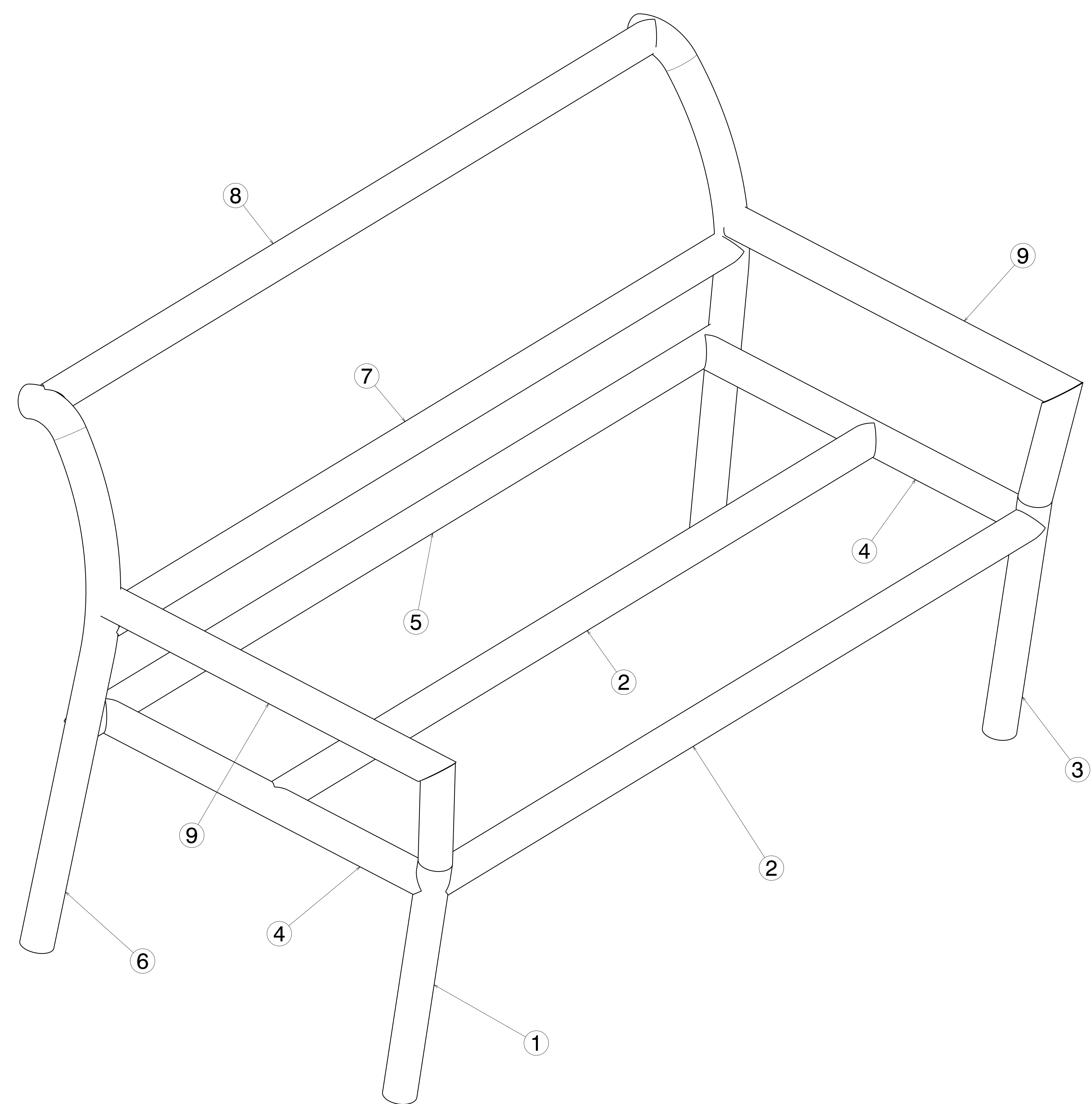



REV/DATE	DESCRIPTION
00 / 25MAY2020	INITIAL REVISION

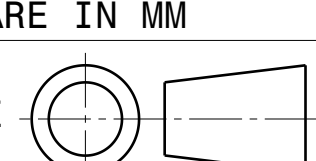
- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⊲ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDING IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLNESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - GRINDING OPERATION ON WELD BEADS ARE ALLOWED TO PROVIDE A SMOOTH FINISH.



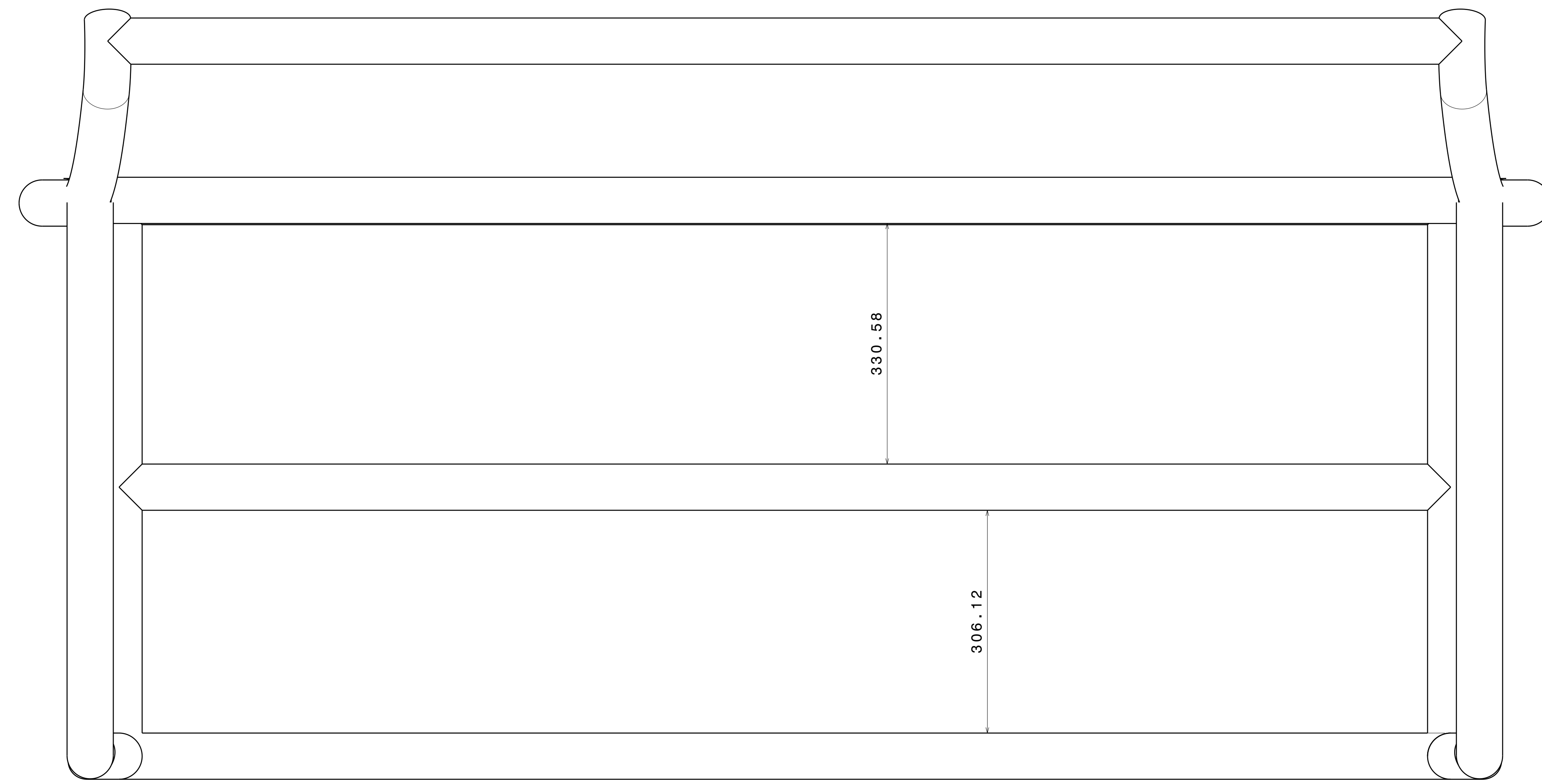
Isometric view
Scale: 1:4

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg)/Each
11	Round Tube May 1-9	Dia 63.5 X 5.4 thk X 483	11	2.6
10	Round Tube May 1- Elbow 2	Dia 63.5 X 5.4 thk X 97DEG ELBOW	2	0.5
9	Round Tube May 1- Elbow 1	Dia 63.5 X 5.4 thk X 90DEG ELBOW	12	0.5
8	Round Tube May 1-8	Dia 63.5 X 5.4 thk X 282.6	2	1.53
7	Round Tube May 1-7	Dia 63.5 X 5.4 thk X 733.5	2	4
6	Round Tube May 1-6	Dia 63.5 X 5.4 thk X 663.6	2	3.58
5	Round Tube May 1-5	Dia 63.5 X 5.4 thk X 283.1	2	1.53
4	Round Tube May 1-4	Dia 63.5 X 5.4 thk X 714.4	2	3.9
3	Round Tube May 1-3	Dia 63.5 X 5.4 thk X 653.5	2	3.53
2	Round Tube May 1-2	Dia 63.5 X 5.4 thk X 409.6	2	2.2
1	Round Tube May 1-1	Dia 63.5 X 5.4 thk X 536.6	2	2.9

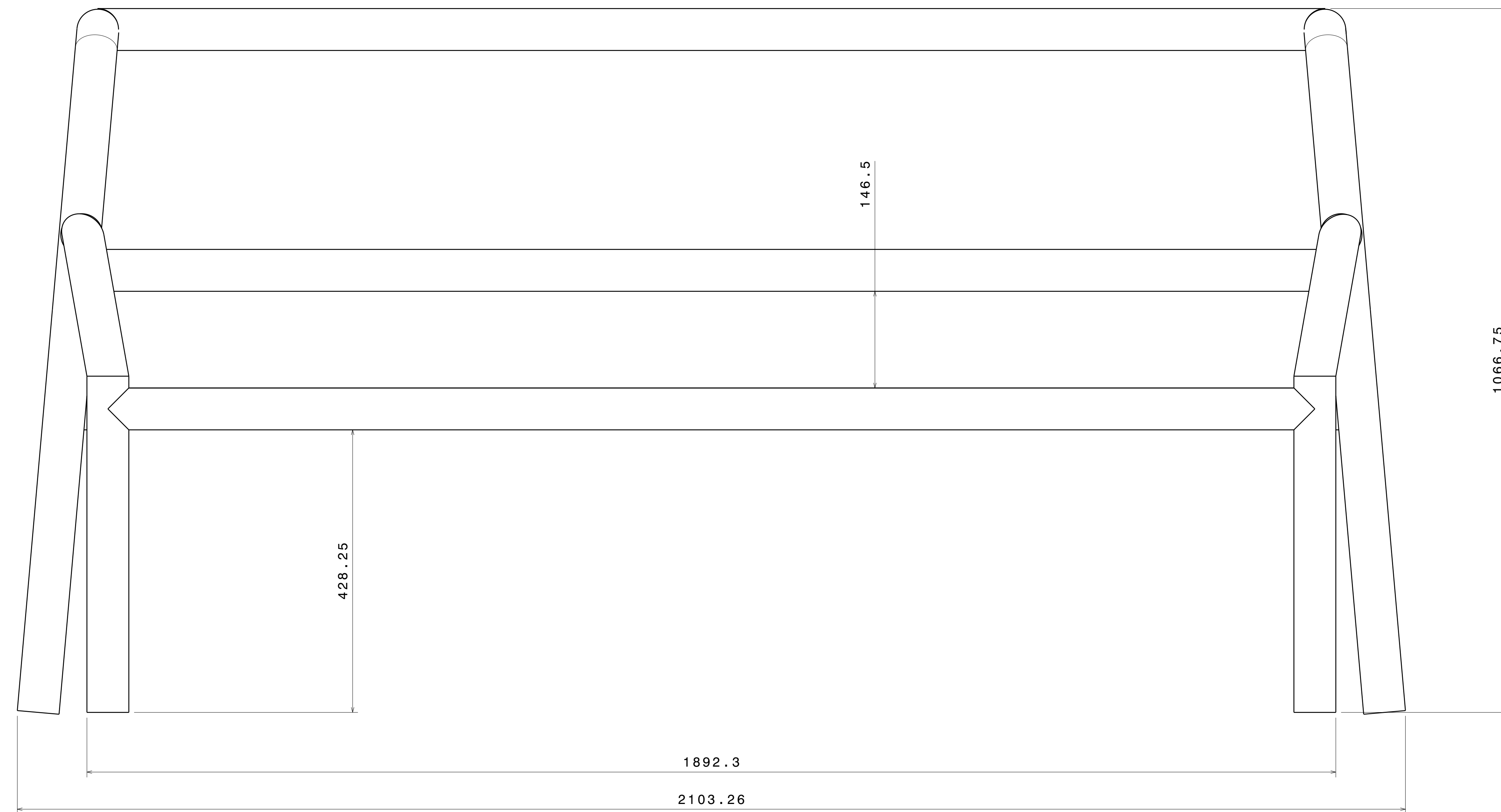
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DRAWN BY SB		DATE 25MAY2020	
CHECKED BY P2P Analysis & Solutions		DATE 25MAY2020	
DESIGNED BY P2P Analysis & Solutions		DATE 25MAY2020	
DRAWING TITLE MAY 2		SIZE A0	DRAWING NUMBER P2P MAY 2
SCALE As Indicated		WEIGHT (kg) 0kg	REV 00
		SHEET 1 OF 5	

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION 

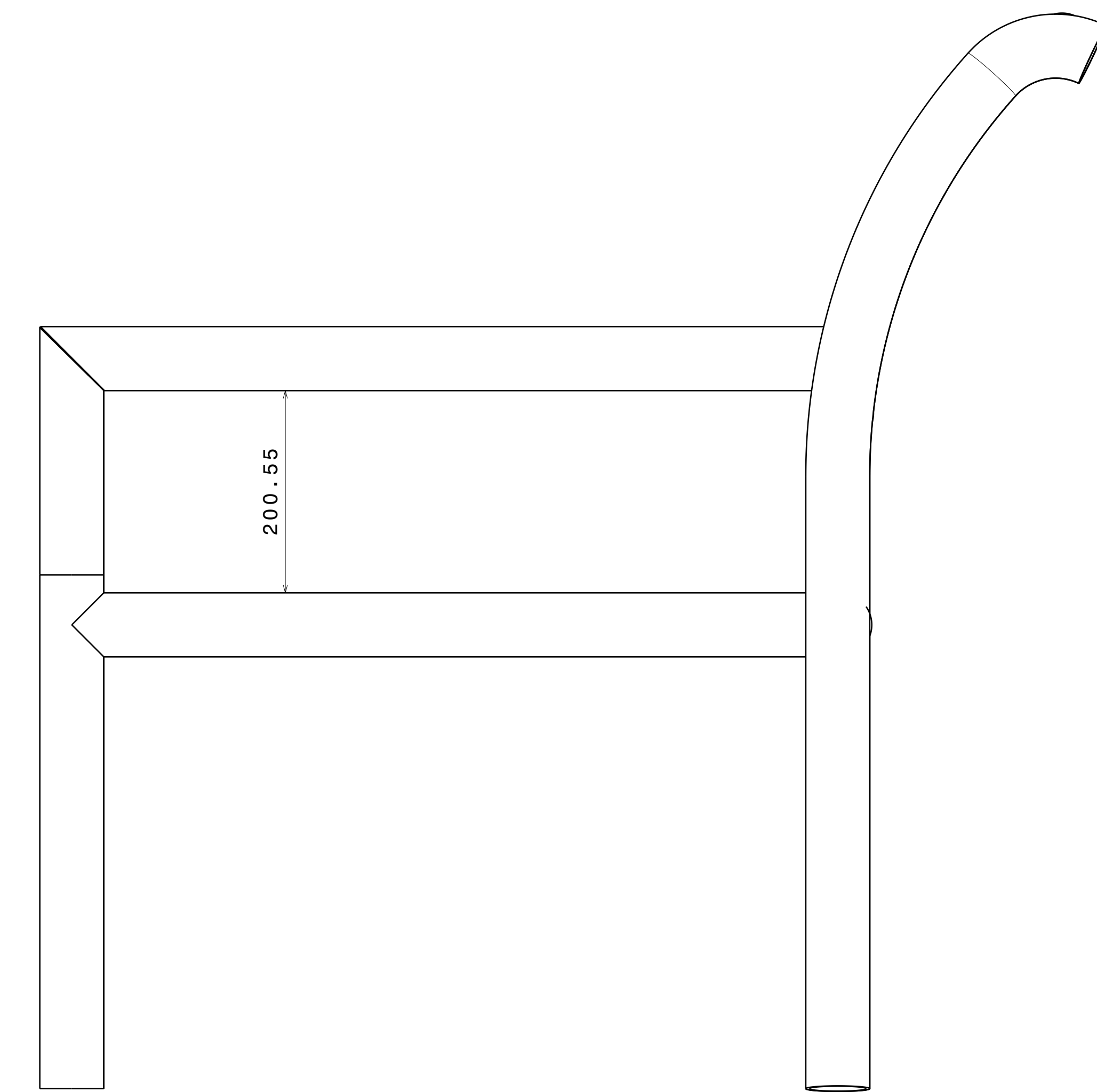
REV	DATE	DESCRIPTION
00	25MAY2020	INITIAL REVISION



Top view
Scale: 1:4

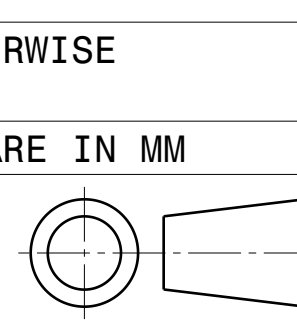



Front view
Scale: 1:4



Right view
Scale: 1:4

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MM VIEWS: THIRD ANGLE PROJECTION



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DRAWN BY SB		DATE 25MAY2020	
CHECKED BY P2P Analysis & Solutions		DATE 25MAY2020	
DESIGNED BY P2P Analysis & Solutions		DATE 25MAY2020	
DRAWING TITLE MAY 2		SIZE A0	DRAWING NUMBER P2P MAY 2
SCALE NONE		WEIGHT (kg) XXX	REV 00
		SHEET 2 OF 5	