

REV	DATE	DESCRIPTION
00	26JUL2020	INITIAL REVISION

- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⊲ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDNG IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.

3	MAY 31 PLANK	225 X 25 X 1.6 X 1250	8	7.76
2	MAY 31 FRAME 2	40 X 40 X 2.6 X 450.5	8	1.38
1	MAY 31 FRAME 1	49.5 X 49.5 X 2.6 X 965	4	3.32
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg) /Each
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DRAWN BY SB		DRAWING TITLE		
		MAY 31 SHELF		
CHECKED BY P2P Analysis & Solutions	DATE 26JUL2020	SIZE A0	DRAWING NUMBER P2P_MAY 31 SHELF	
DESIGNED BY P2P Analysis & Solutions	DATE 26JUL2020	SCALE As Indicated	WEIGHT (kg) 0kg	REV 00
			SHEET 1 OF 3	

UNLESS OTHERWISE SPECIFIED

DIMENSION ARE IN MM

VIEWS: THIRD ANGLE PROJECTION

Isometric view
Scale: 1:2

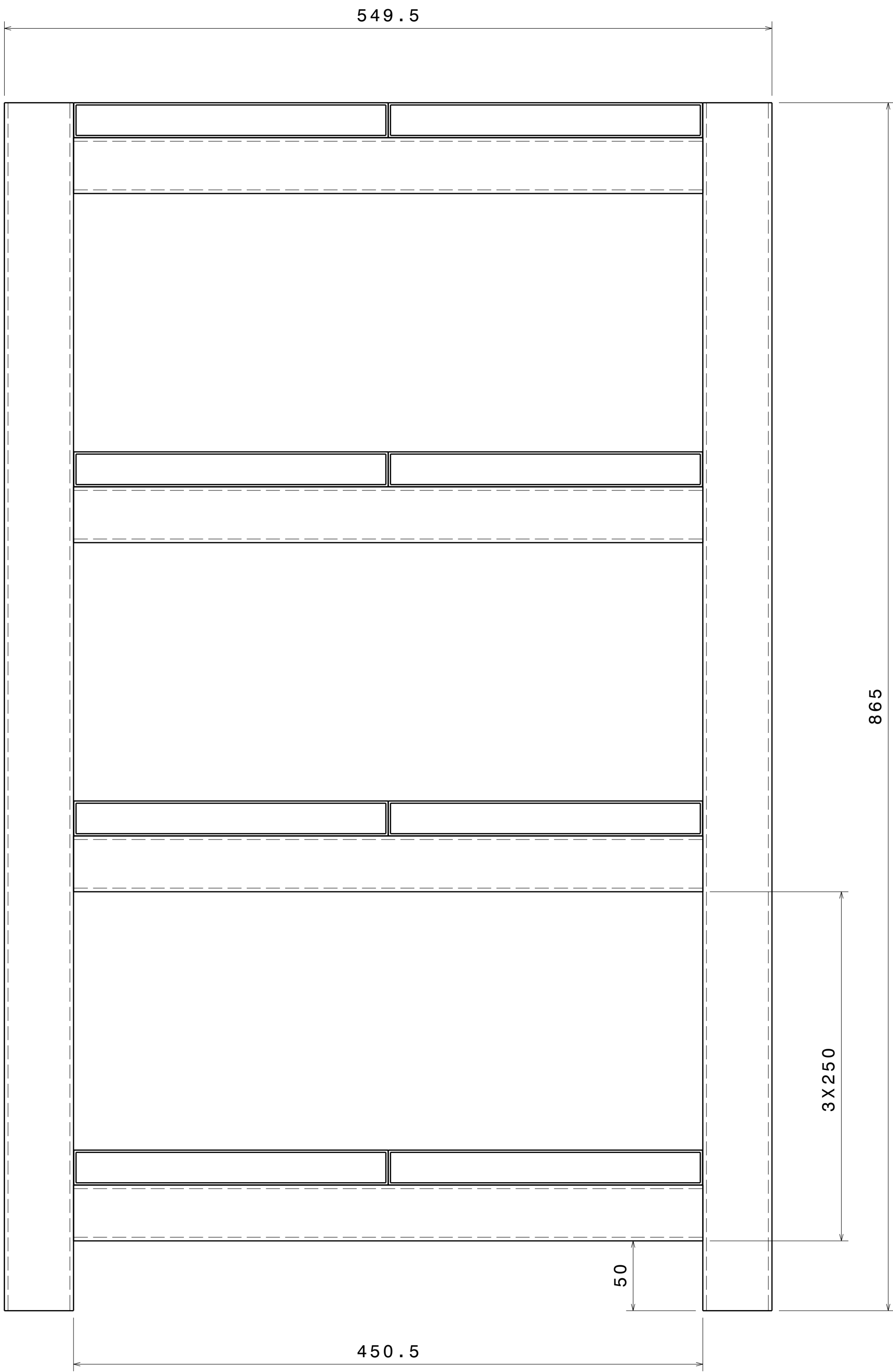
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Top view

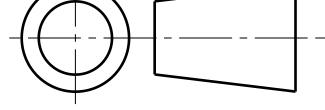


Front view




Right view

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE PROJECTION



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APL APOLLO TUBES LTD. 			
DRAWING TITLE MAY 31 SHELF			
SIZE A0	DRAWING NUMBER P2P_MAY 31 SHELF		REV 00
SCALE NONE	WEIGHT (kg) XXX	SHEET 2 OF 3	

