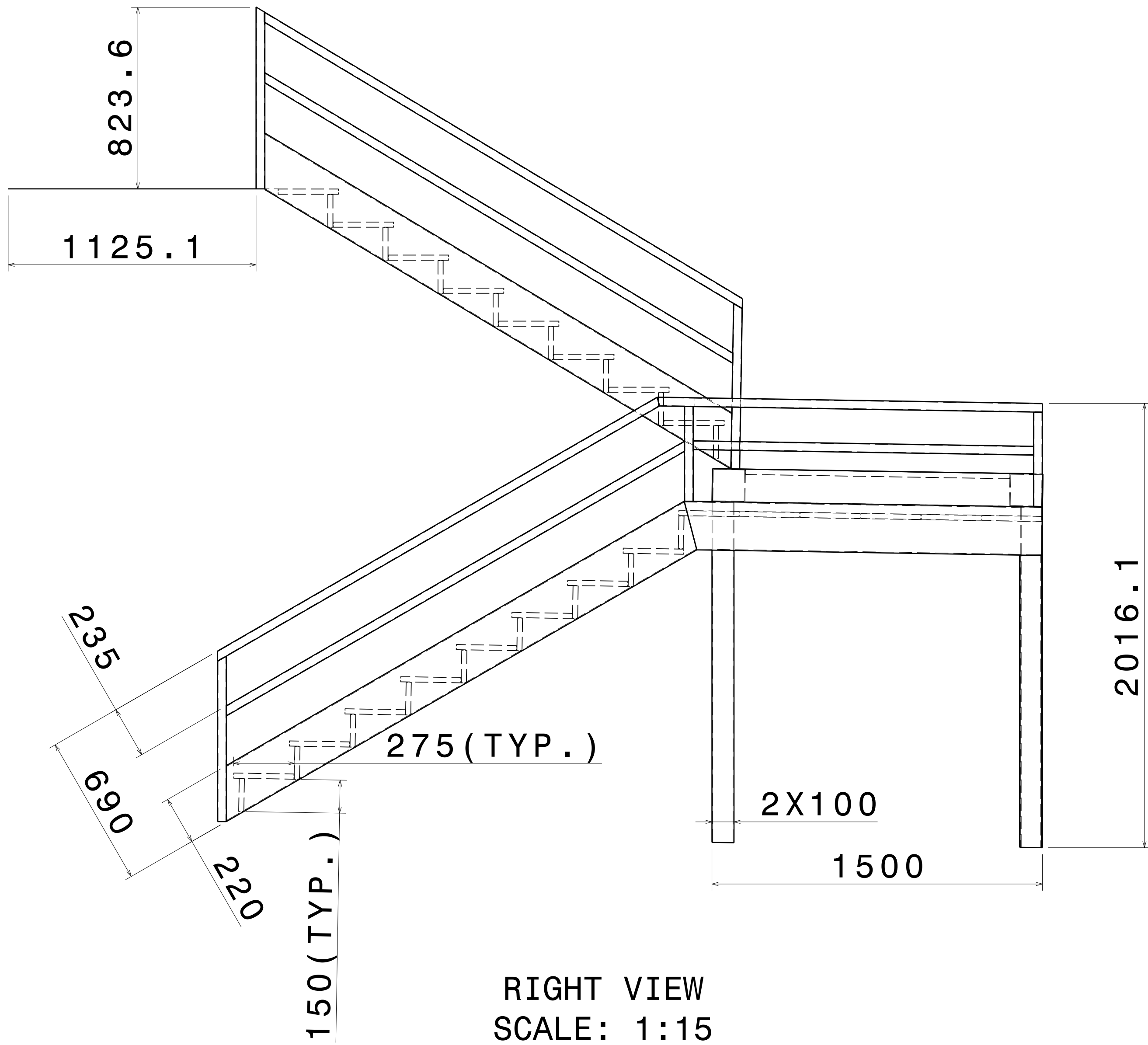
REV	DATE	DESCRIPTION
00	16OCT2020	INITIAL REVISION



AUXILIARY VIEW A
SCALE : 1:15

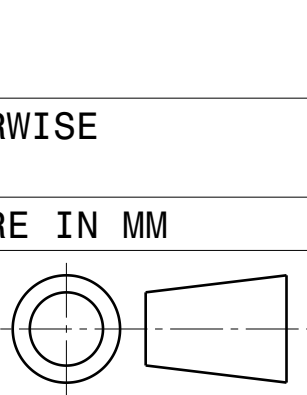


FRONT VIEW
SCALE: 1:15



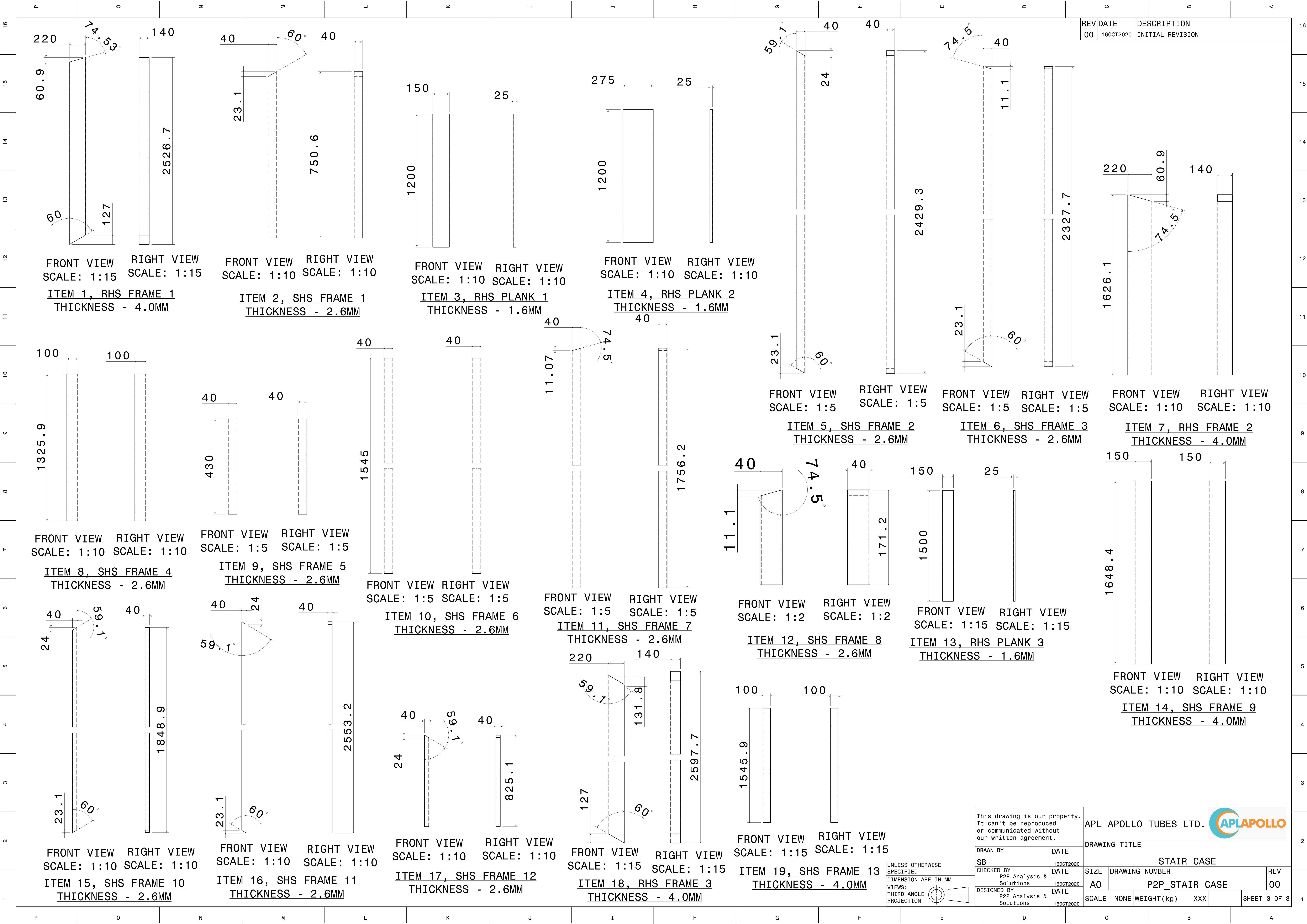
RIGHT VIEW
SCALE: 1:15

UNLESS OTHERWISE
SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE
PROJECTION



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DRAWN BY SB	DATE 16OCT2020
CHECKED BY P2P Analysis & Solutions	DATE 16OCT2020
DESIGNED BY P2P Analysis & Solutions	DATE 16OCT2020

APL APOLLO TUBES LTD. 			
DRAWING TITLE STAIR CASE			
SIZE A0	DRAWING NUMBER P2P_STAIR CASE		REV 00
SCALE NONE	WEIGHT (kg)	XXX	SHEET 2 OF 3



REV	DATE	DESCRIPTION
00	16OCT2020	INITIAL REVISION

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		DRAWING TITLE			
DRAWN BY	DATE	STAIR CASE			
SB	16OCT2020				
CHECKED BY	DATE	SIZE	DRAWING NUMBER	REV	
P2P Analysis & Solutions	16OCT2020	A0	P2P_STAIR CASE	00	
DESIGNED BY	DATE	SCALE	NONE	WEIGHT (kg)	XXX
P2P Analysis & Solutions	16OCT2020				
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM		SHEET 3 OF 3			
VIEWS: THIRD ANGLE PROJECTION 