
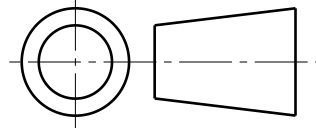


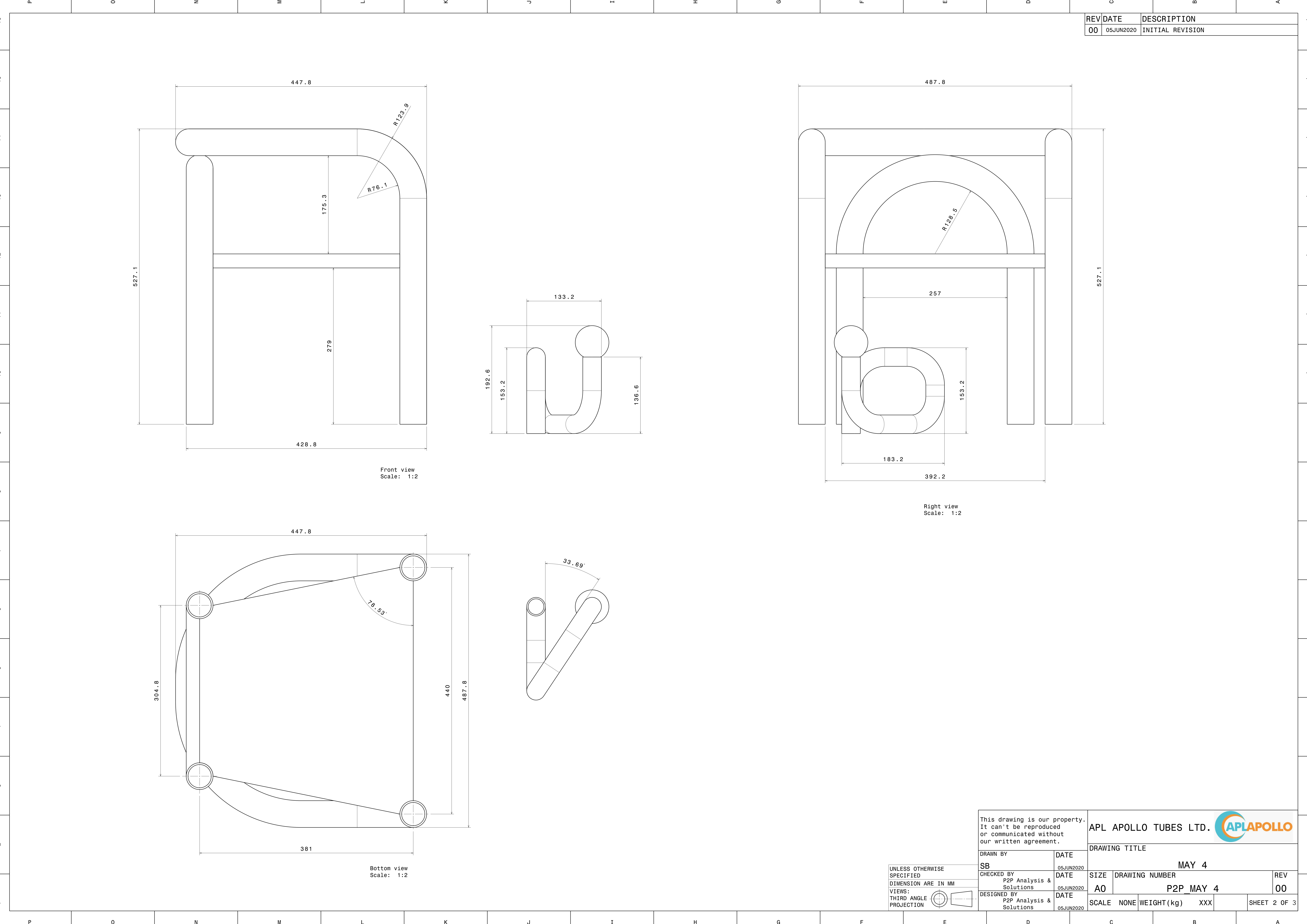
REV	DATE	DESCRIPTION
00	05JUN2020	INITIAL REVISION

- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⊲ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDNG IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - LENGTH OF ALL LONGITUDINAL FRAMES ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER REQUIREMENT.


8	BULB, BOP 2	--	1	--
7	SEAT, BOP 1	--	1	--
6	MAY 4 FRAME 6	33.2 DIA X 2.6 THK	1	0.6
5	MAY 4 FRAME 5	33.2 DIA X 2.6 THK	1	0.3
4	MAY 4 FRAME 4	33.2 DIA X 2.6 THK	1	0.4
3	MAY 4 FRAME 3	47.8 DIA X 3.2 THK	1	2.3
2	MAY 4 FRAME 2	47.8 DIA X 3.2 THK	1	4.8
1	MAY 4 FRAME 1	47.8 DIA X 3.2 THK	1	3.9
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg) /Each
This drawing is our property. It can't be reproduced or communicated without our written agreement.		APL APOLLO TUBES LTD. 		
		DRAWING TITLE		
DRAWN BY		DATE		
SB		05JUN2020		
CHECKED BY		DATE		
P2P Analysis & Solutions		05JUN2020		
DESIGNED BY		DATE		
P2P Analysis & Solutions		05JUN2020		
SIZE		DRAWING NUMBER		REV
A0		P2P MAY 4		00
SCALE		WEIGHT(kg)		SHEET 1 OF 3
As Indicated		0kg		

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE PROJECTION





REV	DATE	DESCRIPTION
00	05JUN2020	INITIAL REVISION

This drawing is our property. It can't be reproduced or communicated without our written agreement.		APL APOLLO TUBES LTD.						
		DRAWING TITLE						
DRAWN BY		DATE		MAY 4				
SB		05JUN2020						
CHECKED BY		DATE		SIZE	DRAWING NUMBER	REV		
P2P Analysis & Solutions		05JUN2020		A0	P2P_MAY 4	00		
DESIGNED BY		DATE		SCALE		WEIGHT (kg)	XXX	SHEET 2 OF 3
P2P Analysis & Solutions		05JUN2020		NONE				

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE PROJECTION

