


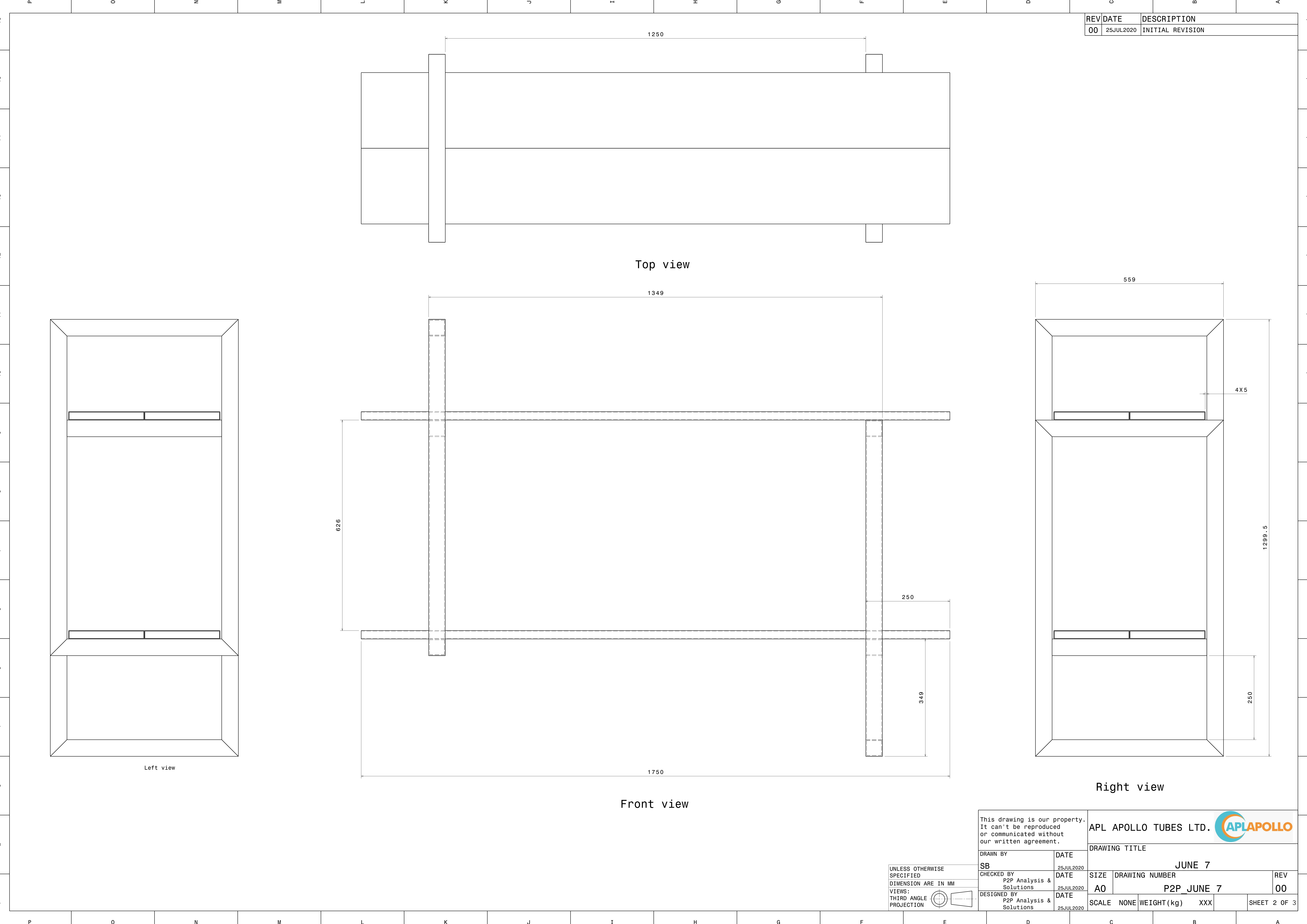
Isometric view
Scale: 2:5

REV	DATE	DESCRIPTION
00	25JUL2020	INITIAL REVISION


- NOTES:
- (⊥) ALL VERTICAL SUPPORTS ARE PERPENDICULAR.
 - ▭ FLATNESS OF .5MM IS APPLIED BY DEFAULT.
 - ⋔ WELD BEAD OF 2MM RADIUS IS FOLLOWED.
 - ▽▽ SURFACE FINISH MEDIUM TO SMOOTH IS USED.
 - ALL TUBES ARE AS PER APL APOLLO STANDARD. CHANGES MAY EFFECT THE LOAD CAPACITY.
 - ALL HORIZONTAL AND VERTICAL TUBES ARE PERPENDICULAR TO EACH OTHER WITH ±1 DEG.
 - FINE WELDNG IS REQUIRED AS PER MENTIONED DETAILS AND FINISHING.
 - HIGHER CURRENT WELDING MAY AFFECT THE BRITTLENESS OF MATERIAL WHICH LATER MAY RAISE TO WEAKENING OF STRUCTURE.
 - FABRICATORS ARE ALLOWED TO USE FITTINGS/FRAMES/SUPPORTS AS NEEDED AND THE SAME MUST BE COMMUNICATED BACK TO ENGINEERING TEAM.
 - BOP COMPONENT WEIGHTS ARE FOR REFERENCE ONLY AND SUBJECTED TO CHANGE PER PURCHASED COMPONENTS.

4	JUNE 7 PLANK 1	225 X 25 X 1.6 X 1750	4	10.87
3	JUNE 7 SQ FRAME 3	49.5 X 49.5 X 2.6 X 460	2	1.76
2	JUNE 7 SQ FRAME 2	49.5 X 49.5 X 2.6 X 559	4	1.95
1	JUNE 7 SQ FRAME 1	49.5 X 49.5 X 2.6 X 1000	4	3.65
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Wt (Kg) /Each
This drawing is our property. It can't be reproduced or communicated without our written agreement.		APL APOLLO TUBES LTD. 		
DRAWN BY		DRAWING TITLE		
SB		JUNE 7		
CHECKED BY		SIZE		
P2P Analysis & Solutions		DRAWING NUMBER		
25JUL2020		A0		
DESIGNED BY		REV		
P2P Analysis & Solutions		00		
25JUL2020		SCALE		
		As Indicated		
		WEIGHT (kg)		
		0kg		
		SHEET 1 OF 3		

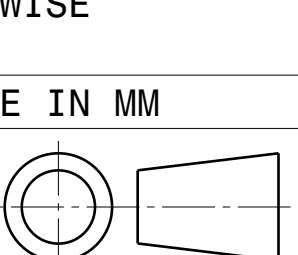
UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE PROJECTION



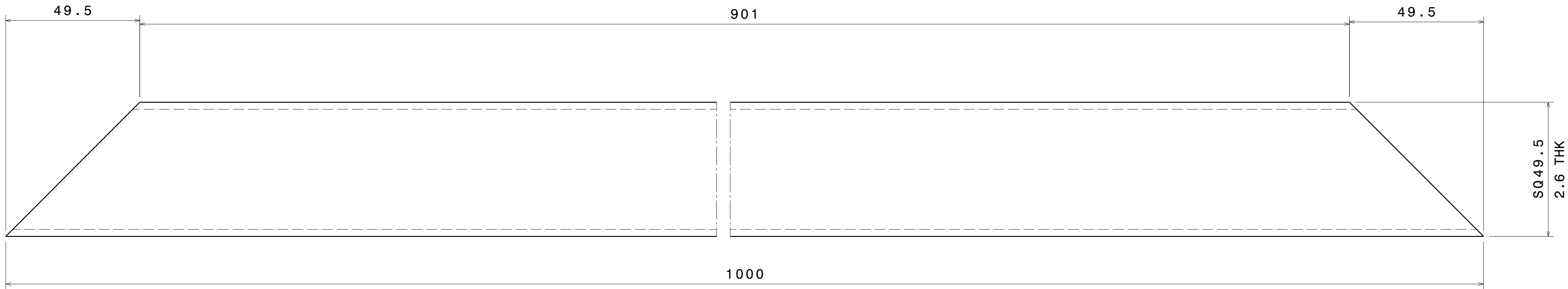
REV	DATE	DESCRIPTION
00	25JUL2020	INITIAL REVISION

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		DRAWING TITLE	
DRAWN BY	DATE	JUNE 7	
SB	25JUL2020		
CHECKED BY	DATE	SIZE	DRAWING NUMBER
P2P Analysis & Solutions	25JUL2020	A0	P2P_JUNE 7
DESIGNED BY	DATE	SCALE	WEIGHT (kg)
P2P Analysis & Solutions	25JUL2020	NONE	XXX
		SHEET 2 OF 3	

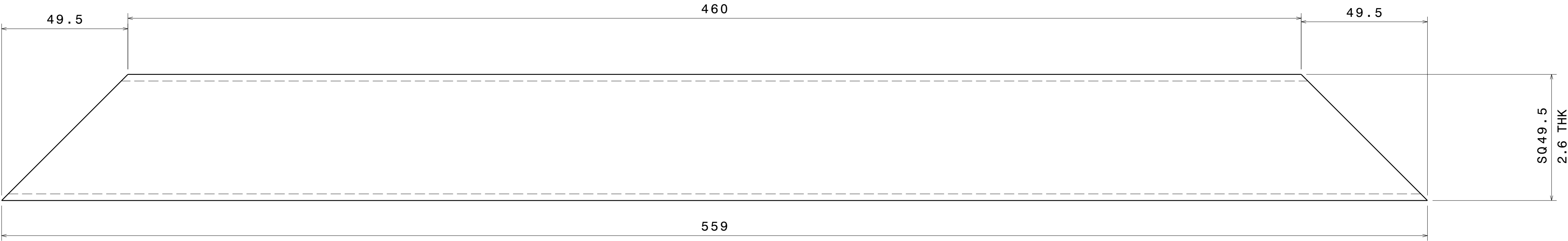
UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE PROJECTION



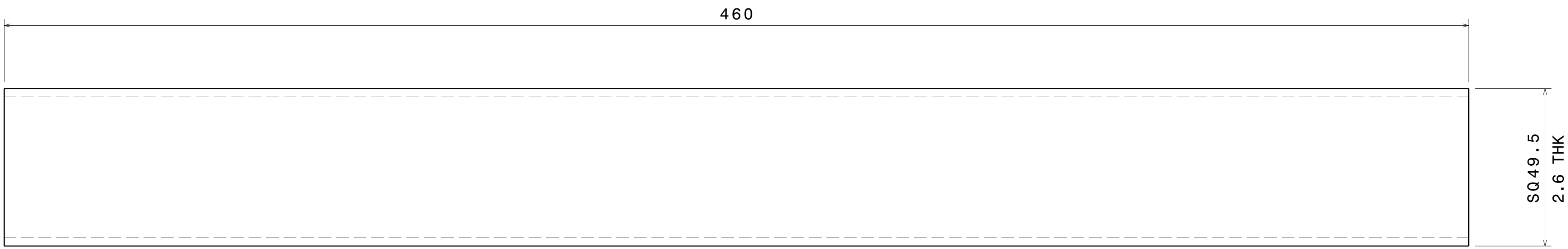
REV	DATE	DESCRIPTION
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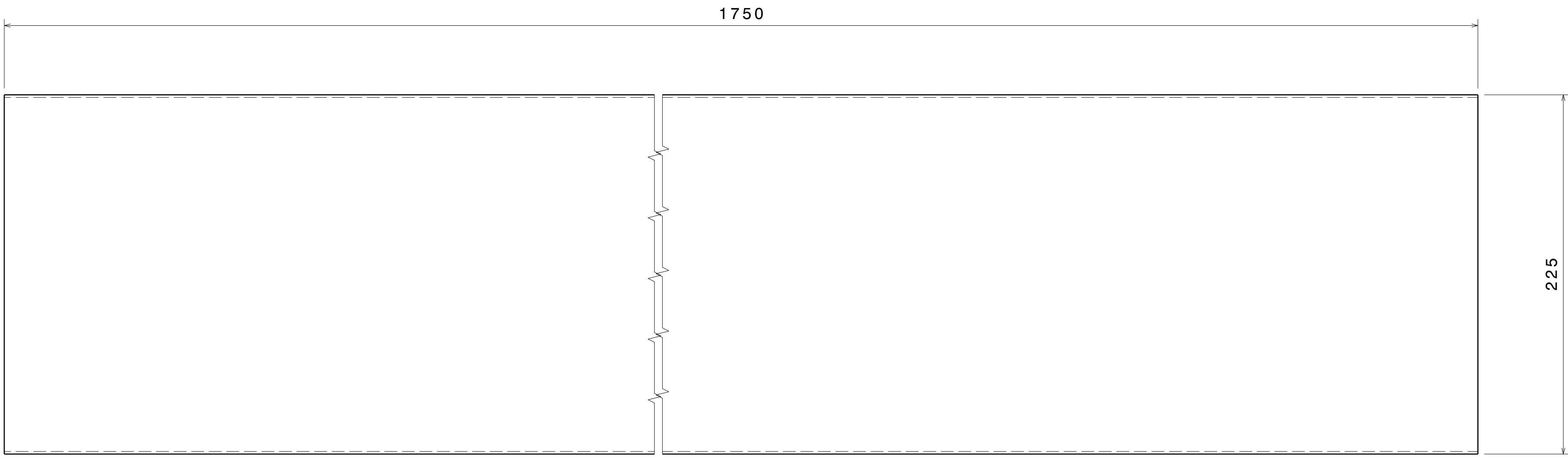
ITEM 1



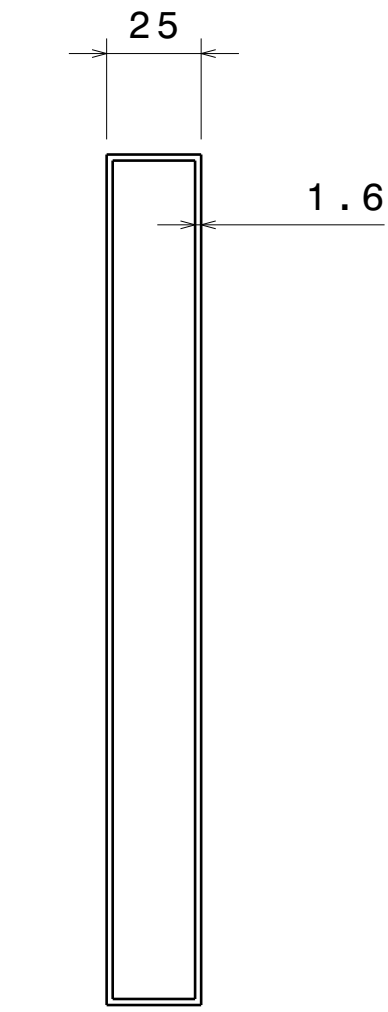
ITEM 2



ITEM 3

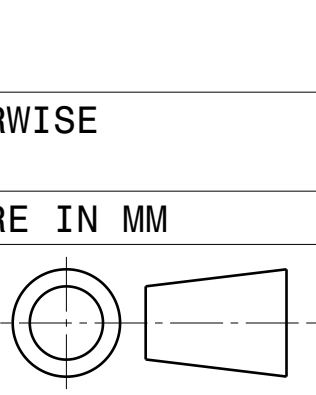



ITEM 4



Right view
Scale: 1:2

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN MM
VIEWS:
THIRD ANGLE PROJECTION



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		DRAWING TITLE			
DRAWN BY	DATE	JUNE 7			
SB	25JUL2020				
CHECKED BY	DATE	SIZE	DRAWING NUMBER		REV
P2P Analysis & Solutions	25JUL2020	A0	P2P_JUNE 7		00
DESIGNED BY	DATE	SCALE	NONE	WEIGHT (kg)	XXX
P2P Analysis & Solutions	25JUL2020				
				SHEET 3 OF 3	