


Isometric view

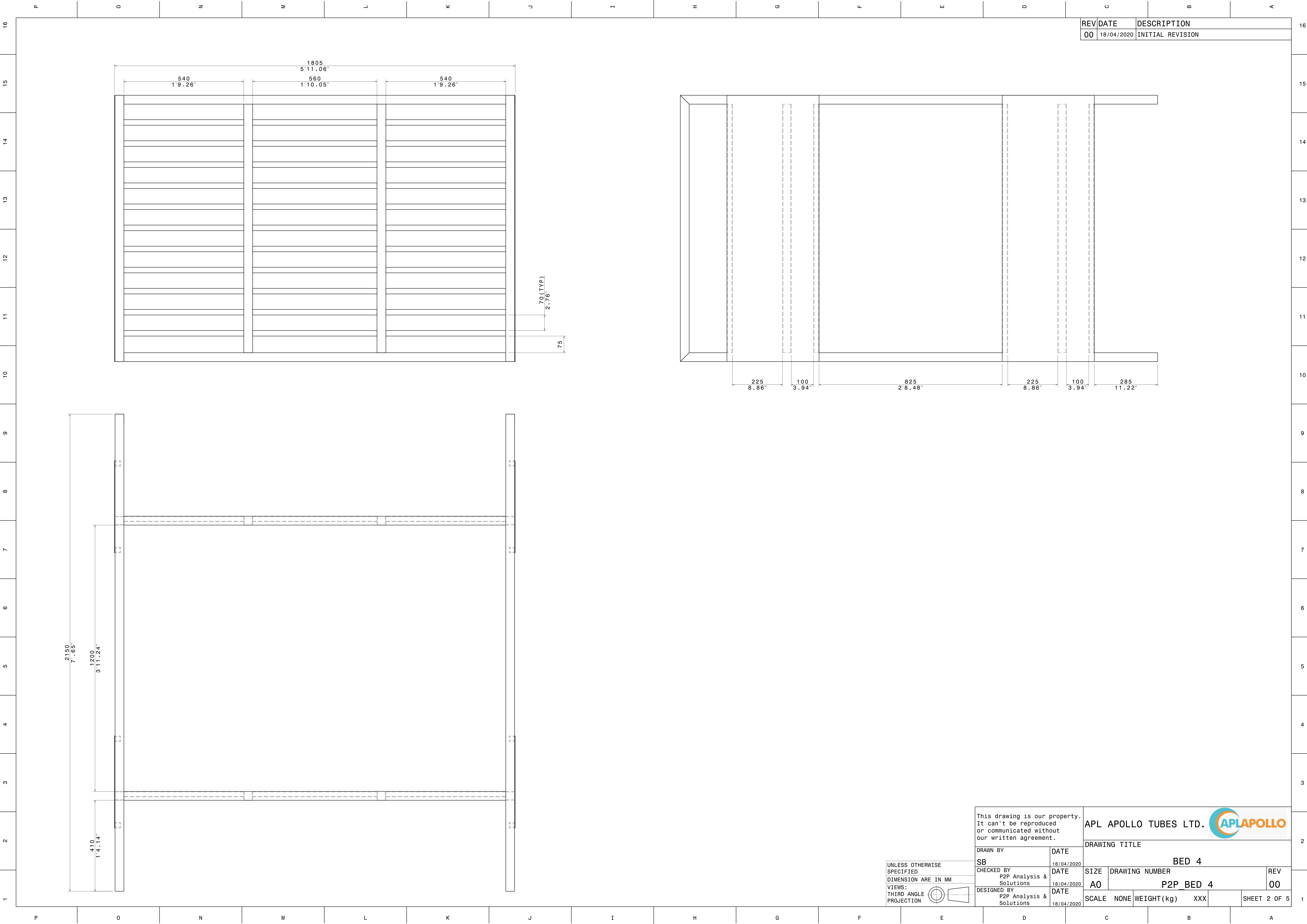
REV	DATE	DESCRIPTION
00	18/04/2020	INITIAL REVISION

- NOTES:
1. (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 2. ▯ FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 3. ▤ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 4. ▽▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 5. ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 6. ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 7. FINE WELDNG IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 8. HIGHER CURRENT WELDING MAY AFFECT THE BRITTLNESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 9. FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 10. LENGTH OF ALL LONGITUDINAL FRAMES ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER REQUIREMENT.

8	Plate -BOP	1200 X 415, T=2.5	4	9.8
7	Sq Tube Bed 4 Frame 7	40 X 40 X 2.9 X 1200	2	3.9
6	Sq Tube Bed 4 Frame 6	25 X 25 X 2.6 X 560	22	1
5	Sq Tube Bed 4 Frame 5	25 X 25 X 2.6 X 540	44	1
4	Sq Tube Bed 4 Frame 4	25 X 25 X 2.6 X 1120	8	2
3	Sq Tube Bed 4 Frame 3	40 X 40 X 2.9 X 1120	8	3.8
2	Sq Tube Bed 4 Frame 2	40 X 40 X 2.9 X 1720	4	5.8
1	Sq Tube Bed 4 Frame 1	40 X 40 X 2.9 X 2150	4	7.2
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg) /Each

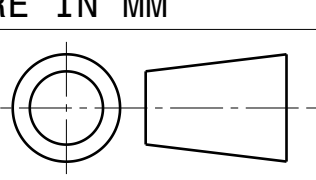
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		DRAWING TITLE			
DRAWN BY	DATE	BED 4			
SB	18/04/2020				
CHECKED BY	DATE	SIZE	DRAWING NUMBER	REV	
P2P Analysis & Solutions	18/04/2020	A0	P2P BED 4	00	
DESIGNED BY	DATE	SCALE	WEIGHT(kg)	0kg	SHEET 1 OF 5
P2P Analysis & Solutions	18/04/2020	As Indicated			

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE PROJECTION




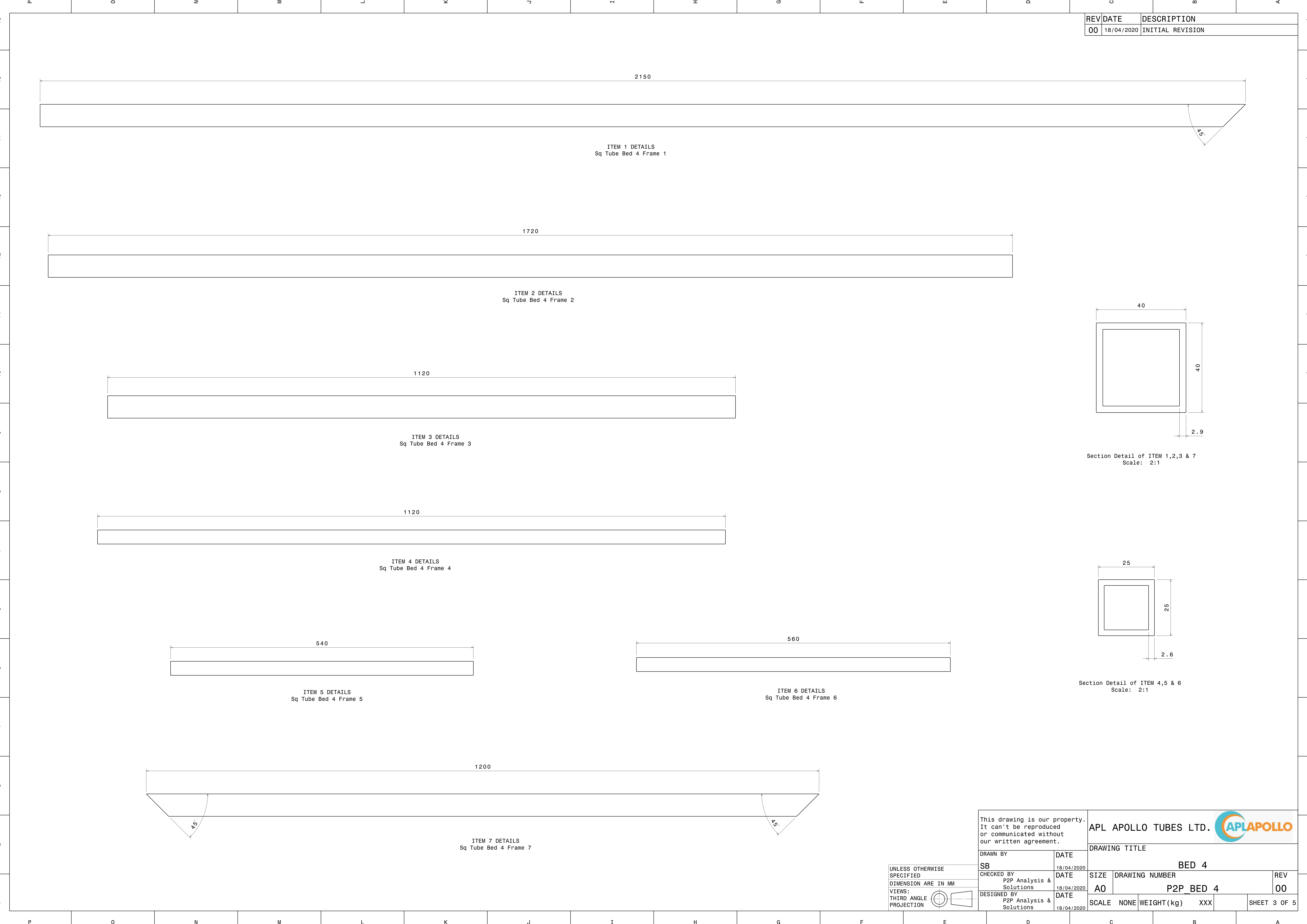
REV	DATE	DESCRIPTION
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UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE PROJECTION




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DRAWN BY SB	DATE 18/04/2020
CHECKED BY P2P Analysis & Solutions	DATE 18/04/2020
DESIGNED BY P2P Analysis & Solutions	DATE 18/04/2020

APL APOLLO TUBES LTD. 			
DRAWING TITLE BED 4			
SIZE A0	DRAWING NUMBER P2P BED 4		REV 00
SCALE NONE	WEIGHT (kg) XXX	SHEET 2 OF 5	



REV	DATE	DESCRIPTION
00	18/04/2020	INITIAL REVISION

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		DRAWING TITLE			
DRAWN BY	DATE	BED 4			
SB	18/04/2020				
CHECKED BY	DATE	SIZE	DRAWING NUMBER		REV
P2P Analysis & Solutions	18/04/2020	A0	P2P BED 4		00
DESIGNED BY	DATE	SCALE		WEIGHT (kg)	SHEET
P2P Analysis & Solutions	18/04/2020	NONE		XXX	3 OF 5

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE
PROJECTION