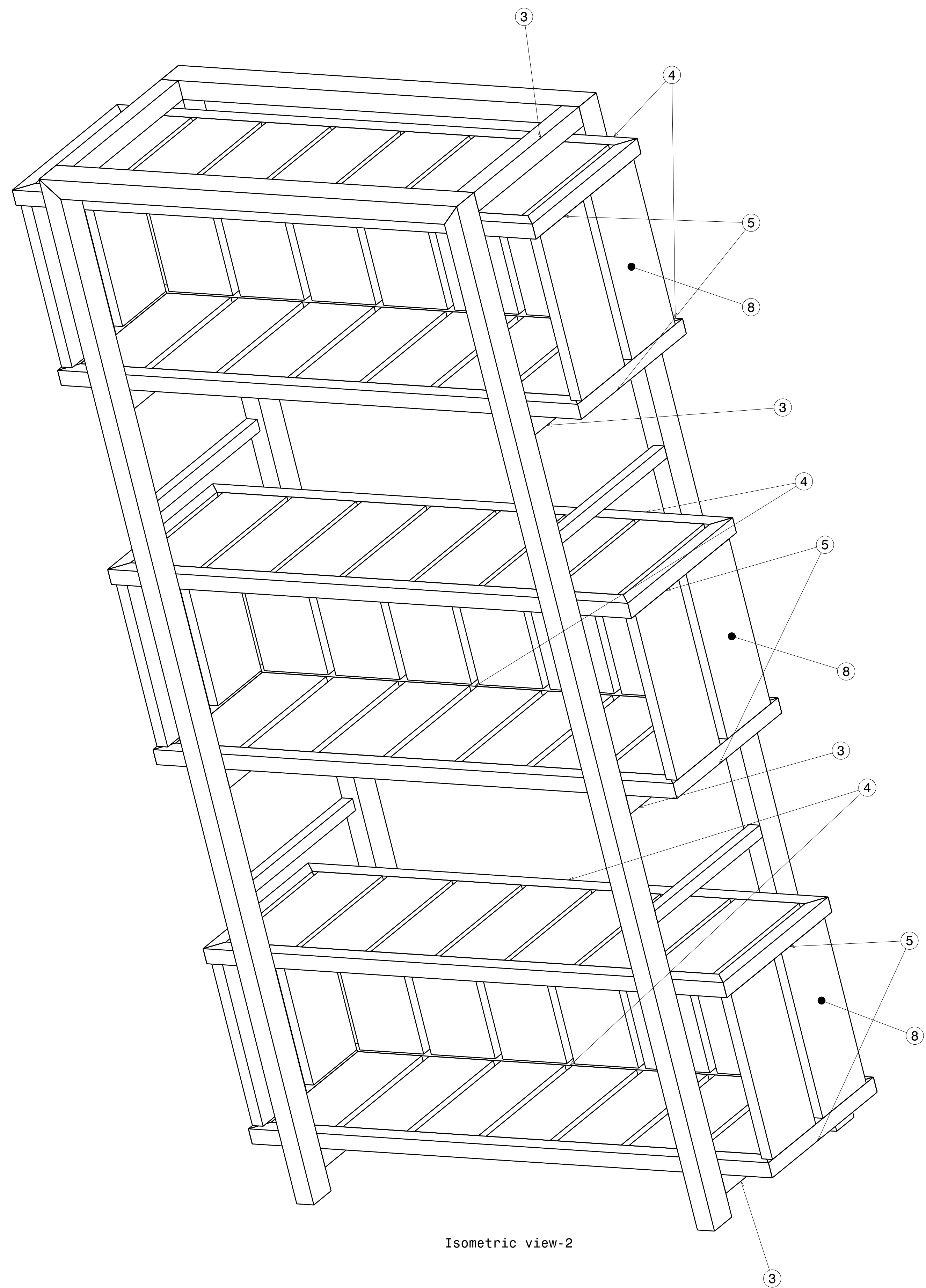


Isometric view-1




Isometric view-2

REV	DATE	DESCRIPTION
00	29JULY2020	INITIAL REVISION

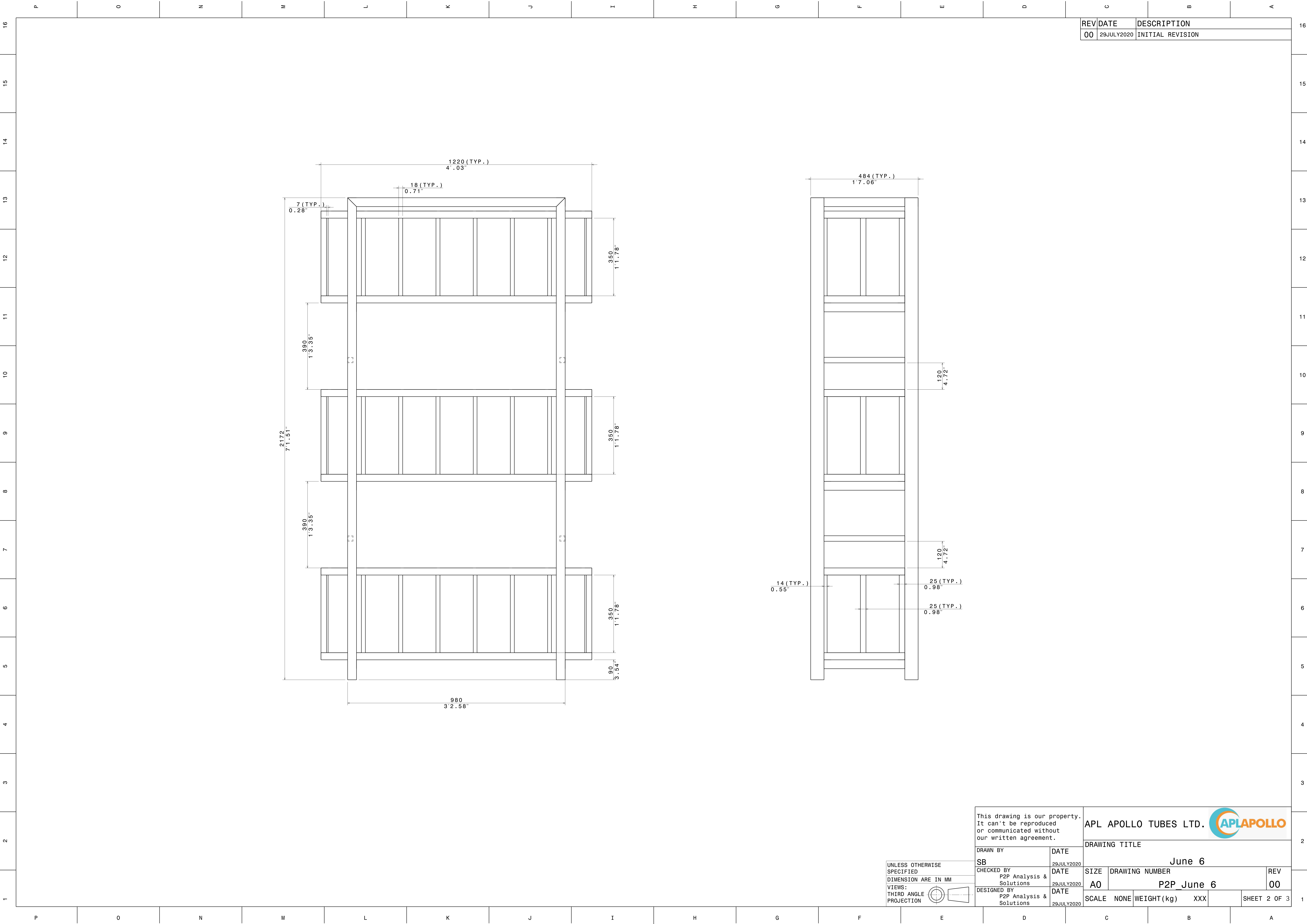
- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
  - FLATNESS OF .5MM IS APPLIED BY DEFAULT.
  - ⋈ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
  - ▽▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
  - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
  - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
  - FINE WELDNG IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
  - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLNESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
  - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
  - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.

8	Plank2	150 X 25 X 1.6 , L=350	33	1.5	
7	Plank1	150 X 25 X 1.6 , L=300	42	1.29	
6	Sq Tube WA0029 Frame 6	25 X 25 X 2 X 1828	4	5.3	
5	Sq Tube WA0029 Frame 5	32 X 32 X 2.6 X 364	12	0.80	
4	Sq Tube WA0029 Frame 4	32 X 32 X 2.6 X 1220	12	2.85	
3	Sq Tube WA0029 Frame 3	40 X 40 X 2.9 X 364	8	1.23	
2	Rect Tube WA0029 Frame 2	60 X 40 X 2.9 X 980	2	4.03	
1	Rect Tube WA0029 Frame 1	60 X 40 X 2.9 X 2172	4	9.24	
ITEM NO.		PART NUMBER	DESCRIPTION	QTY.	Wt(Kg) /Each


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		DRAWING TITLE				
DRAWN BY		DATE		June 6		
SB		29JULY2020				
CHECKED BY		DATE		SIZE	DRAWING NUMBER	REV
P2P Analysis & Solutions		29JULY2020		A0	P2P_June 6	00
DESIGNED BY		DATE		SCALE	WEIGHT (kg)	SHEET 1 OF 3
P2P Analysis & Solutions		29JULY2020		As Indicated	0kg	

UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN MM  
VIEWS:  
THIRD ANGLE PROJECTION

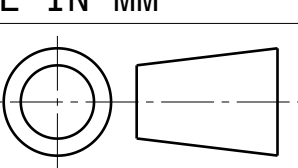


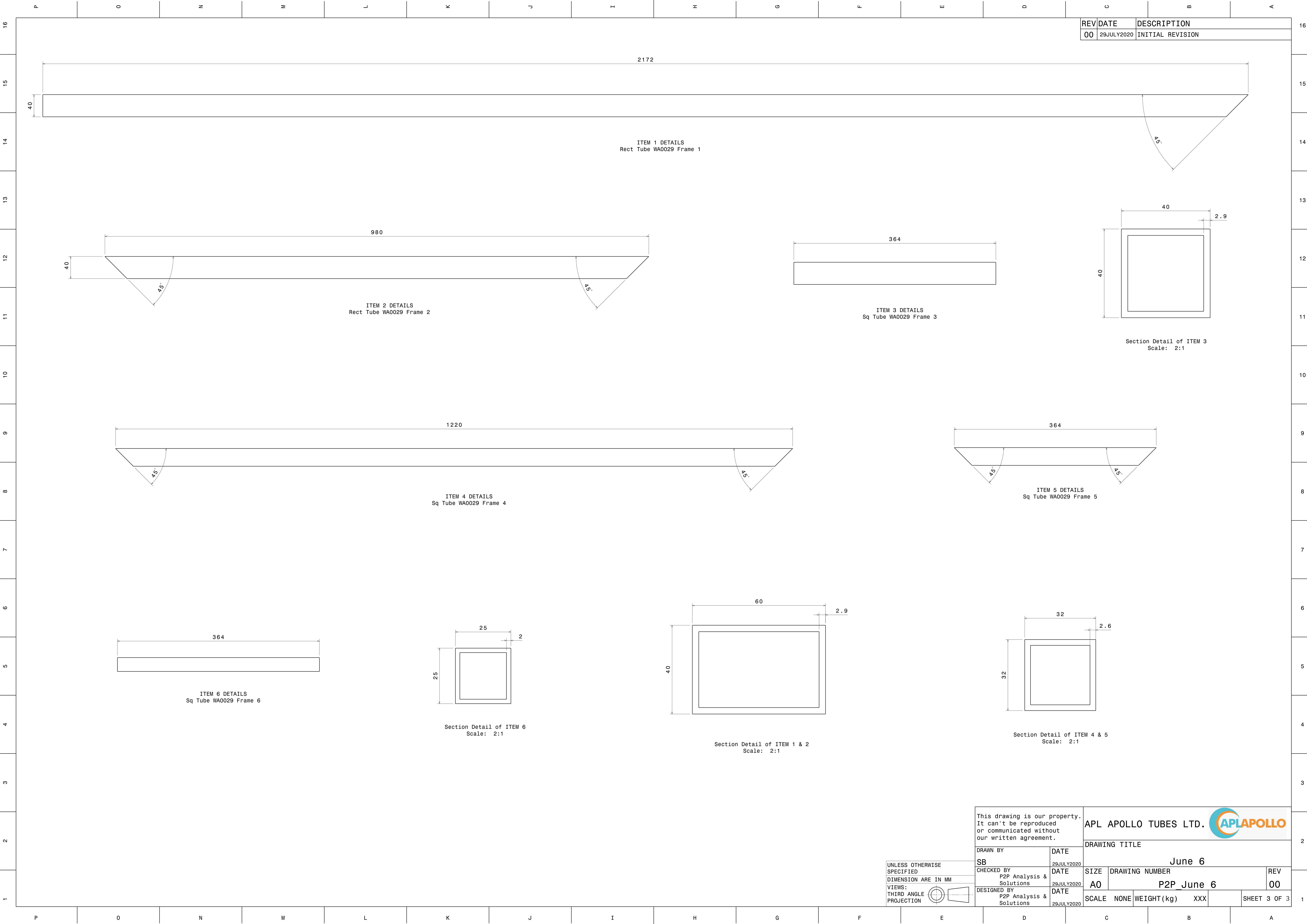


REV	DATE	DESCRIPTION
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DRAWN BY	DATE	June 6	
SB	29JULY2020		
CHECKED BY	DATE	SIZE	DRAWING NUMBER
P2P Analysis & Solutions	29JULY2020	A0	P2P_June 6
DESIGNED BY	DATE	SCALE	WEIGHT (kg)
P2P Analysis & Solutions	29JULY2020	NONE	XXX
		SHEET 2 OF 3	

UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN MM  
VIEWS:  
THIRD ANGLE  
PROJECTION





REV	DATE	DESCRIPTION
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UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN MM  
VIEWS:  
THIRD ANGLE PROJECTION

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DRAWN BY SB		DATE 29JULY2020		June 6		
CHECKED BY P2P Analysis & Solutions		DATE 29JULY2020		SIZE A0	DRAWING NUMBER P2P_June 6	REV 00
DESIGNED BY P2P Analysis & Solutions		DATE 29JULY2020		SCALE NONE	WEIGHT (kg) XXX	SHEET 3 OF 3