

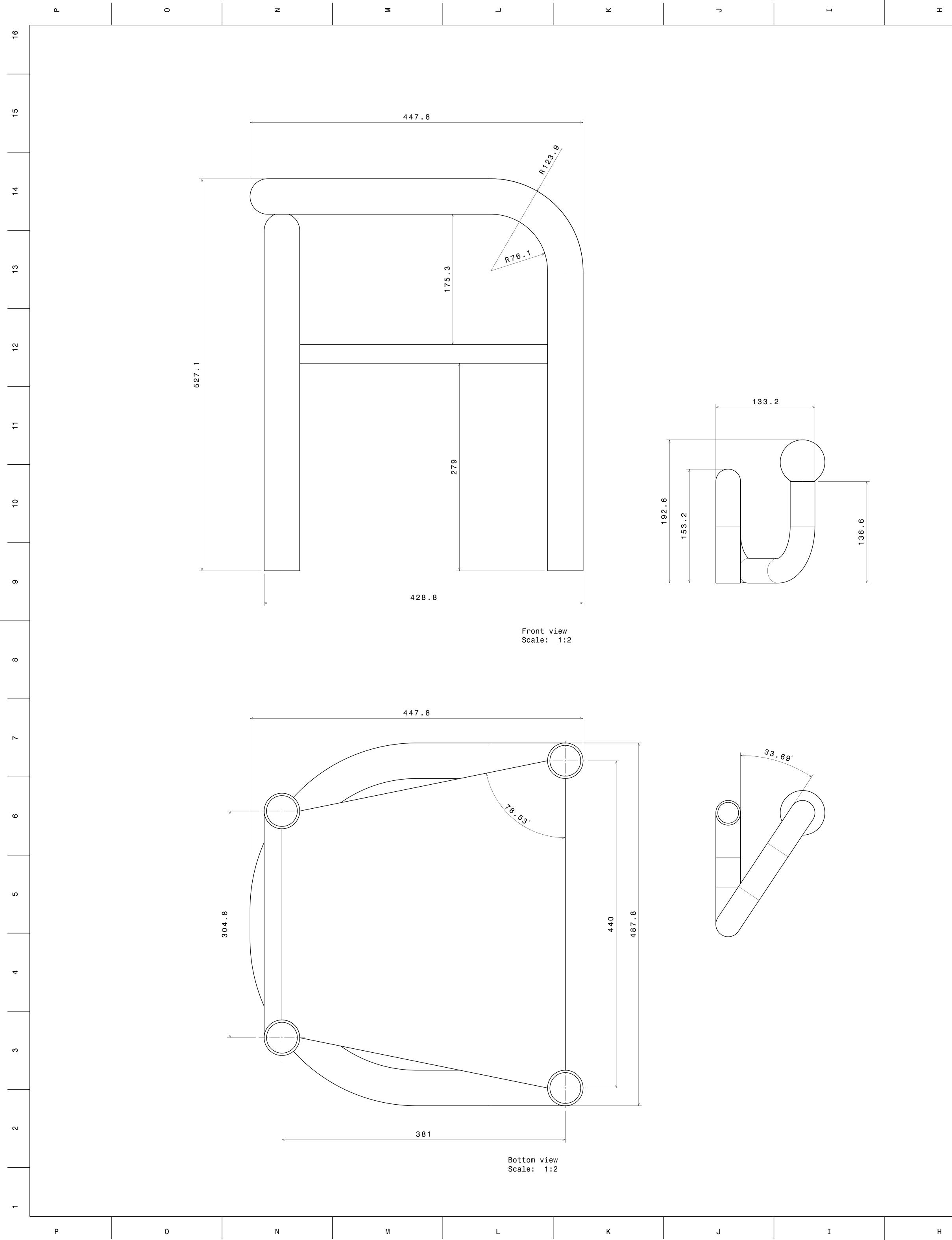
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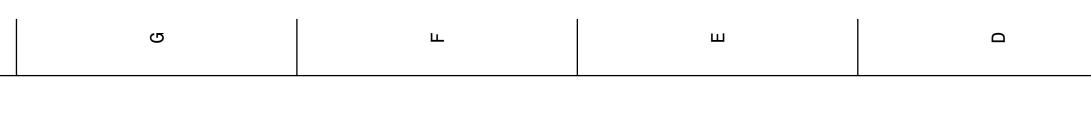
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REV       DATE       DESCRIPTION         00       05JUN2020       INITIAL REVISION		16
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NOTES: 1. (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR. 2. □ FLATNESS OF .5MM IS APPLIED BY DEFAULT. 3. ▷ WELD BEAD OF 2MM RADIUS IS FOLLOWED.		15
<ol> <li>✓✓ SURFACE FINISH MEDIUM TO SMOOTH IS USED.</li> <li>ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE</li> <li>ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHE</li> <li>FINE WELDING IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.</li> <li>HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WH MAY RAISE TO WEAKENING OF STRUCTURE.</li> </ol>	ER WITH ±1 DEG.	14
<ul> <li>9. FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.</li> <li>10. LENGTH OF ALL LONGITUDINAL FRAMES ARE FOR REFERENCE ONLY AND SUE TO CHANGE PER REQUIREMENT.</li> </ul>		13
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		11
		10
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		8
		7
Isometric view		6
Scale: 1:2		5
8       BULB, BOP 2        1         7       SEAT, BOP 1        1		4
6       MAY 4 FRAME 6       33.2 DIA X 2.6 THK       1         5       MAY 4 FRAME 5       33.2 DIA X 2.6 THK       1         4       MAY 4 FRAME 4       33.2 DIA X 2.6 THK       1         3       MAY 4 FRAME 3       47.8 DIA X 3.2 THK       1         2       MAY 4 FRAME 2       47.8 DIA X 3.2 THK       1         1       MAY 4 FRAME 1       47.8 DIA X 3.2 THK       1         1       MAY 4 FRAME 1       47.8 DIA X 3.2 THK       1         1       MAY 4 FRAME 1       47.8 DIA X 3.2 THK       1	0.6 0.3 0.4 2.3 4.8 3.9 Wt(Kg)/Each	3
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ONCLOSS OTHERWISE     ORECURNESE       SPECIFIED     CHECKED BY       DIMENSION ARE IN MM     P2P Analysis & SIZE       VIEWS:     OSJUN2020       DATE     AO       P2P_MAY 4	REV 00 SHEET 1 OF 3	
THIRD ANGLE       P2P Analysis & SCALE       SCALE       WEIGHT(kg)       Okg         A       G       F       E       D       C       B	A	]

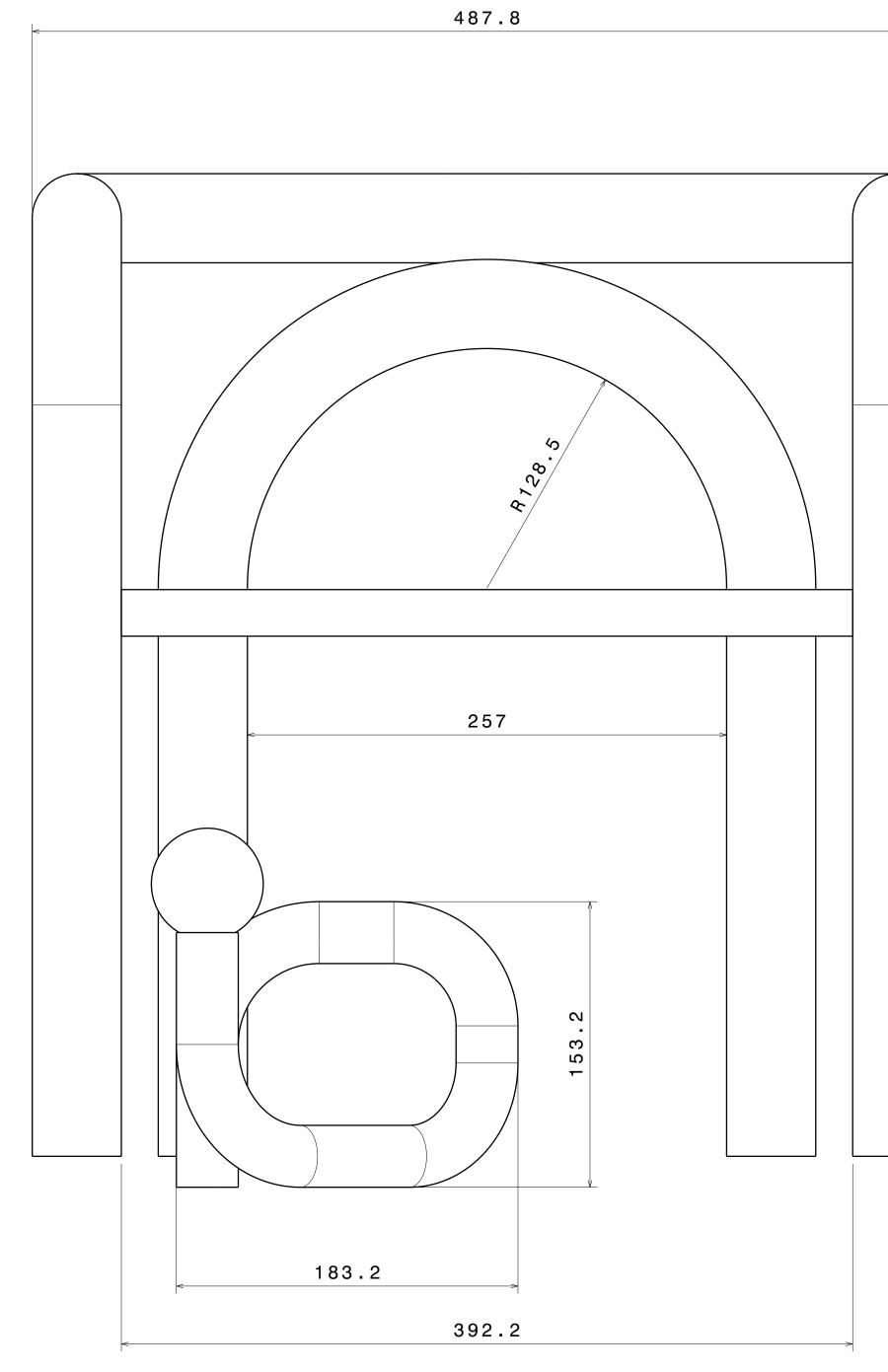
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	I				REV	DATE	DESCRIPTION		16
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			NOT	ES:					
			1.	( $\perp$ ) ALL VERTICA	_ SUPPORTS	S ARE PERPENI	DICULAR.		
			2.	☐ FLATNESS OF	.5MM IS AF	PLIED BY DE	FAULT.		15
			3.	└ WELD BEAD OF	2MM RADIU	S IS FOLLOWE	D.		
			4.	VV SURFACE FIN	ISH MEDIU	м то ѕмоотн	IS USED.		
			5.	ALL TUBES ARE A	S PER APL	APOLLO STAN	DARD. CHANGES MAY EFFECT THE	LOAD CAPACITY.	
			6.	ALL HORIZONTAL	AND VERTI	CAL TUBES AR	E PERPENDICULAR TO EACH OTHE	R WITH ±1 DEG.	14
			7.	FINE WELDNG IS	REQUIRED	AS PER MENTI	ONED DETAILS AND FINISHING.		
			8.	HIGHER CURRENT MAY RAISE TO WE			E BRITTLENESS OF MATERIAL WH	ICH LATER	
			9.				GS/FRAMES/SUPPORTS AS NEEDED CK TO ENGINEERING TEAM.		13
			10.	LENGTH OF ALL L TO CHANGE PER R			E FOR REFERENCE ONLY AND SUB	JECTED	
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Right view Scale: 1:2

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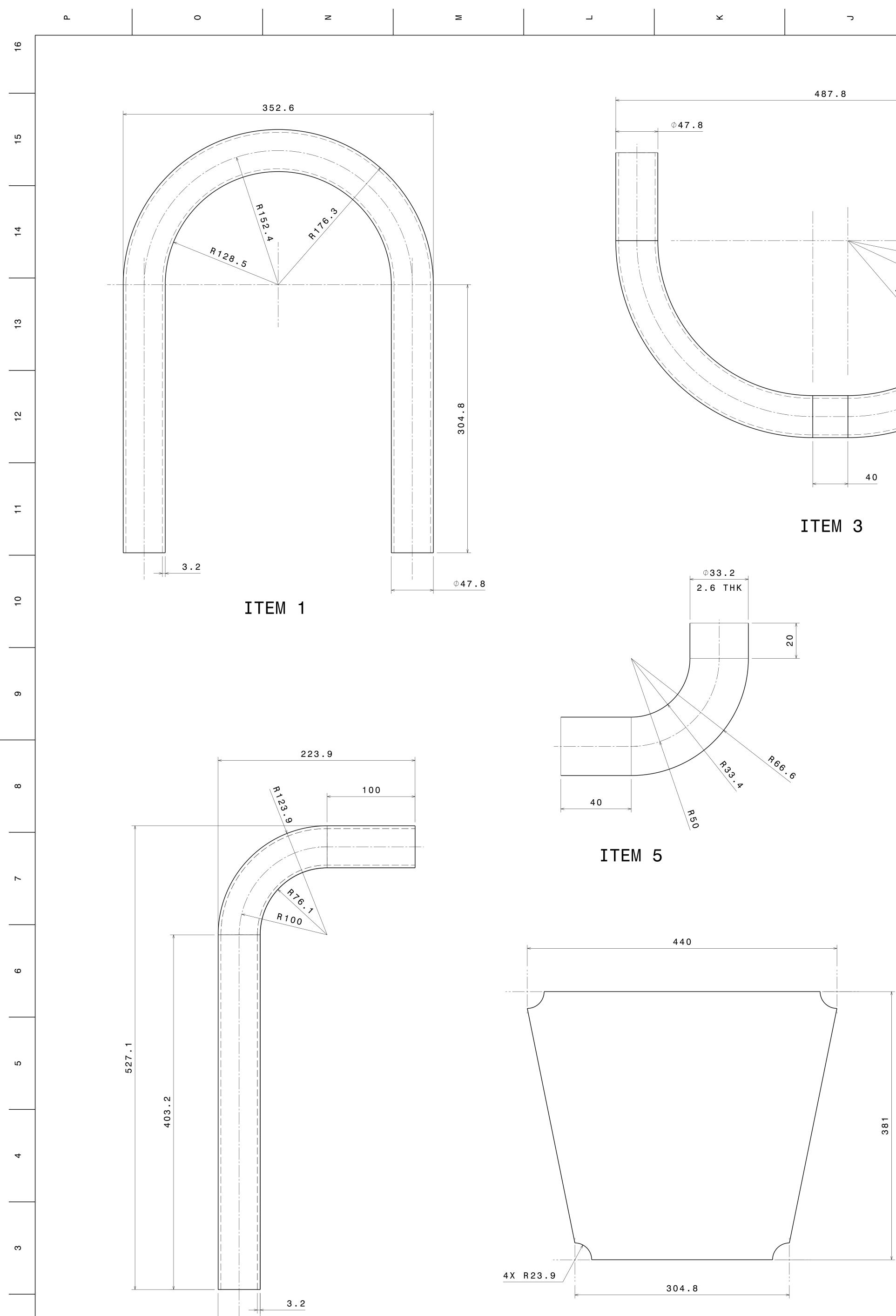
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ITEM 2

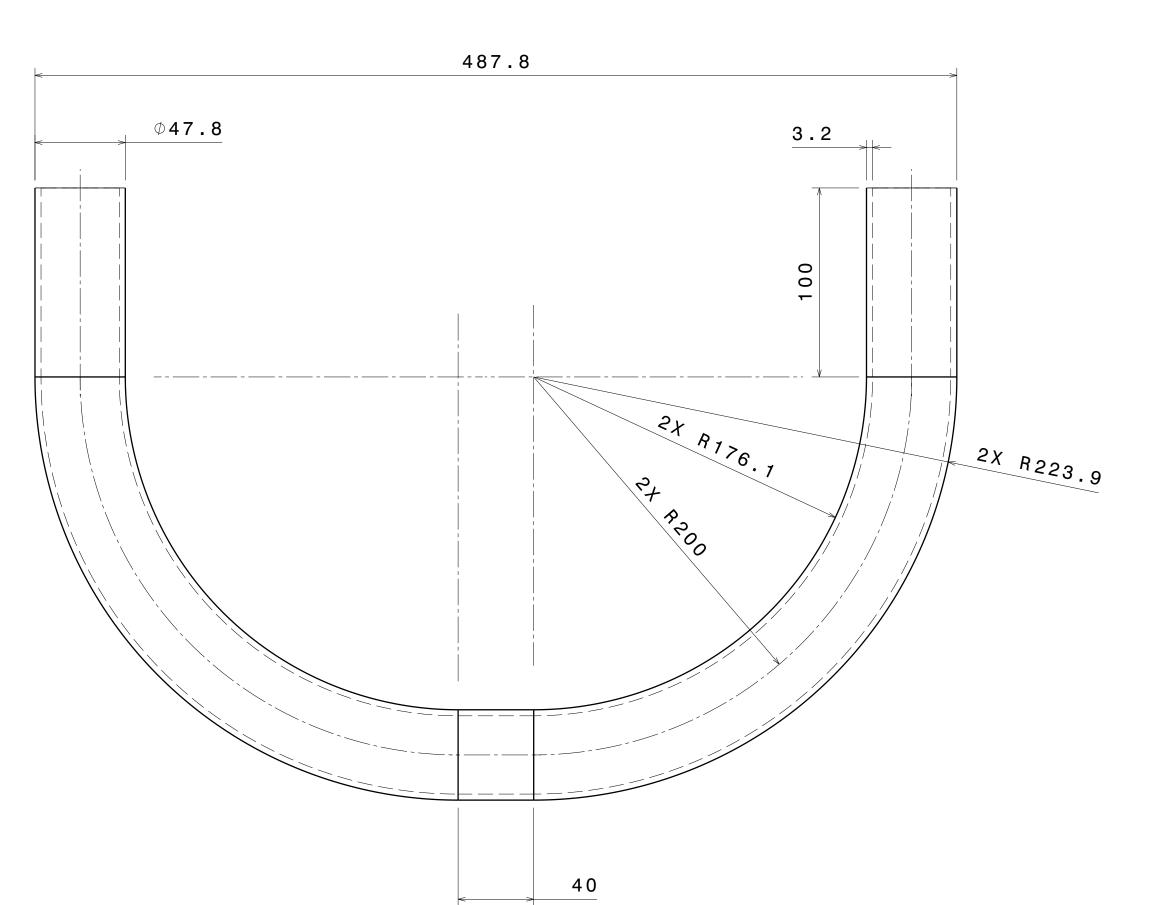
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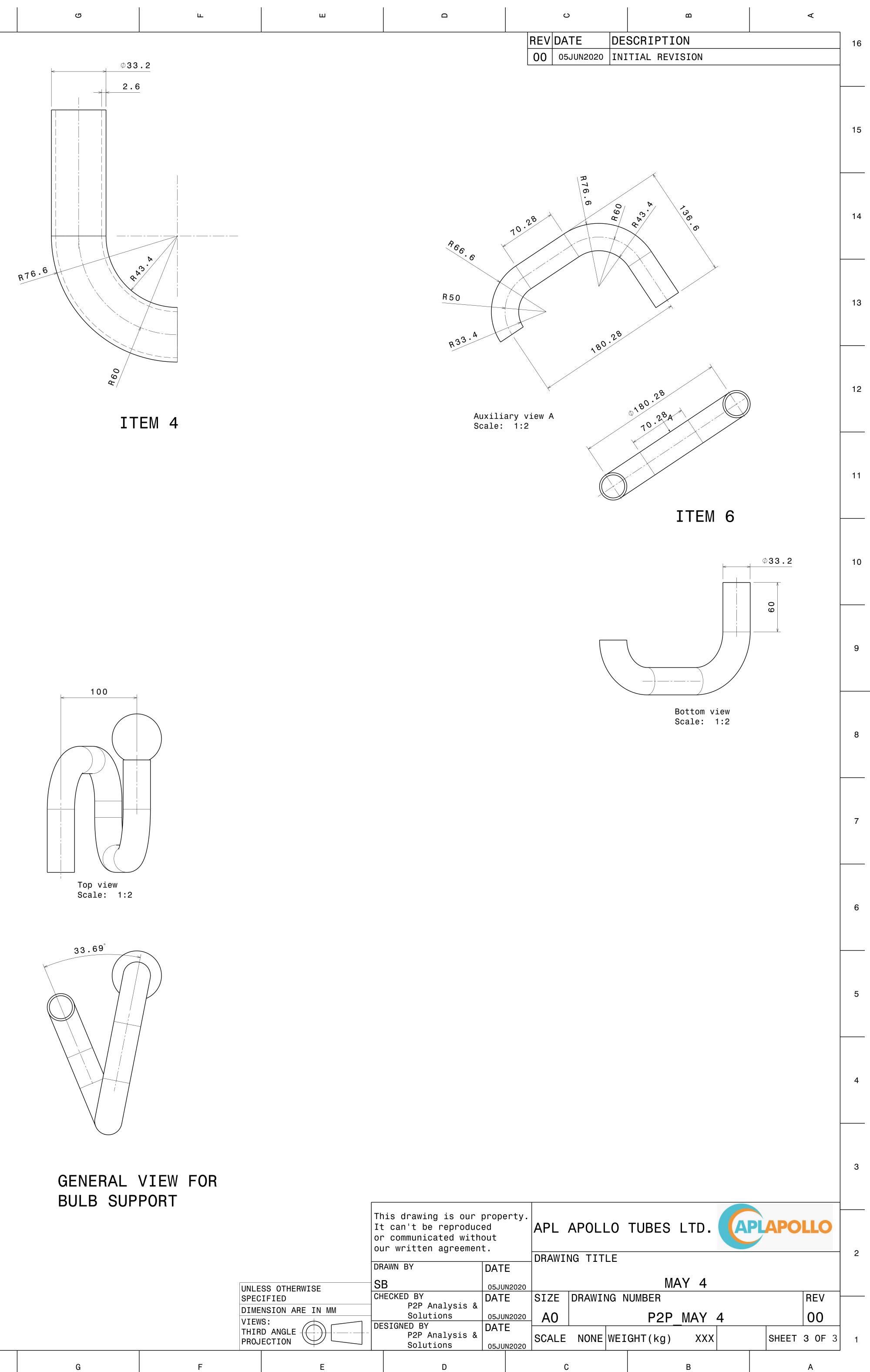
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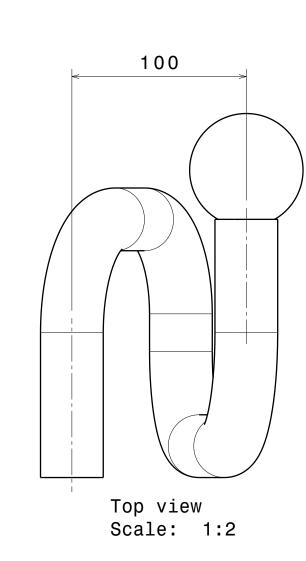
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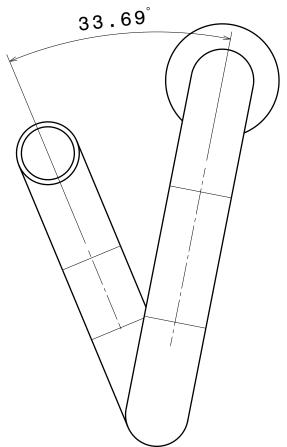


ITEM 7 BOP 1 THICKNESS AS REQUIRED

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