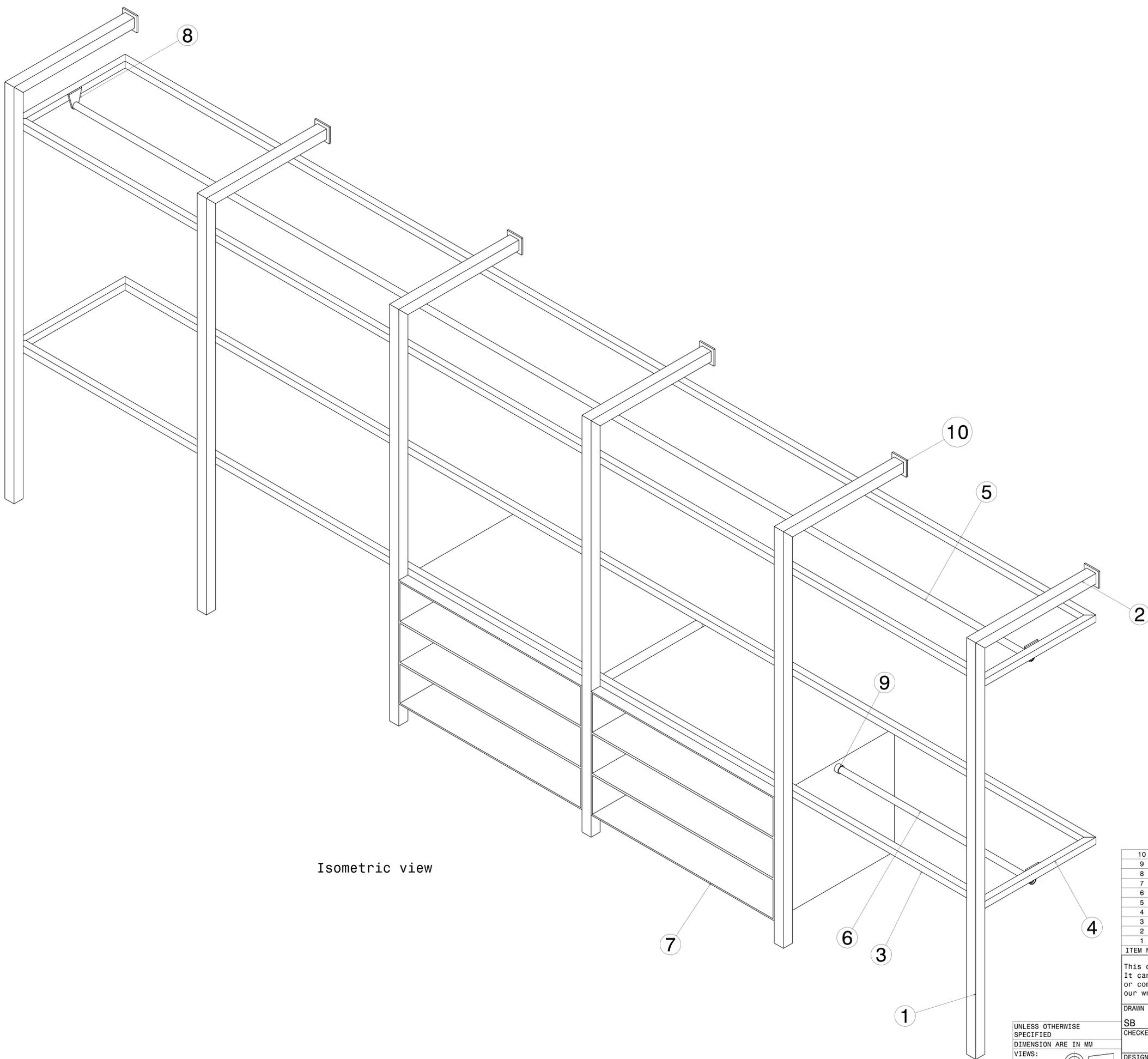


REV	DATE	DESCRIPTION
00	16JUN2020	INITIAL REVISION

- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⊲ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDING IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.



Isometric view

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg)/Each
10	May 19 BOP 3	--	6	--
9	May 19 BOP 2	--	1	--
8	May 19 BOP 1	--	3	--
7	May 19 Frame 7	--	2	--
6	May 19 Frame 6	DIA 21 X 2 X 803	1	0.75
5	May 19 Frame 5	DIA 21 X 2 X 3983	1	3.74
4	May 19 Frame 4	25SQ X 1.6 X 462	4	0.52
3	May 19 Frame 3	25SQ X 1.6 X 4038	4	4.75
2	May 19 Frame 2	38SQ X 2 X 500	6	0.93
1	May 19 Frame 1	38SQ X 2 X 1500	6	2.9

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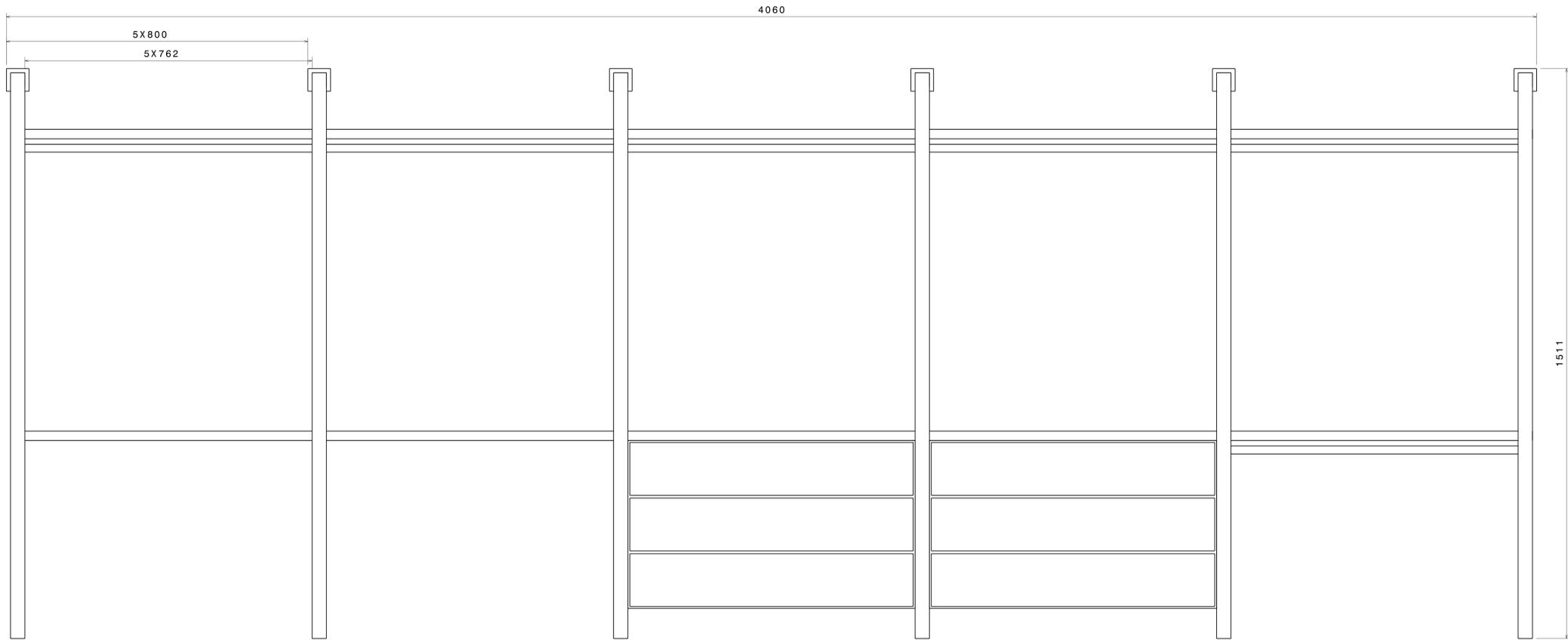
DRAWING TITLE: **May 19**

DRAWN BY: SB	DATE: 16JUN2020	CHECKED BY: P2P Analysis & Solutions	DATE: 16JUN2020	DESIGNED BY: P2P Analysis & Solutions	DATE: 16JUN2020
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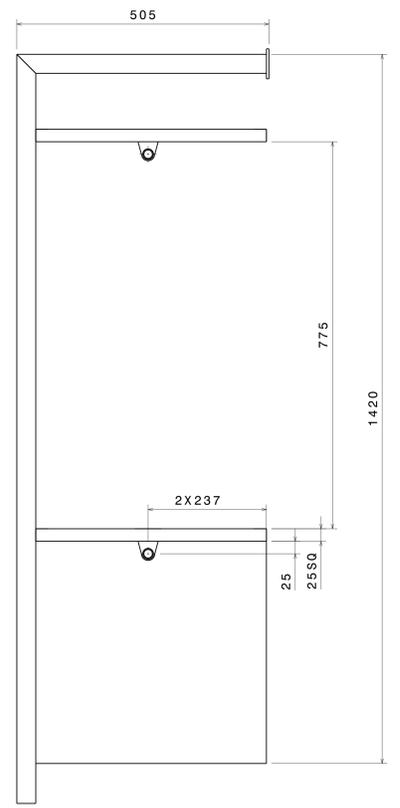
SIZE: A0	DRAWING NUMBER: P2P May 19	REV: 00
SCALE: As Indicated	WEIGHT (kg): 0kg	SHEET 1 OF 3

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION

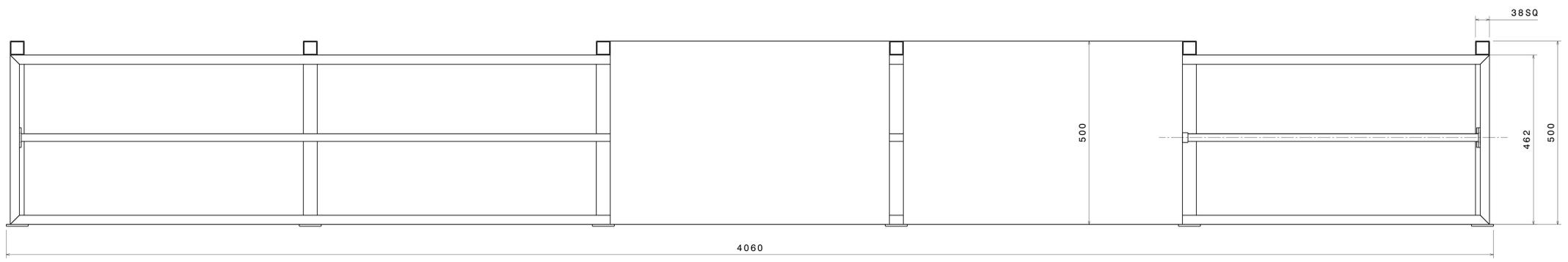
REV	DATE	DESCRIPTION
00	16JUN2020	INITIAL REVISION



Front view
Scale: 1:5

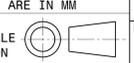


Right view
Scale: 1:5



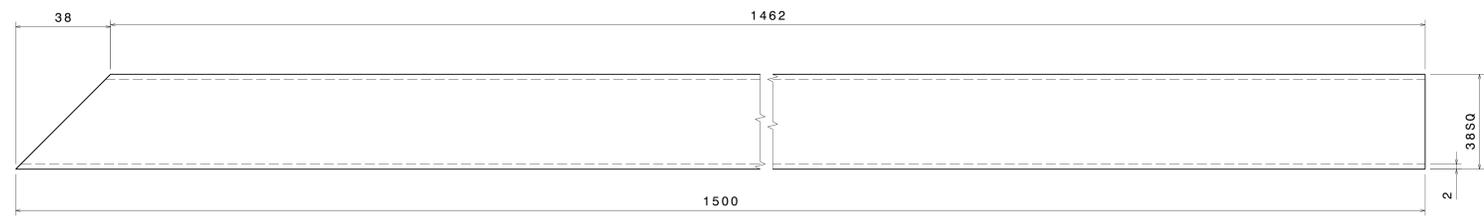
Bottom view
Scale: 1:5

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM
VIEWS: THIRD ANGLE PROJECTION

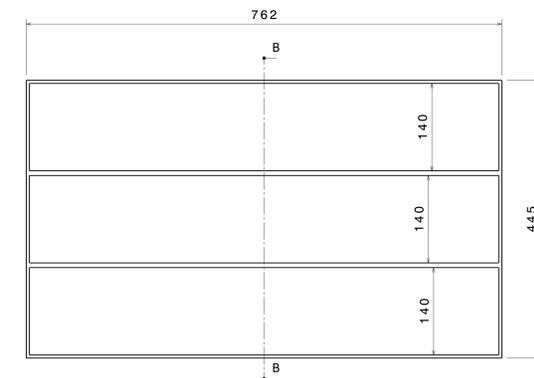


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DRAWN BY SB		DATE 16JUN2020	
CHECKED BY P2P Analysis & Solutions		DATE 16JUN2020	
DESIGNED BY P2P Analysis & Solutions		DATE 16JUN2020	
SIZE A0	DRAWING NUMBER P2P May 19	REV 00	
SCALE NONE	WEIGHT (kg) XXX	SHEET 2 OF 3	

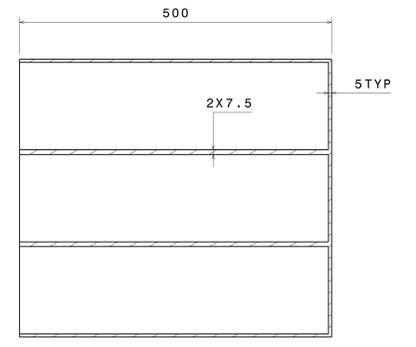
REV	DATE	DESCRIPTION
00	16JUN2020	INITIAL REVISION



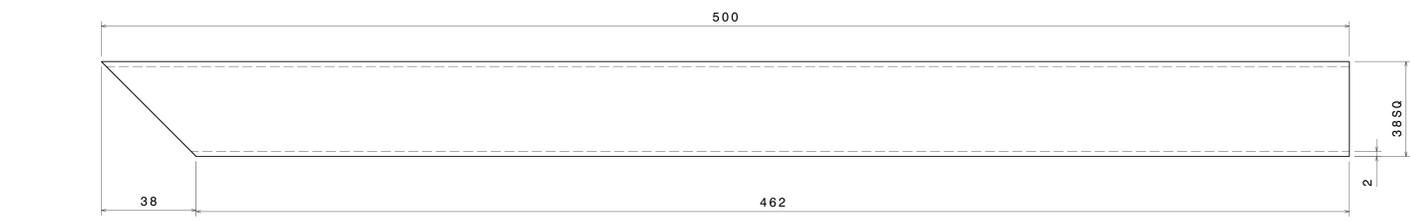
ITEM 1



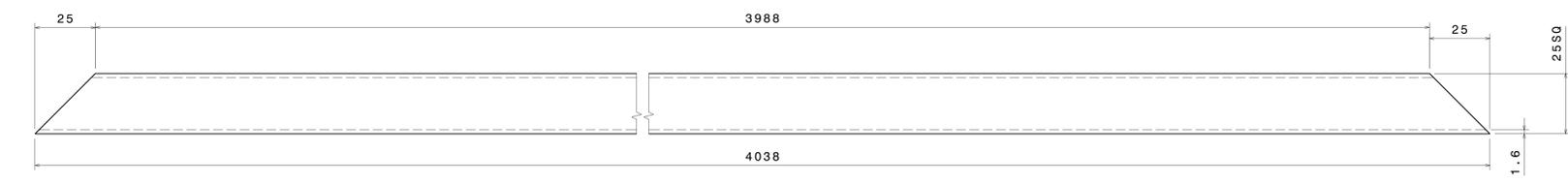
ITEM 7



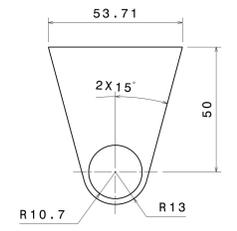
Section view B-B
Scale: 1:4



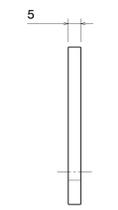
ITEM 2



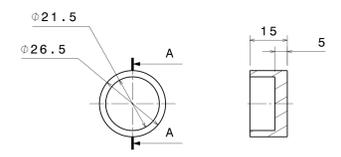
ITEM 3



ITEM 8

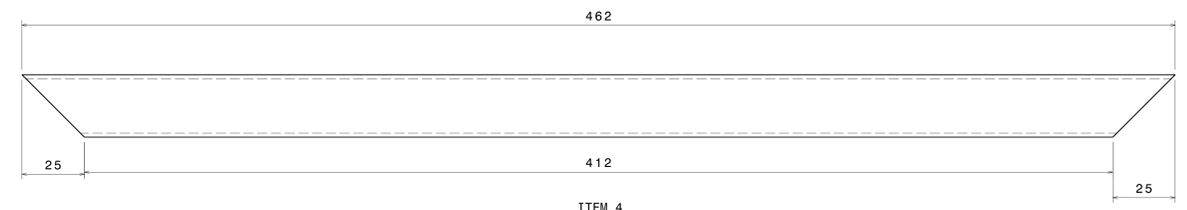


Right view
Scale: 1:1



ITEM 9

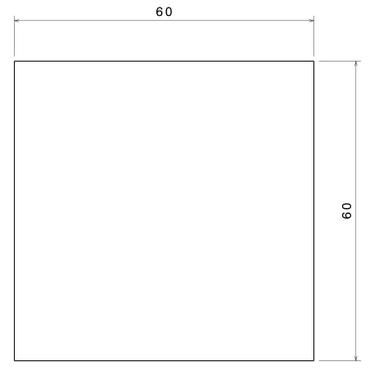
Section view A-A
Scale: 1:1



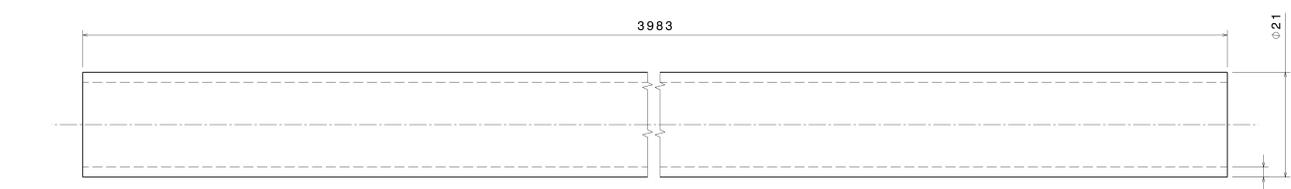
ITEM 4



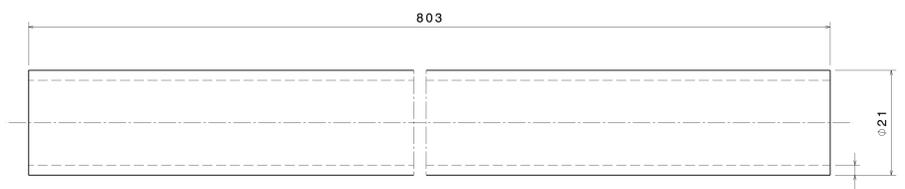
Top view
Scale: 2:1



ITEM 10

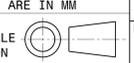


ITEM 5



ITEM 6

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DESIGNED BY P2P Analysis & Solutions		DATE 16JUN2020	
SIZE A0	DRAWING NUMBER P2P May 19	REV 00	
SCALE NONE	WEIGHT (kg) XXX	SHEET 3 OF 3	