
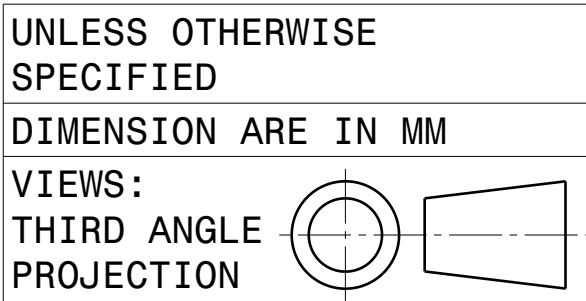


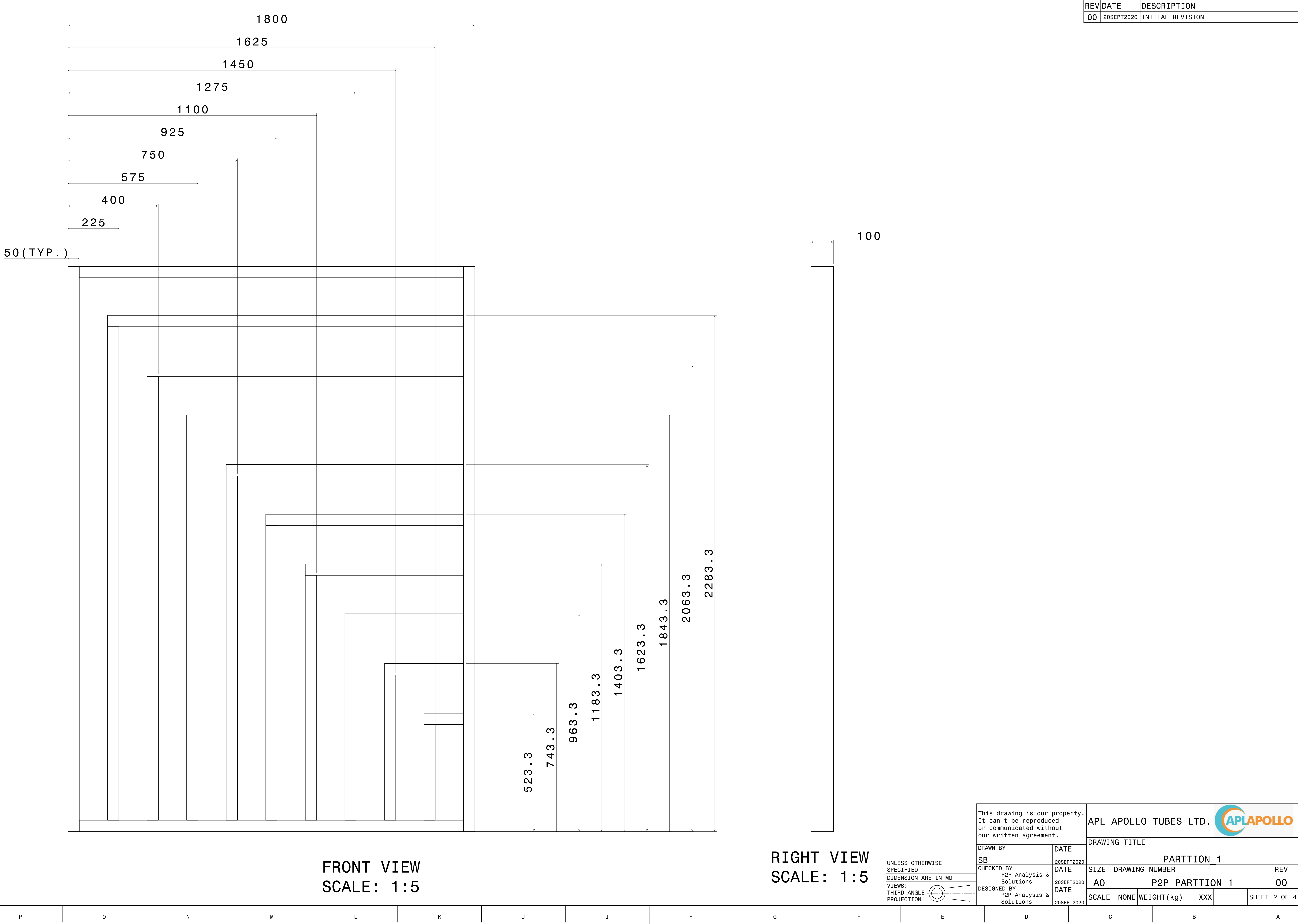
REV	DATE	DESCRIPTION
00	20SEPT2020	INITIAL REVISION

- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⌒ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDNG IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.

20	RHS FRAME 20	100 X 50 X 3.6 X 2183.3	1	17.64
19	RHS FRAME 19	100 X 50 X 3.6 X 1963.3	1	15.87
18	RHS FRAME 18	100 X 50 X 3.6 X 1743.3	1	14.09
17	RHS FRAME 17	100 X 50 X 3.6 X 1523.3	1	12.31
16	RHS FRAME 16	100 X 50 X 3.6 X 1303.3	1	10.53
15	RHS FRAME 15	100 X 50 X 3.6 X 1083.3	1	8.76
14	RHS FRAME 14	100 X 50 X 3.6 X 863.3	1	6.98
13	RHS FRAME 13	100 X 50 X 3.6 X 643.3	1	5.2
12	RHS FRAME 12	100 X 50 X 3.6 X 423.3	1	3.42
11	RHS FRAME 11	100 X 50 X 3.6 X 1575	1	12.73
10	RHS FRAME 10	100 X 50 X 3.6 X 1400	1	11.31
9	RHS FRAME 9	100 X 50 X 3.6 X 1225	1	9.9
8	RHS FRAME 8	100 X 50 X 3.6 X 1050	1	8.49
7	RHS FRAME 7	100 X 50 X 3.6 X 875	1	7.07
6	RHS FRAME 6	100 X 50 X 3.6 X 700	1	5.66
5	RHS FRAME 5	100 X 50 X 3.6 X 525	1	4.24
4	RHS FRAME 4	100 X 50 X 3.6 X 350	1	2.83
3	RHS FRAME 3	100 X 50 X 3.6 X 175	1	1.41
2	RHS FRAME 2	100 X 50 X 3.6 X 1700	2	13.74
1	RHS FRAME 1	100 X 50 X 3.6 X 2500	2	20.2

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		DRAWING TITLE				
		PARTTION 1				
DRAWN BY		DATE				
VM		20SEPT2020				
CHECKED BY		DATE		SIZE	DRAWING NUMBER	REV
P2P Analysis & Solutions		20SEPT2020		A0	P2P PARTTION 1	00
DESIGNED BY		DATE		SCALE	WEIGHT(kg)	SHEET 1 OF 4
P2P Analysis & Solutions		20SEPT2020		As Indicated	0kg	



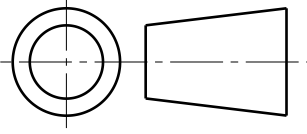



REV	DATE	DESCRIPTION
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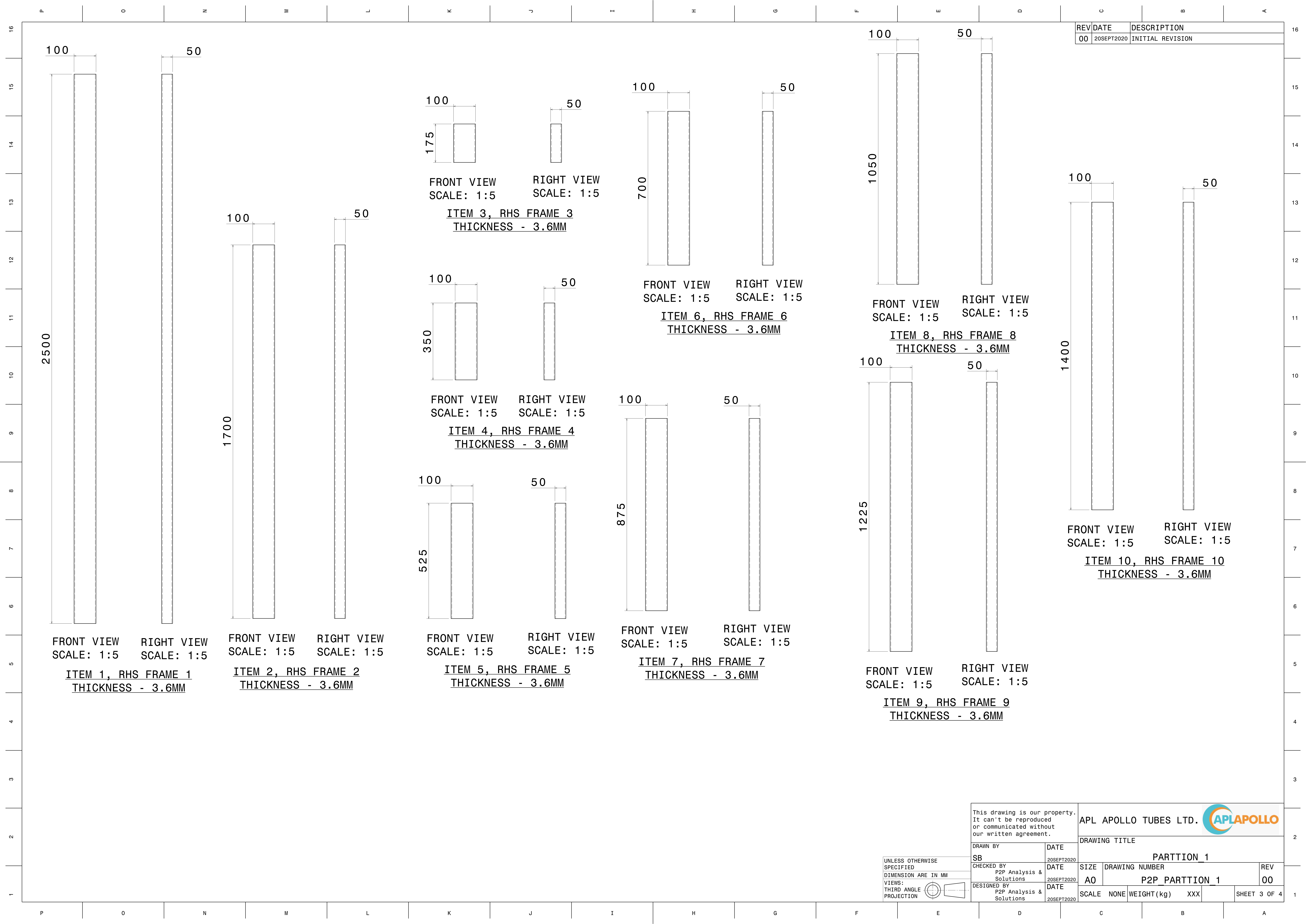
FRONT VIEW
SCALE: 1:5

RIGHT VIEW
SCALE: 1:5

UNLESS OTHERWISE
SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE
PROJECTION



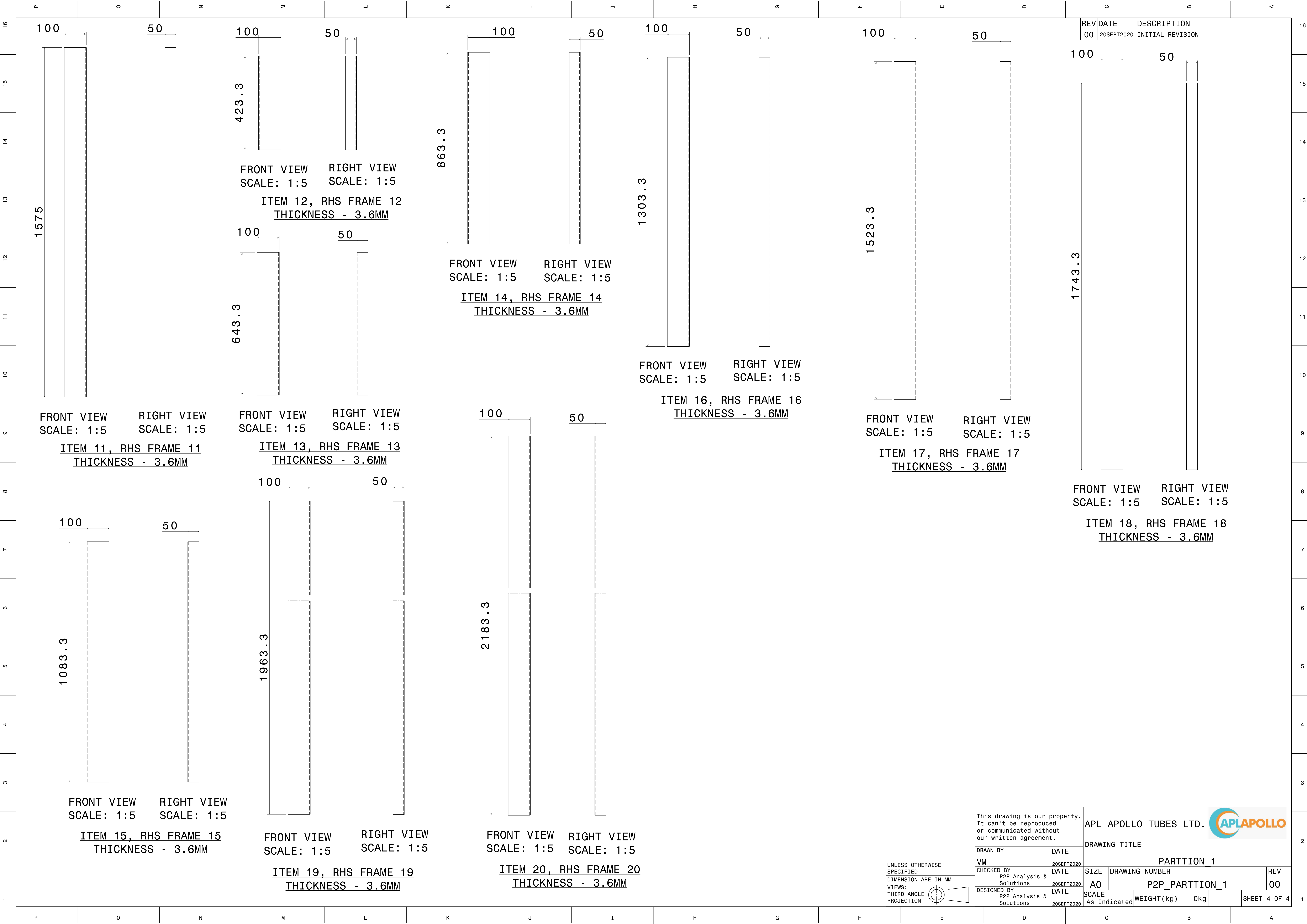
This drawing is our property. It can't be reproduced or communicated without our written agreement.		APL APOLLO TUBES LTD. 			
		DRAWING TITLE			
DRAWN BY	DATE	PARTTION_1			
SB	20SEPT2020				
CHECKED BY	DATE	SIZE	DRAWING NUMBER		REV
P2P Analysis & Solutions	20SEPT2020	A0	P2P PARTTION_1		00
DESIGNED BY	DATE	SCALE	NONE	WEIGHT (kg)	XXX
P2P Analysis & Solutions	20SEPT2020				SHEET 2 OF 4



REV	DATE	DESCRIPTION
00	20SEPT2020	INITIAL REVISION

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE
PROJECTION

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			DRAWING TITLE			
DRAWN BY SB		DATE 20SEPT2020	PARTTION_1			
CHECKED BY P2P Analysis & Solutions		DATE 20SEPT2020	SIZE A0	DRAWING NUMBER P2P PARTTION_1		REV 00
DESIGNED BY P2P Analysis & Solutions		DATE 20SEPT2020	SCALE NONE	WEIGHT (kg)	XXX	SHEET 3 OF 4



REV/DATE		DESCRIPTION
00	20SEPT2020	INITIAL REVISION

FRONT VIEW
SCALE: 1:5

RIGHT VIEW
SCALE: 1:5

ITEM 11, RHS FRAME 11
THICKNESS - 3.6MM

FRONT VIEW
SCALE: 1:5

RIGHT VIEW
SCALE: 1:5

ITEM 13, RHS FRAME 13
THICKNESS - 3.6MM

FRONT VIEW
SCALE: 1:5

RIGHT VIEW
SCALE: 1:5

ITEM 14, RHS FRAME 14
THICKNESS - 3.6MM

FRONT VIEW
SCALE: 1:5

RIGHT VIEW
SCALE: 1:5

ITEM 16, RHS FRAME 16
THICKNESS - 3.6MM

FRONT VIEW
SCALE: 1:5

RIGHT VIEW
SCALE: 1:5

ITEM 17, RHS FRAME 17
THICKNESS - 3.6MM

FRONT VIEW
SCALE: 1:5

RIGHT VIEW
SCALE: 1:5

ITEM 18, RHS FRAME 18
THICKNESS - 3.6MM

FRONT VIEW
SCALE: 1:5

RIGHT VIEW
SCALE: 1:5

ITEM 19, RHS FRAME 19
THICKNESS - 3.6MM

FRONT VIEW
SCALE: 1:5

RIGHT VIEW
SCALE: 1:5

ITEM 20, RHS FRAME 20
THICKNESS - 3.6MM

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE PROJECTION

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				DRAWING TITLE			
DRAWN BY		DATE		PARTTION_1			
VM		20SEPT2020		SIZE		DRAWING NUMBER	
CHECKED BY		DATE		A0		P2P PARTTION 1	
P2P Analysis & Solutions		20SEPT2020		SCALE		REV	
DESIGNED BY		DATE		As Indicated		00	
P2P Analysis & Solutions		20SEPT2020		WEIGHT(kg)		SHEET 4 OF 4	
				0kg			