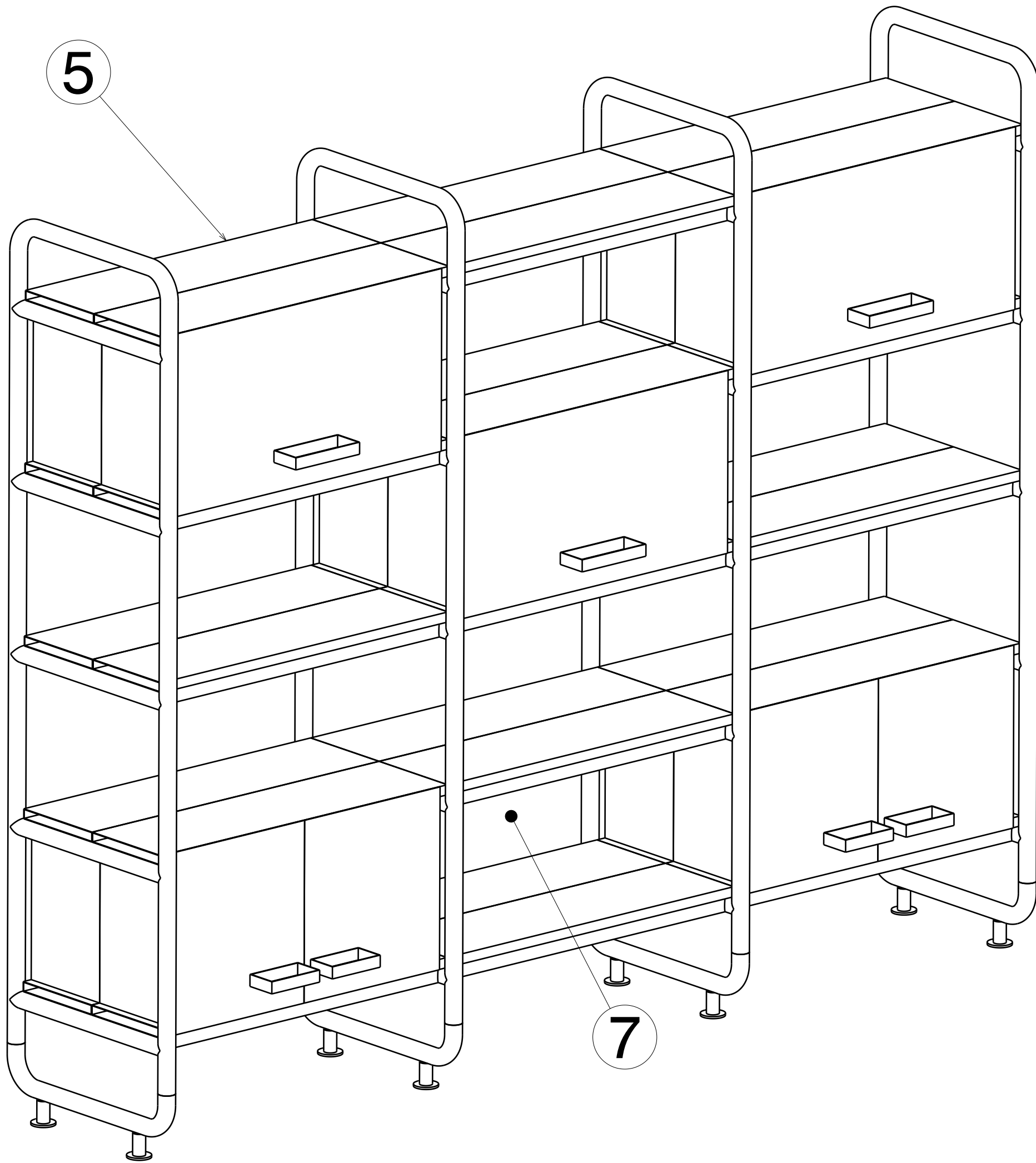



REV	DATE	DESCRIPTION
00	30JUL2020	INITIAL REVISION

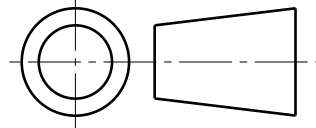
- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⊲ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDNG IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLNESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.



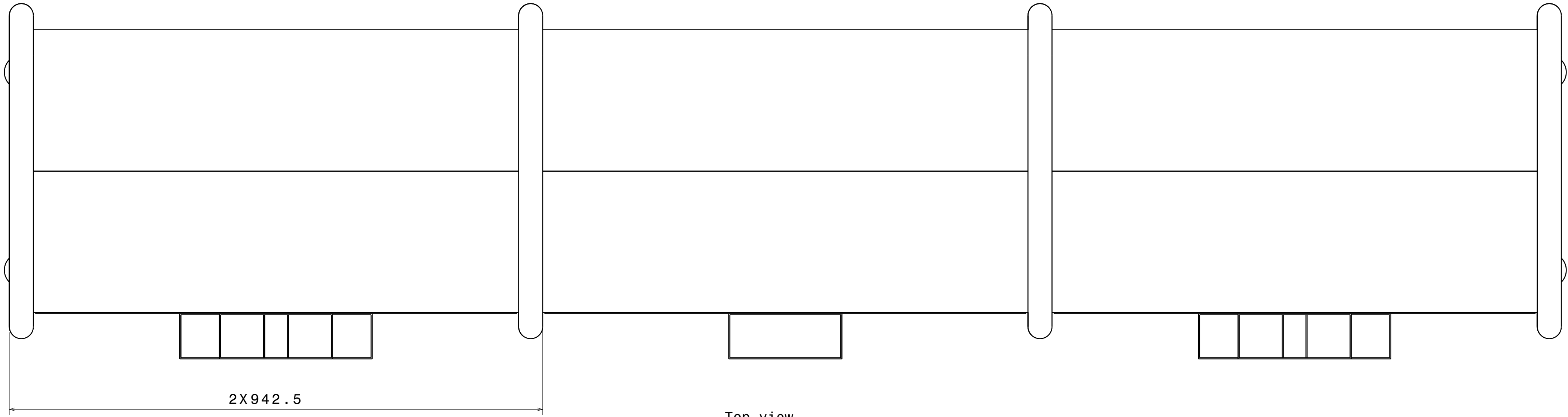
Isometric view
Scale: 1:10

10	BASE SUPPORT - BOP	--	8	0.19
9	DOOR PAIR 2 - BOP	850 X 455 X 2	2	6.51
8	DOOR 1- BOP	850 X 455 X 2	3	6.34
7	JUNE 5 PLANK 3	175 X 25 X 1.6 X 800	10	3.96
6	JUNE 5 PLANK 2	250 X 25 X 1.6 X 350	20	2.39
5	JUNE 5 PLANK 1	250 X 25 X 1.6 X 900	30	6.15
4	JUNE 5 TUBE 4	DIA 42.5 X 2.6 X 900	30	2.22
3	JUNE 5 TUBE 3	DIA 42.5 X 2.6 X 550	20	1.33
2	JUNE 5 TUBE 2	DIA 42.5 X 2.6 X 900	4	2.22
1	JUNE 5 TUBE 1	DIA 42.5 X 2.6 X 4800	4	11.7
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg)/Each
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		DRAWING TITLE		
DRAWN BY	DATE	JUNE 5		
SB	30JUL2020			
CHECKED BY	DATE	SIZE	DRAWING NUMBER	REV
P2P Analysis & Solutions	30JUL2020	A0	P2P_JUNE 5	00
DESIGNED BY	DATE	SCALE	WEIGHT(kg)	SHEET 1 OF 3
P2P Analysis & Solutions	30JUL2020	As Indicated	0kg	

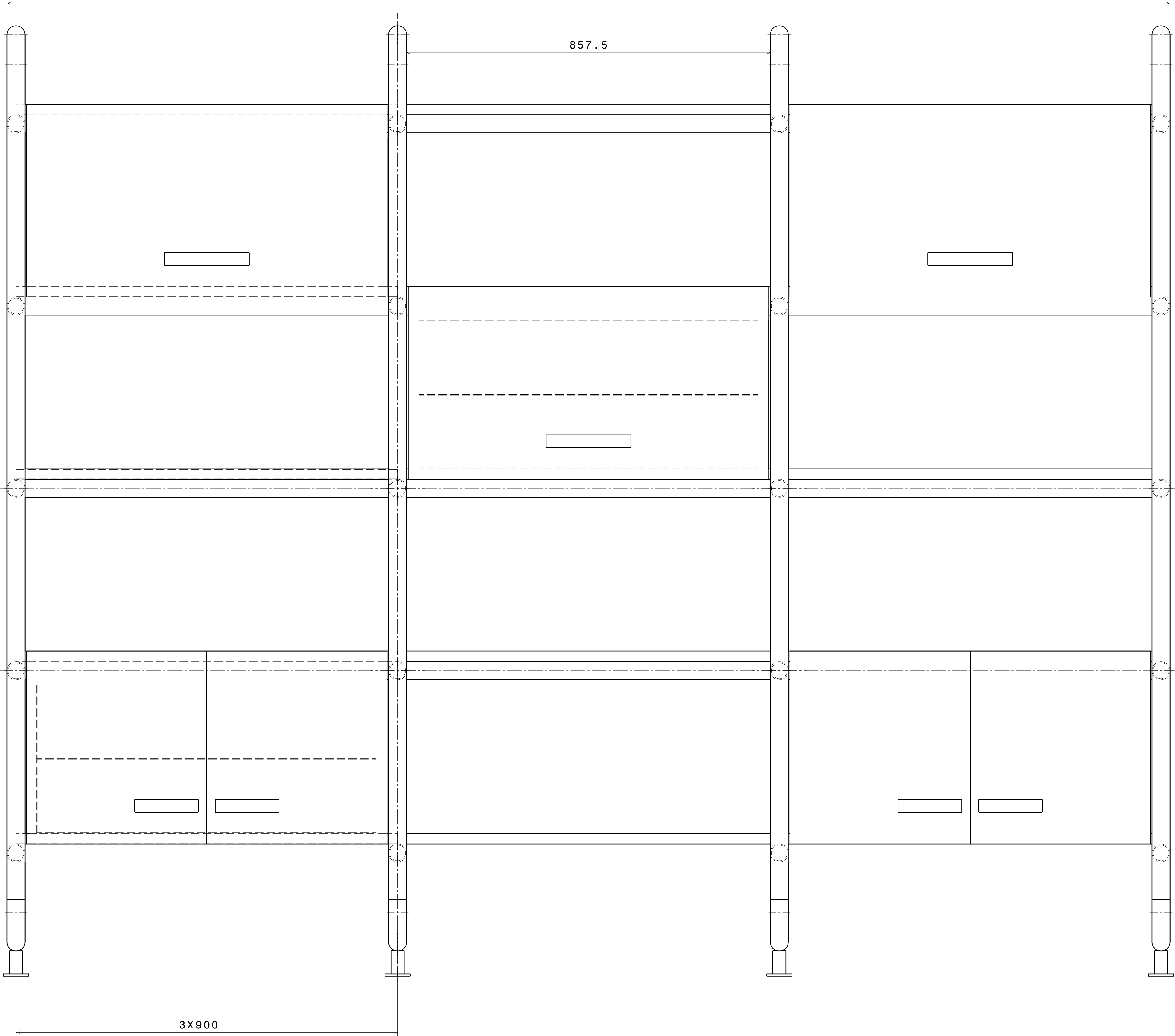
UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE PROJECTION



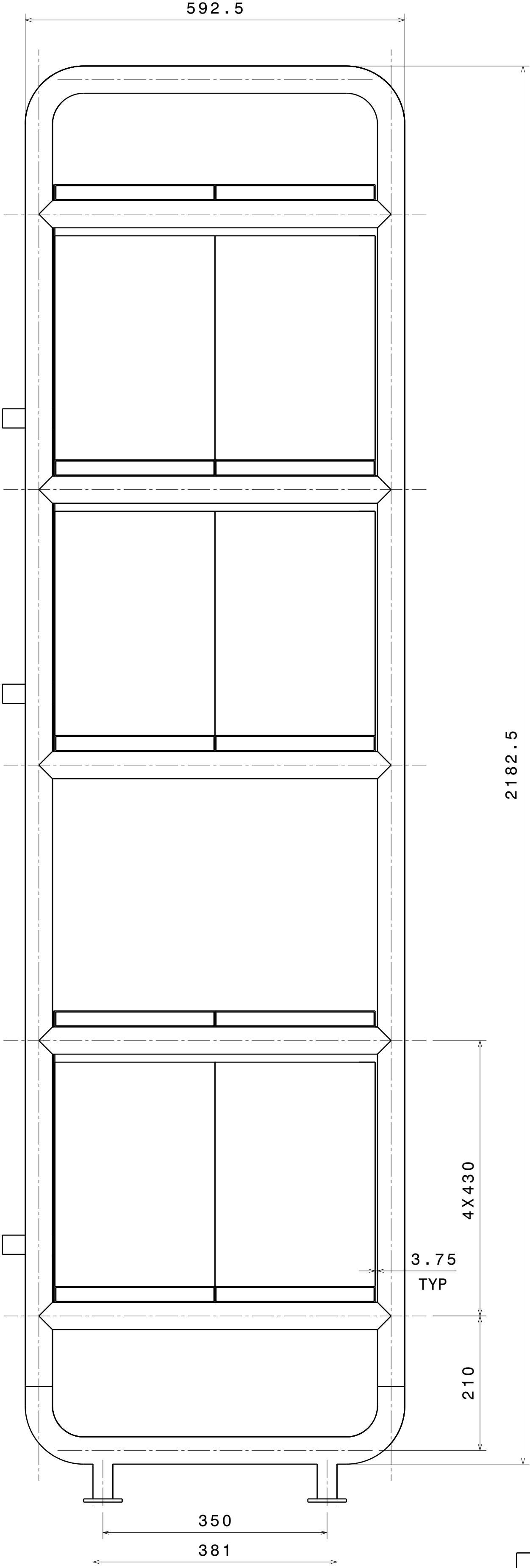
REV	DATE	DESCRIPTION
00	30JUL2020	INITIAL REVISION



Top view
Scale: 1:5




Front view
Scale: 1:5



Right view
Scale: 1:5

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE PROJECTION

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		DRAWING TITLE				
DRAWN BY		DATE				
SB		30JUL2020				
CHECKED BY		DATE		JUNE 5		
P2P Analysis & Solutions		30JUL2020		SIZE	DRAWING NUMBER	REV
DESIGNED BY		DATE		A0	P2P JUNE 5	00
P2P Analysis & Solutions		30JUL2020		SCALE	NONE	WEIGHT (kg)
				XXX		SHEET 2 OF 3

